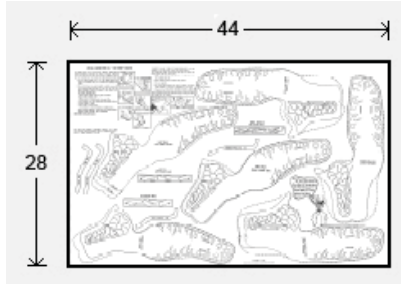




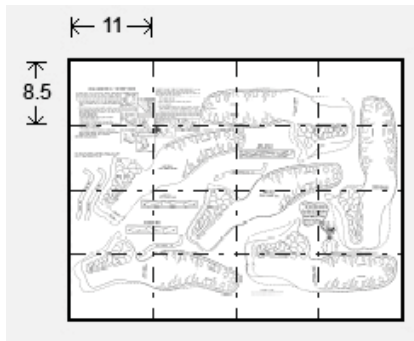
Pattern Digital Download

This PDF file contains 1 (one) full pattern package. The PDF has been put together to give you options when it comes to printing. Pages and patterns that are larger than 8½x11 have been provided in two formats:



1) Full Size

If you would like to have a full size print out, take the full size pages to your local print shop and they can print it for you.



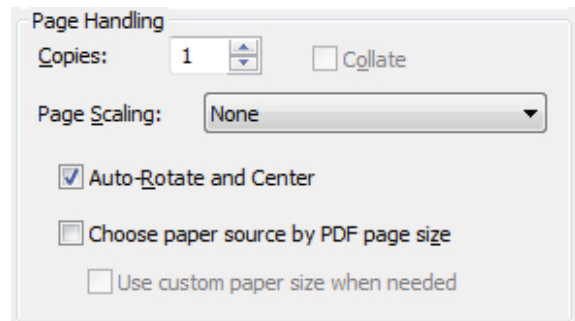
2) Tiled

The tiled pages give you the option of printing the larger patterns at home. You print the tiled pages and then assemble them to make the larger patterns.

The pattern PDF files are typically laid out like this:

Cover(if applicable), instructions sheets (if applicable), pattern 1 – full sized, pattern 1 – tiled, pattern 2 – full sized, pattern 2 – tiled, pattern 3 – full sized, pattern 3 – tiledetc

Please note: When printing on a home printer, use the settings seen on the image to the right in the Page Handling area of the Adobe Reader print dialogue box. If your printer is cutting edges off, set “Page Scaling” to “Shrink to Printable Area”. This will, however, decrease the size of the pattern a very small amount.



You may take this PDF file to your local print shop to have the full-size pages printed for your own personal use.

MOTORCYCLE ACCESSORY PATTERN PAK



TOOLIN' SADDLE BAG

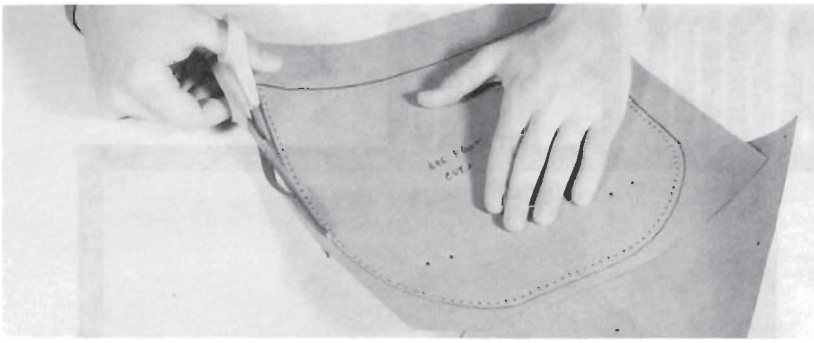


YOU WILL NEED THESE MATERIALS TO COMPLETE THIS SET OF BAGS

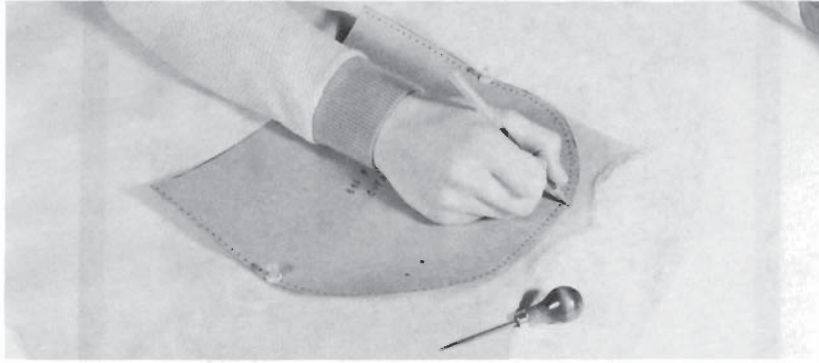
12½ sq. ft. 7-8 oz Leather
12 Baby Dot Snaps No. 1266
4 Buckles ¾"
2 AA Eyelets
2 Snap Hooks No. 1160
2 Rings ½"
12 Small Rivets
8 Medium Rivets
20" Látigo Lace ¼"

No. 0 & 2 Drive Punches
No. 3 Edger
No. 8100 Rivet Setter
No. 1804 Anvil
No. 7057 Snap Setter
No. 7053 Eyelet Setter
Circle Edge Slicker
¾" Oblong Punch

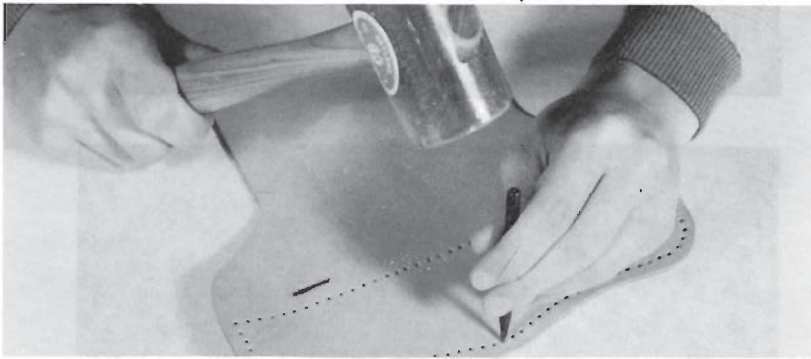
Super Shears
Brown Paper or Tracing Film
Life-Eye Needle No. 1199
Easy Thread Needle
35 yds. Leather Lace if Double Looped
20 yds. Waxed Thread if Stitched
6 yds. Waxed Thread if Double Looped
Tools & Dye for Design



STEP 1. Trace patterns from pattern sheet on to brown paper or tracing film. Be sure to mark all holes and directions on pattern sheet. Cut out patterns.

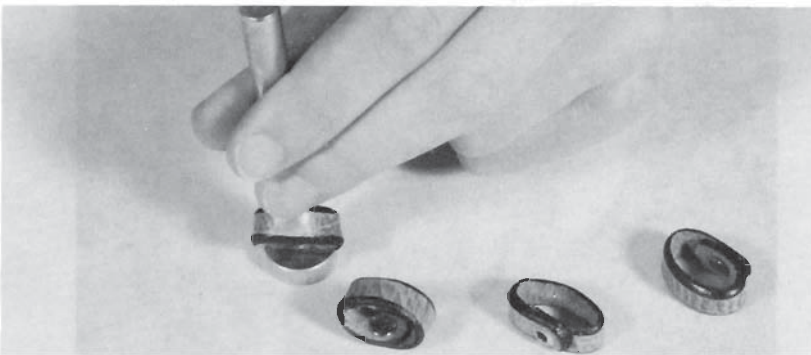


STEP 2. Trace your patterns onto leather, marking all holes and following directions on pattern sheet. Cut out leather pieces.

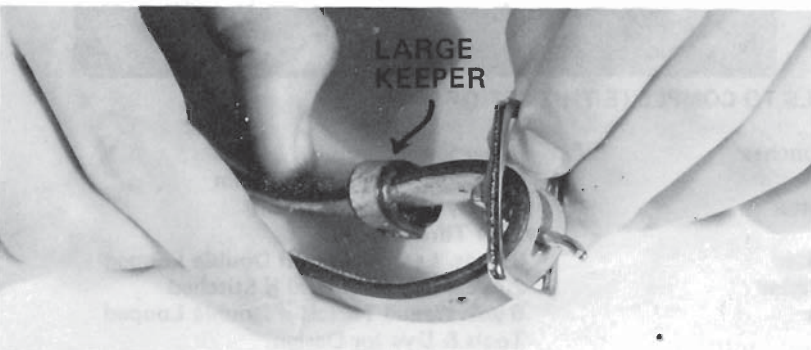


STEP 3. Punch holes as indicated on pattern sheet.

DO ALL CARVING, TOOLING, EDGING, DYEING AND FINISHING BEFORE GOING ON TO NEXT STEP!

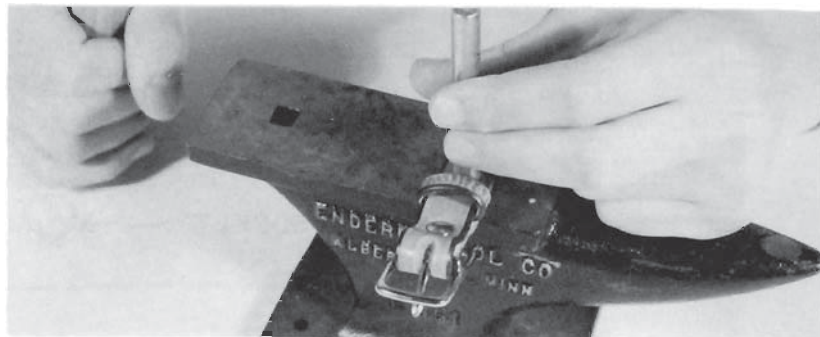


STEP 4. Align holes in ends of large strap keeper. Using a small rivet, push post of rivet through holes from back of keeper. Place keeper on metal riveting surface. Put rivet cap over rivet post on flesh (rough) side of keeper. With concave face of rivet setter on cap of rivet, strike setter sharply with a mallet. Repeat on other 3 large strap keepers.

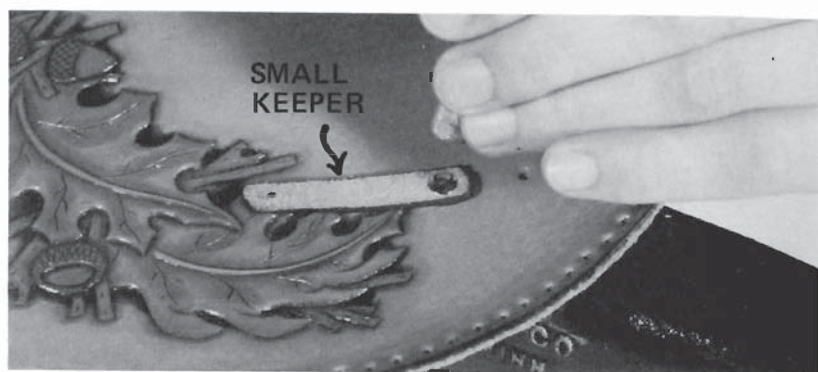


STEP 5. Slip large strap keeper over buckle end of strap. Fold end of strap through buckle, inserting buckle tongue in slot.

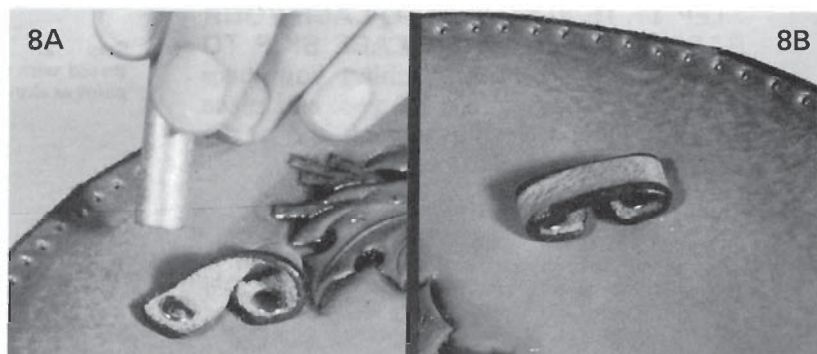
STEP 6. Fold strap over, aligning rivet holes. Set medium rivet in the holes nearest the buckles as in Step 4. Push large keeper up against first rivet, between the folded parts. Set second rivet in other holes in strap. (See photo.) Repeat on other 3 straps.



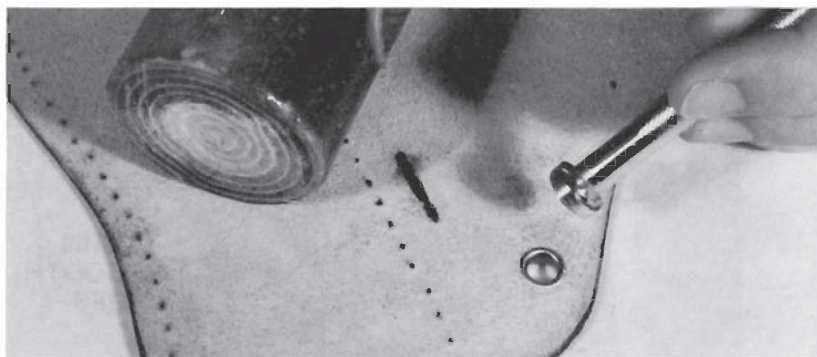
STEP 7. Align hole in one end of small keeper over left hand rivet hole in bag front, grain (smooth) sides together, as shown. Set rivet in hole as in Step 4.



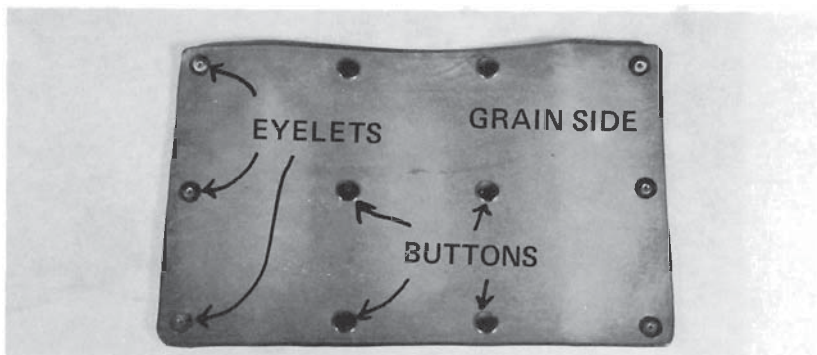
STEP 8. Twist small keeper so that hole in other end aligns with right hand hole in bag front, grain (smooth) sides together. (See photo 8A.) Set rivet lightly so that the keeper will turn around rivet to form loop. (See photo 8B.) Repeat on other 3 small keepers.

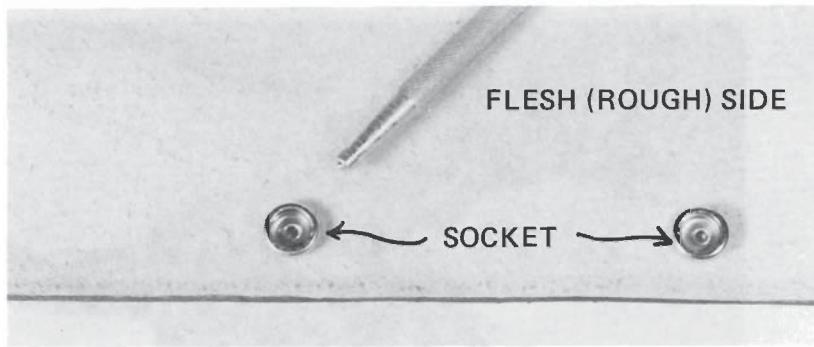


STEP 9. Using No. 7053 Eyelet Setter, set eyelets in connector. Push eyelet through the hole from grain (smooth) side of connector. Place assembly on poundo board or soft surface with hard riveting surface underneath, and flesh (rough) side of leather up. Place eyelet setter on eyelet and strike sharply with a mallet until eyelet is set firmly in leather. Repeat on other eyelet.

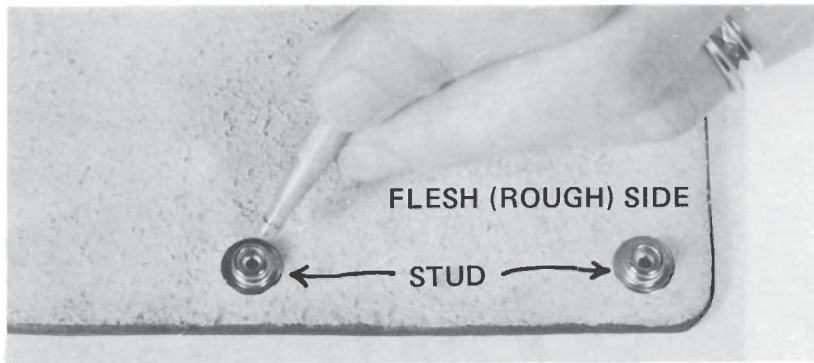


STEP 10. Using No. 7057 Baby Dot Setter and 1804 Anvil, set snaps in heat shield following next steps. Set buttons and sockets in the six middle holes and eyelets and studs in the six outer holes.





STEP 10A. Push button through one of the middle holes in heat shield from grain (smooth) side and place no. 1804 Anvil underneath button. Place socket over button on flesh (rough) side of leather. Place Baby Dot Setter no. 7057 over socket and strike sharply with a mallet until snap is set firmly in leather. Repeat on other five buttons.



STEP 10B. Push eyelet through one of the outside holes in heat shield from grain (smooth) side of leather. Place assembly on flat metal riveting surface or flat side of Anvil no. 1804. Place stud over eyelet on flesh (rough) side of leather. Place Baby Dot Setter over stud and strike sharply with a mallet until snap is set firmly in leather. Repeat on other five studs. Repeat Steps 10-10B on other heat shield.

STEP 11. IF YOU WISH TO LACE YOUR BAGS WITH LEATHER LACE SKIP TO STEP 19. If you are stitching your bags with waxed thread, use 1½ yds. and place an Easy Thread Needle on each end of the thread, following instructions below.

Step 1. Push end of thread through needle eye about ¼".



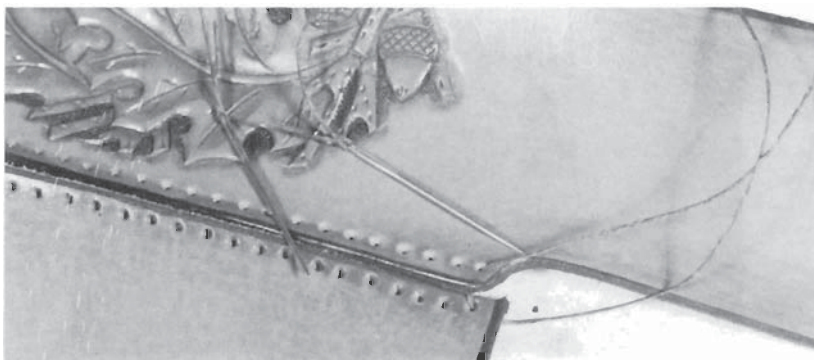
Step 2. Pierce thread with needle point as shown.



Step 3. Push thread up on needle to eye. Pull end of thread through eye as far as it will go. Hold needle and pull thread over eye to lock end of thread.

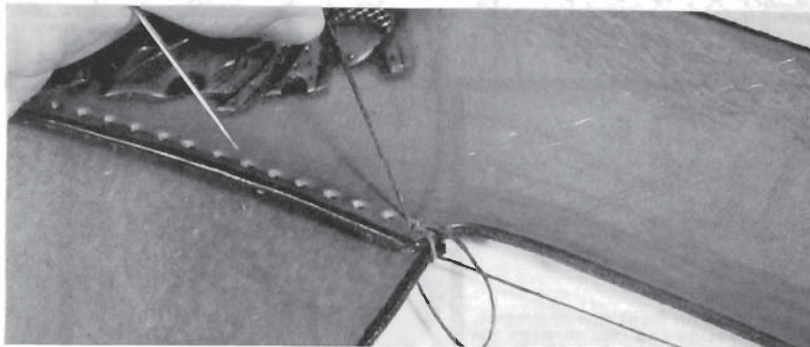


STEP 12. Align top hole in one side of gusset over top hole in one side of bag front, grain (smooth) sides up.

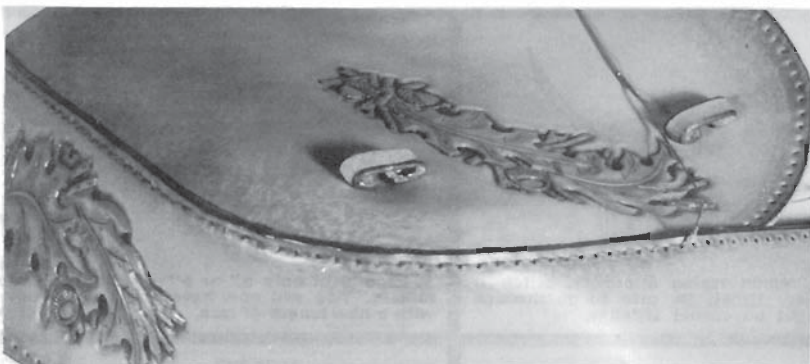


STEP 13. Push one needle through top holes in both pieces and pull through until you have the same amount of thread on each side of the hole.

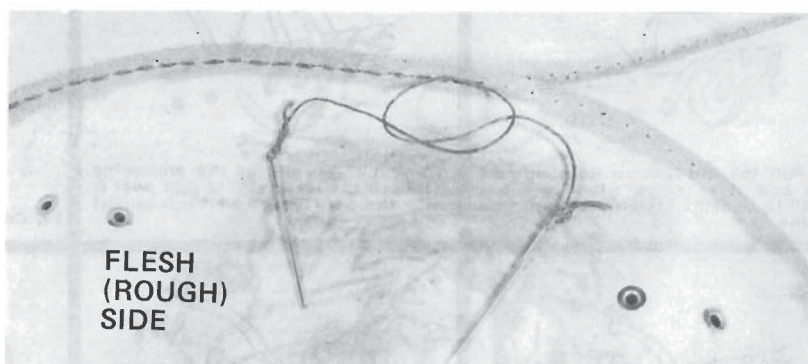
STEP 14. Bring one needle around top edge of leather and back through first hole and then bring second needle around top edge from other side and back through first hole. Grasp both threads and pull tight.



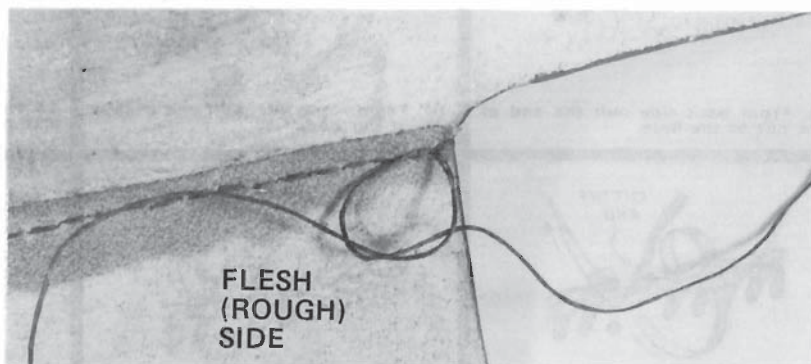
STEP 15. Push needle on flesh (rough) side of leather through next set of holes and pull through. Push needle on grain (smooth) side of leather through same holes, being careful to go OVER the first thread so as not to pierce thread. Grasp both threads and pull stitch tight. Repeat this process in each hole until you have only two inches of thread left. You may wish to dampen the edges of the flesh (rough) side of the gusset to make it fold over the front of the bag more easily.



STEP 16. Go through next set of holes with front needle only to the flesh (rough) side of the leather. Tie the ends together tightly against the leather. Trim off excess.



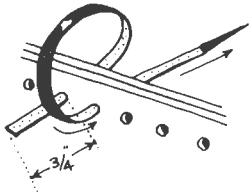
STEP 17. Load 1 yd. of thread in needles and begin in last hole that you stitched. Continue stitching around to last hole. Stitch over top edge of leather as you did when you started. Stitch back through second to last hole with outside needle only so that both needles are on the flesh (rough) side of the leather. Tie ends together as in Step 16. Tap all stitches down with a mallet.



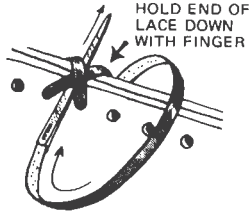
STEP 18. Align top stitching hole in other side of gusset over stitching hole marked (as per pattern sheet) in bag back and flap, grain (smooth) sides up. Stitch these pieces together as you did the front except do not stitch over the top edge of the leather at the beginning and end of the gusset. Tie off at the top of the gusset. If you wish to stitch around the flap, use 2 yds. of thread and begin stitching in the top hole in gusset and stitch around the flap. Tie off on other side in top hole of gusset. Repeat Steps 11-18 on other bag. Skip to Step 24.



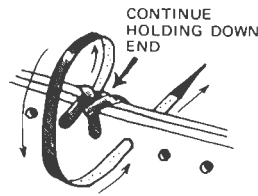
HOW TO LACE & SPLICE THE DOUBLE LOOP STITCH



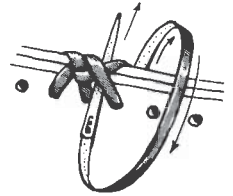
1. Beginning on front side of project, pull the needle and lace through the 1st hole. Leave about 3/4" of the lacing end and go on to lace the next hole.



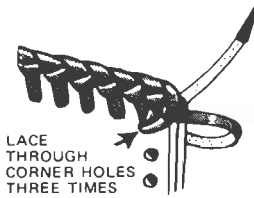
2. Pull the stitch tight, lacing over the end you left free. This forms a cross or "bight".



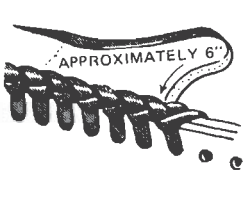
3. Pull the stitch under the bight snug but not tight. Lace through the next hole.



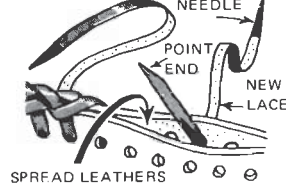
4. Follow the same procedure as in Steps 1 and 2 making a cross or bight. Once again go under the bight and pull the stitch snug.



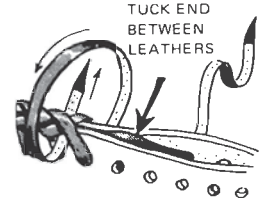
5. When lacing a corner, stitch it three times. Be sure to go through bight on corner stitches.



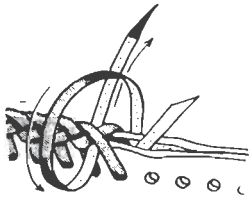
6. Lace until only 5" or 6" of lacing remain. You will now have to splice with a new length of lace.



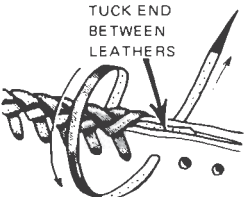
7. Insert new lacing down between leathers, 4 holes from lacing; pull out back side. Leave 3/4" of lacing between leather.



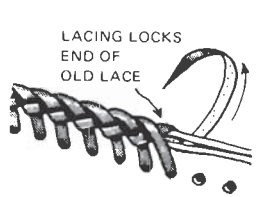
8. Tuck end of lace between leathers and continue lacing your project with the old lace.



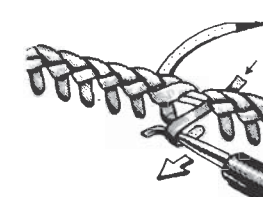
9. Pull the old lace up tight, cut off the end at an angle, allowing about 3/4" to remain. Attach needle to new lacing.



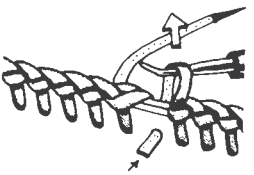
10. Tuck the end of the old lacing between the leathers and lace over it with the new lace so that it is caught and won't show.



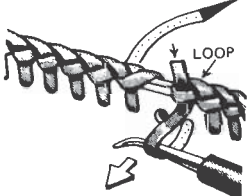
11. Continue lacing to starting point.



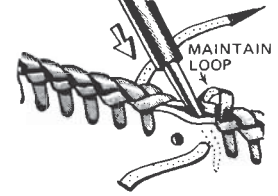
12. To tie off lacing, pull end of beginning lace free of stitches.



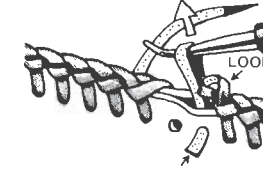
13. From back side pull the end of lace out of the hole.



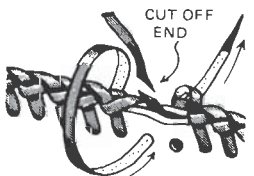
14. From front side, pull end of lace out of the loop.



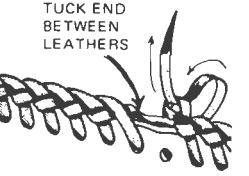
15. Push tool or needle down between leathers and hook it over the lace.



16. Pull end of lace out of hole and up between leathers. Two empty holes should appear on the front side; one on the back.



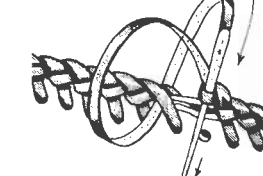
17. Cut off the end of the lace you have pulled out and tuck the end of the lace between the leathers. Lace through the next hole.



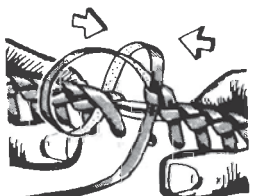
18. Pull stitch tight and lace up through loop from the back side. All holes on the back side should be filled.



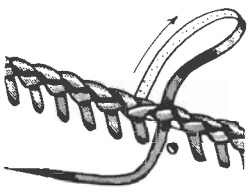
19. Lace under the bight. . .do not pull this stitch tight.



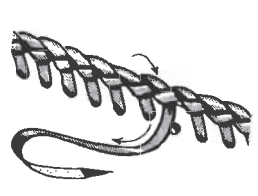
20. Carefully cross over as shown . . .and push needle down through the loop.



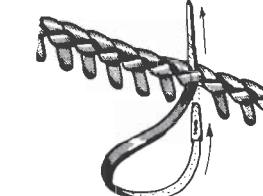
21. Pull needle through. Push laced edges together to adjust starting loops for easier completion.



22. Pull any slack out of the first loop and adjust lacing with fingers to make all your stitches appear equal.



23. Pull the end of the lacing down tight. Make sure all stitches appear even and equally spaced.



24. Push needle through the last hole as shown. Bring it up between the leathers and out between the lacing. Cut off the excess lace.

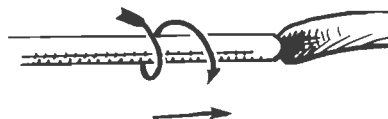
STEP 19. FOR LEATHER LACE ONLY.
Put 1½ yds. of lace in a Life-Eye needle following instructions below.



Step 1. Cut lacing to sharp point as shown here but do not skive.



Step 2. Insert pointed end of lace in needle eye.

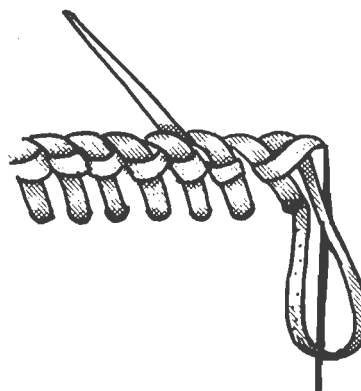


Step 3. Twist needle clock-wise several times until lace is secured firmly. To remove lace from needle eye, twist lace counter-clock wise.

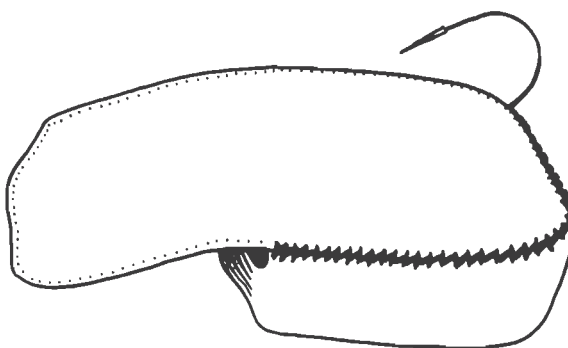
STEP 20. Align top hole in gusset with top hole in bag front, flesh (rough) sides together. Following the Double Loop Lacing and Splicing instructions lace bag front and gusset together. Begin lacing in top aligned holes as in Double Loop instructions except instead of leaving the beginning tail of lace sticking out, lay it flat and stitch over it with the next few stitches. Follow lacing instructions, splicing as needed with another 1½ yds. of lace, to end hole on other side of front.



STEP 21. When you reach the end hole, lace back through last hole in one piece of leather only and bring needle out at an angle on outside of bag, going under several stitches. Trim off excess.



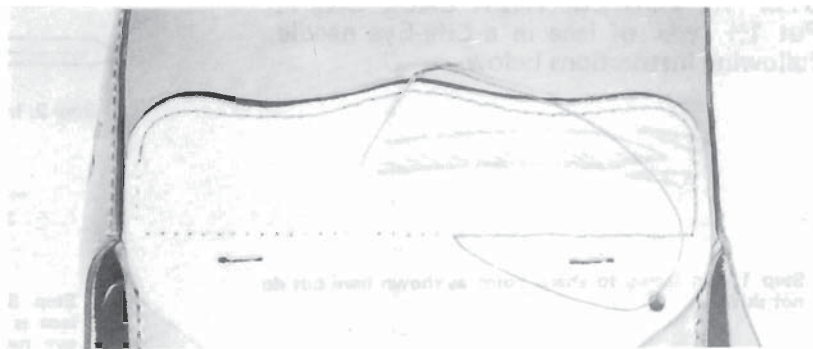
STEP 22. Align top hole in other side of gusset with hole marked on pattern in bag back and flap, flesh (rough) sides together. Lace these pieces together as in Double Loop Lacing and Splicing Instructions.



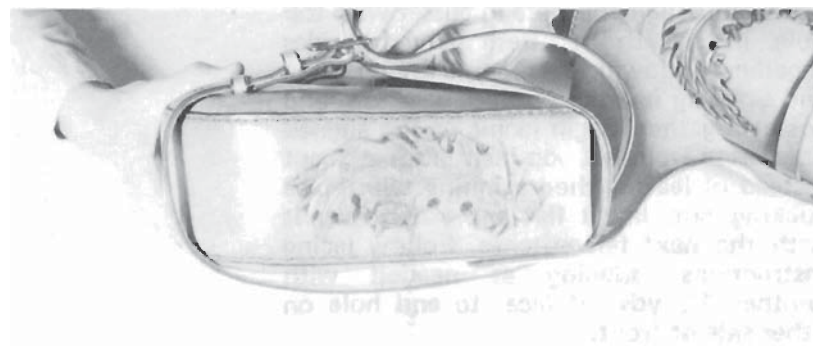
STEP 23. Lace around flap. When you must splice, skive the end of the lace you are using on the underside and the new piece of lace on the top side. Cement these together and allow to dry thoroughly before continuing to lace. Repeat Steps 19-23 on other bag.



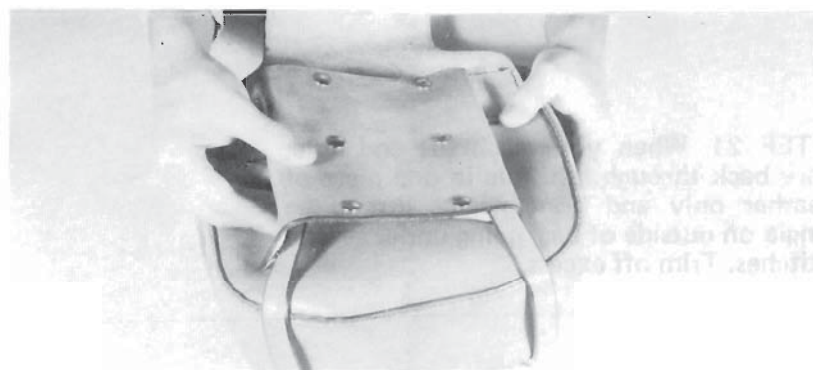
STEP 24. Align stitching holes in one end of connector with stitching holes in back and flap, grain (smooth) sides together. Stitch together using 2½ yds. of waxed thread, following same procedure as on gusset. Repeat on other end of connector and other bag.



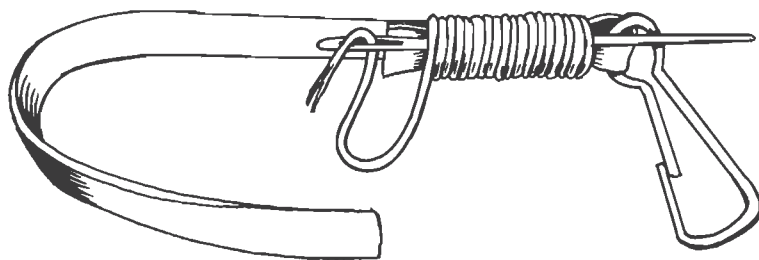
STEP 25. Run straps through keepers on front of bags, around the bottom and up the back through the slots in the connector. Bring it back down the front and buckle it.



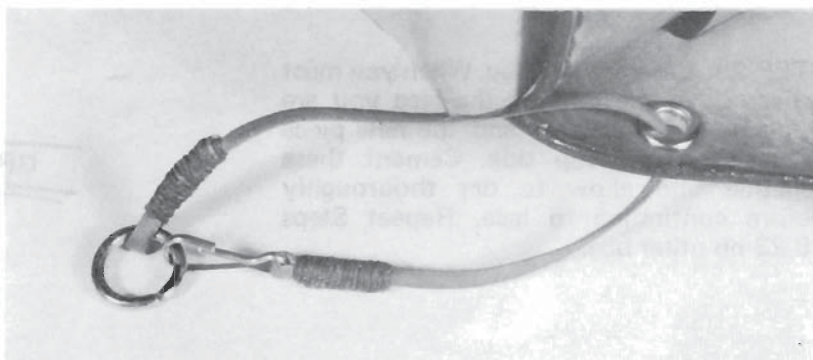
STEP 26. Wrap ends of heat shield around straps on back of bags and snap baby dot snaps.

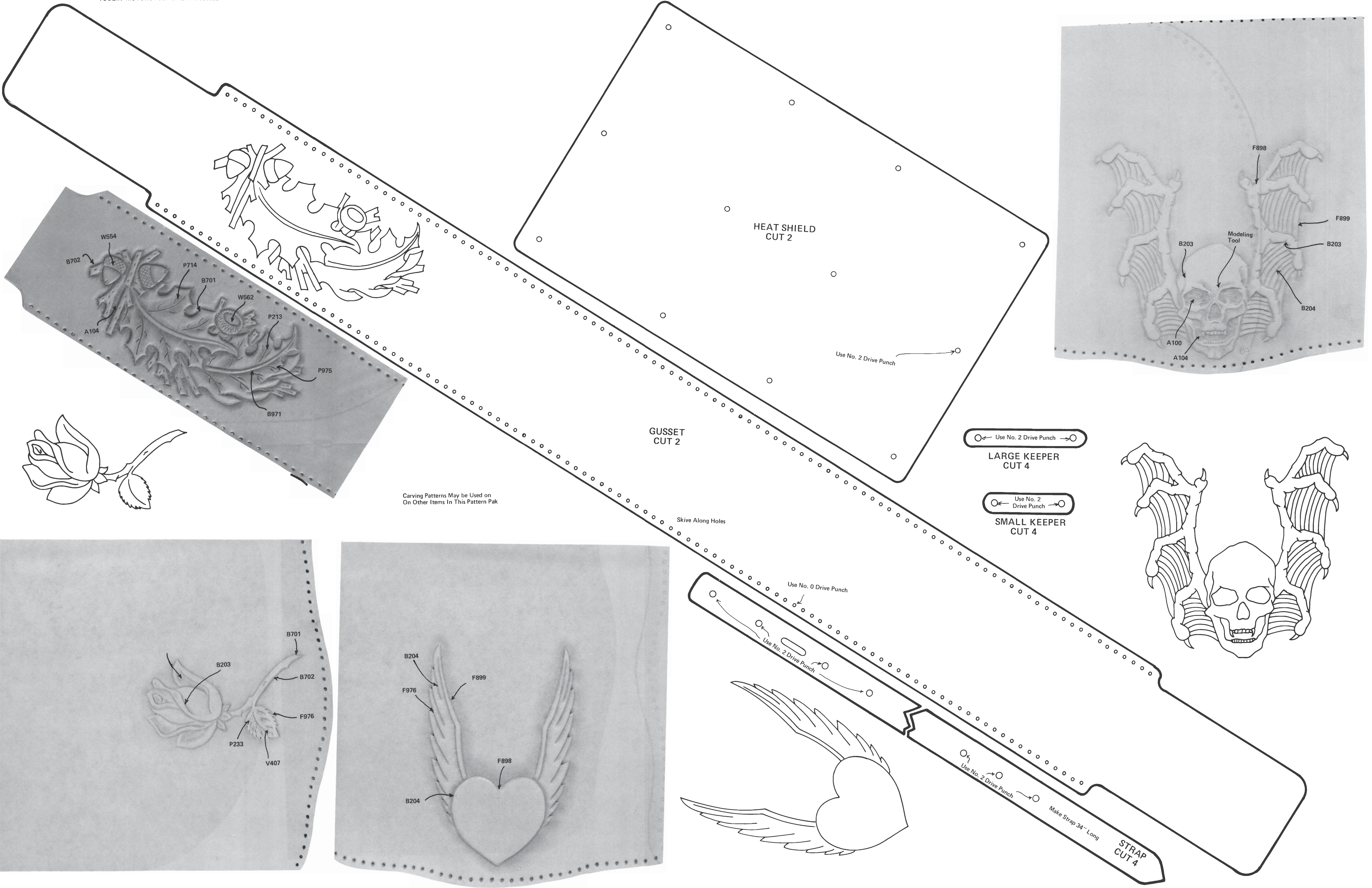


STEP 27. Loop one end of a 10" piece of latigo lace through a hook. Double end over about ½" and using 20" of waxed thread, lay end of thread along the doubled part of lace. Wrap rest of thread tightly around the lace and end of thread. Run needle back under thread and pull tight. Trim off excess.

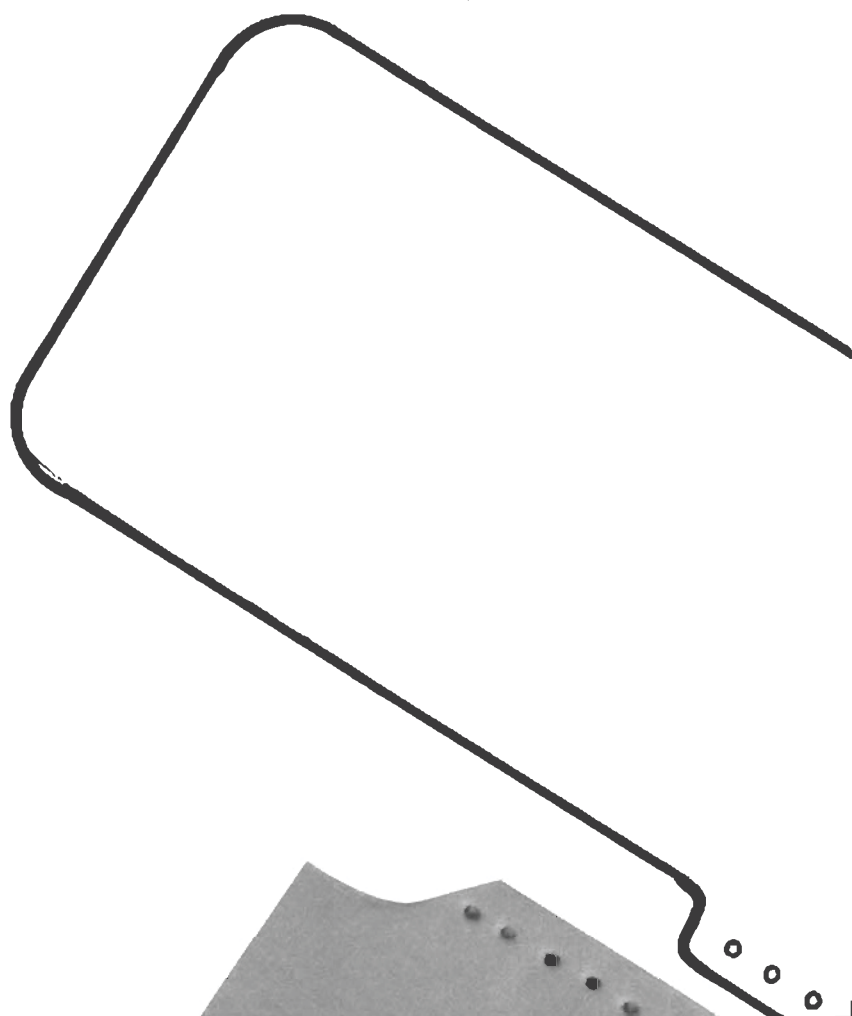


STEP 28. Repeat Step 27 on other end of latigo, first passing end through eyelet on connector and looping ½" end around a ½" ring. Repeat Steps 27 and 28 on other tie on other side of connector.

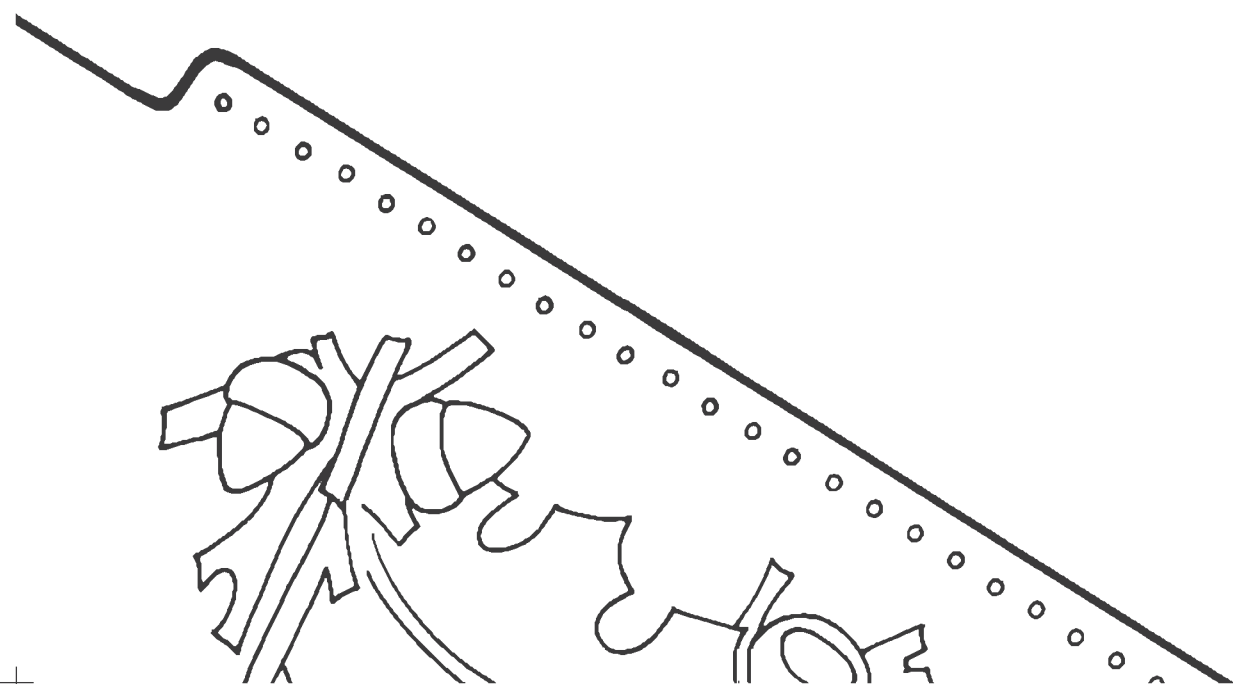


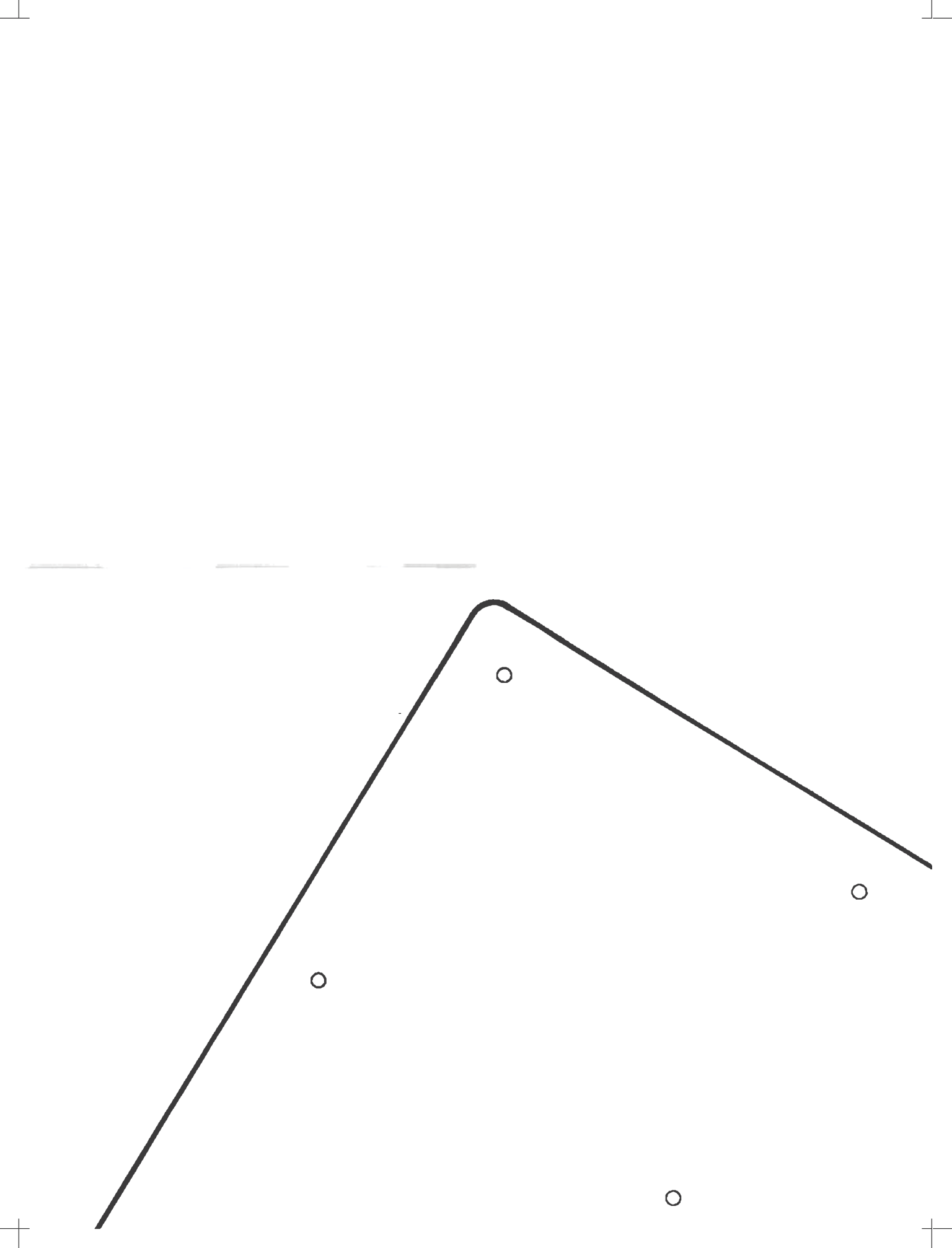


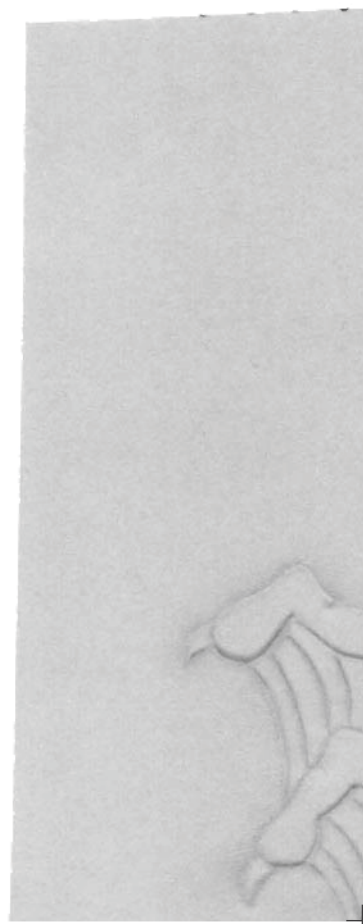
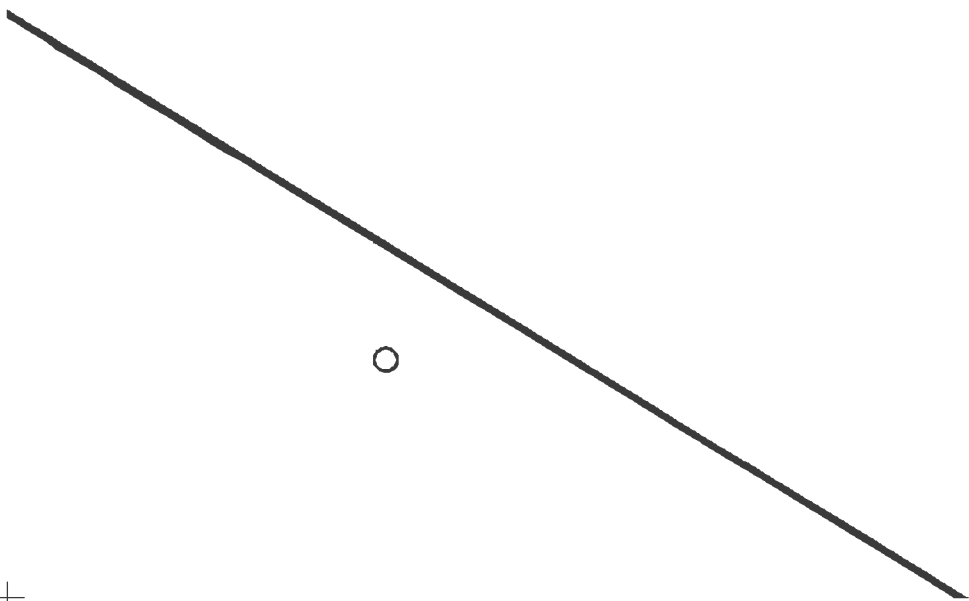
TOOLIN' MOTORCYCLE BAG

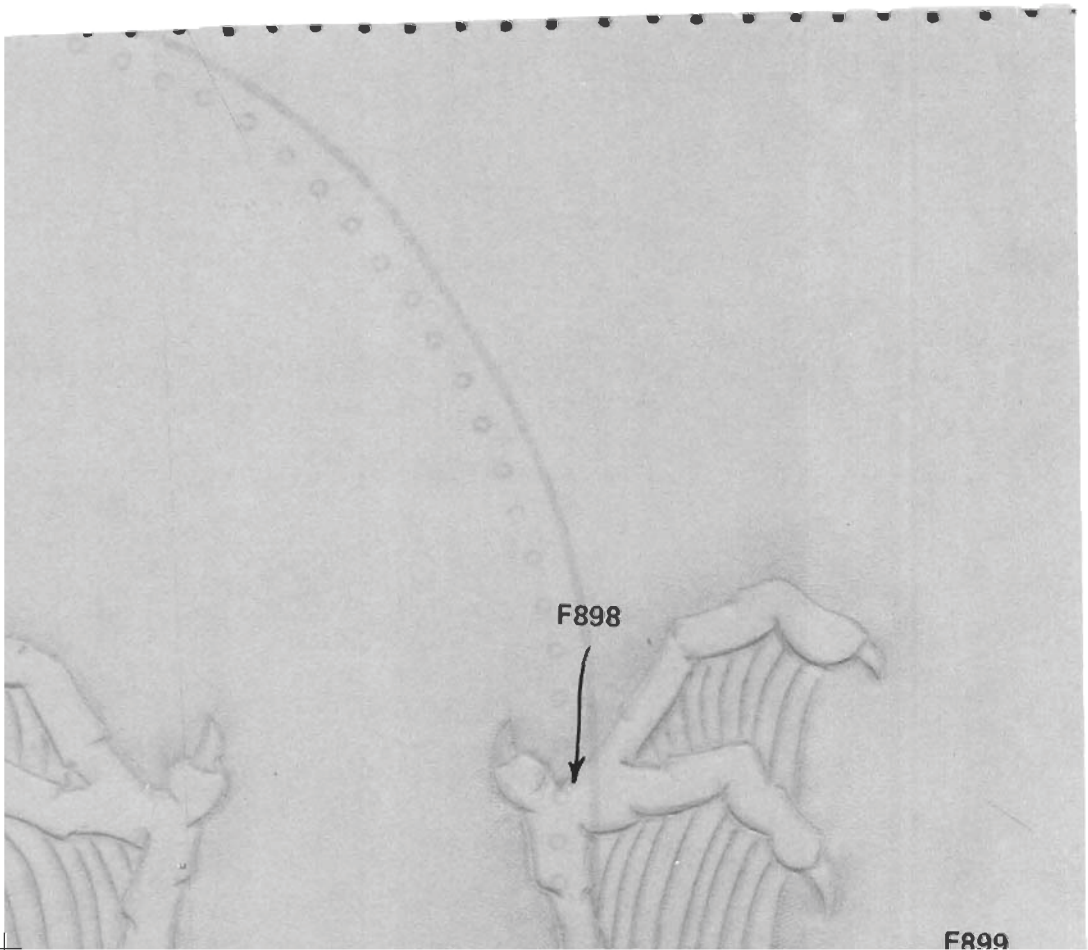


3 PATTERNS



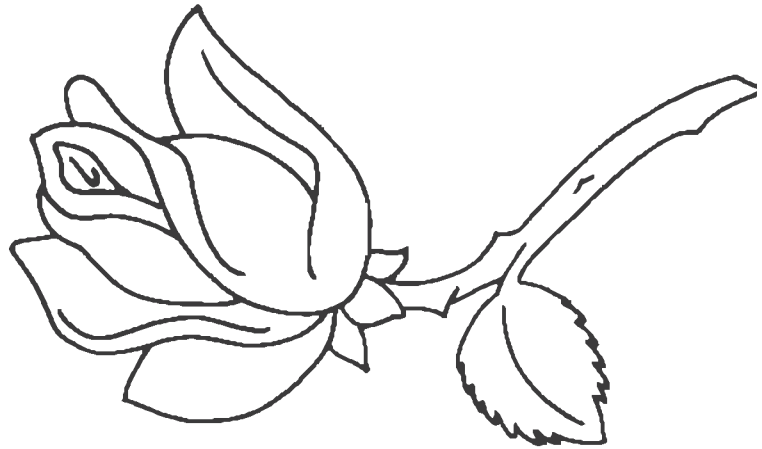
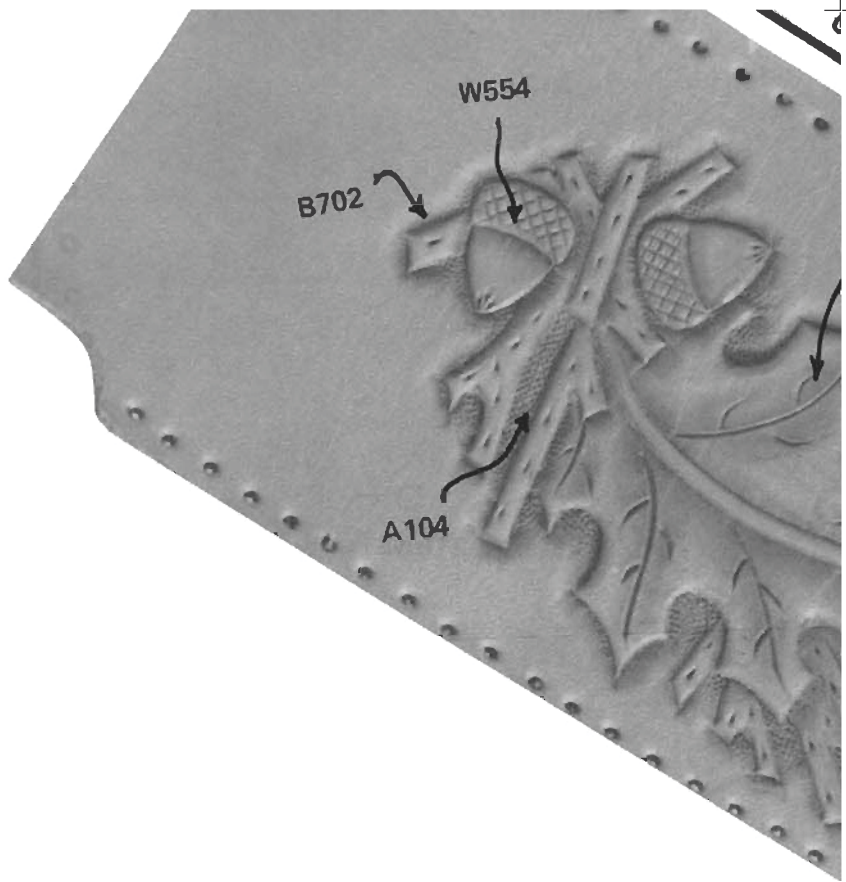


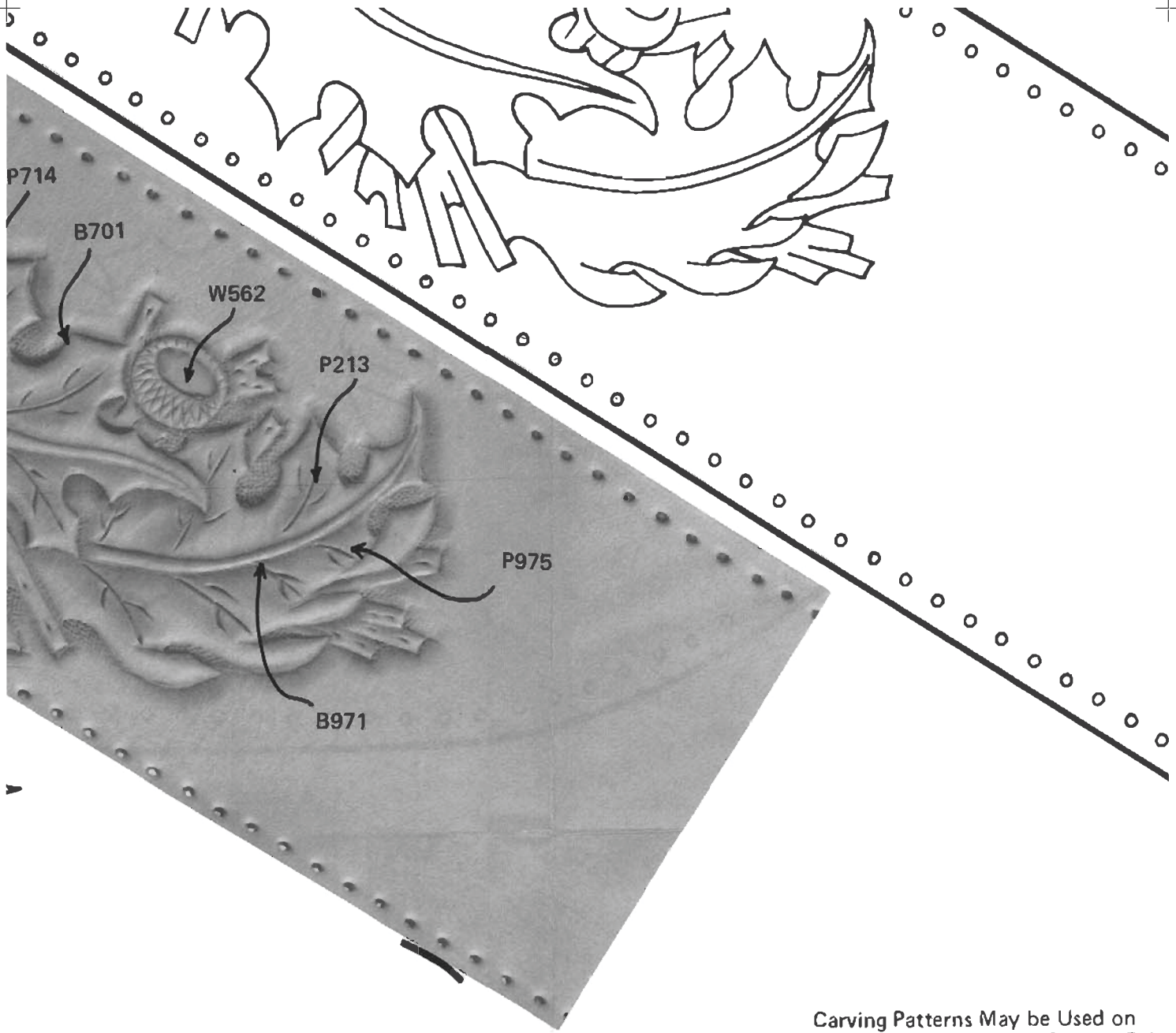




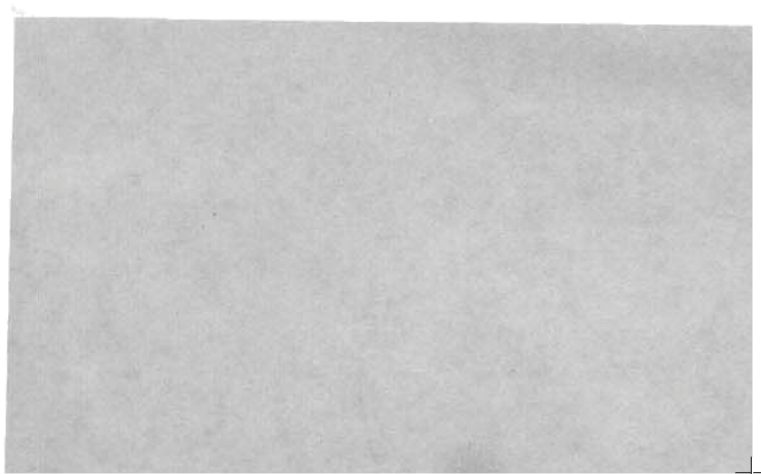
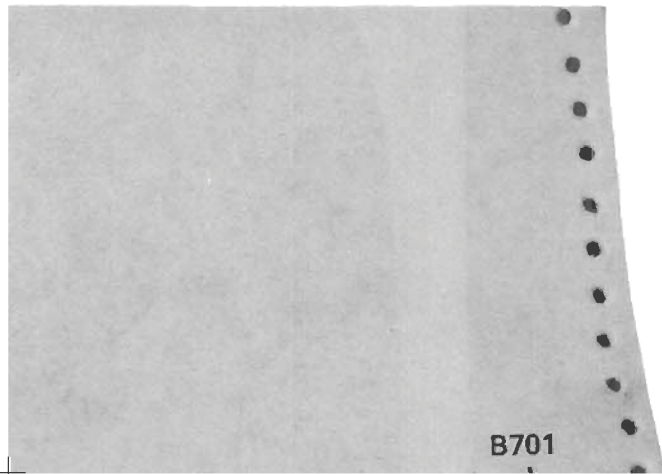
F898

F899





Carving Patterns May be Used on
On Other Items In This Pattern Pak

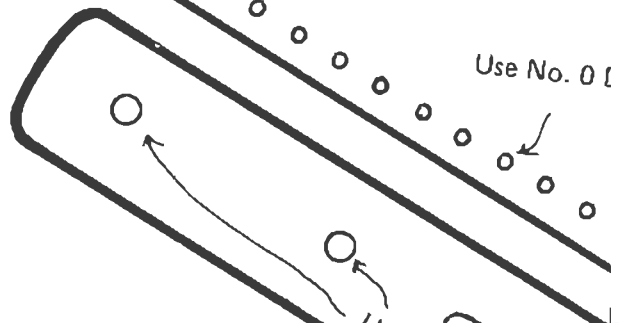


HEAT SHIELD
CUT 2

GUSSET
CUT 2

Skive Along Holes

Use No. 01





Use No. 2 Drive Punch

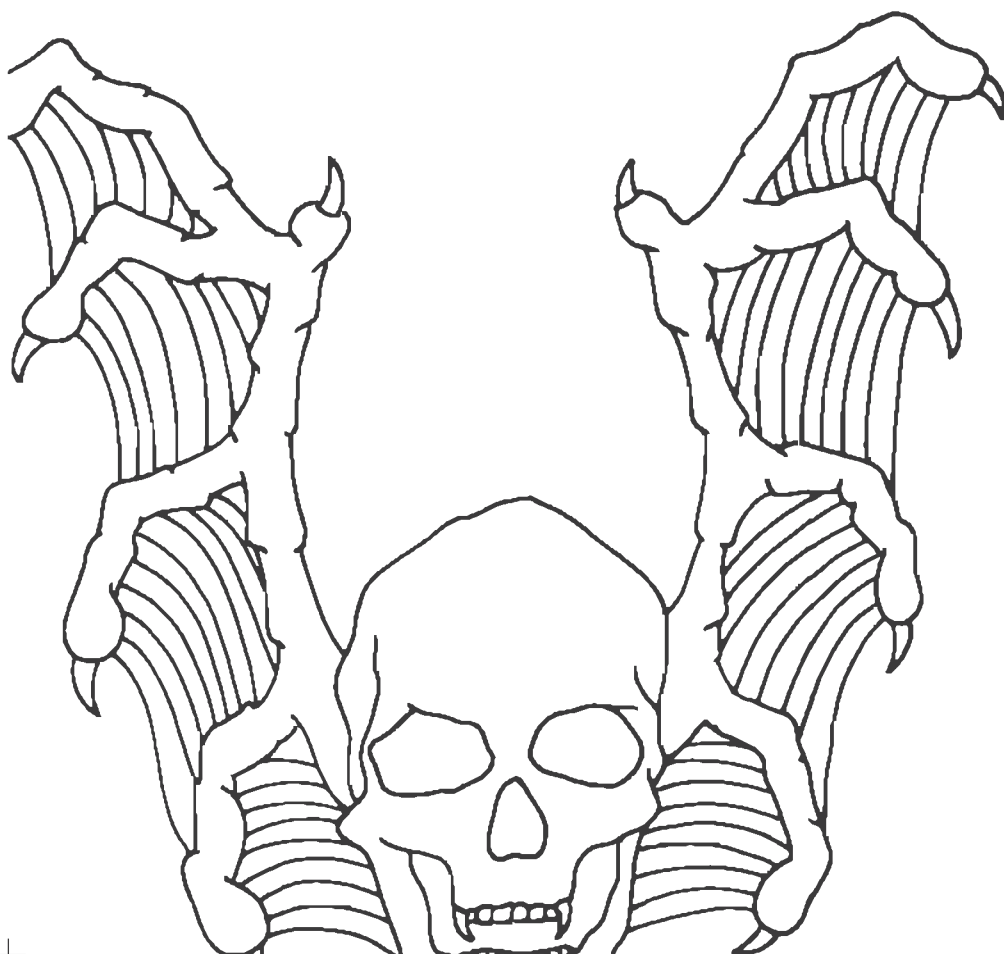
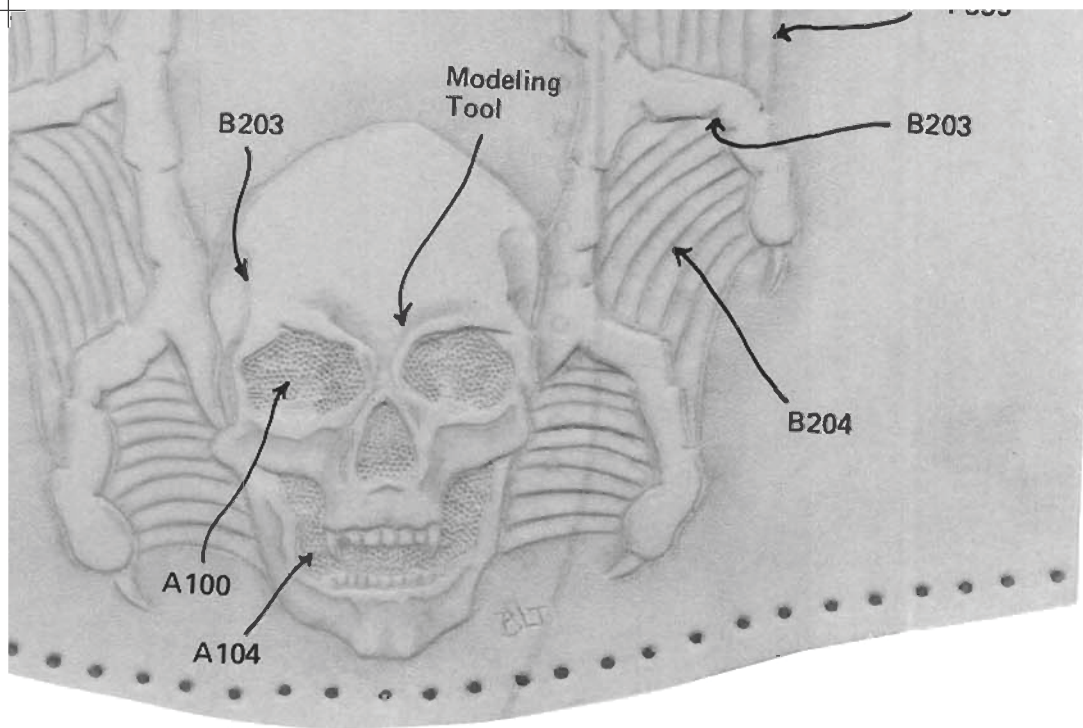
← Use No. 2 Drive Punch →

LARGE KEEPER
CUT 4

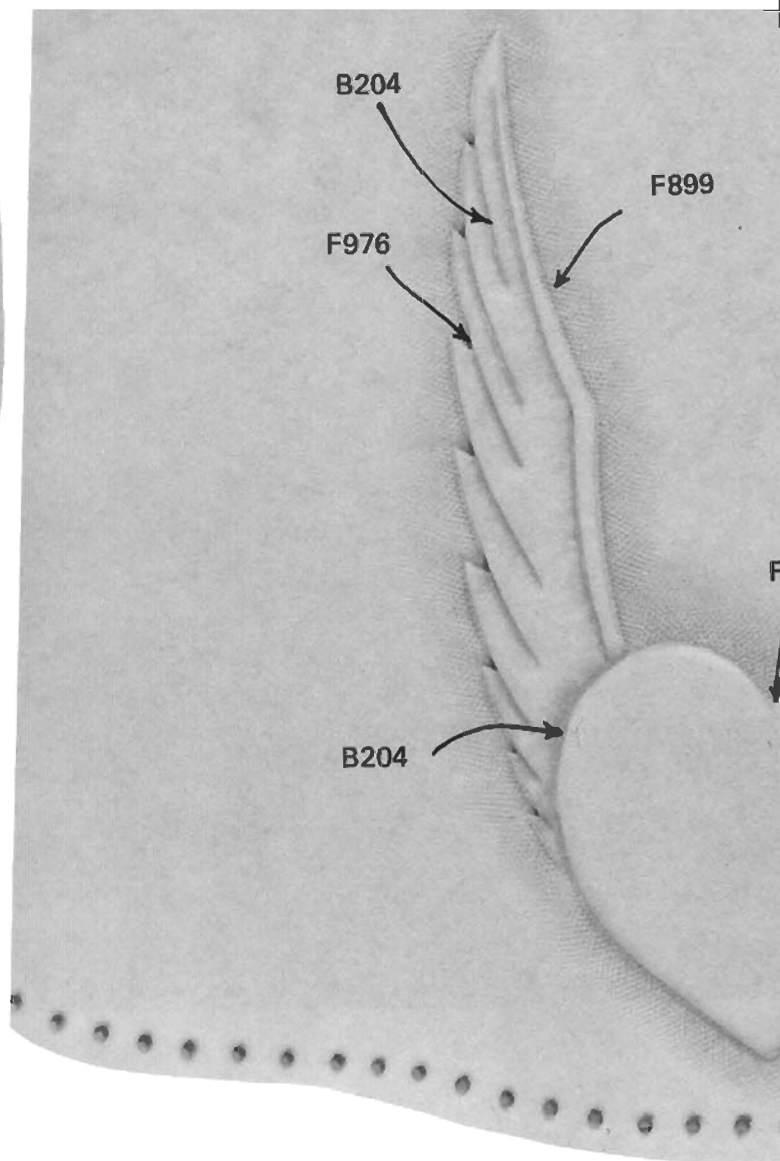
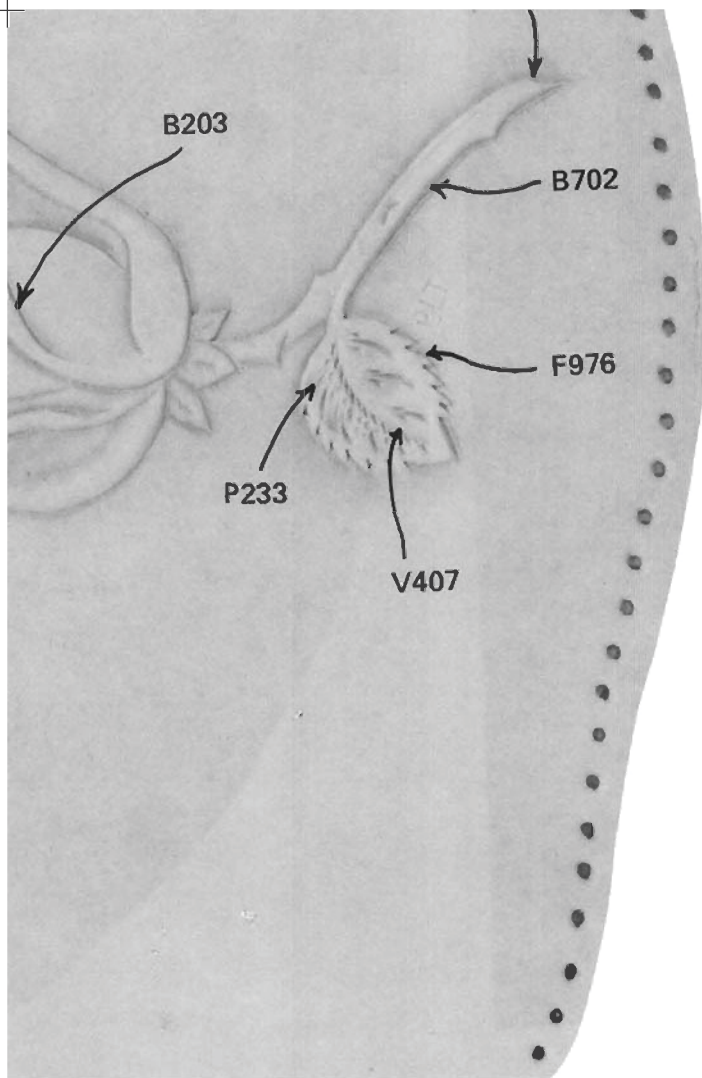
← Use No. 2
Drive Punch →

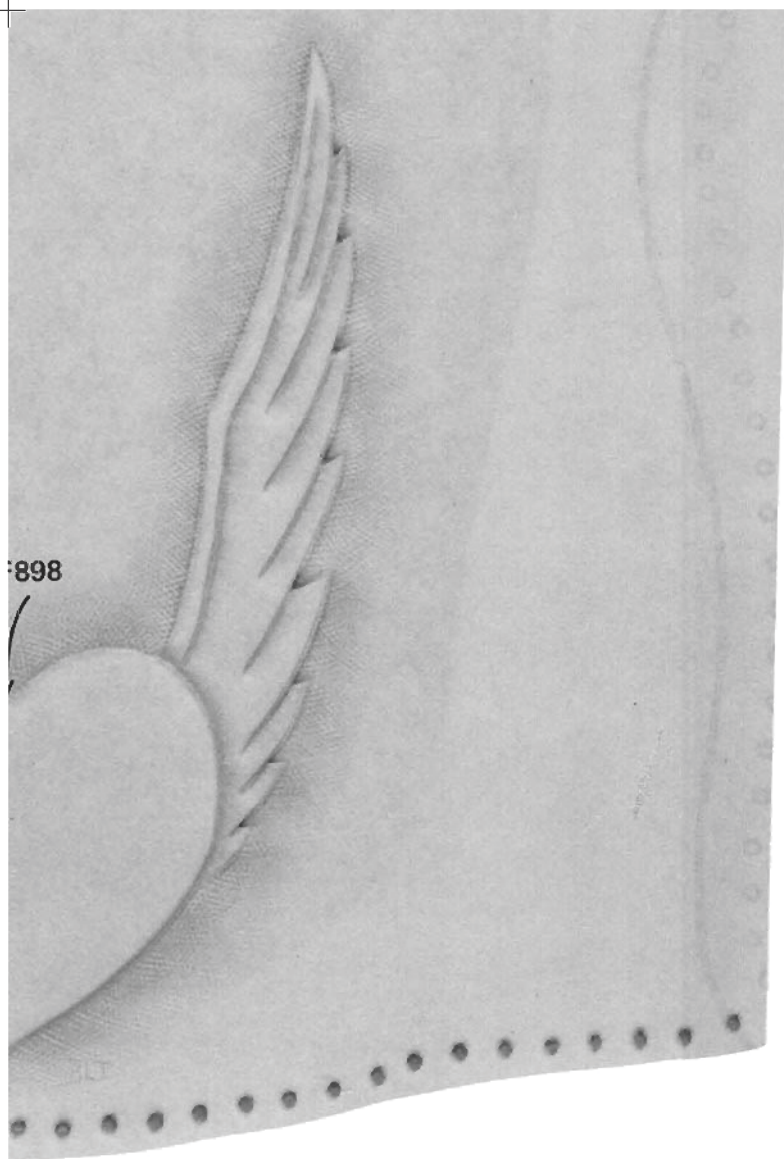
SMALL KEEPER
CUT 4

Drive Punch



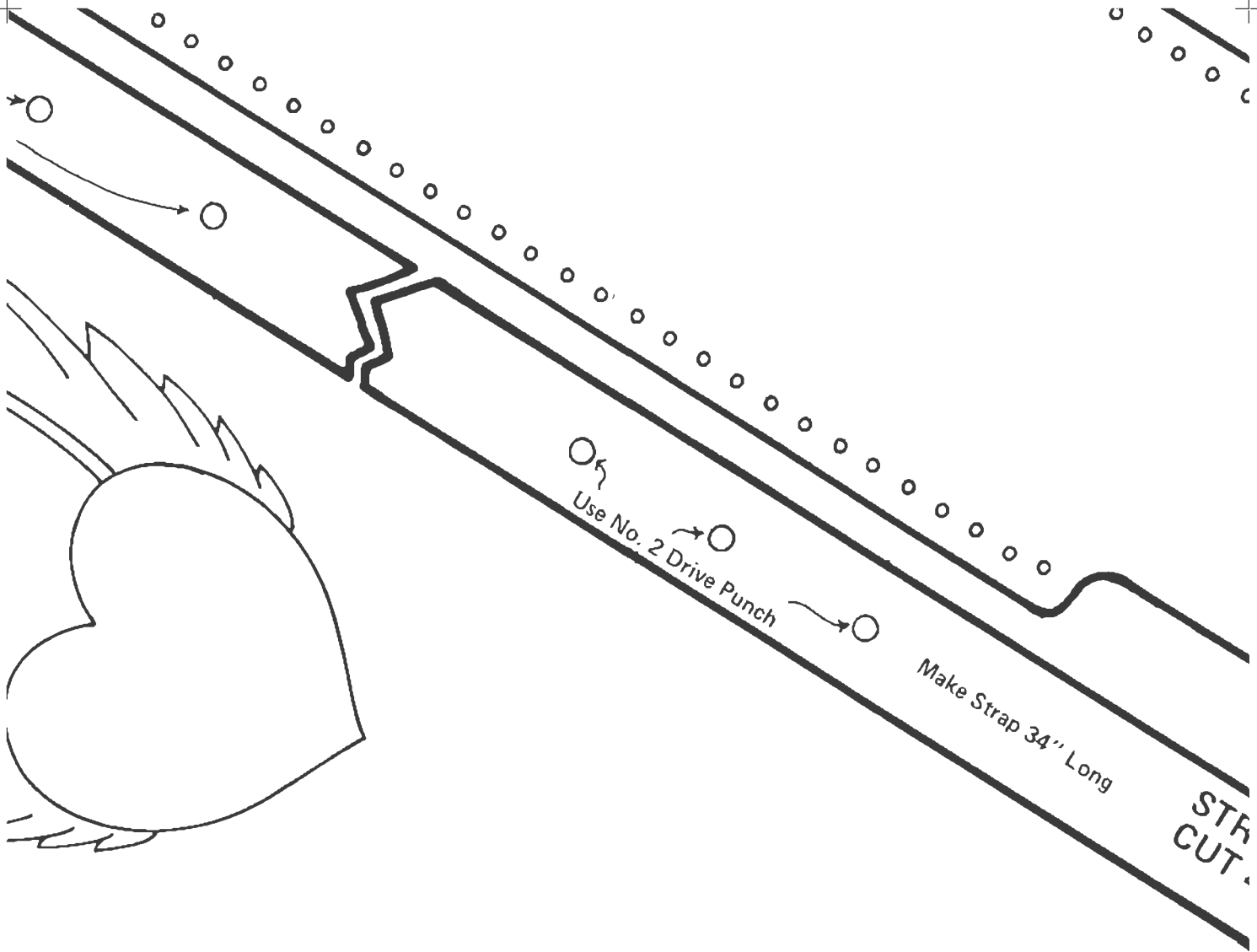






Use No. 2 Drive Punch

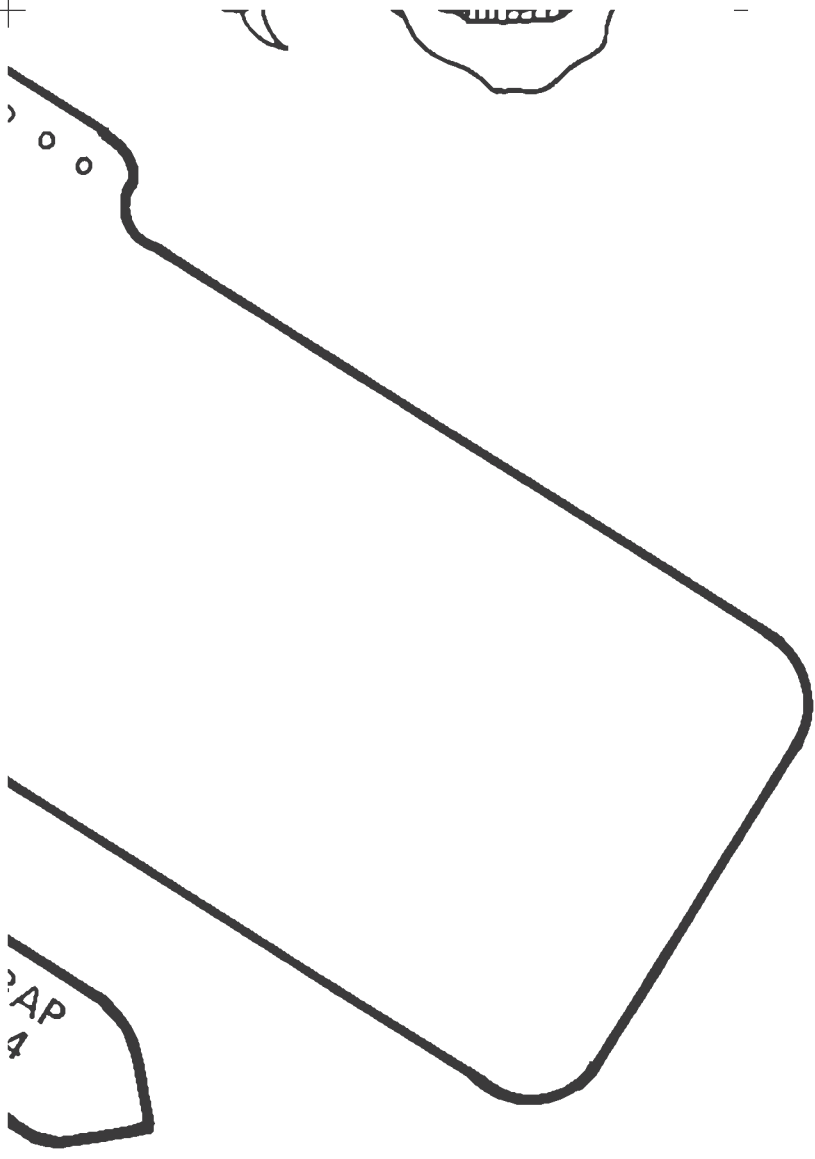




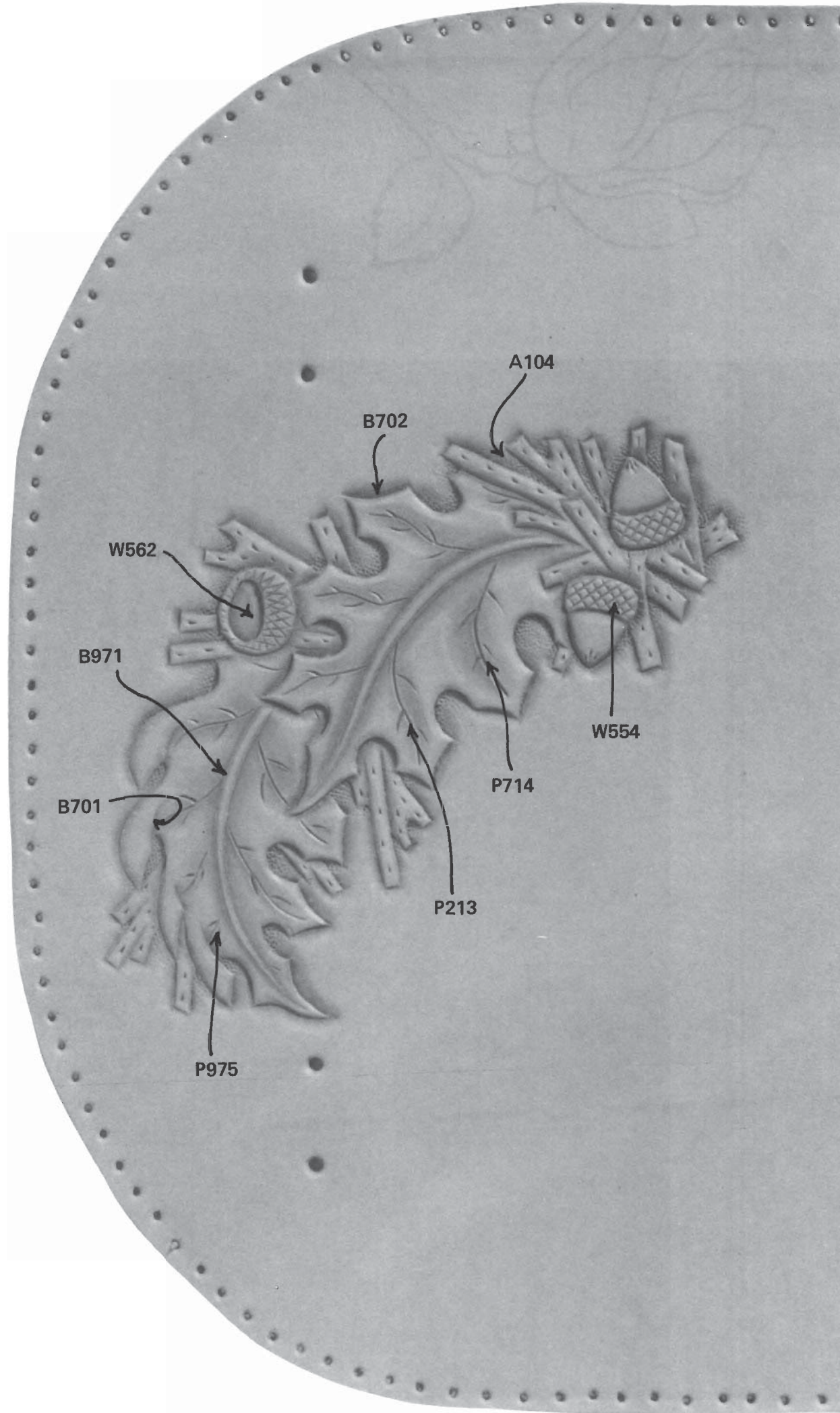
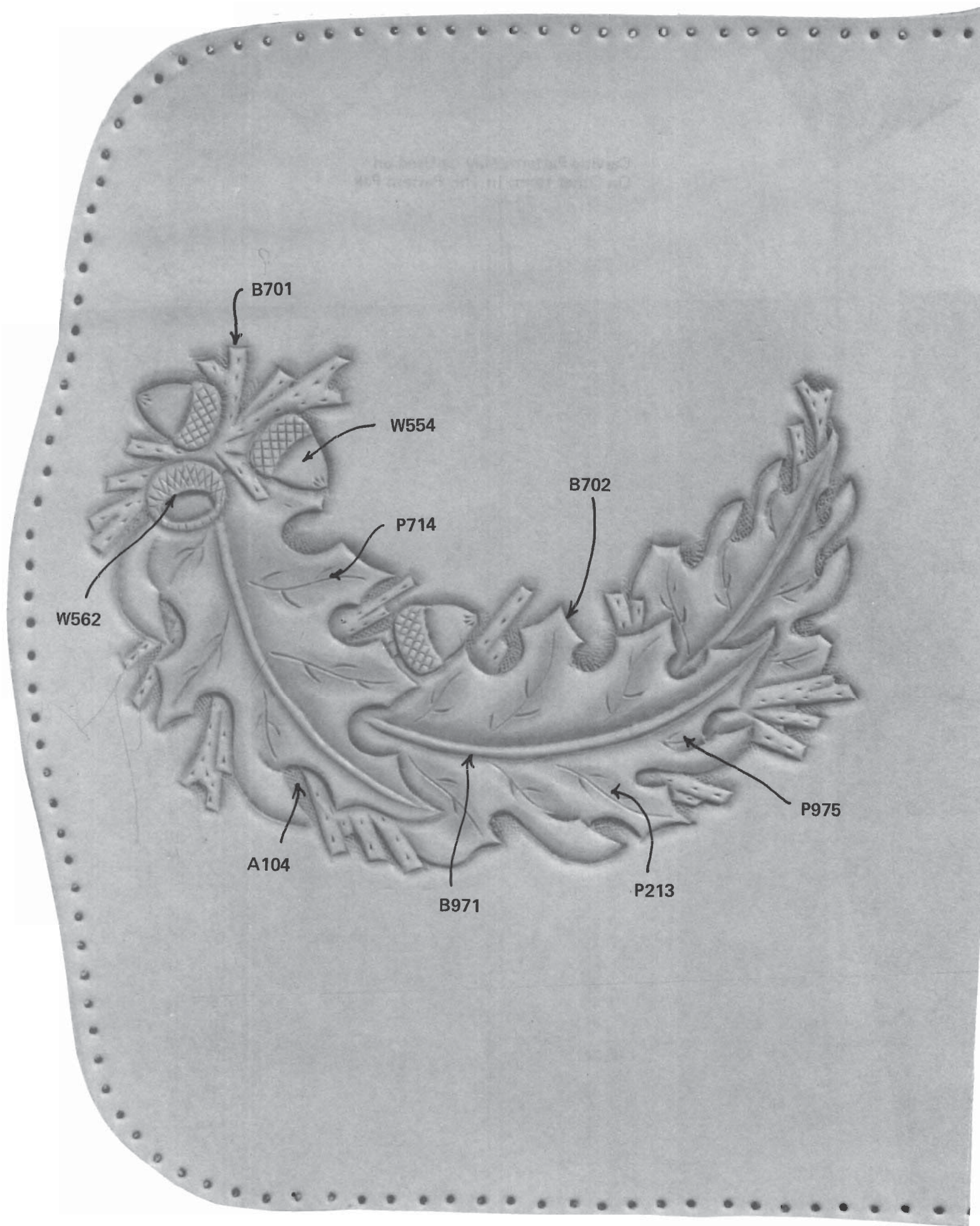
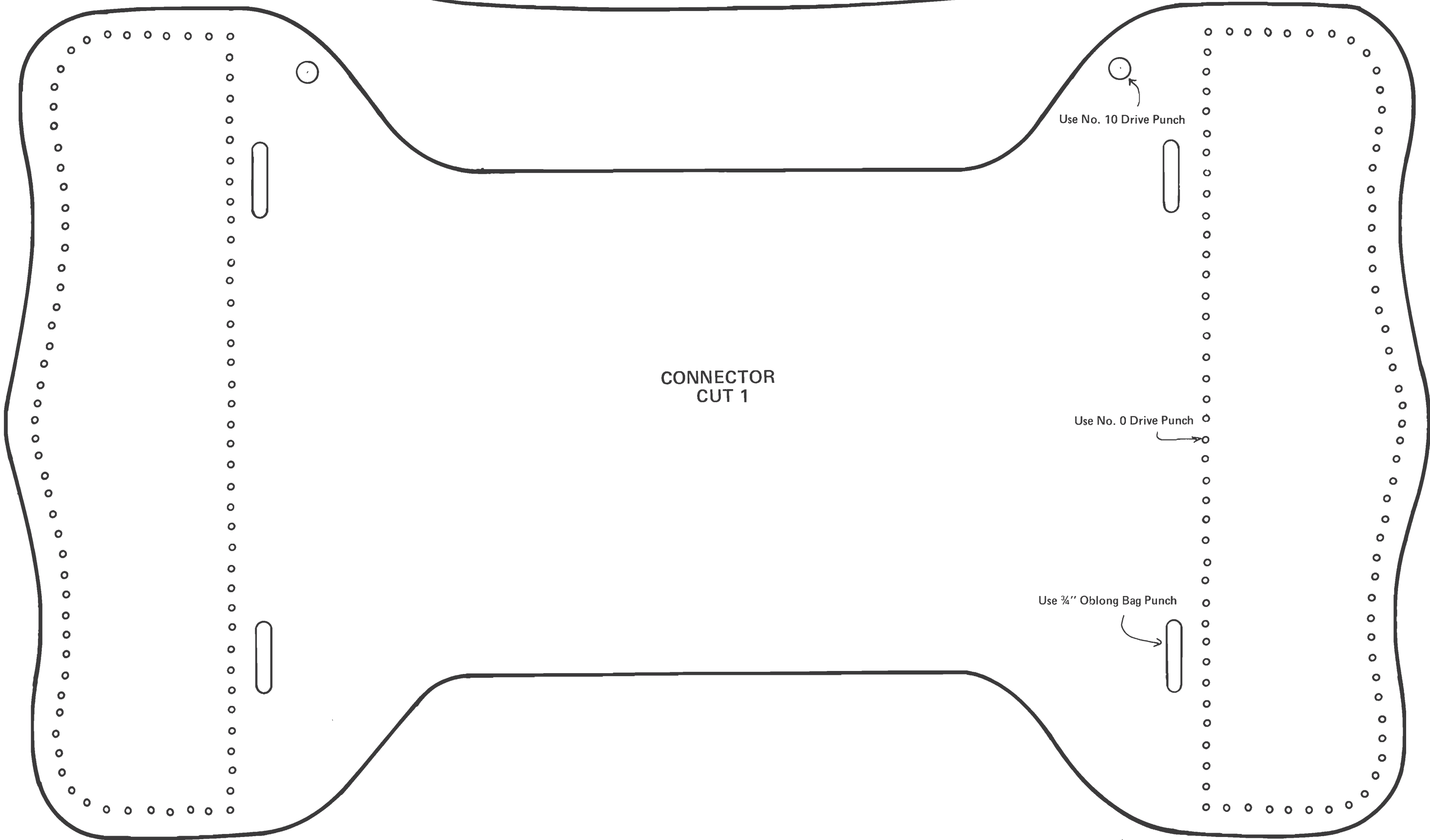
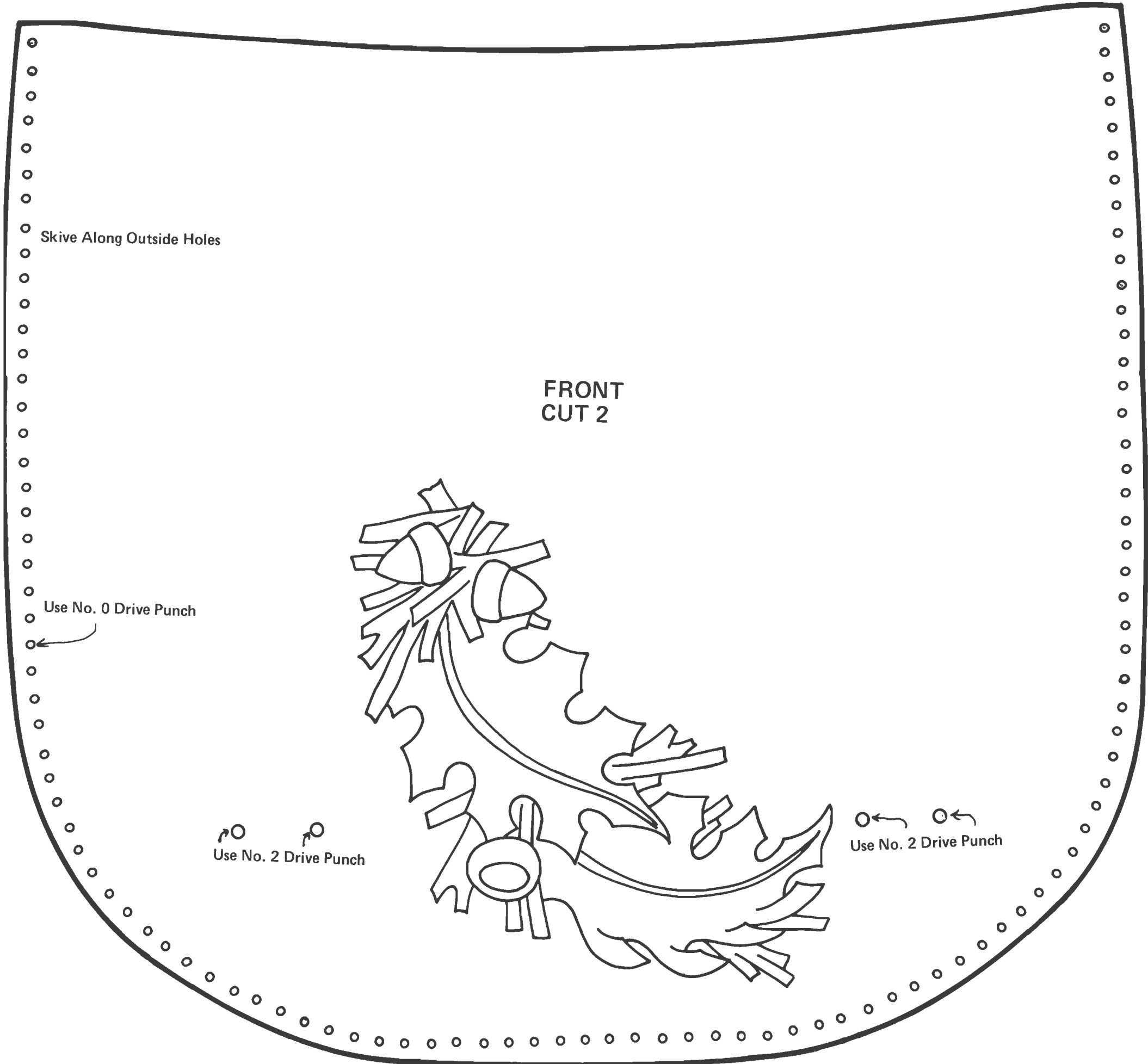
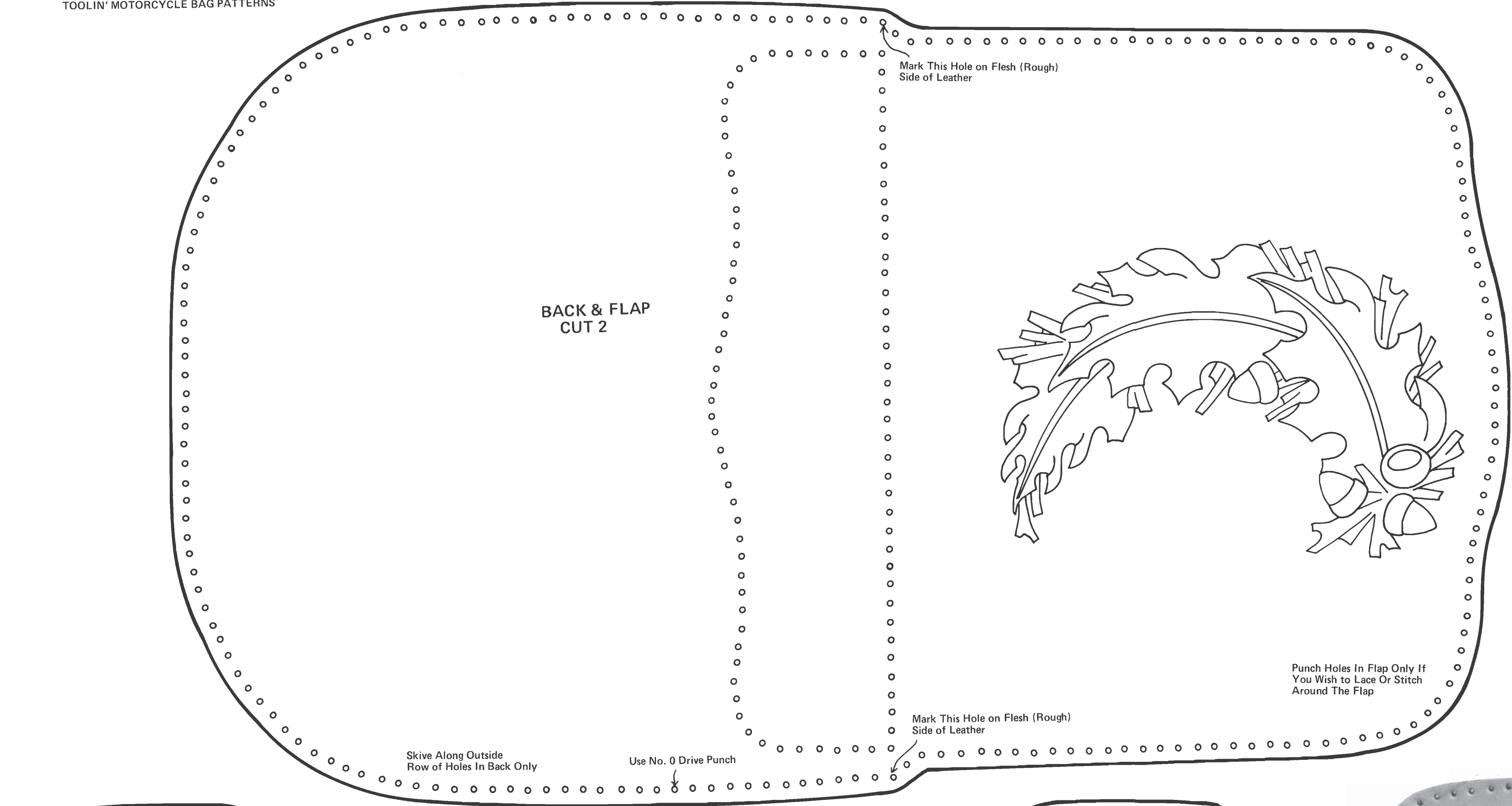
Use No. 2 Drive Punch

Make Strap 34" Long

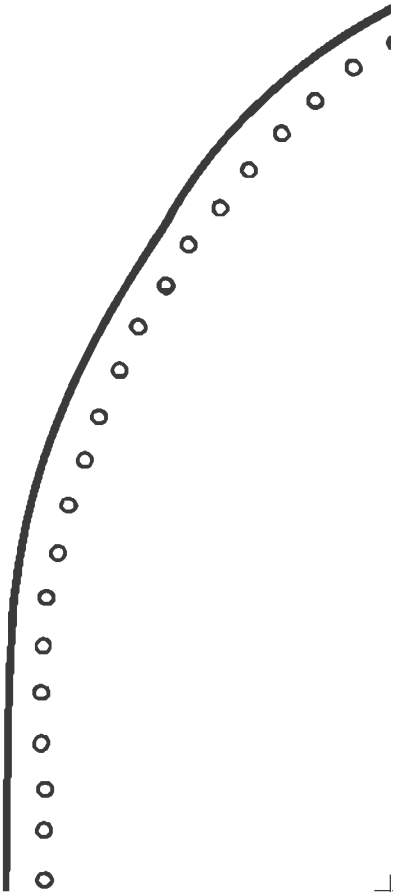
STRAP
CUT

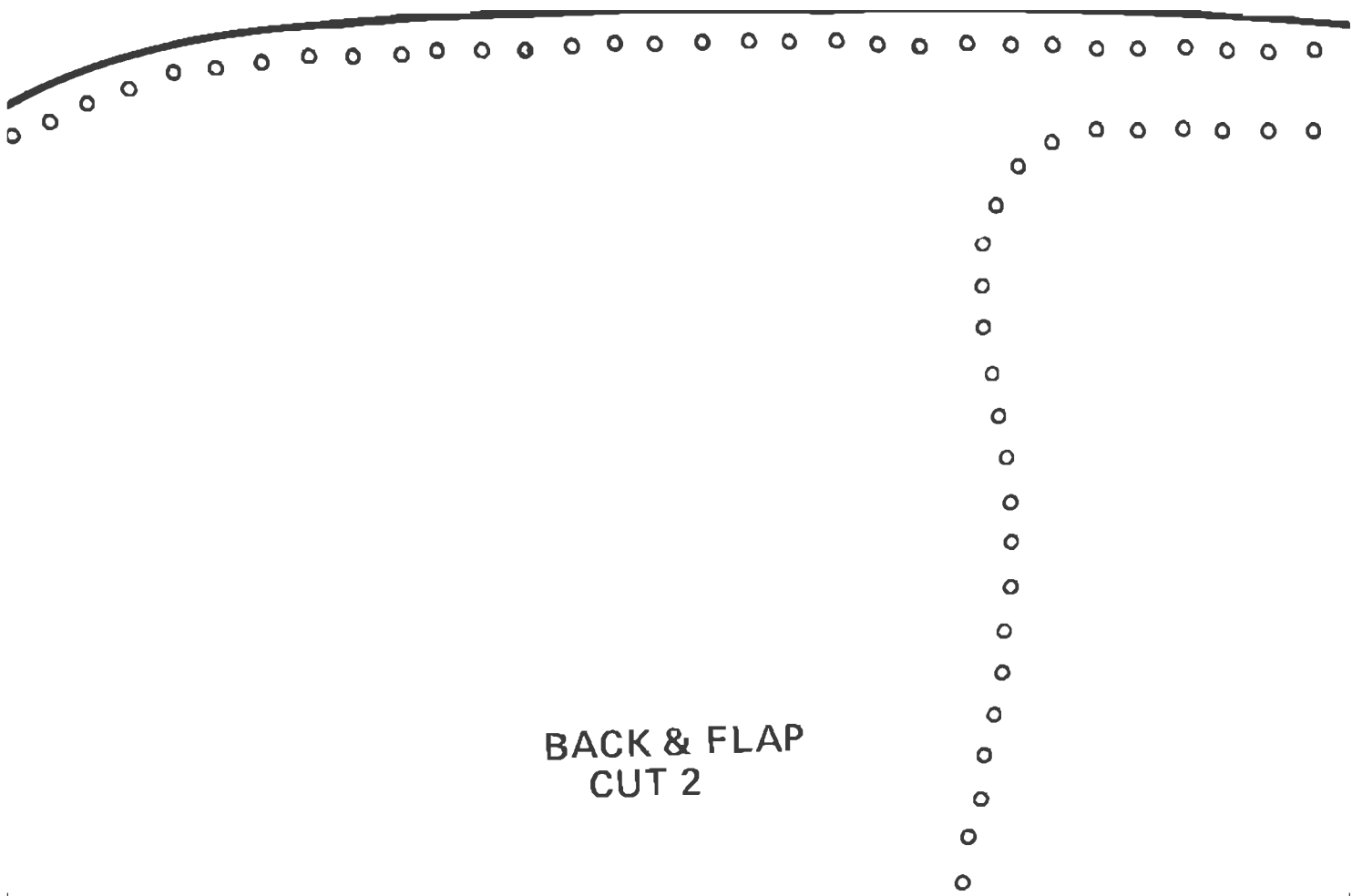


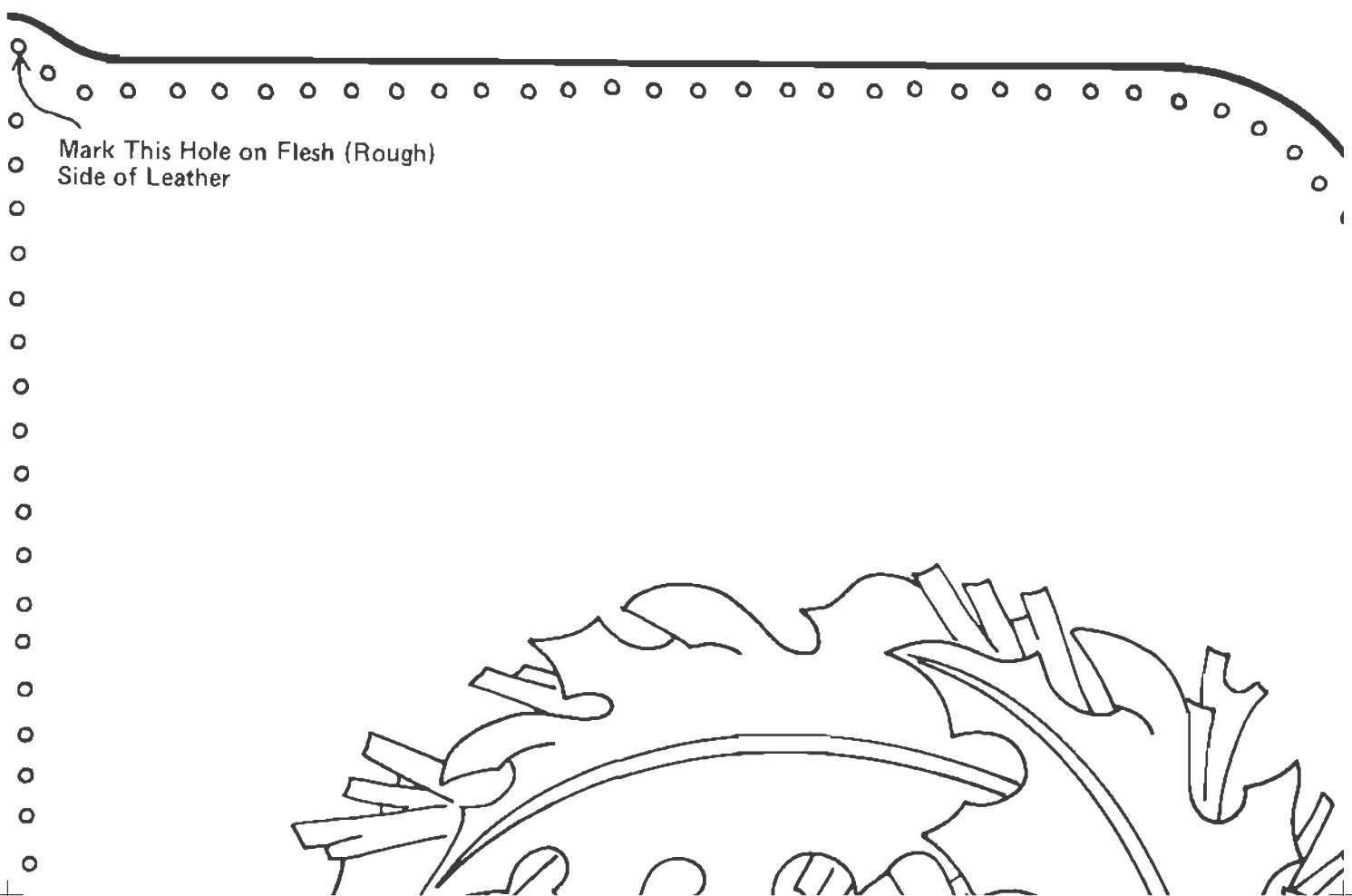
PAP
7



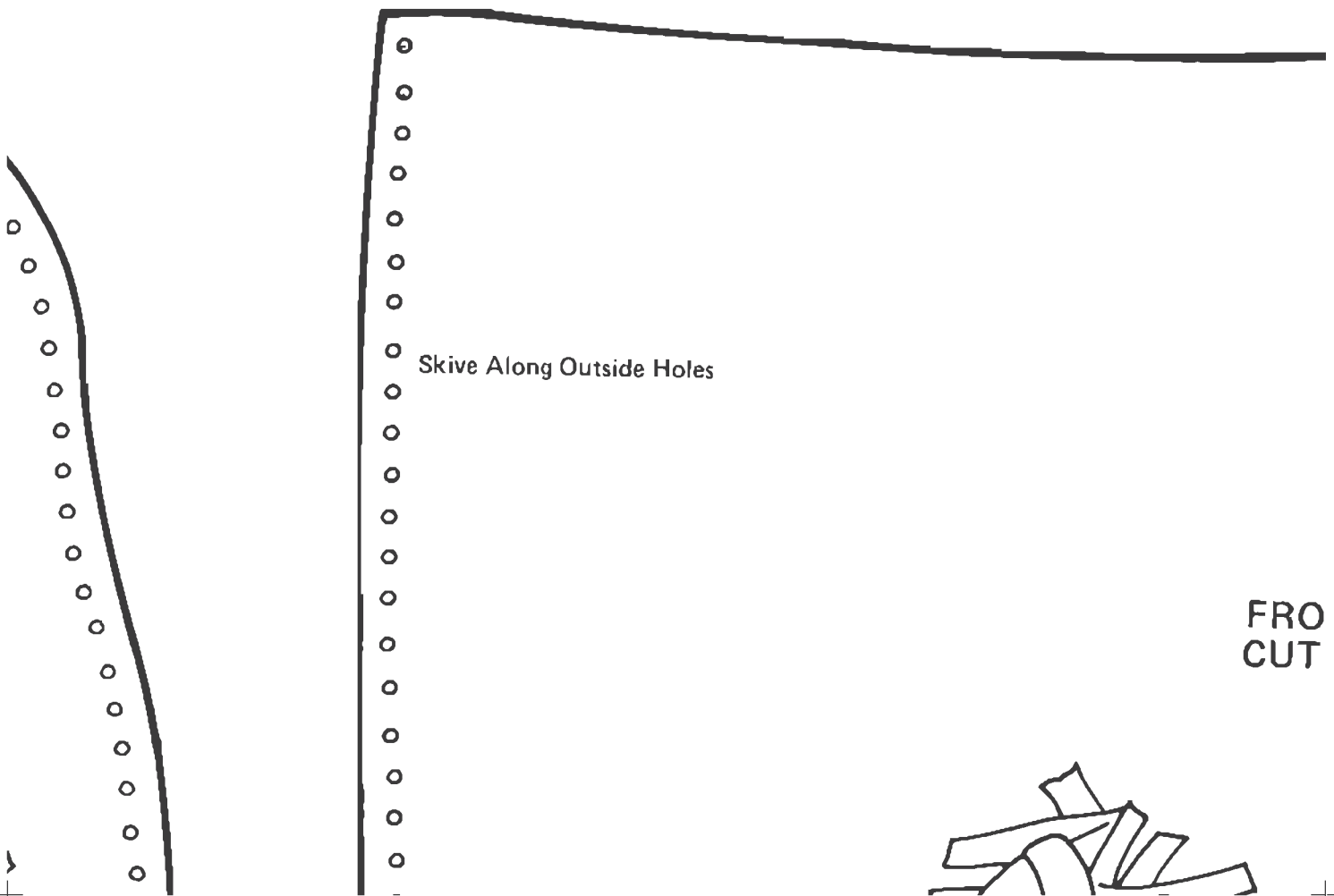
TOOLIN' MOTORCYCLE BAG PATTERNS





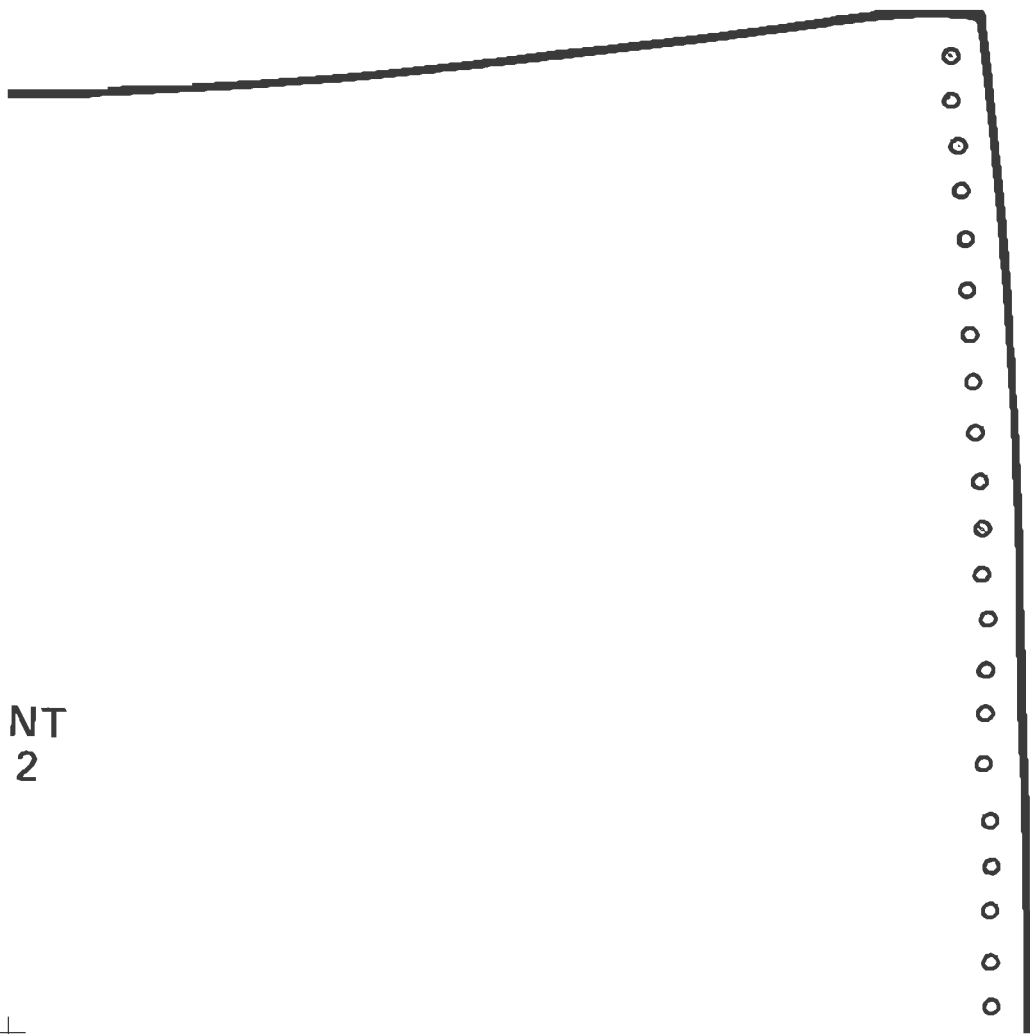


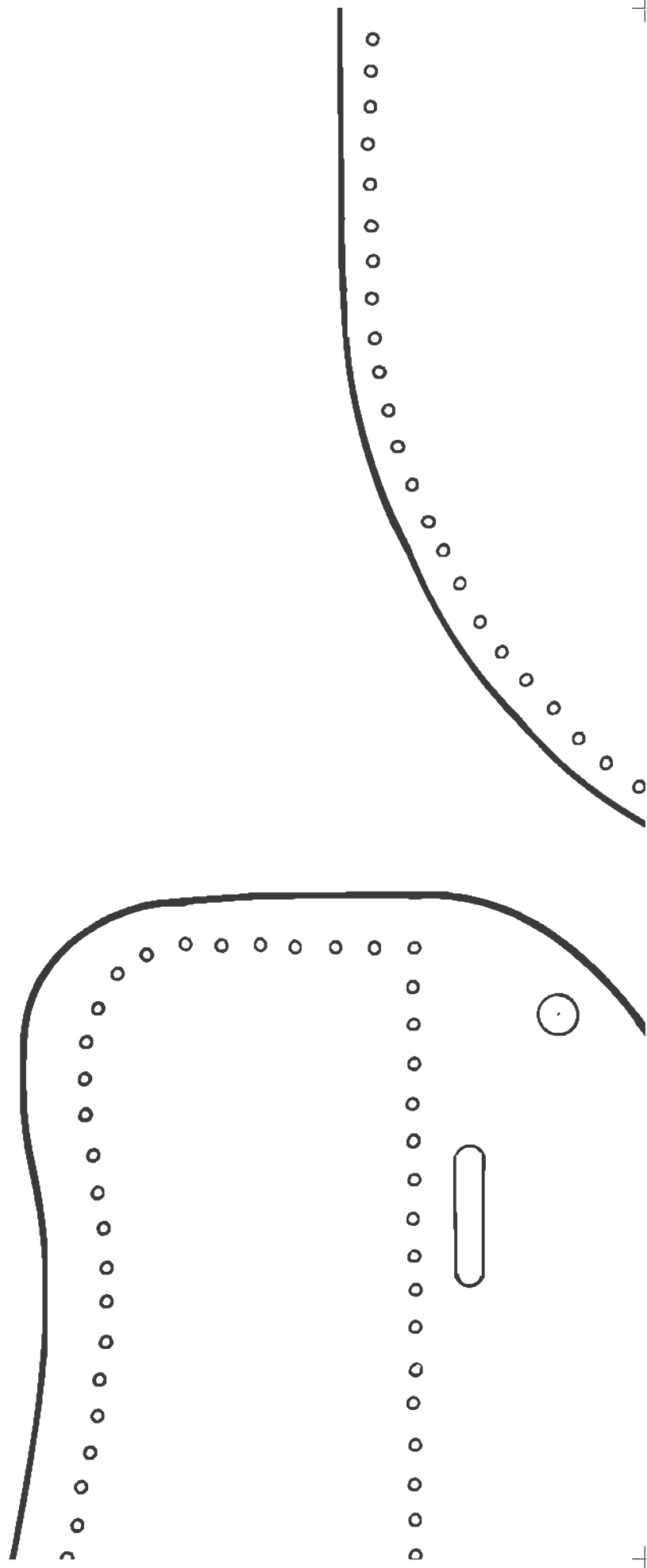
Mark This Hole on Flesh (Rough)
Side of Leather

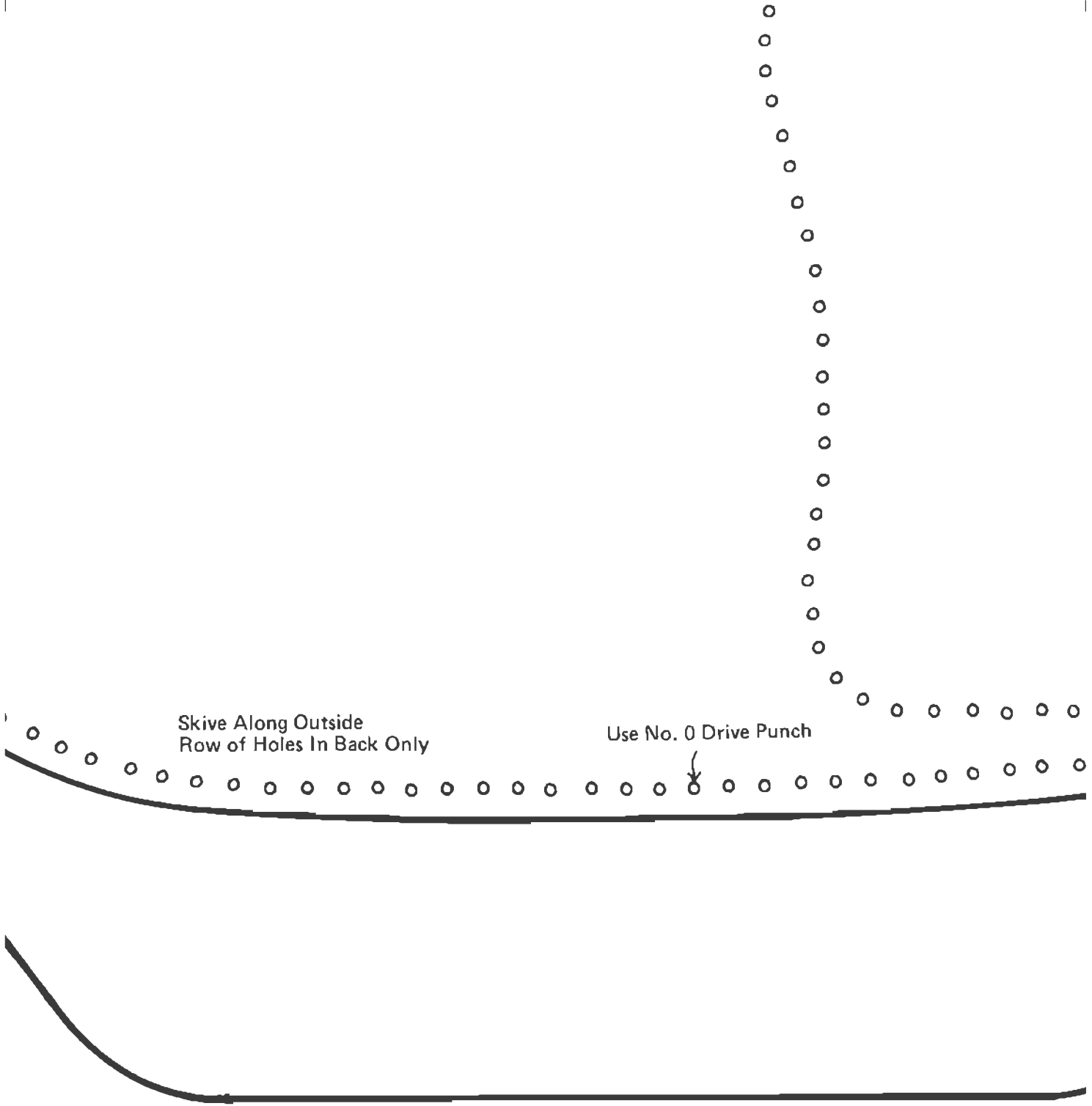


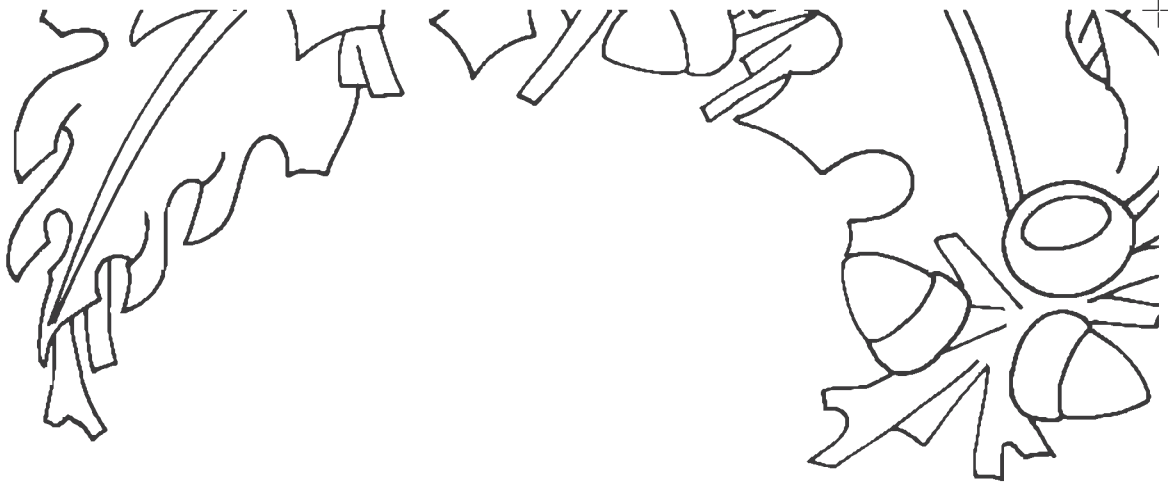
Skive Along Outside Holes

FRO
CUT



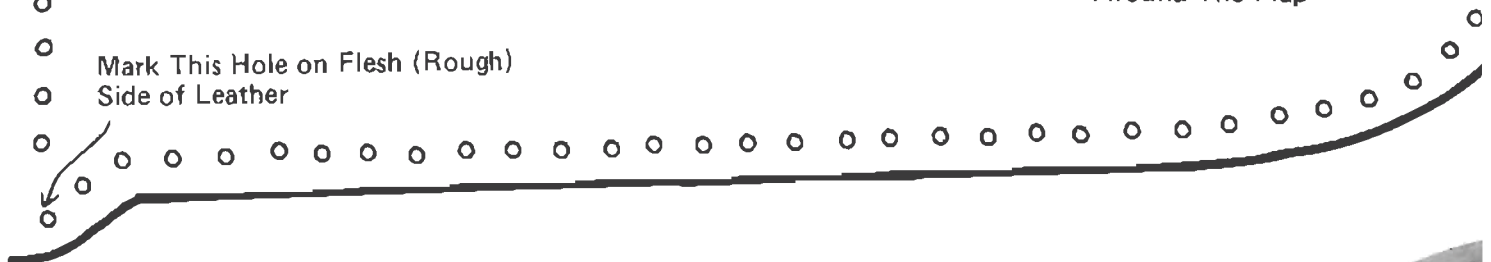




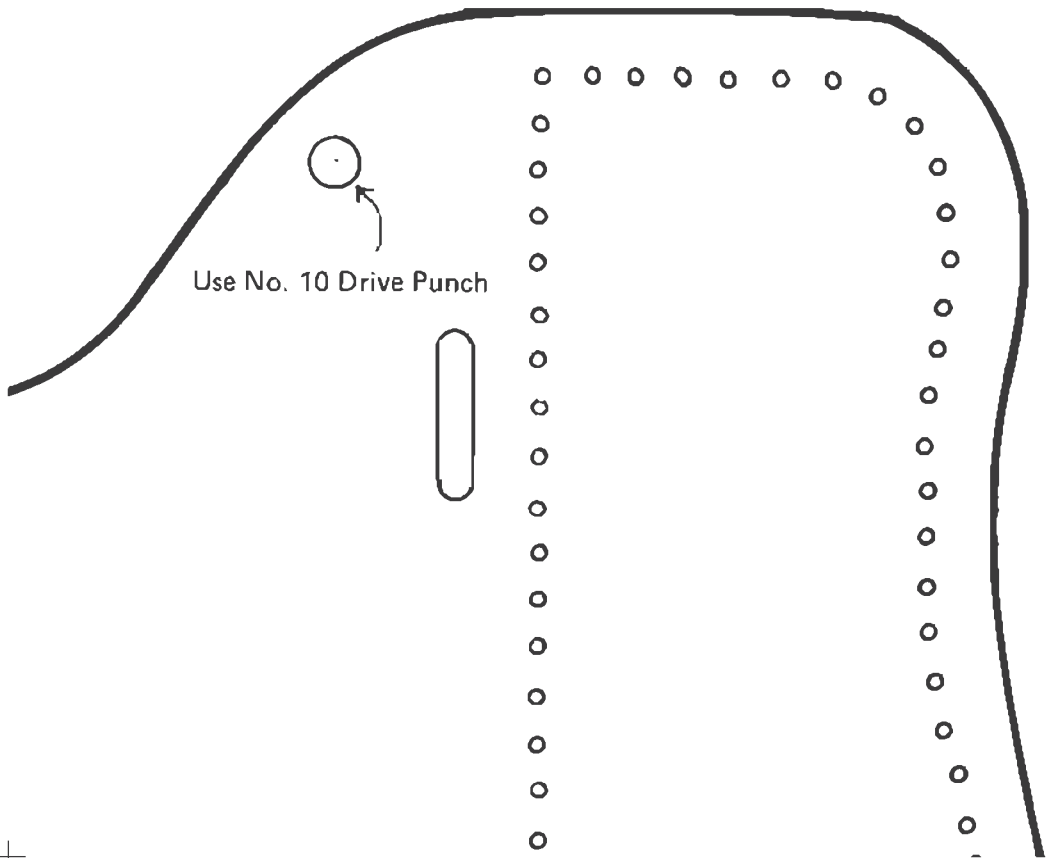


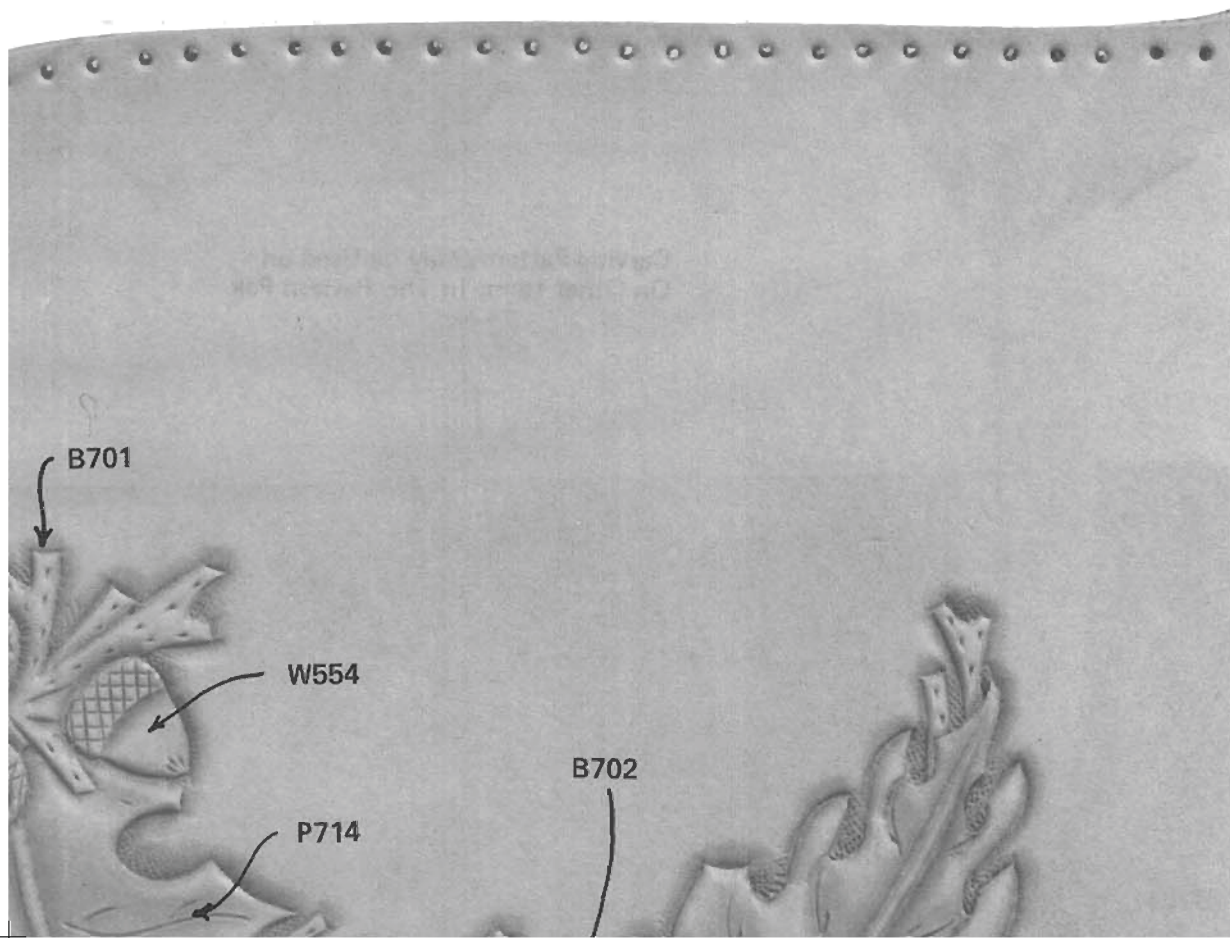
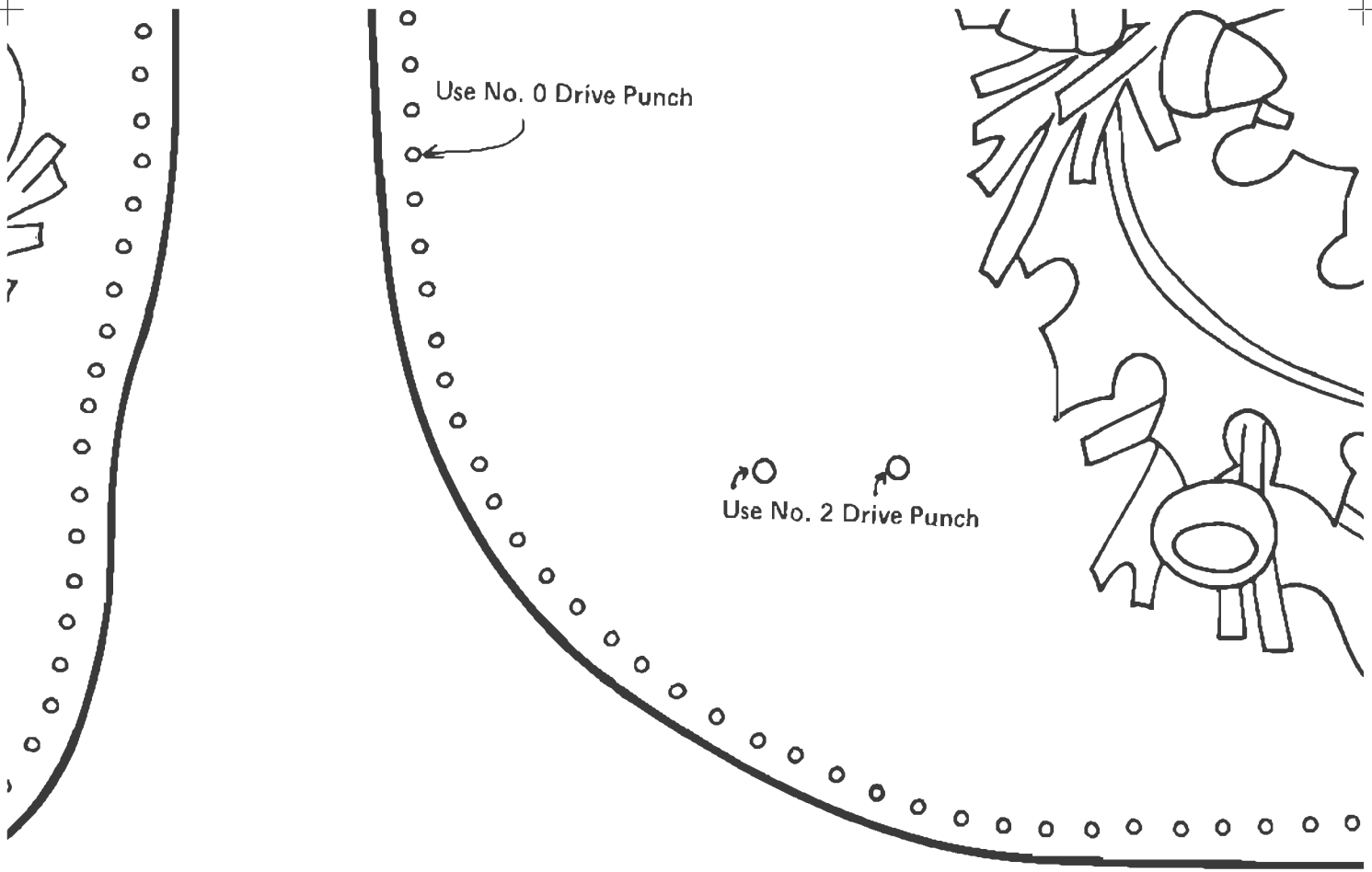
Punch Holes In Flap Only If
You Wish to Lace Or Stitch
Around The Flap

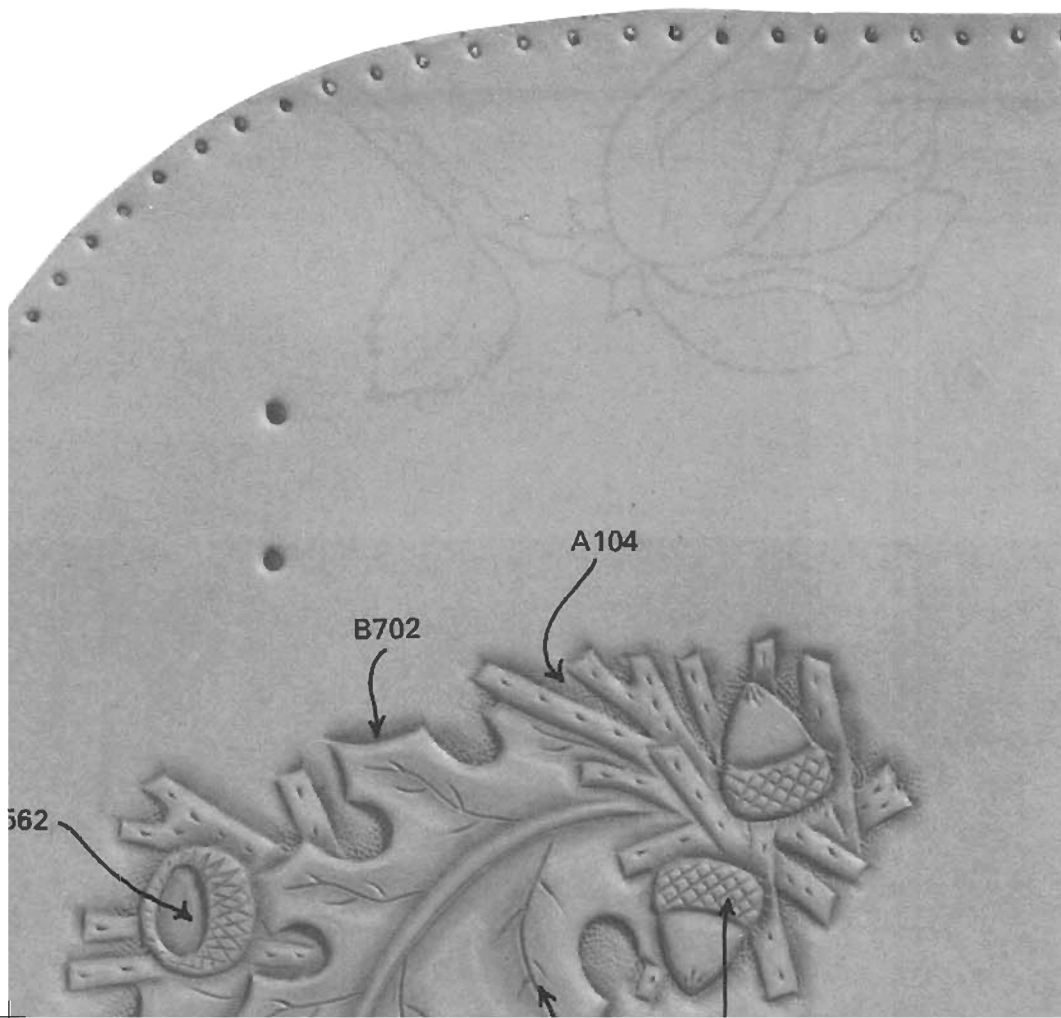
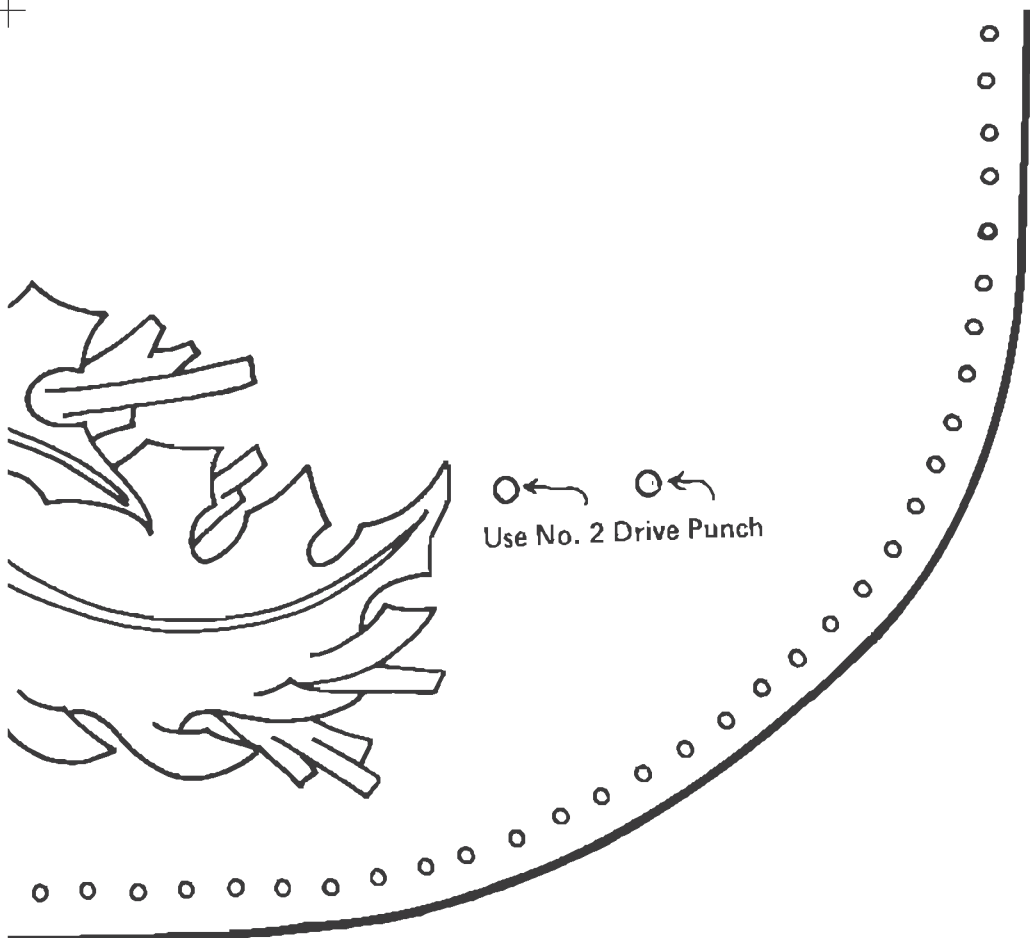
Mark This Hole on Flesh (Rough)
Side of Leather

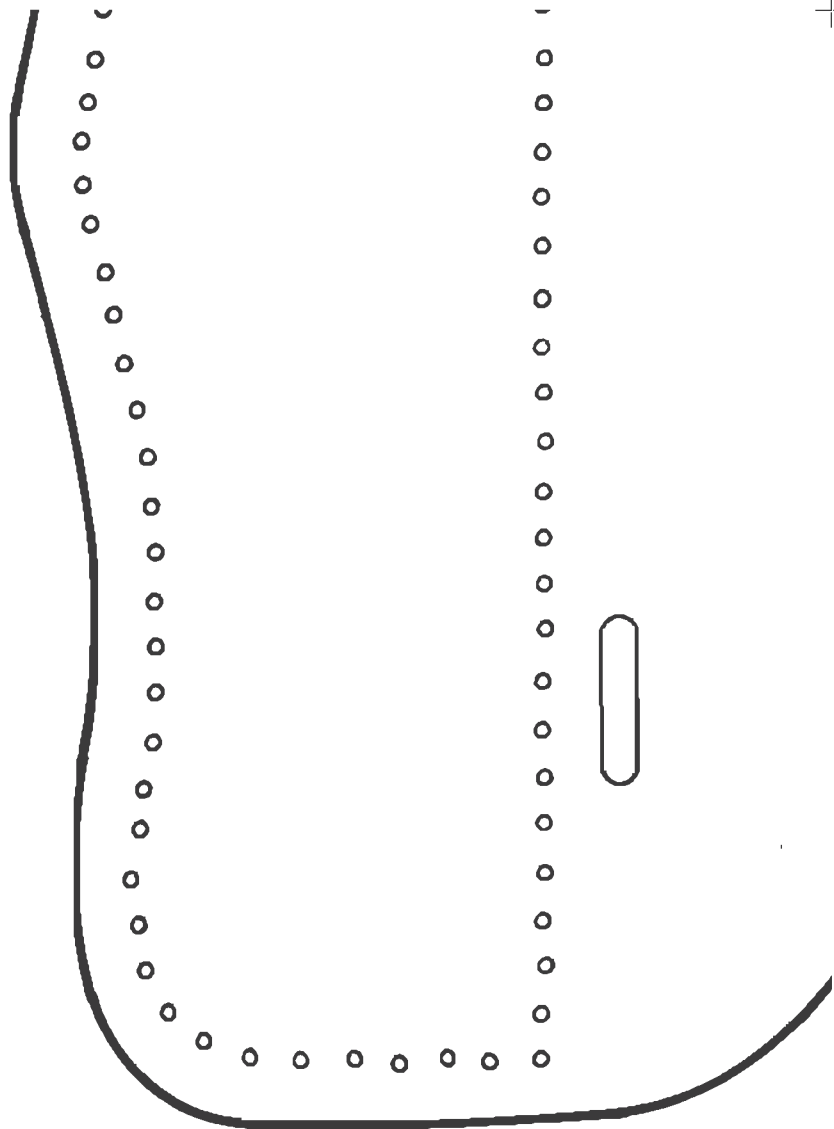


Use No. 10 Drive Punch









CONNECTOR
CUT 1



Use No. 0 Drive Punch

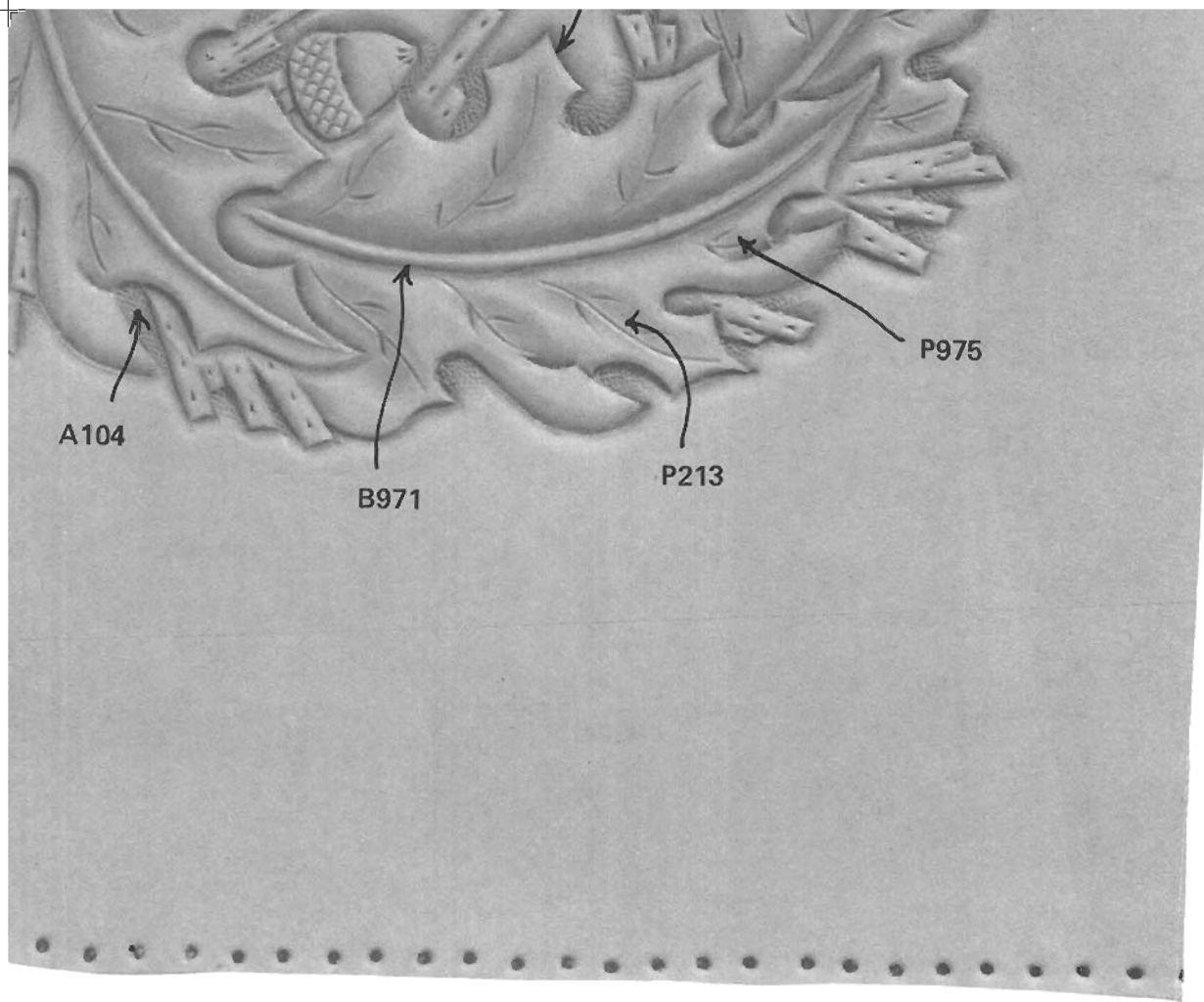


Use 3/4" Oblong Bag Punch



W562





A104

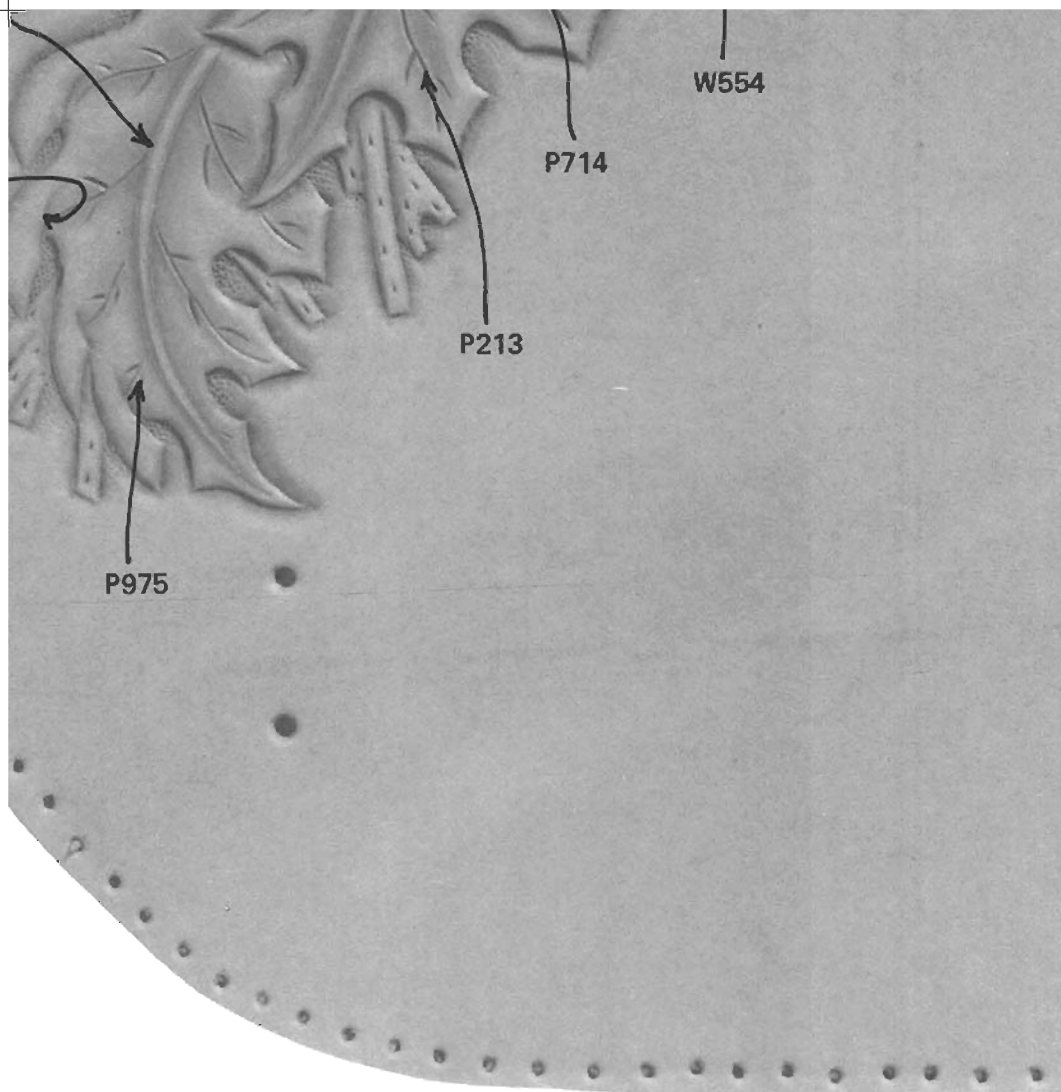
B971

P213

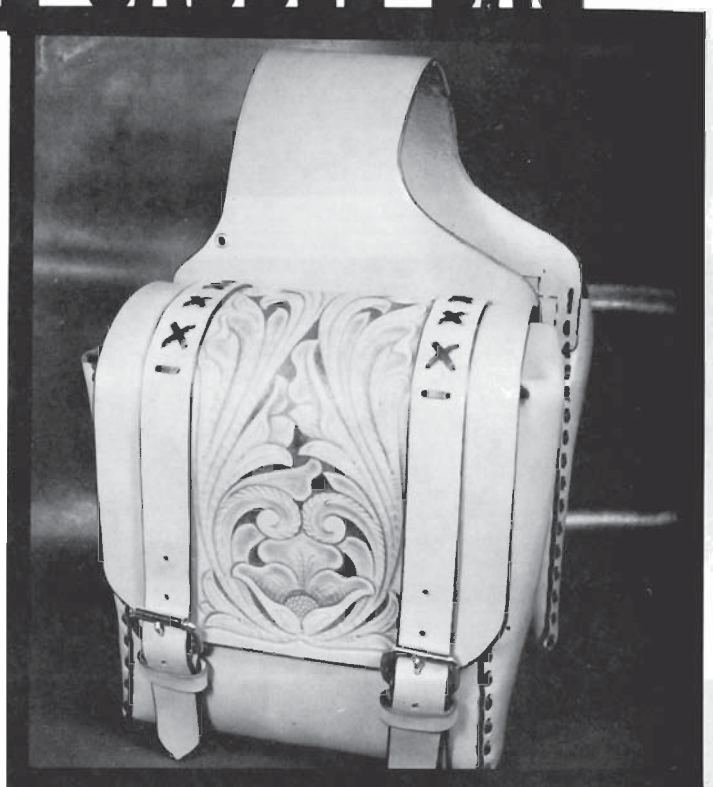
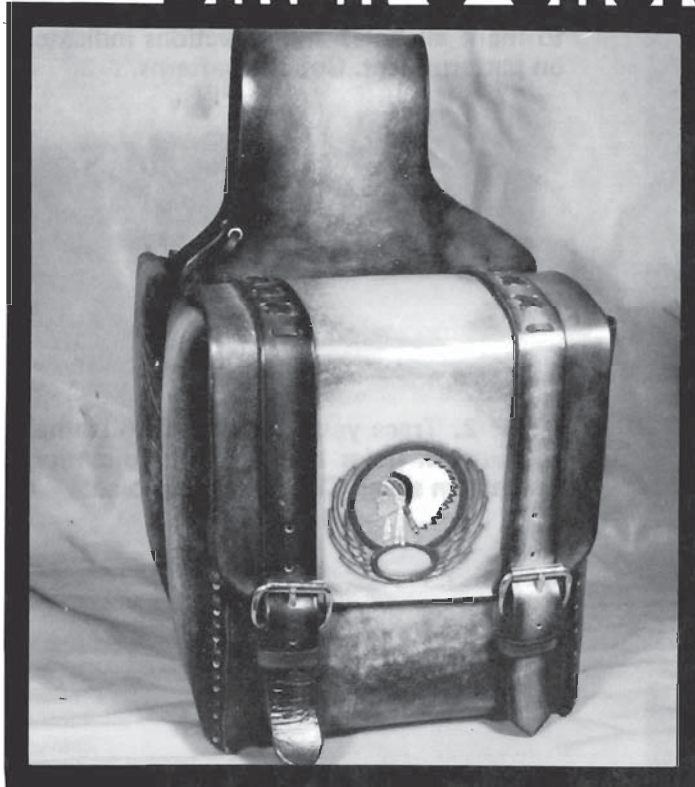
P975



B701



BIKER'S CHOICE SADDLE BAG

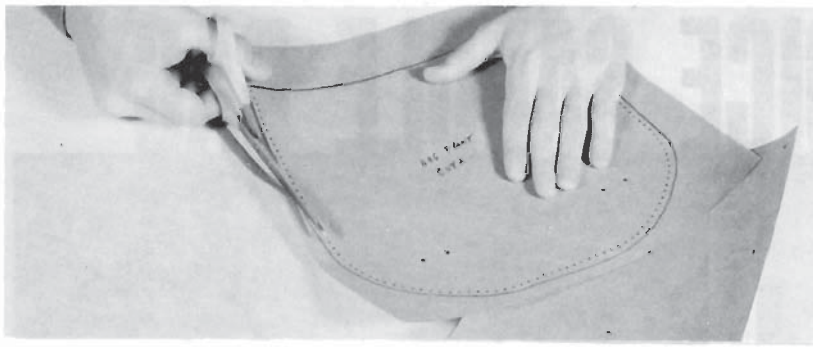


YOU WILL NEED THESE MATERIALS TO COMPLETE THIS SET OF BAGS

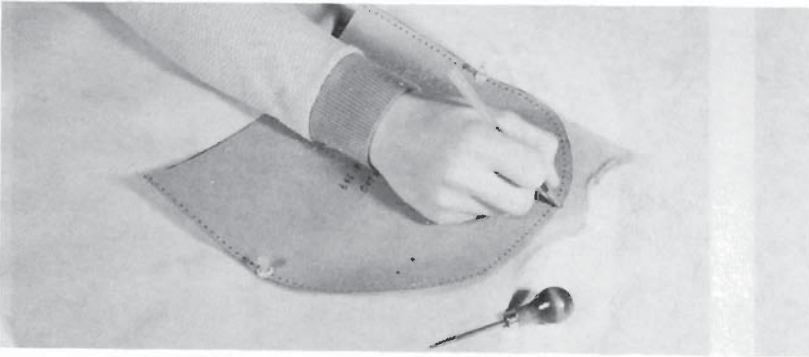
19½ sq. ft. 7-8 oz. Leather
12 Baby Dot Snaps No. 1266
4 Roller Buckles 1½"
2 AA Eyelets
2 Snap Hooks No. 1160
2 Rings ½"
24 Medium Rivets

14½ yds. Latigo Lace ¼"
No. 0, 2 & 5 Drive Punches
No. 3 Edger
No. 8100 Rivet Setter
No. 7057 Snap Setter
No. 7053 Eyelet Setter
Circle Edge Slicker

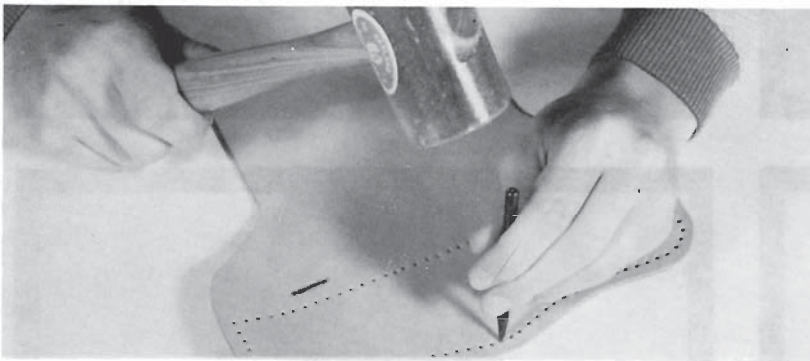
No. 1804 Anvil
Super Shears
Brown Paper or Tracing Film
Latigo Life-Eye Needle
Easy Thread Needles
6 yds. Waxed Thread
Tools & Dyes for Design



STEP 1. Trace patterns from pattern sheet on to brown paper or tracing film. Be sure to mark all holes and directions indicated on pattern sheet. Cut out patterns.

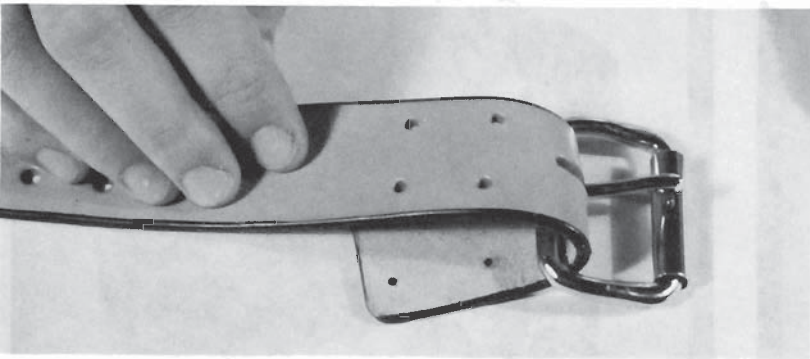


STEP 2. Trace your patterns onto leather, marking all holes and following directions on pattern sheet. Cut out leather pieces.

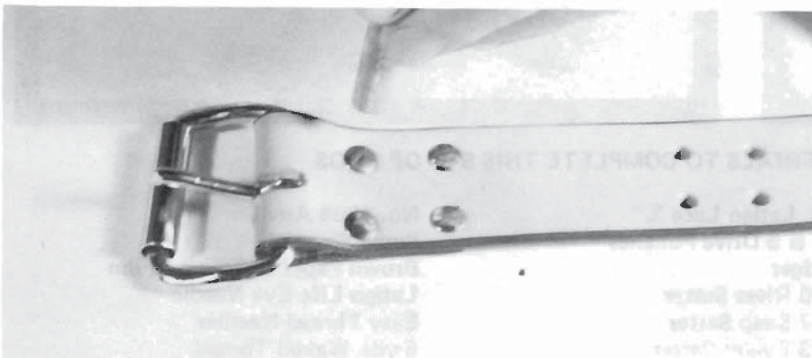


STEP 3. Punch all holes as indicated on pattern sheet.

DO ALL EDGING, CARVING, TOOLING, DYEING AND FINISHING BEFORE GOING ON TO NEXT STEP!

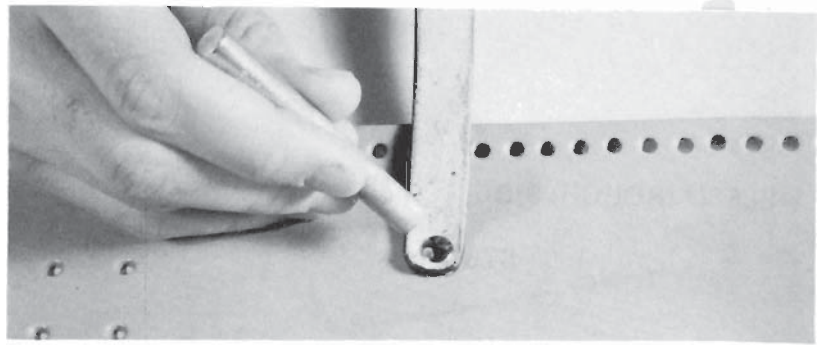


STEP 4. Fold buckle end of strap through buckle, inserting buckle tongue in slot.

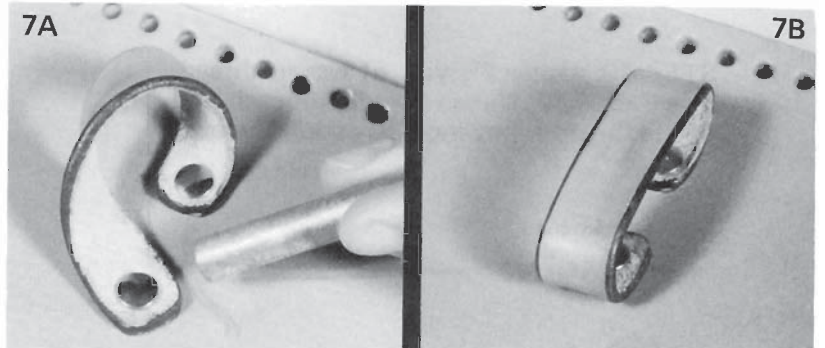


STEP 5. Fold strap over, aligning rivet holes. Using a medium rivet, push post of rivet through one set of holes from back side of strap. Place assembly on metal riveting surface. Put rivet cap over rivet post on front of strap. With concave face of rivet setter on cap of rivet, strike setter sharply with a mallet. Repeat steps 4 and 5 on other 3 straps.

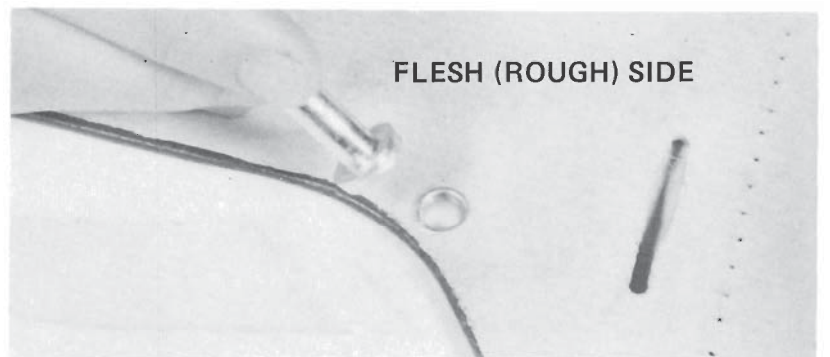
STEP 6. Align hole in one end of keeper over right hand rivet hole in bag front, grain (smooth) sides together as shown. Set rivet in hole as in Step 5.



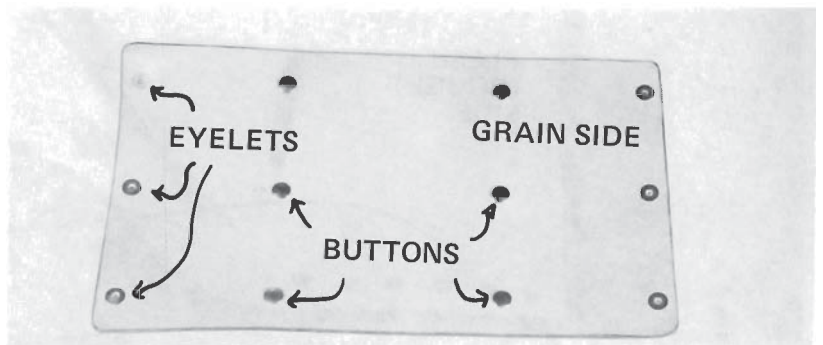
STEP 7. Twist keeper so that hole in other end aligns with left hand rivet hole in bag front, grain (smooth) sides together. (See photo 7A.) Set rivet lightly so that the keeper will turn around rivet to form loop. (See photo 7B.) Repeat on other 3 keepers.



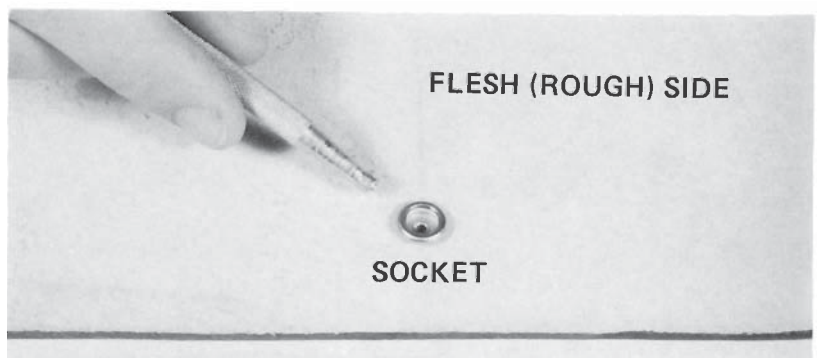
STEP 8. Using No. 7053 eyelet setter, set eyelets in connector. Push eyelet through hole from grain (smooth) side of connector. Place assembly on pounbo board or soft surface with hard riveting surface underneath, and flesh (rough) side of leather up. Place eyelet setter No. 7053 on eyelet and strike sharply with a mallet until eyelet is set firmly in leather. Repeat on other eyelet.

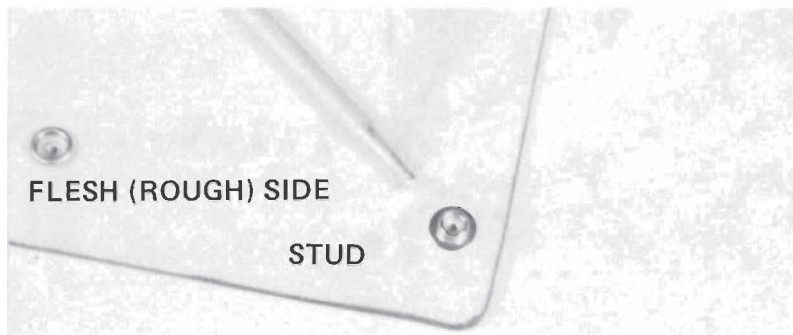


STEP 9. Using No. 7057 Baby Dot Setter and 1804 Anvil, set snaps in heat shield. Set buttons and sockets in the six middle holes and eyelets and studs in the six outer holes following instructions in next steps.



STEP 9A. Push button through one of the middle holes in heat shield from grain (smooth) side. Place concave face of anvil No. 1804 under button. Place socket over button on flesh (rough) side of leather. Place baby dot setter No. 7057 over socket and strike sharply with a mallet until snap is set firmly in leather. Repeat on other five buttons.





STEP 9B. Push eyelet through one of the outside holes in heat shield from grain (smooth) side of leather. Place assembly on flat metal riveting surface or flat side of anvil No. 1804. Place stud over eyelet on flesh (rough) side of leather. Place baby dot setter No. 7057 over stud and strike sharply with a mallet until snap is set firmly in leather. Repeat on other five studs. Repeat Steps 9 through 9B on other heat shield.

STEP 10. Using 2½ yds. of waxed thread, place an Easy Thread Needle on each end of the thread following instructions below.

Step 1. Push end of thread through needle eye about ½".



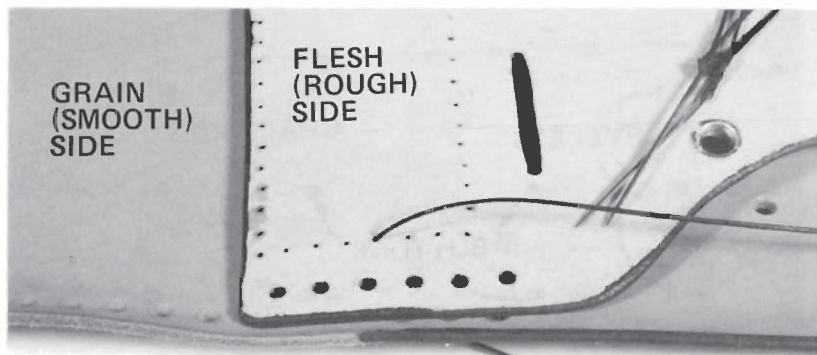
Step 2. Pierce thread with needle point as shown.



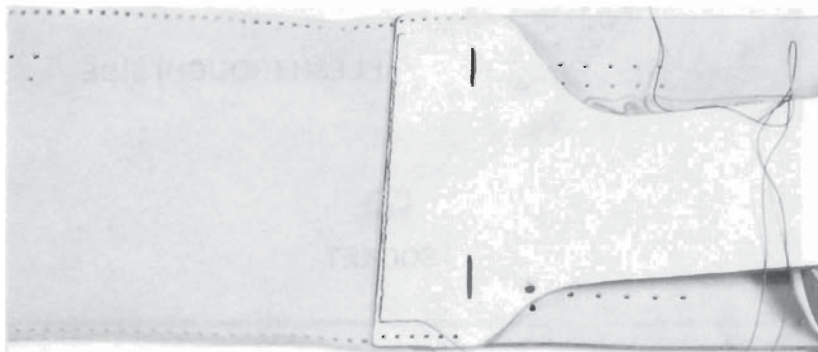
Step 3. Push thread up on needle to eye. Pull end of thread through eye as far as it will go. Hold needle and pull thread over eye to lock end of thread.



STEP 11. Align small stitching holes in one end of the connector with small stitching holes in bag body, grain (smooth) sides together.

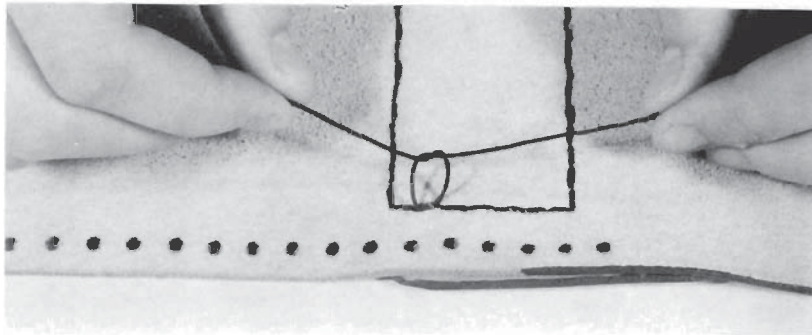


STEP 12. Push one needle through one set of aligned holes in connector and bag body and pull through until you have the same amount of thread on each side of the hole.

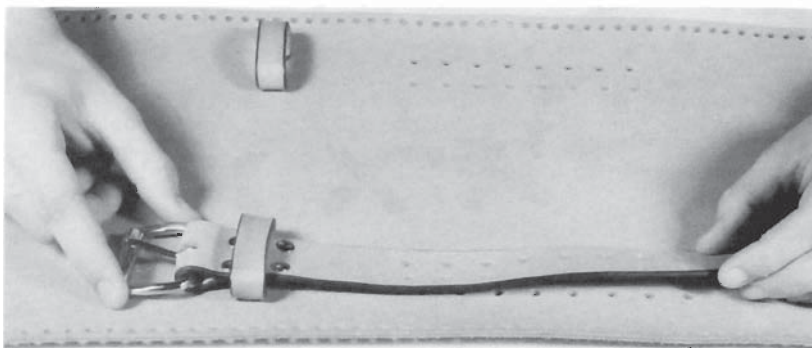


STEP 13. Push one needle through next set of holes and pull through. Push other needle through same holes, being careful not to pierce first thread, and pull through. Grasp both threads and pull stitch tight. Repeat this process in each hole until you reach the beginning hole again.

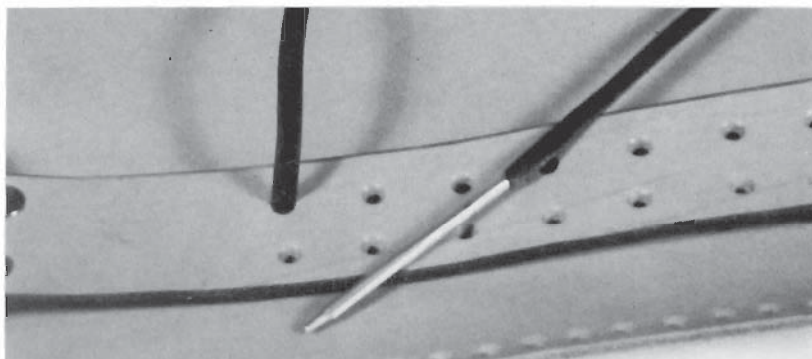
STEP 14. Go through beginning hole with one thread only to the flesh (rough) side of bag body. Tie ends together tightly against leather. Tap all stitches down with a mallet.



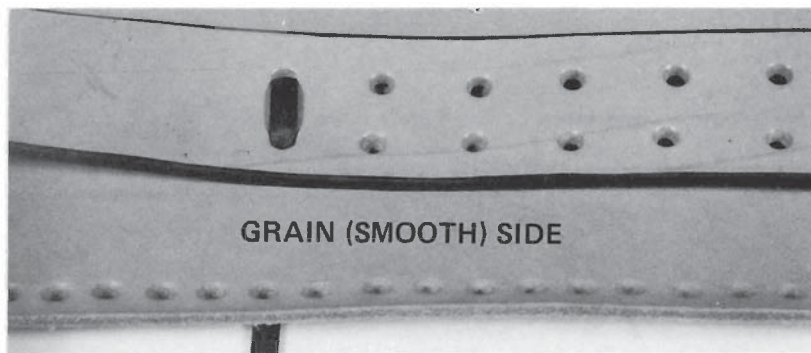
STEP 15. Run one strap through a keeper on the front of the bag and align lacing holes near the buckle over lacing holes on bottom of bag body, grain (smooth) sides up.



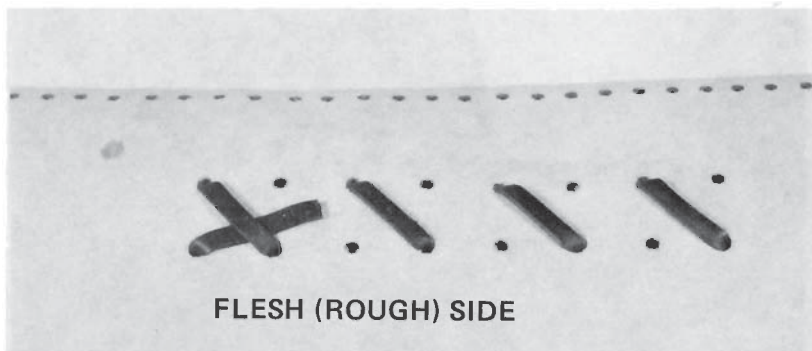
STEP 16. Using 30" of latigo lace, thread a Latigo Life-Eye needle on one end. Begin lacing in one set of end holes, from flesh (rough) side of bag body, leaving about 1" tail of lace in hole.

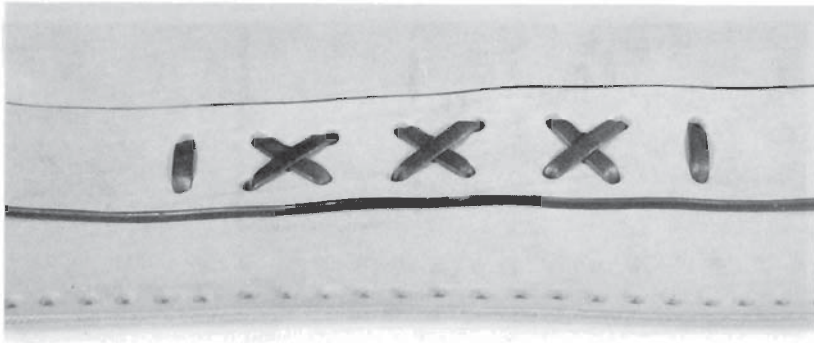


STEP 17. Lace across to next holes from grain (smooth) side of strap as shown. Pull stitch smooth. Make sure you do not twist the lace. The grain (smooth) side of the lace should be on the grain (smooth) side of the strap.

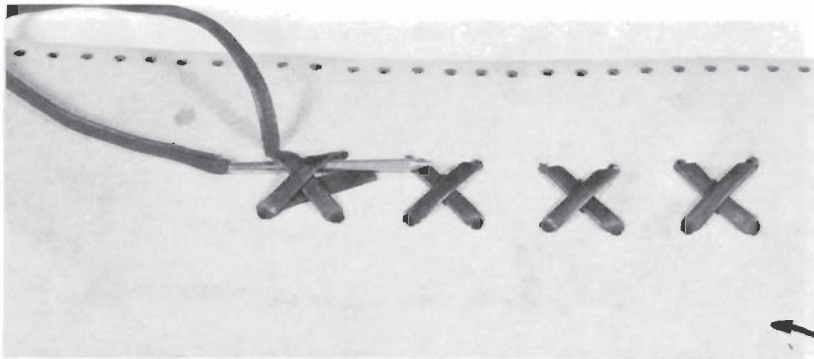


STEP 18. Next cross over diagonally and push needle back up through holes just below beginning holes, catching beginning tail under the stitch. Cross back over and skip down one hole and go through next set of holes. Keep lacing diagonally and skipping every other hole until you reach the end hole.



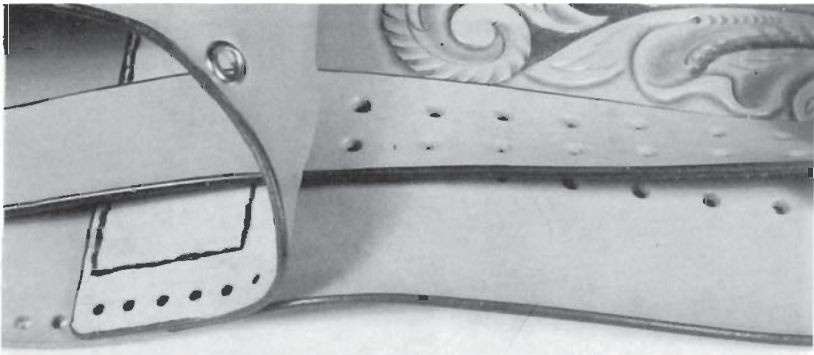


STEP 19. Lace across to opposite end hole and lace back to first holes, lacing diagonally through empty holes to starting holes.

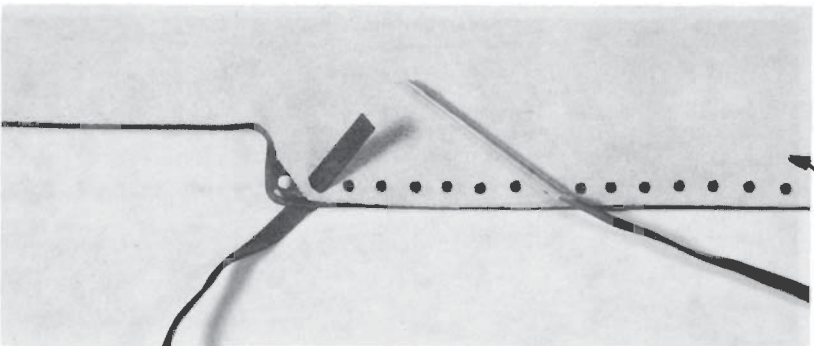


STEP 20. Lace back up through starting hole and back down through second hole. Pull end of lace down under first cross and pull tight. Trim off excess.

FLESH (ROUGH) SIDE

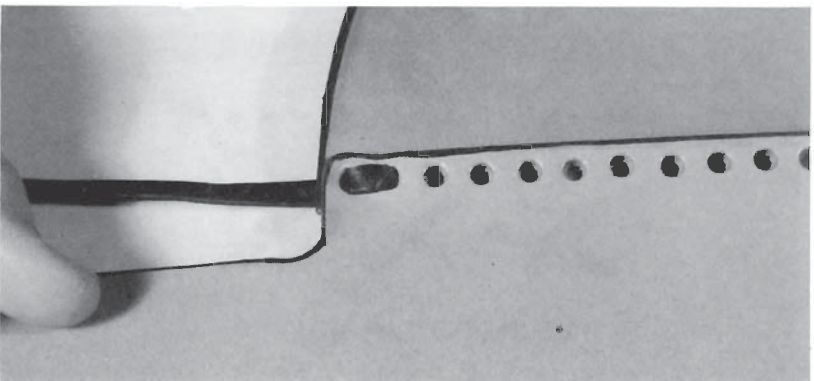


STEP 21. Run strap up the back of the bag body and through the slot in the connector. Align second set of lacing holes in flap of bag body, grain (smooth) sides up. Lace these holes as in Steps 17 through 21. Repeat Steps 16 through 21 on other straps on this bag.



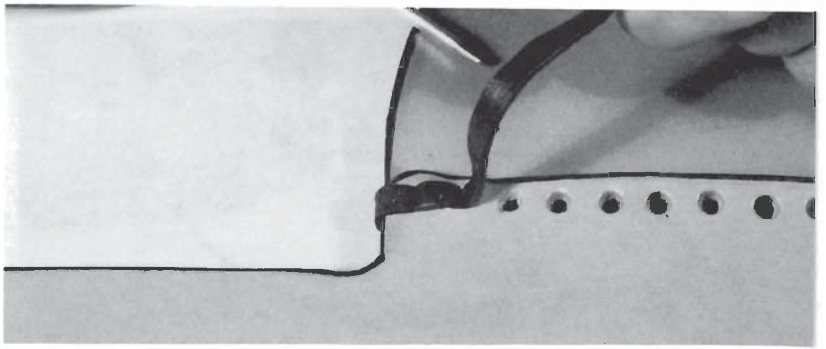
STEP 22. Put a life-eye needle on 60" of latigo lace. From flesh side of gusset, lace through second from top hole and pull through, leaving 1" tail of lace in hole.

FLESH (ROUGH) SIDE



STEP 23. Align first hole in gusset over first hole in front of bag body, grain (smooth) sides up. Lace down through first hole in both pieces, and pull stitch down, holding on to tail of lace left between the leathers.

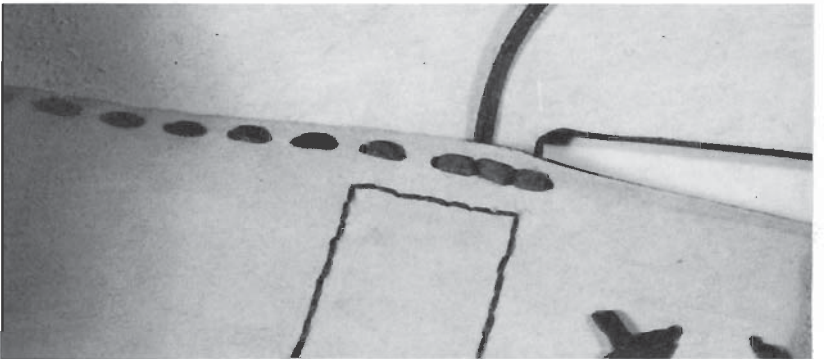
STEP 24. Bring lace over edge of bag and lace through top hole again. Pull stitch tight. Lace back through second hole. To make lacing easier you may wish to dampen edges of gusset on flesh (rough) side.



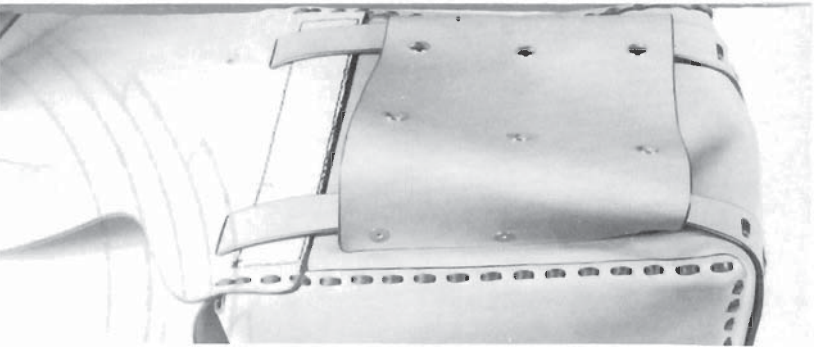
STEP 25. From here continue lacing in and out around gusset and bag body to 5th hole from the end hole. When you reach the 5th from last hole align the 1st lacing hole in the connector over the 5th from end hole in the gusset. Lace to end hole. There will be one more hole in connector and bag body than in the gusset.



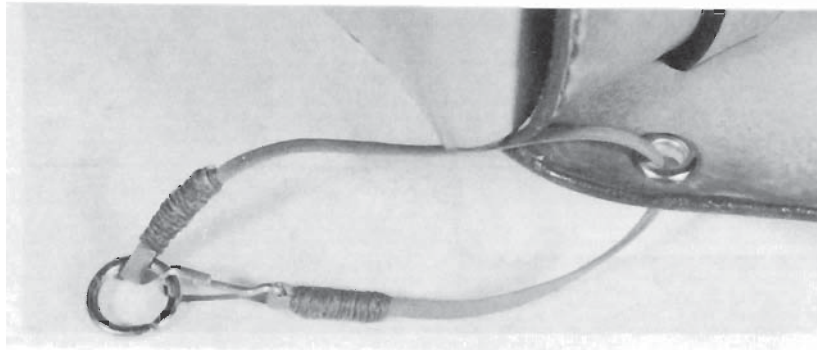
STEP-26. Lace through extra hole in bag body and connector and back down through next to last hole in connector and last hole in gusset and next to last hole in bag body. Lace through third hole in bag body only and pull lace out between the gusset and bag body. Pull lace tight and trim off excess. Repeat Steps 22 through 26 on other gusset on other side of bag. Repeat Steps 9 through 26 on other bag.



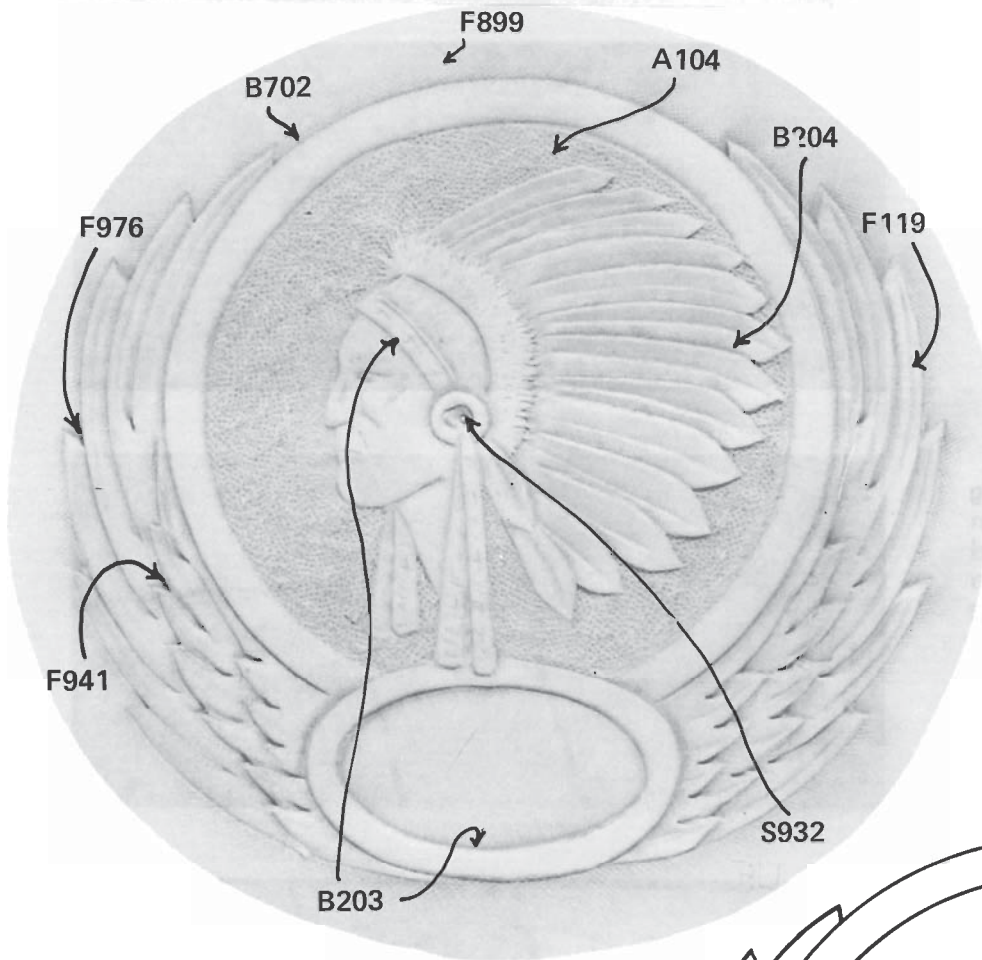
STEP 27. Wrap ends of heat shield around straps on back of bags and snap baby dot snaps.

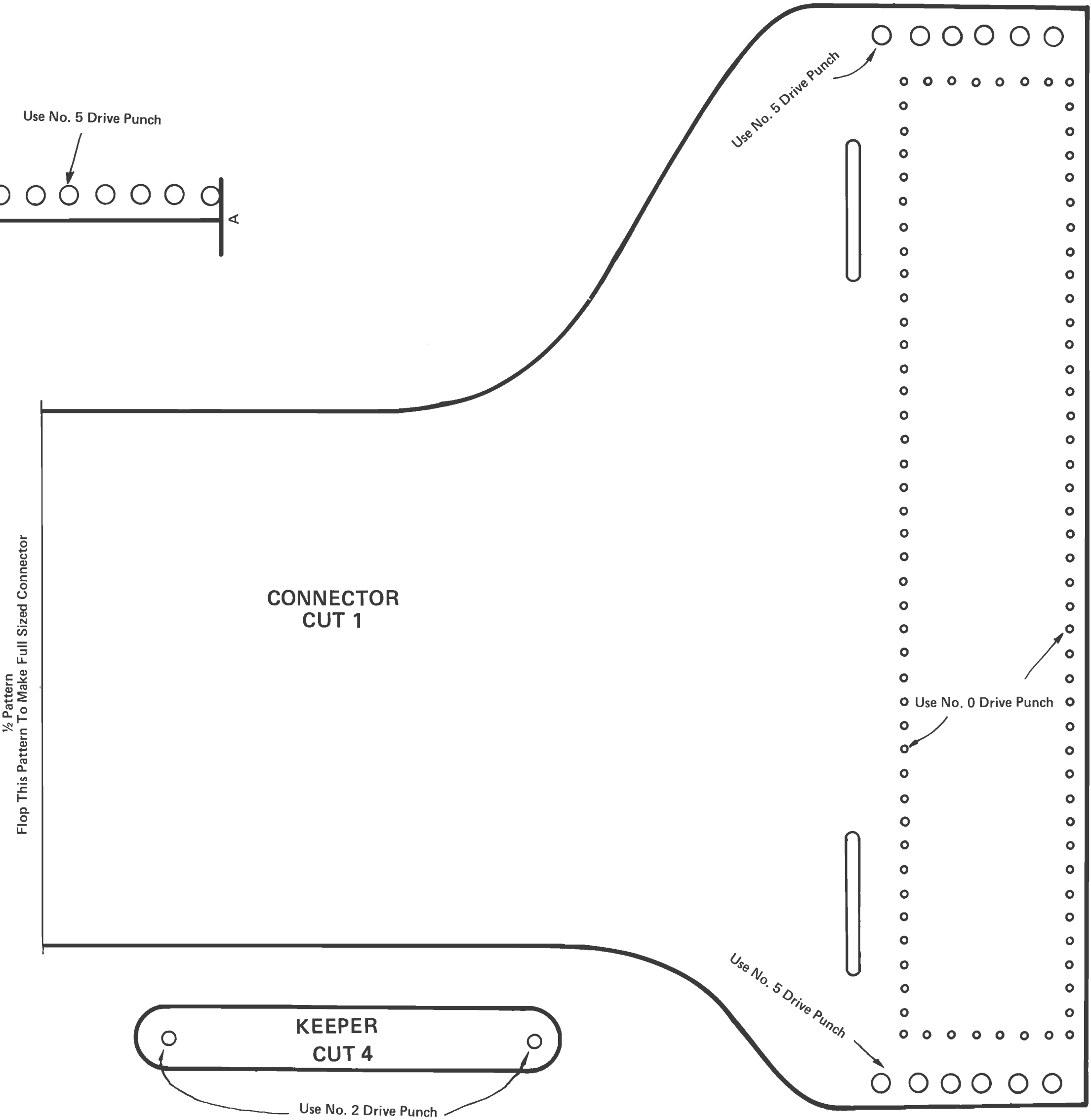
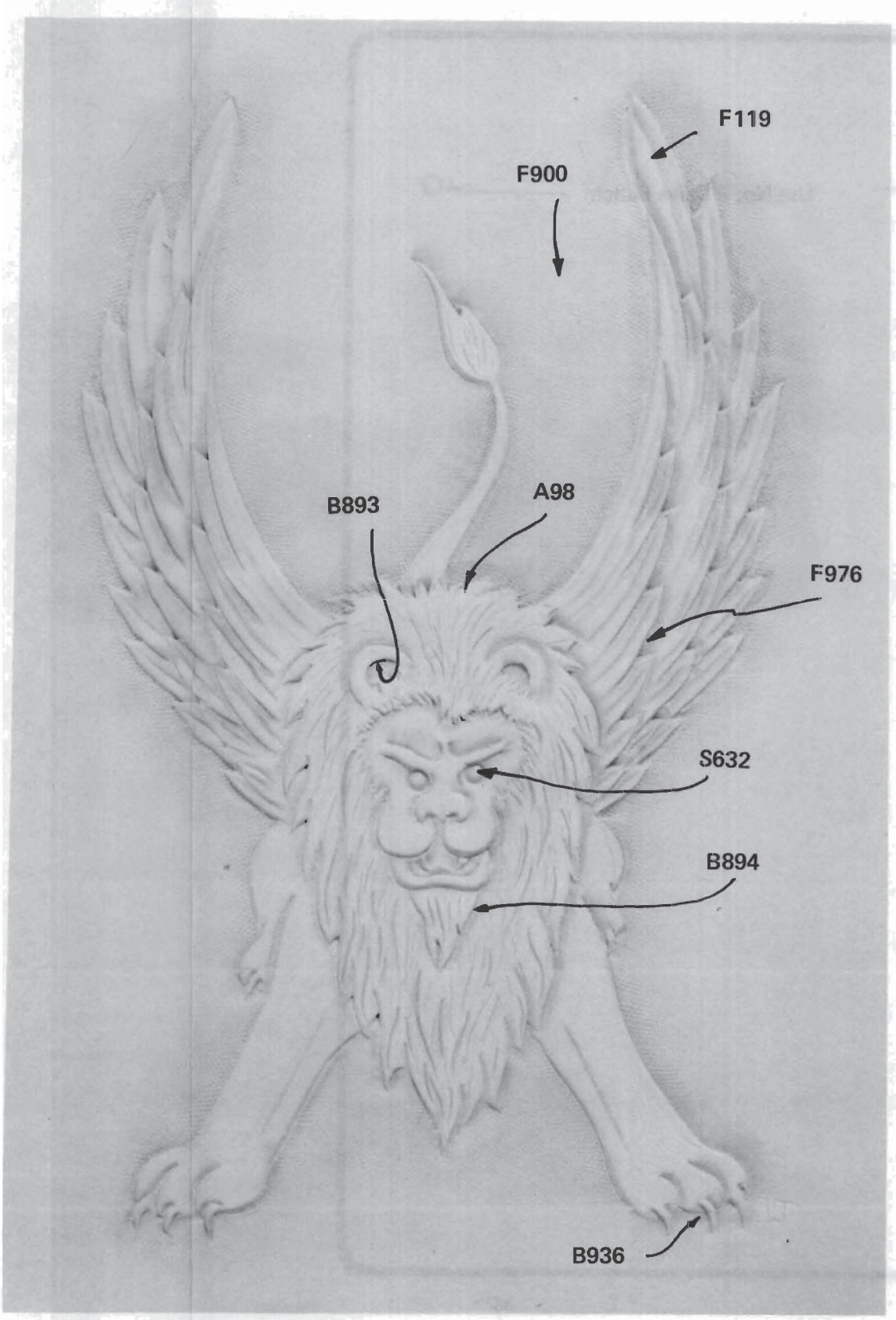
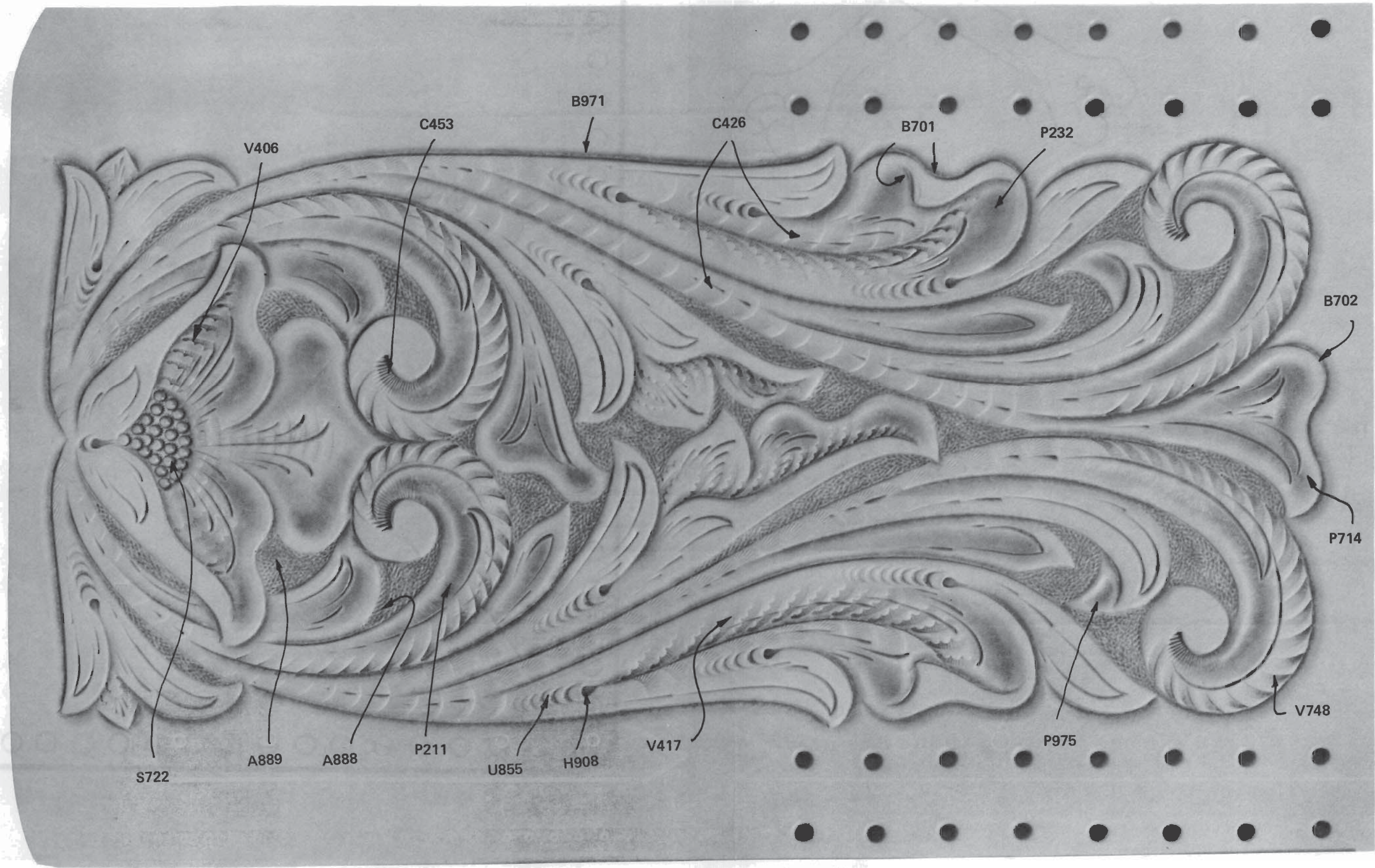
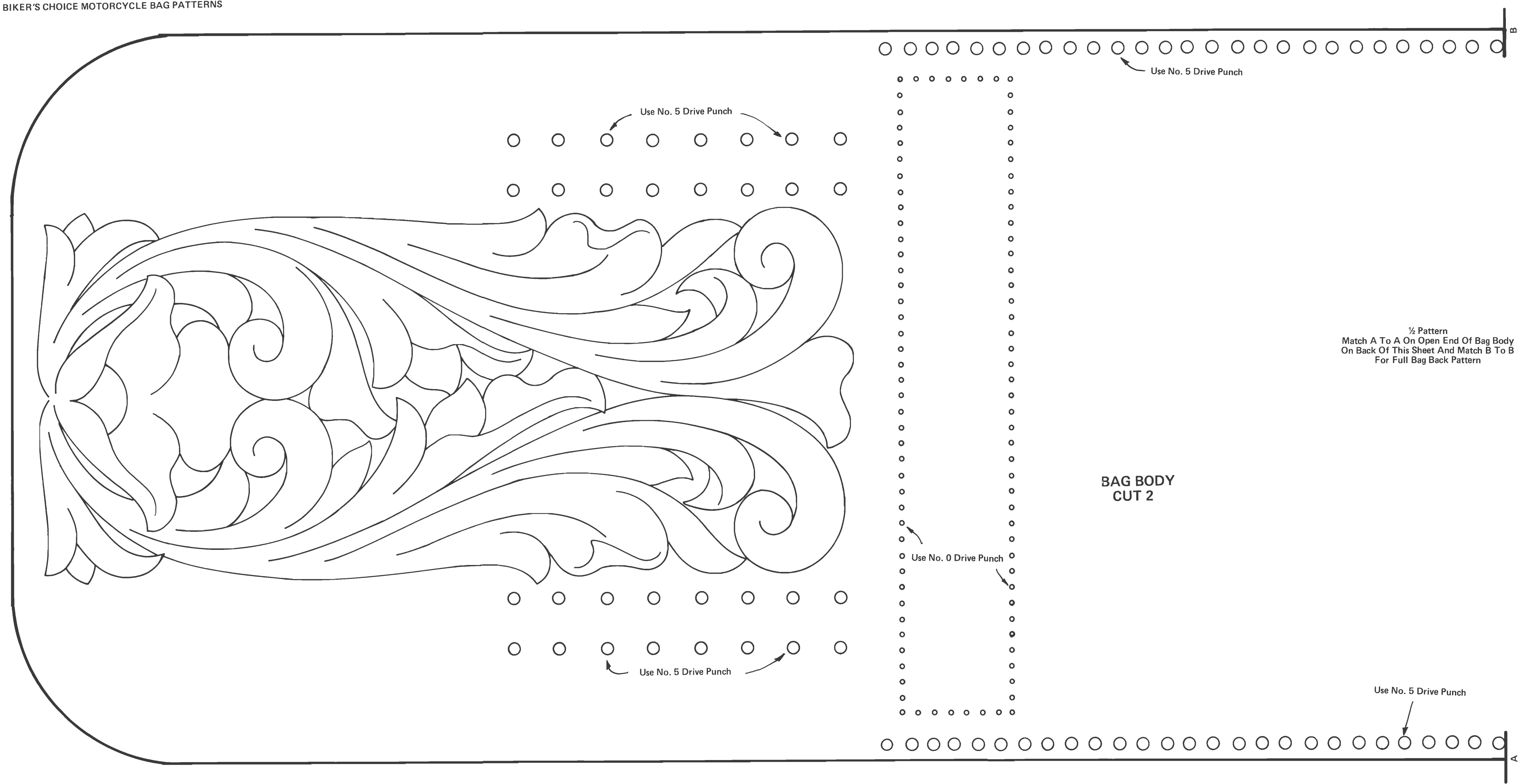


STEP 28. Loop one end of a 10" piece of latigo lace through a hook. Double over about 1/2" and using 20" of waxed thread, lay end of thread along the doubled part of lace. Wrap rest of lace tightly around the doubled part of lace and end of thread. Run needle back under thread and pull tight. Trim off excess.

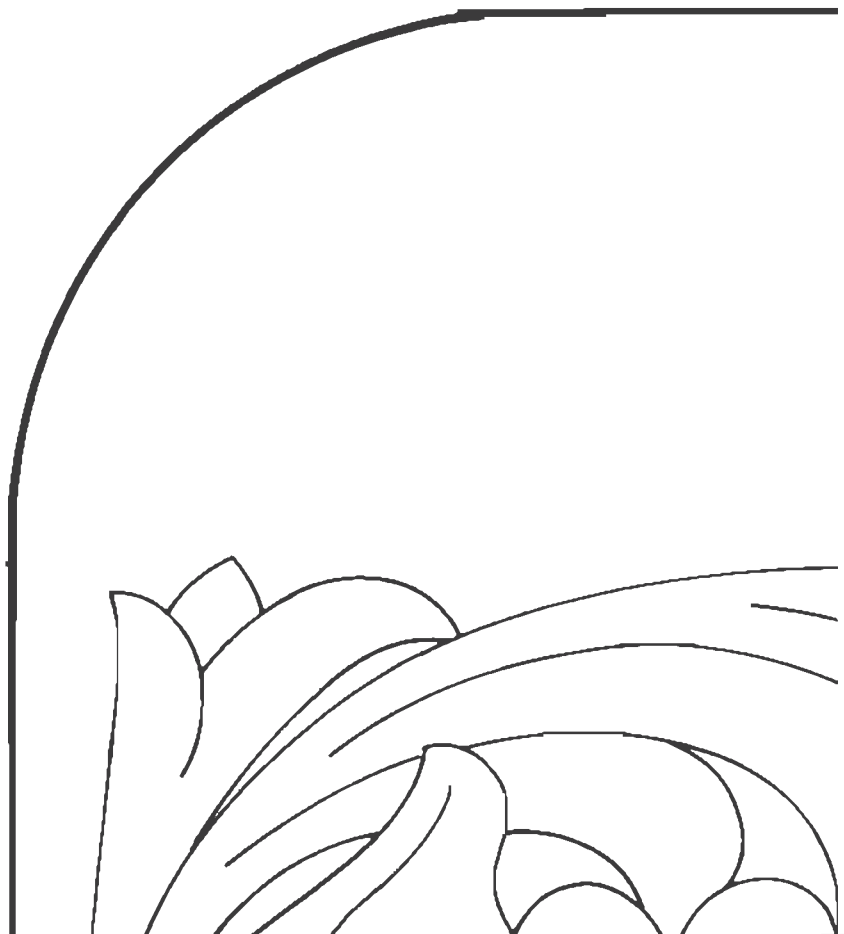


STEP 29. Repeat Step 28 on other end of latigo, first passing end through eyelet on connector and looping $\frac{1}{2}$ " end around a $\frac{1}{2}$ " ring. Repeat Steps 28 and 29 on other tie on other side of connector.



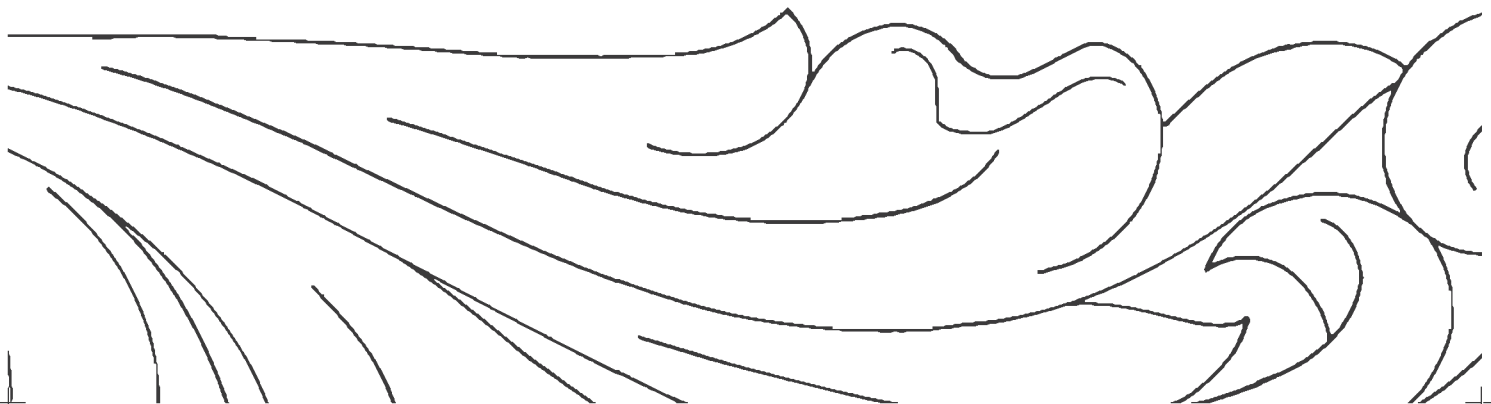


BIKER'S CHOICE MOTORCYCLE BAG PATTERNS



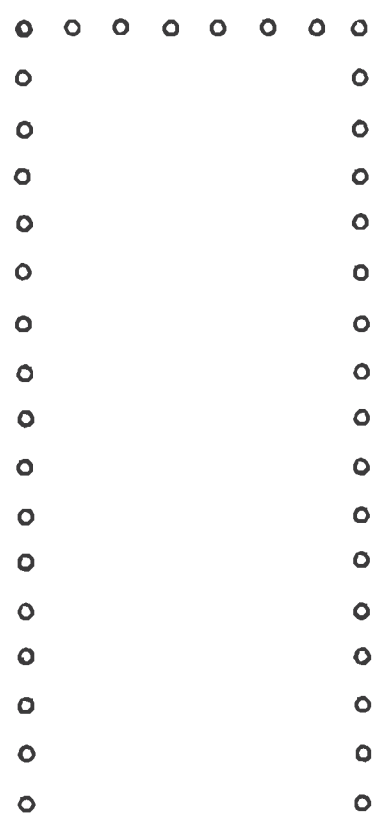
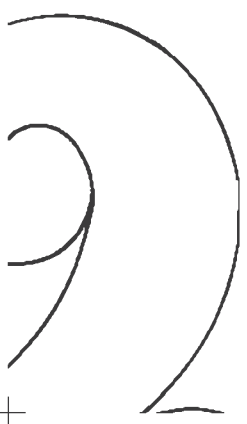
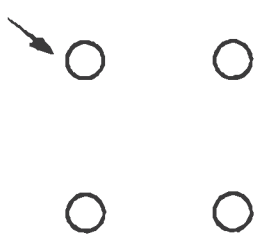


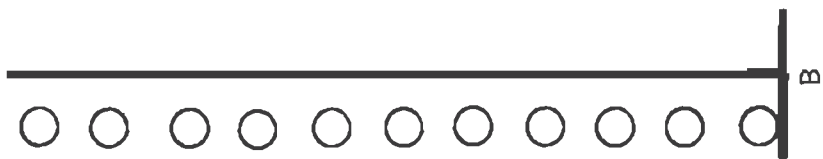
Use No. 5 Drive Punch





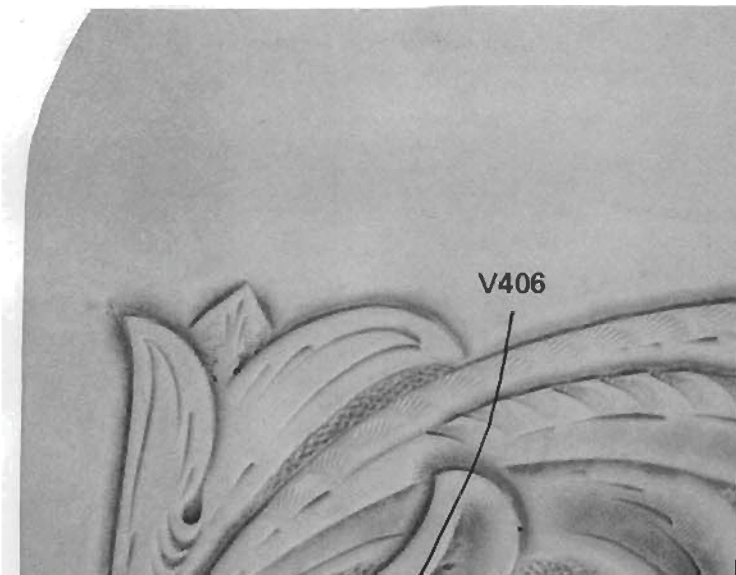
Use No. 5 Drive Punch





PATTERNS ON THIS SHEET MAY BE USED ON OTHER ITEMS
IN THIS PATTERN PAK

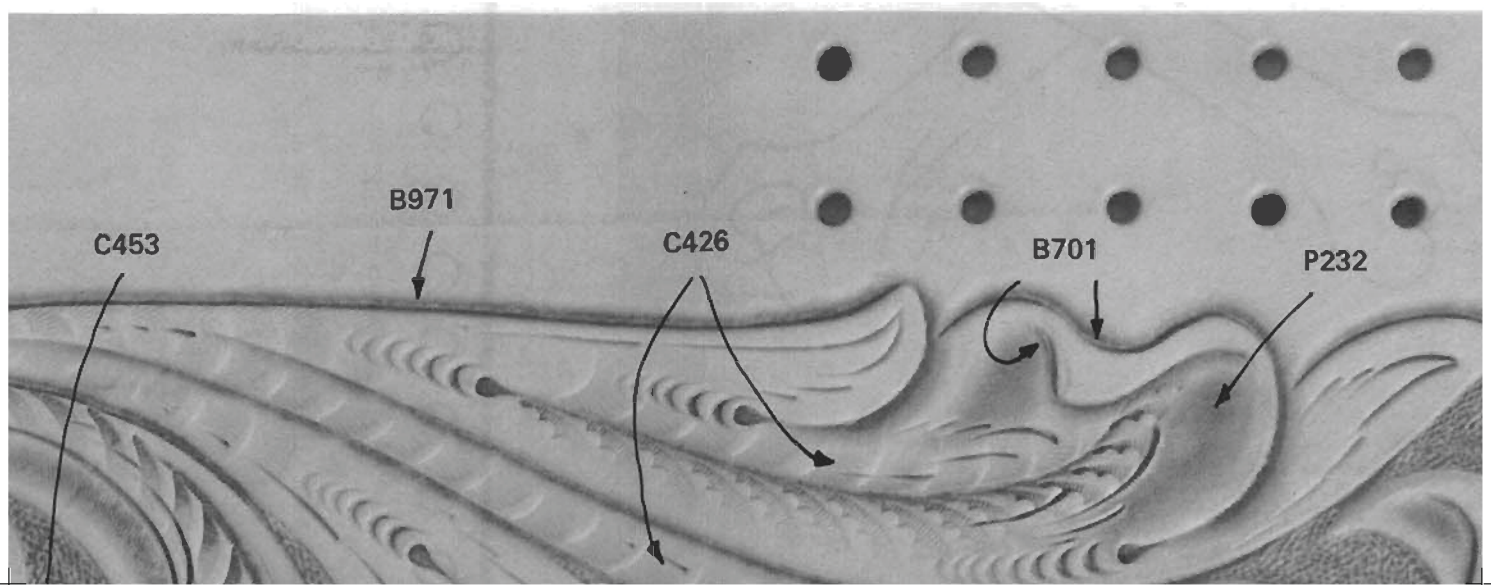


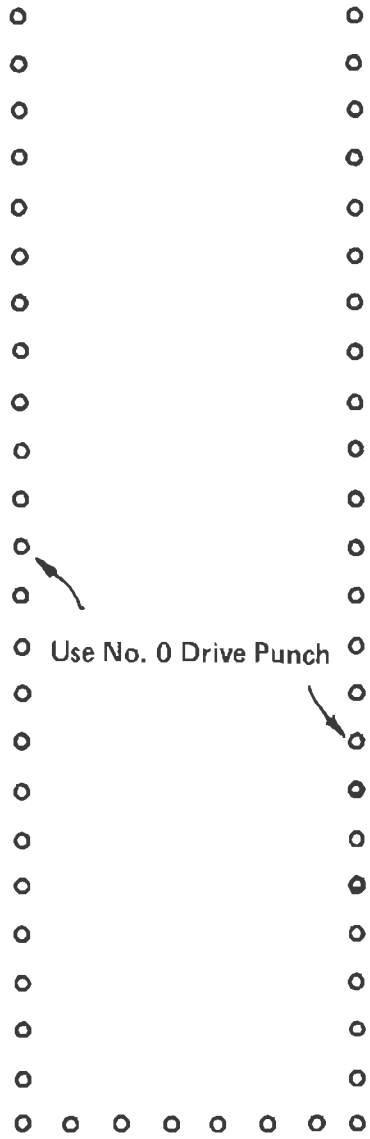


V406

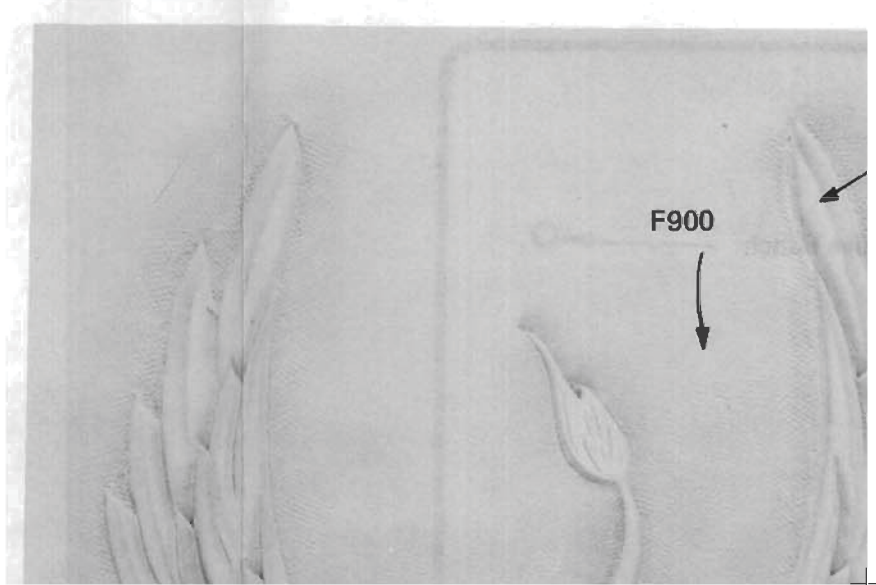
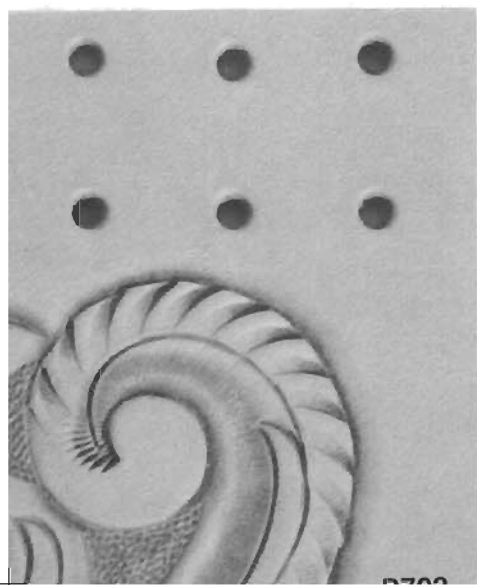
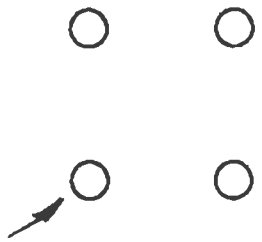


Use No. 5 Drive Punch





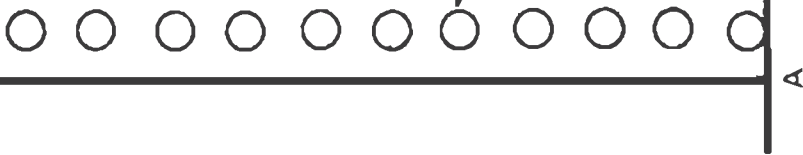
BAG BODY CUT 2



Match A To A On Open End Of Bag Body
On Back Of This Sheet And Match B To B
For Full Bag Back Pattern

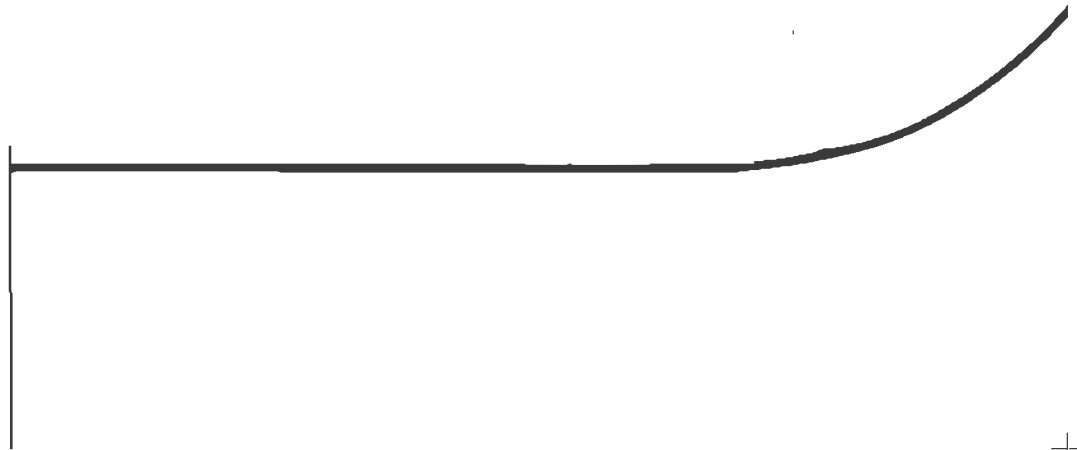
Handwritten signature or initials.

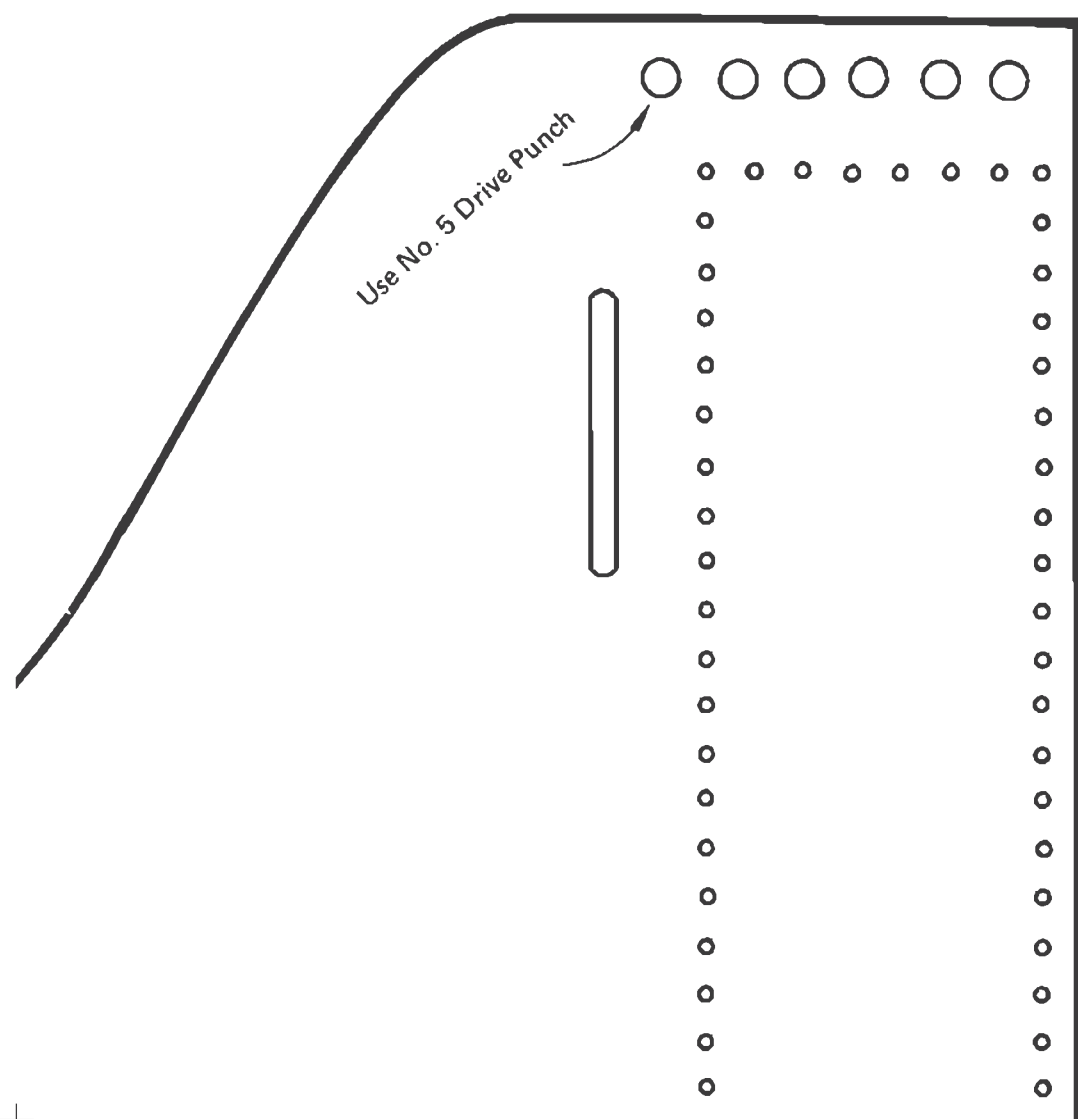
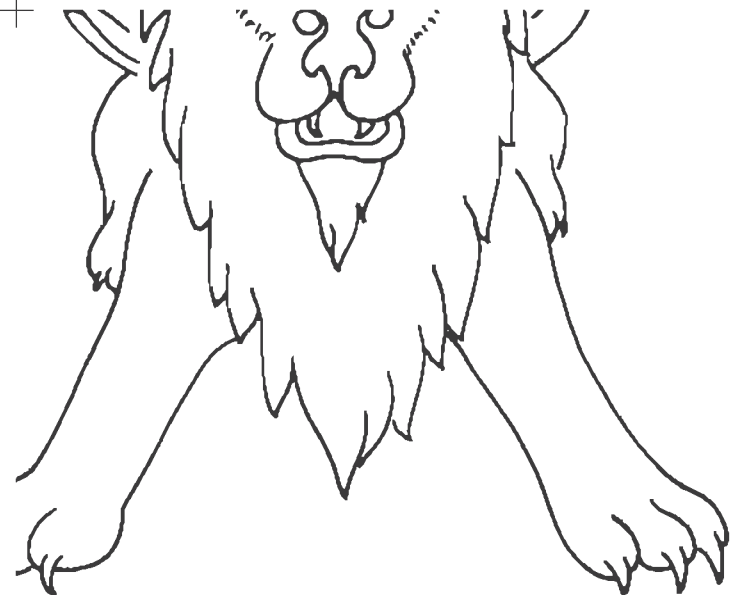
Use No. 5 Drive Punch

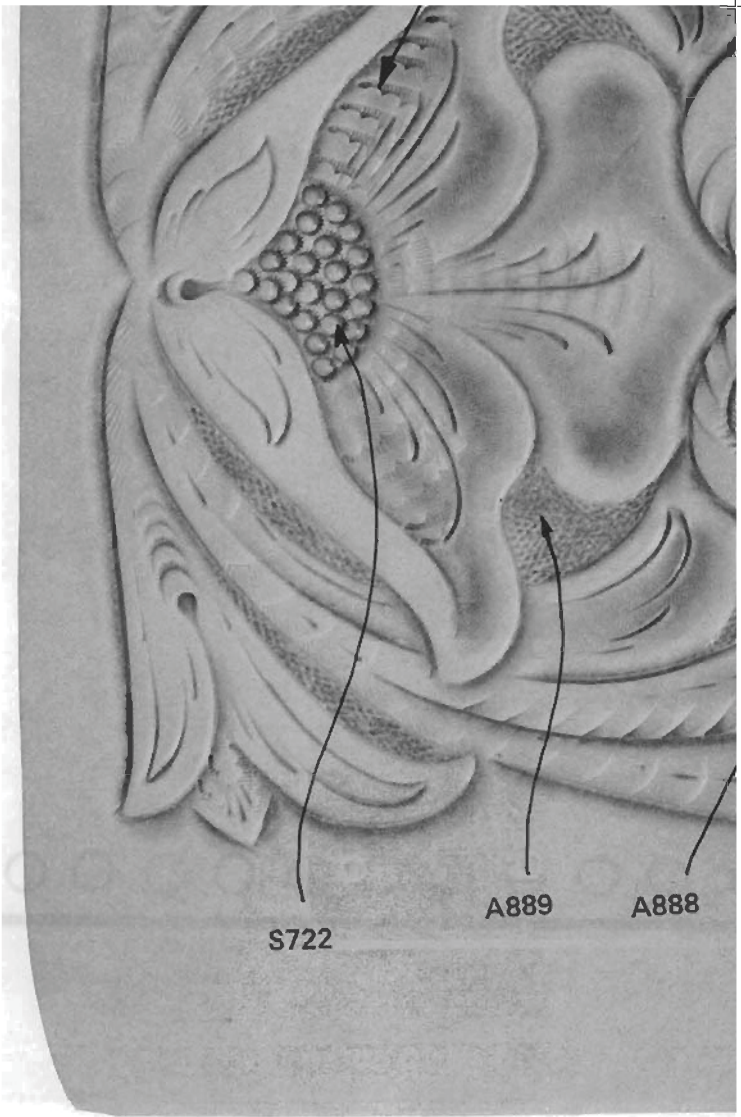


F119

for



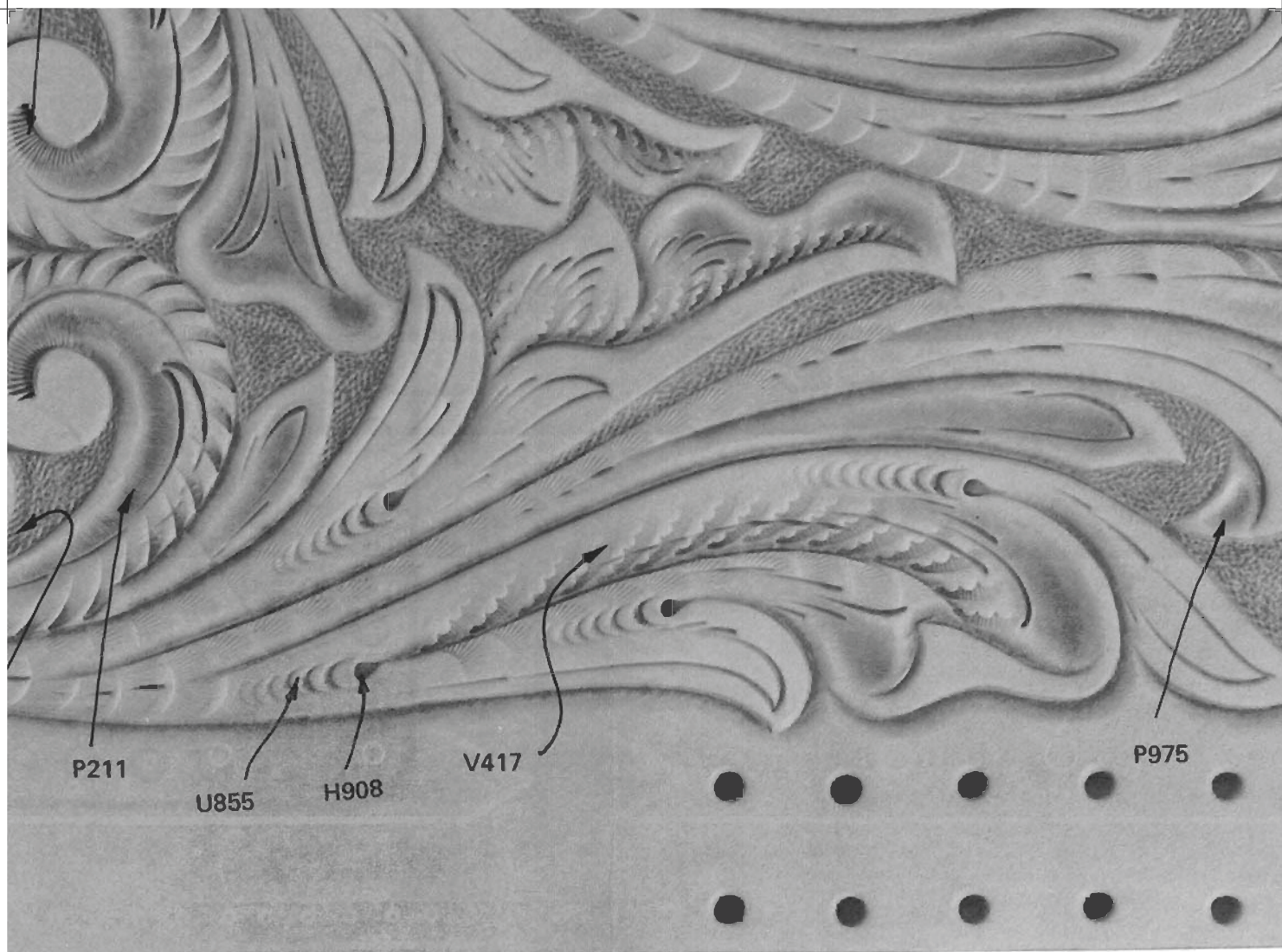




S722

A889

A888



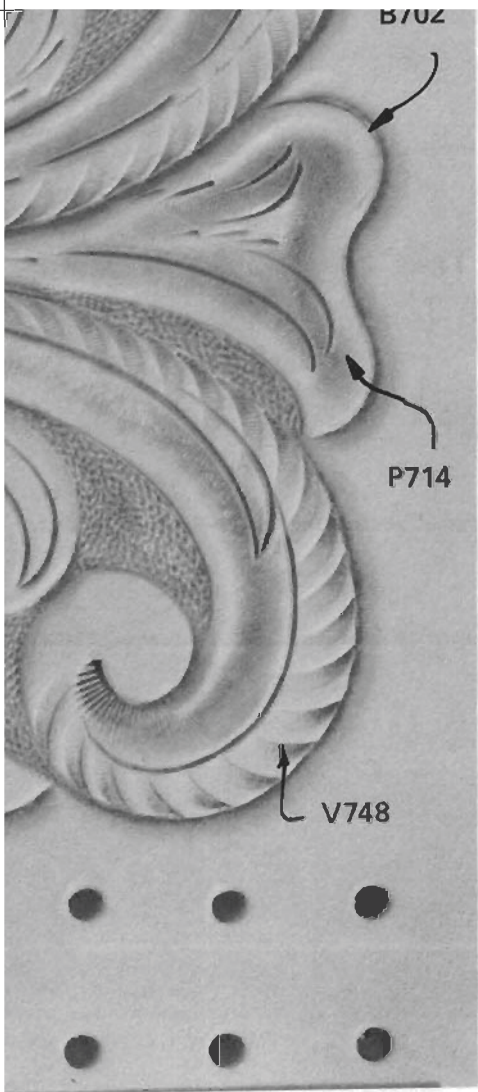
P211

U855

H908

V417

P975



F976

S632

B894

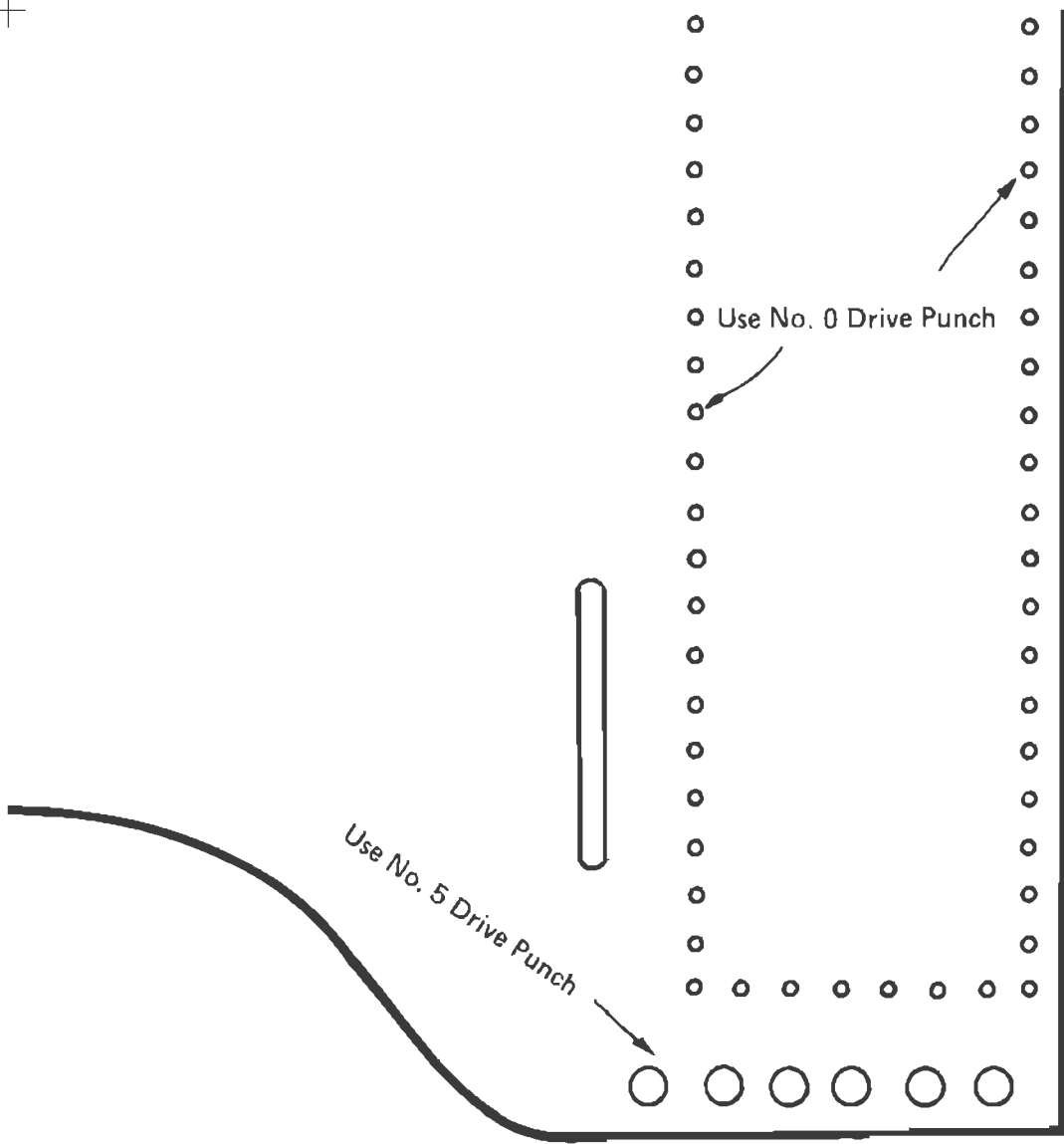
1/2 Pattern

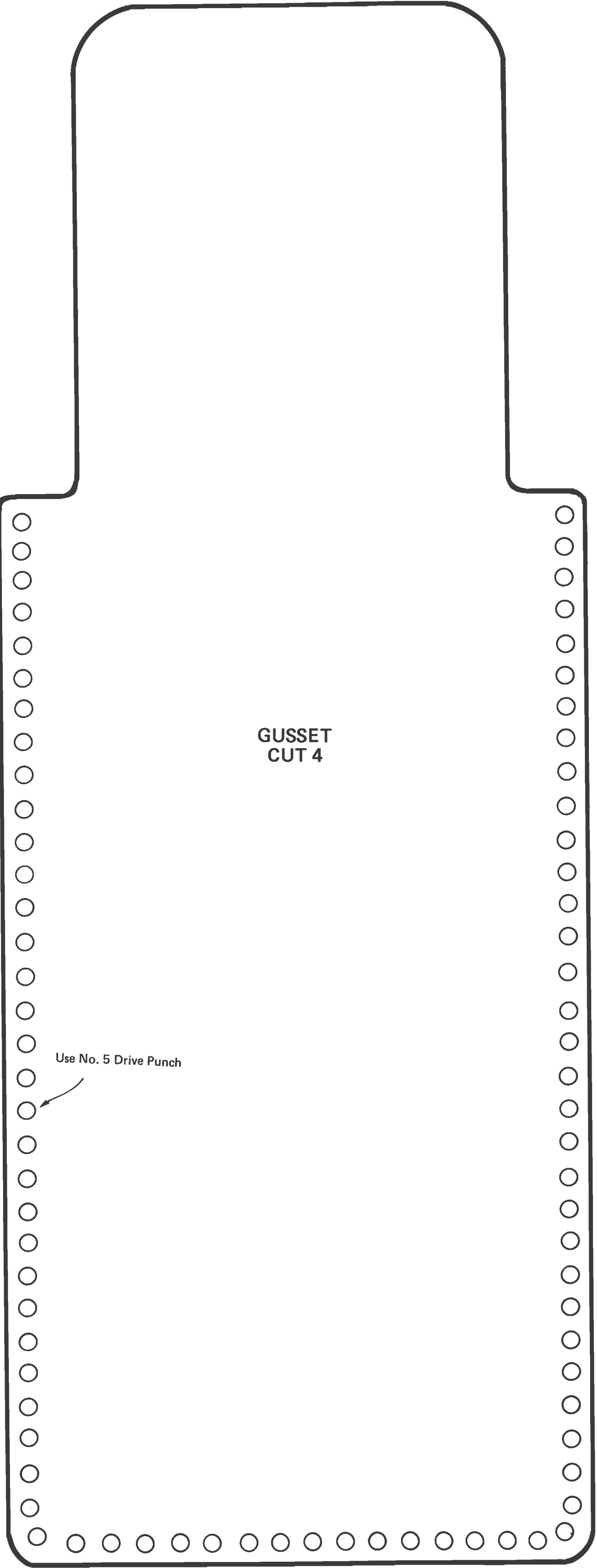
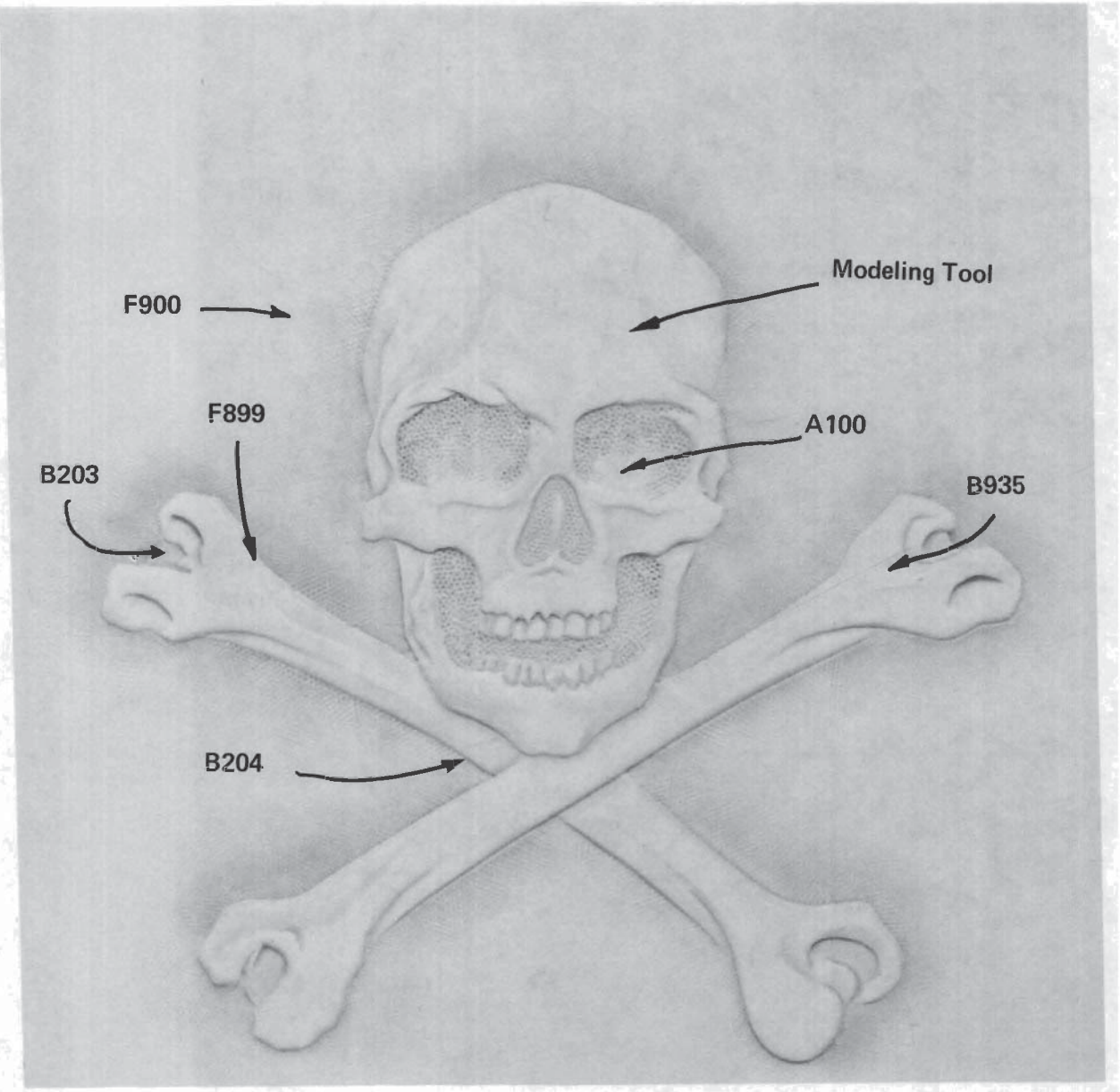
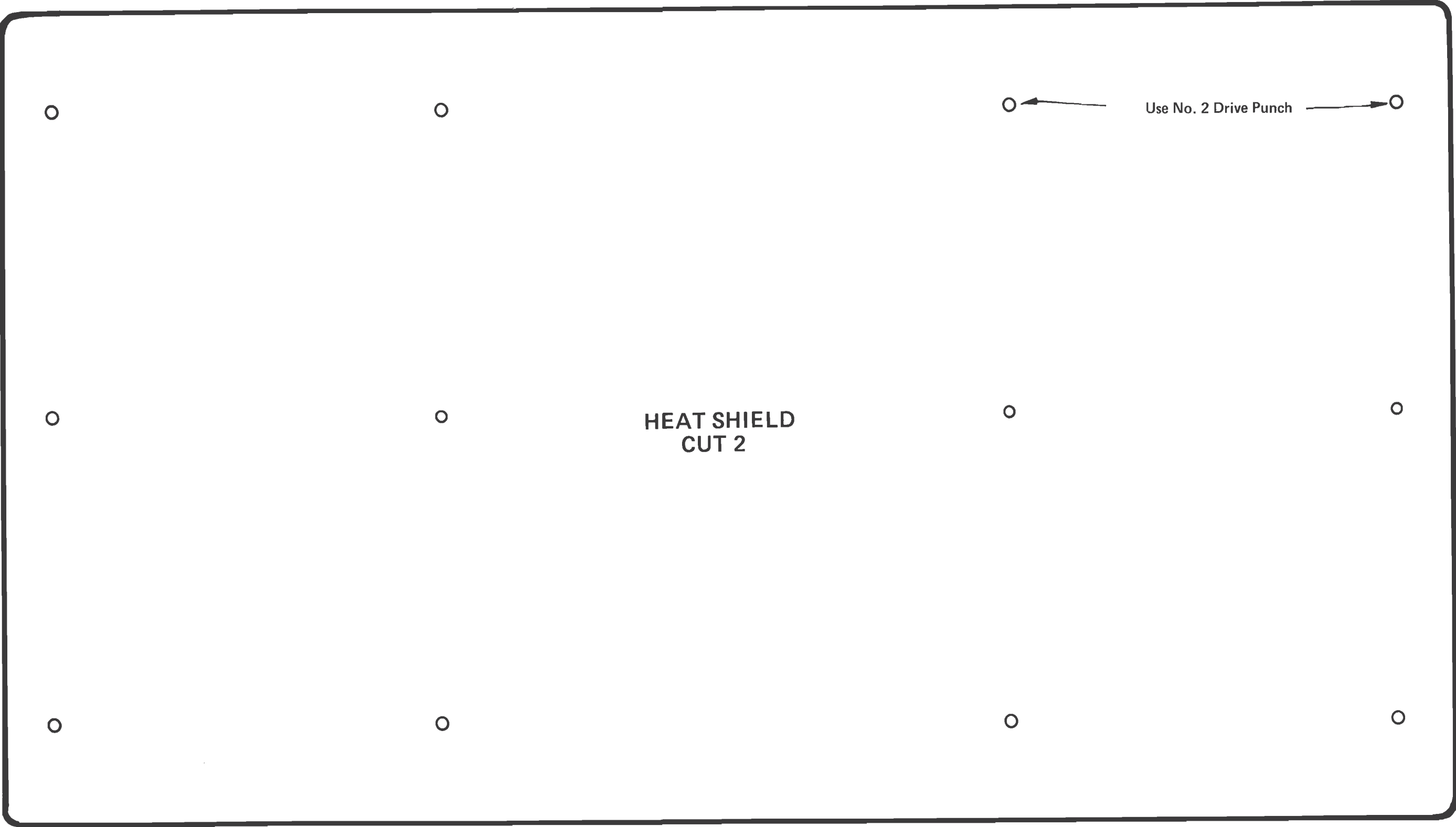
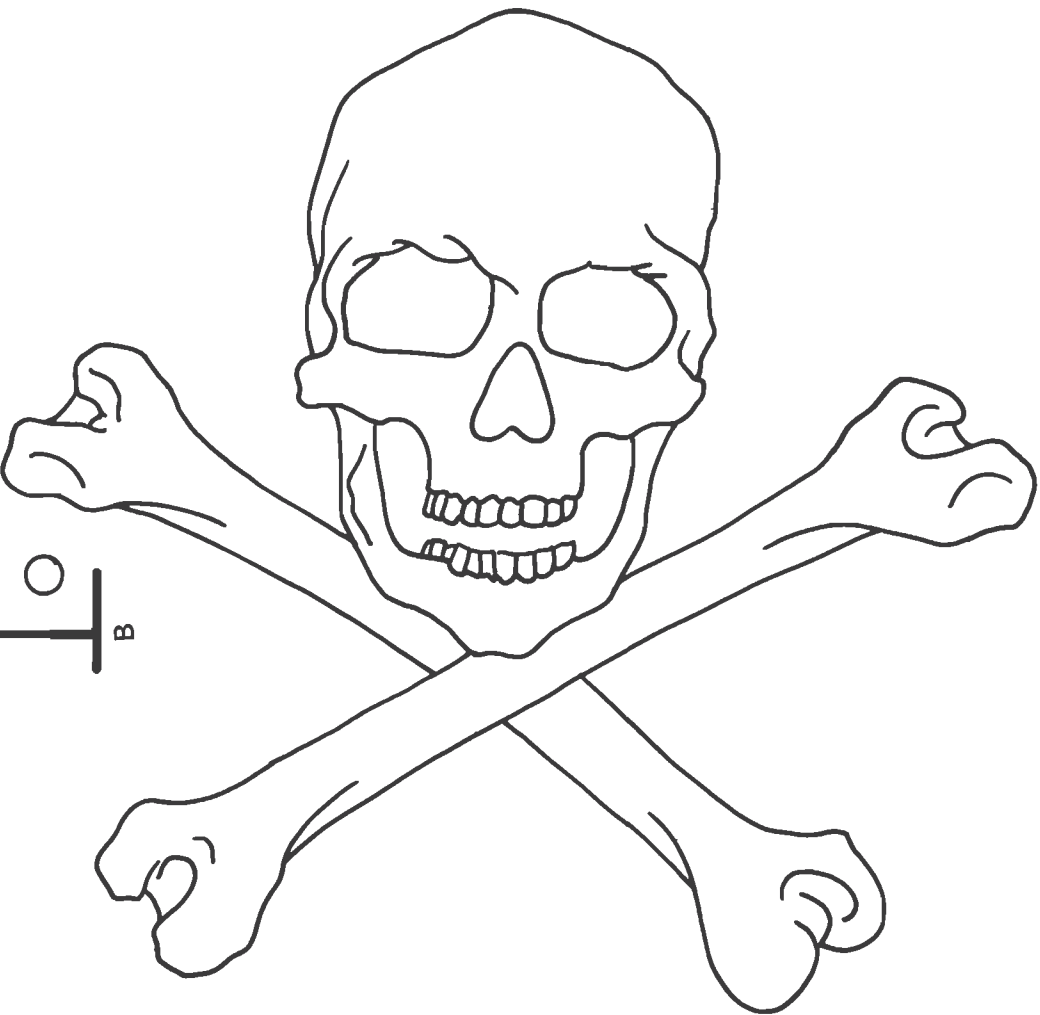
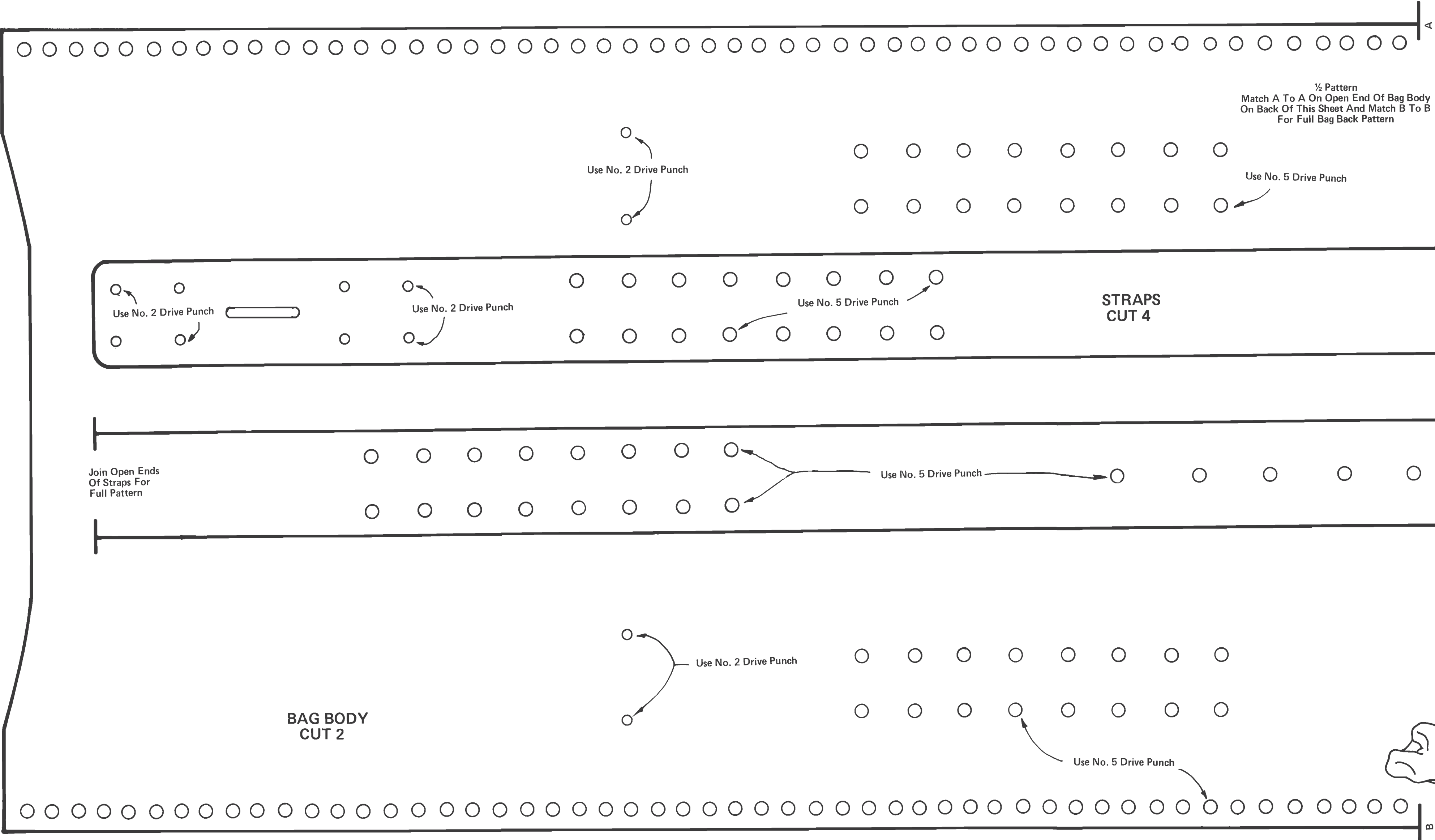
Flop This Pattern To Make Full Sized Connect

CONNECTOR CUT 1

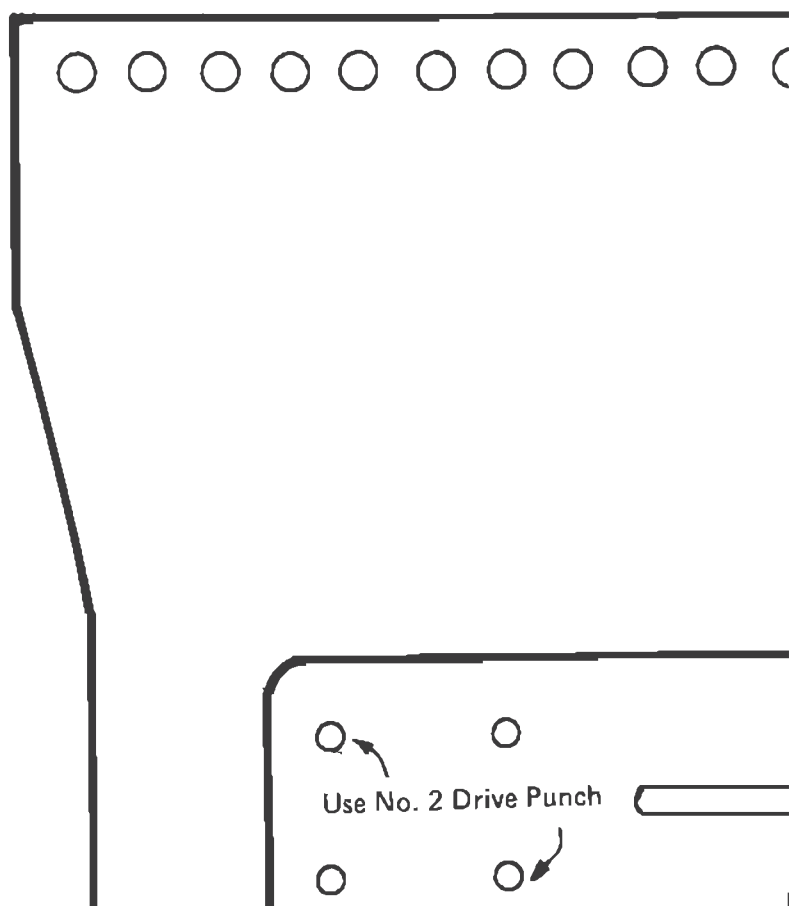
KEEPER
CUT 4

Use No. 2 Drive Punch





BIKER'S CHOICE MOTORCYCLE BAG PATTERNS





Use No. 2 Drive Punch



Use No. 2 Drive Punch



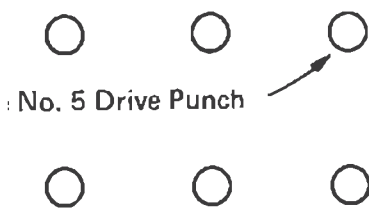
Use



½ Patter
Match A To A On Oper
On Back Of This Sheet
For Full Bag B



Use No. 5 Drive Punch



**STRAPS
CUT 4**



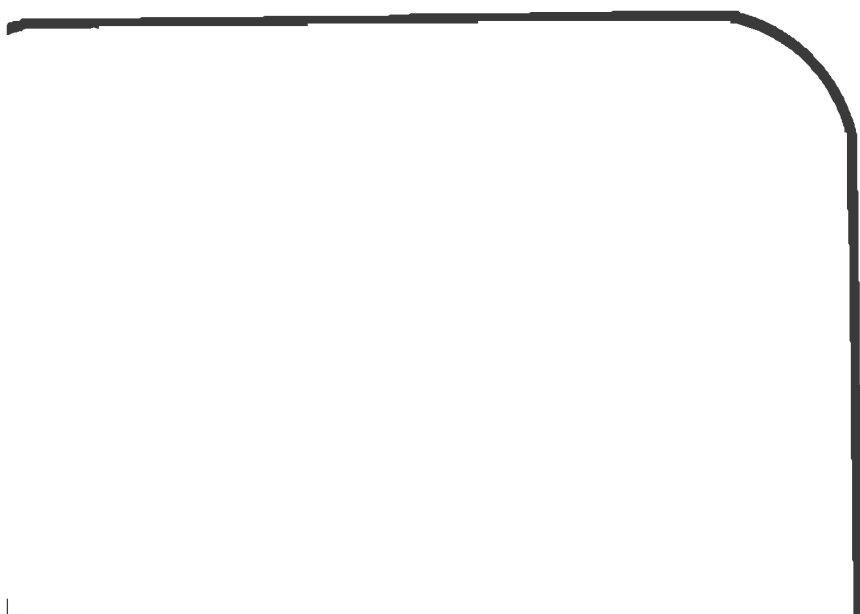
Turn
in End Of Bag Body
And Match B To B
Back Pattern



Join Open Ends
Of Straps For
Full Pattern

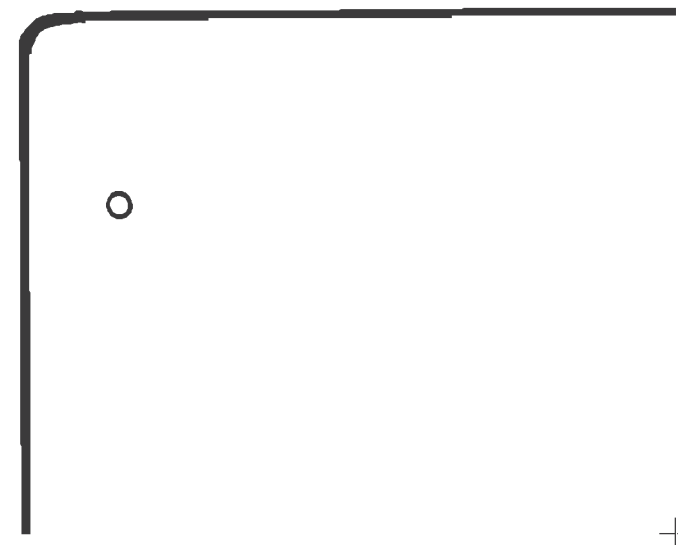


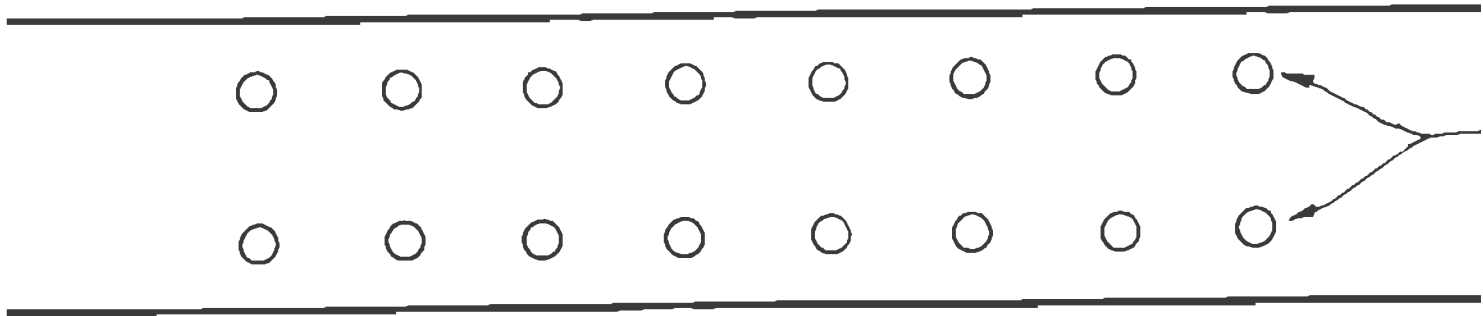
PATTERNS ON THIS SHEET MAY BE USED ON OTHER ITEMS
IN THIS PATTERN PAK



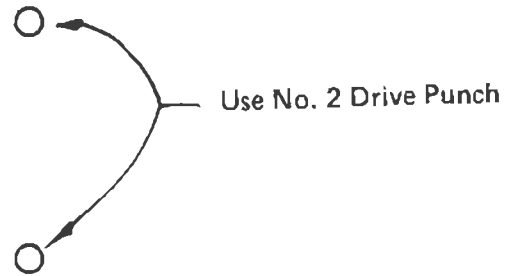


Join Open Ends
Of Straps For
Full Pattern





**BAG BODY
CUT 2**



Use No. 5 Drive Punch

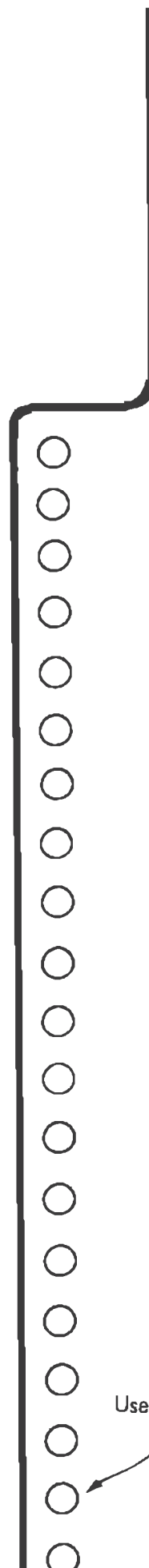
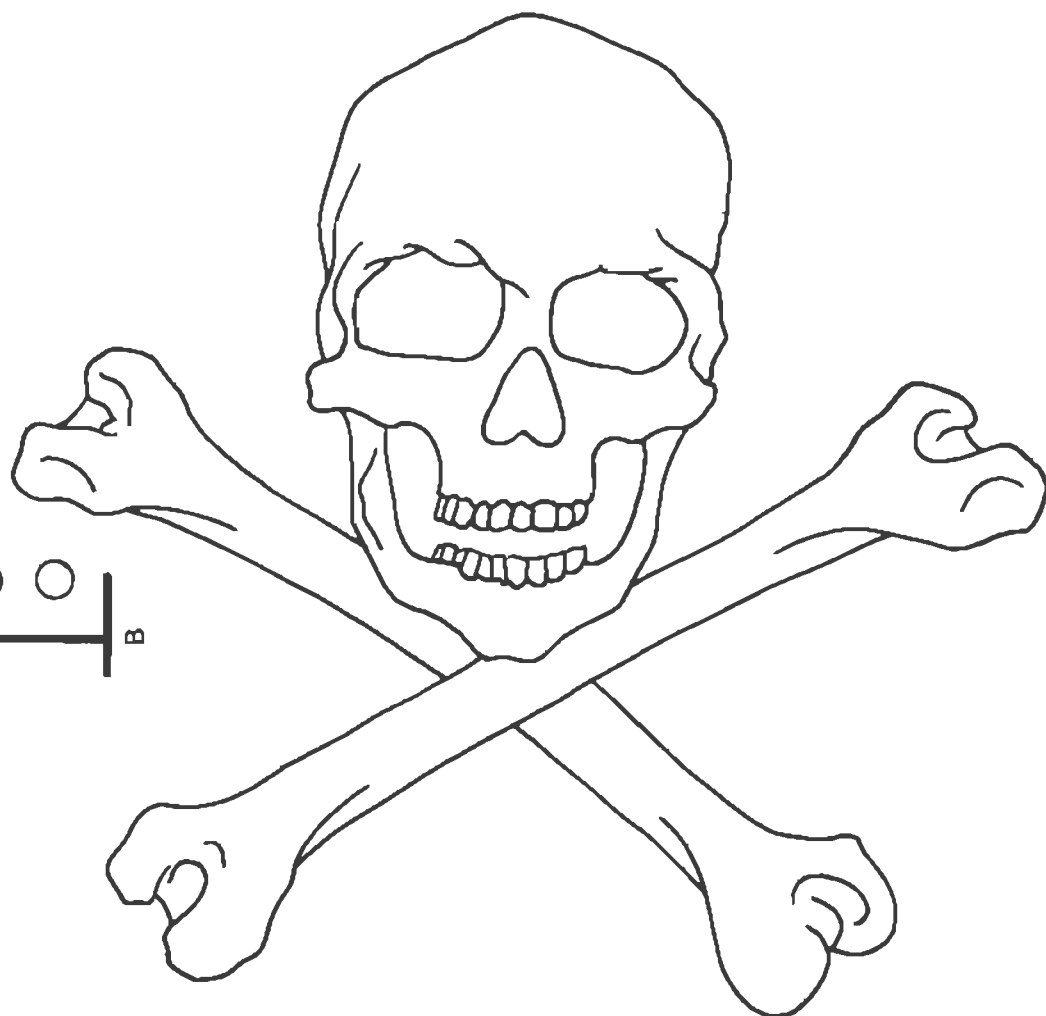
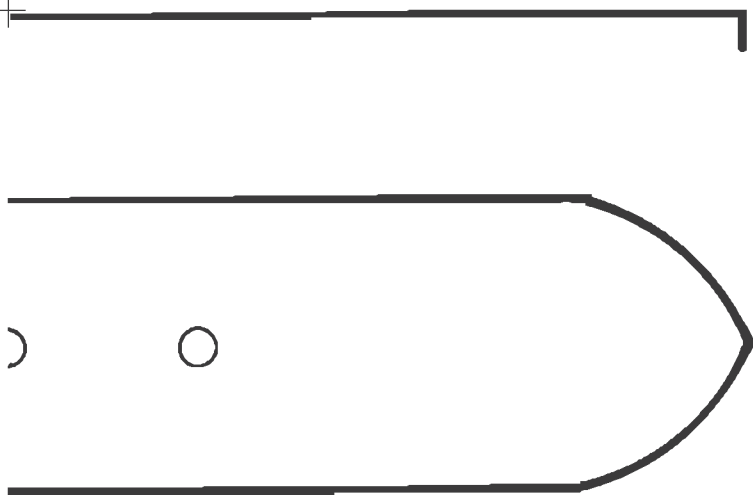


Use No. 5 Drive Punch



Use No. 2 Drive Punch



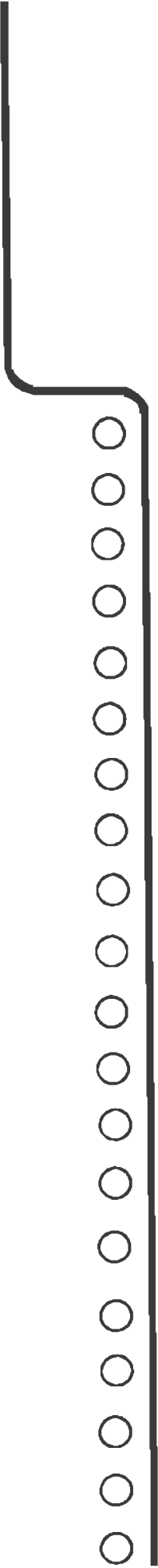


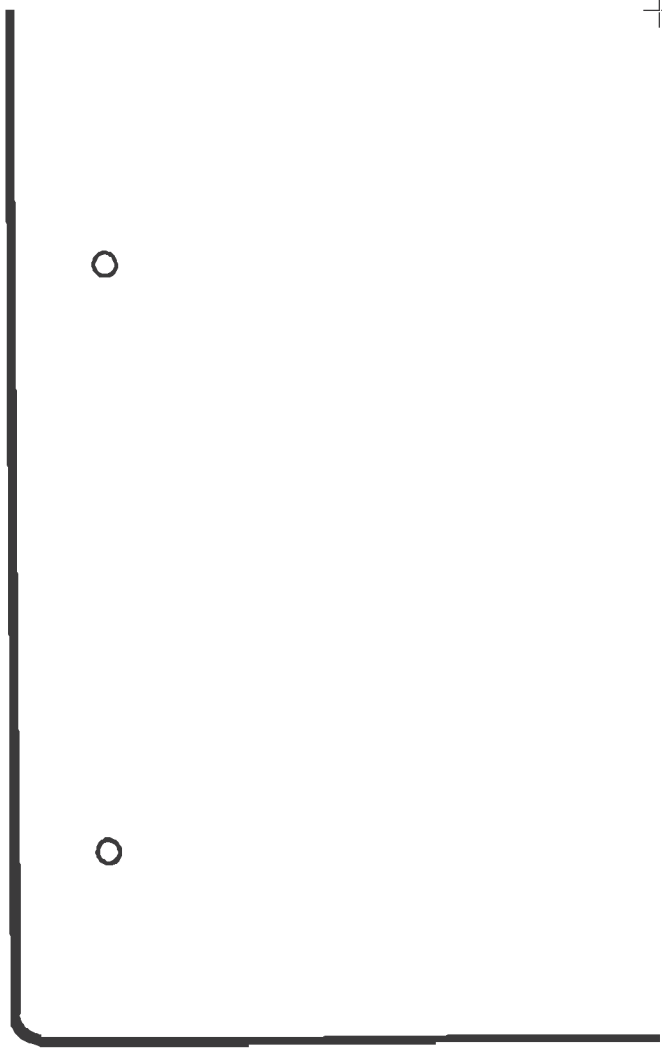
Use No. 5 D



GUSSET
CUT 4

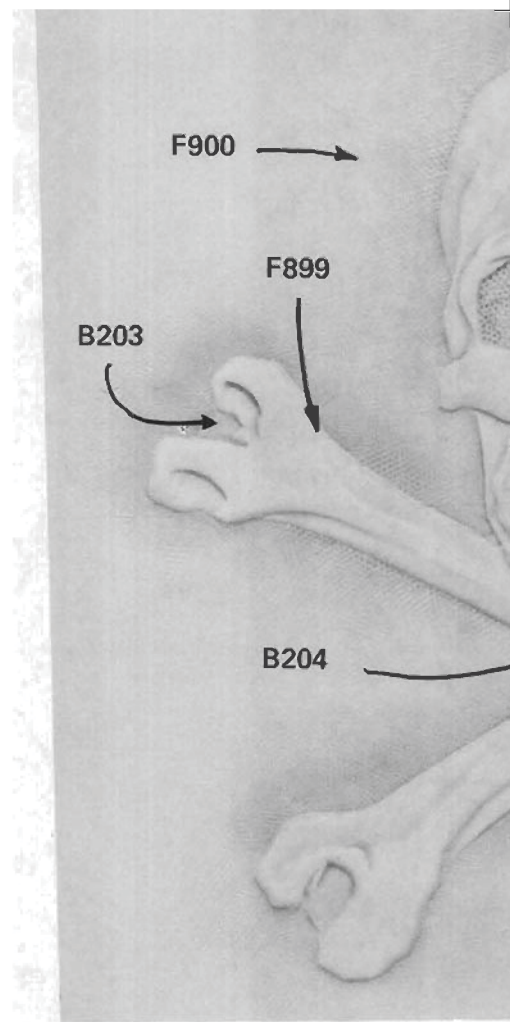
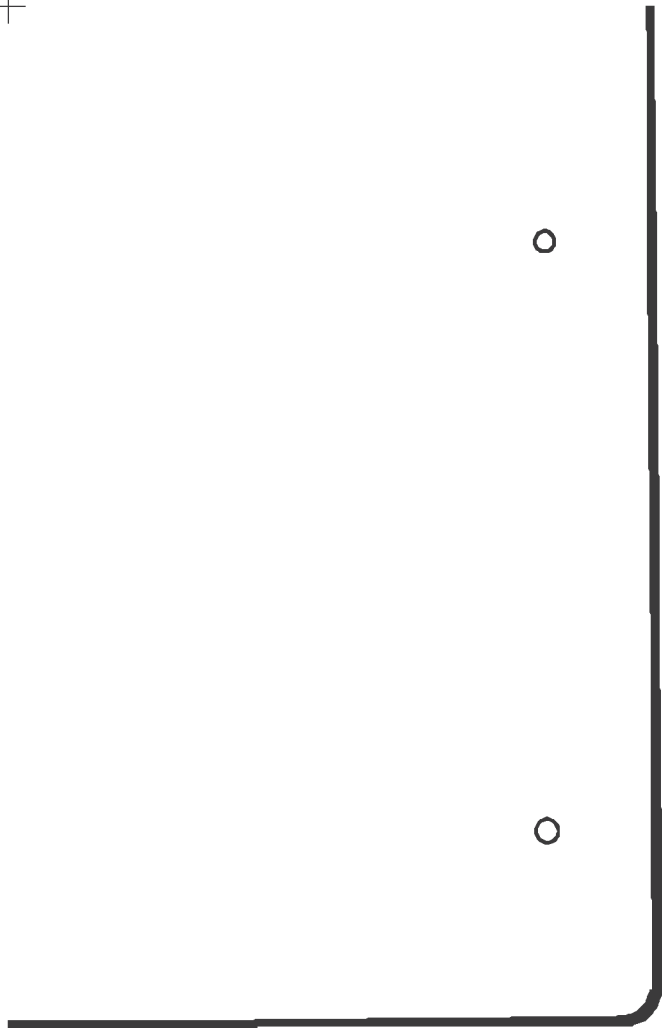
rive Punch

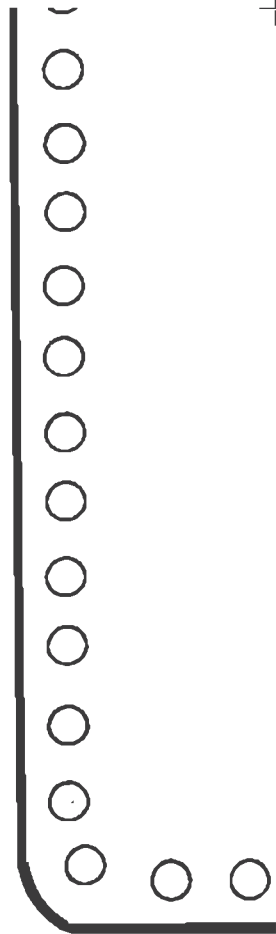
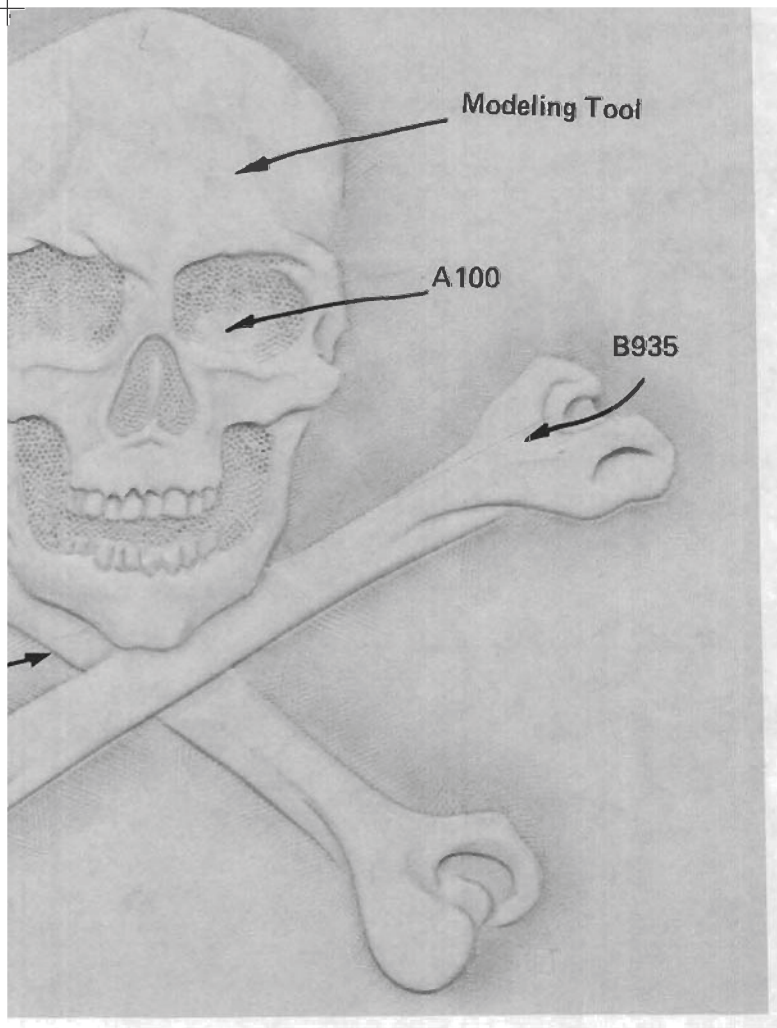


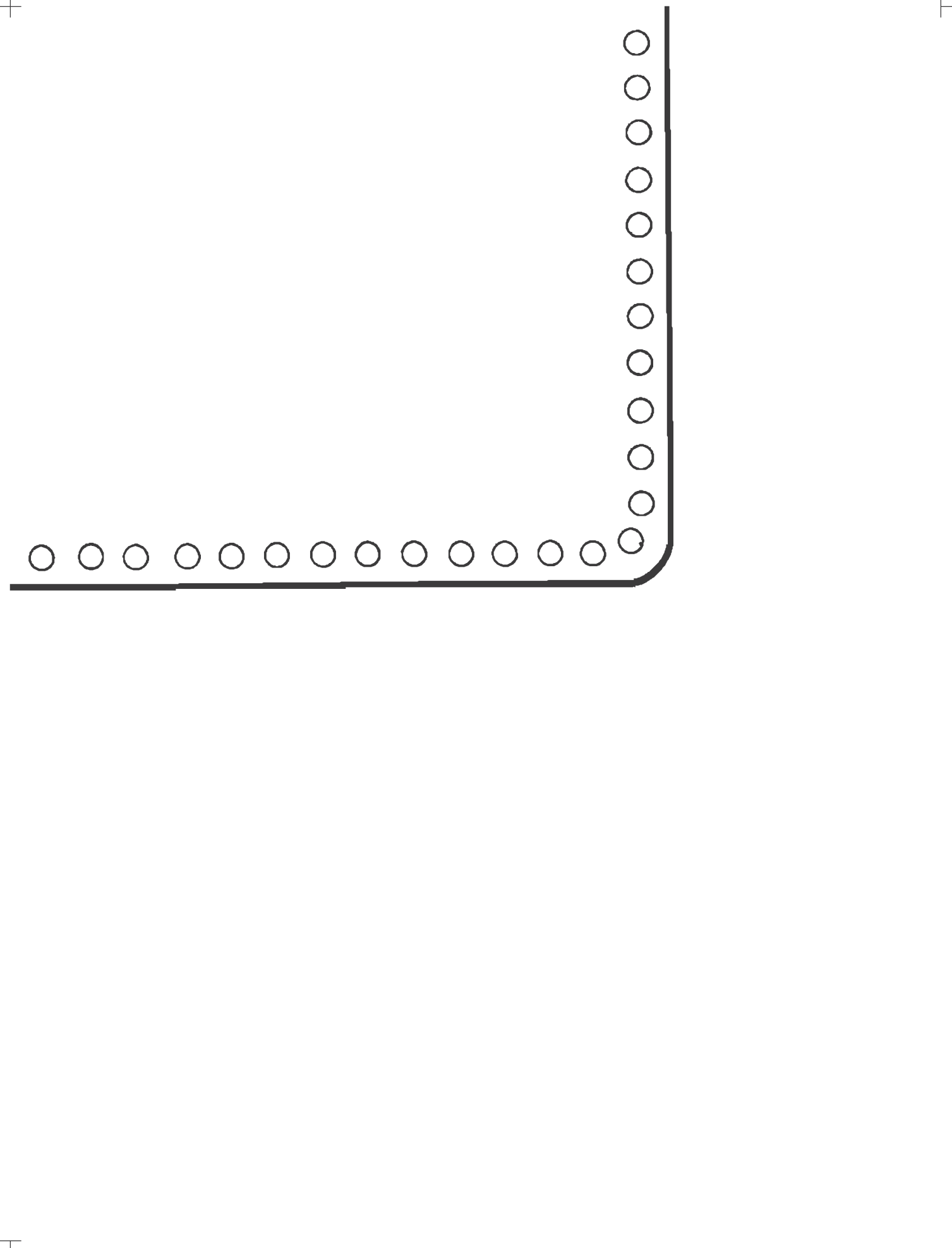


HEAT SHIELD
CUT 2

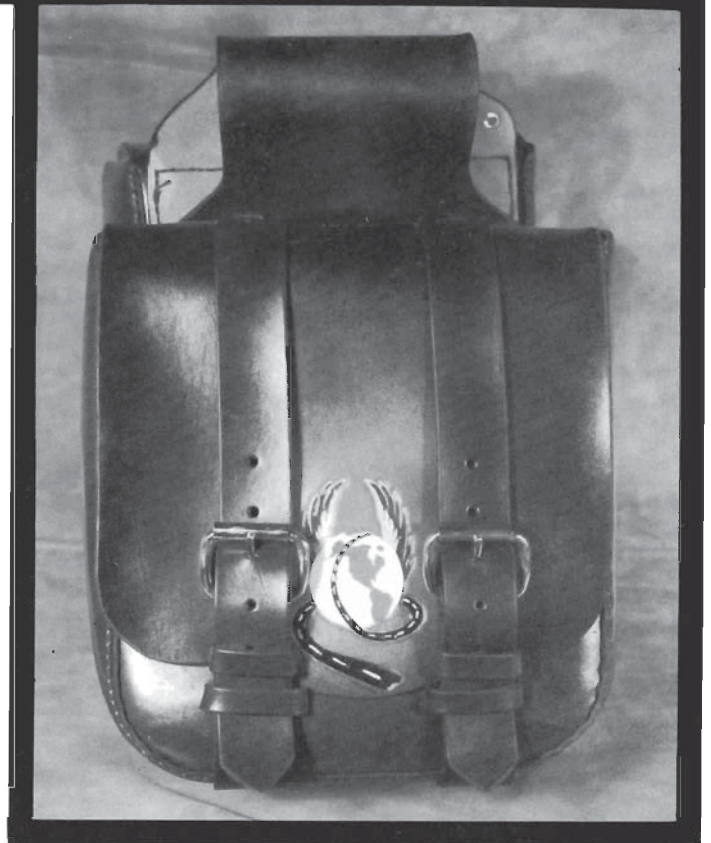
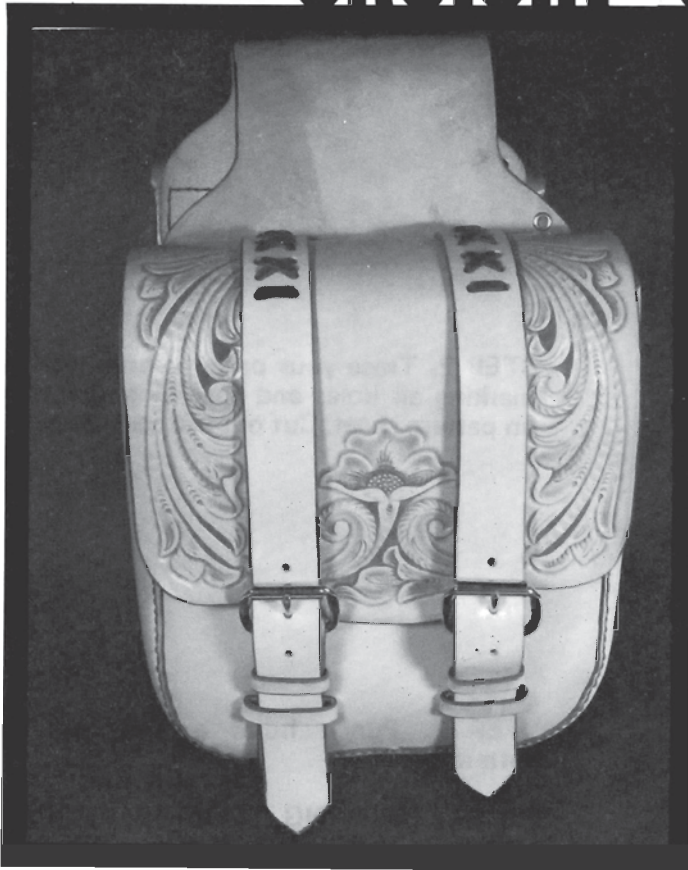








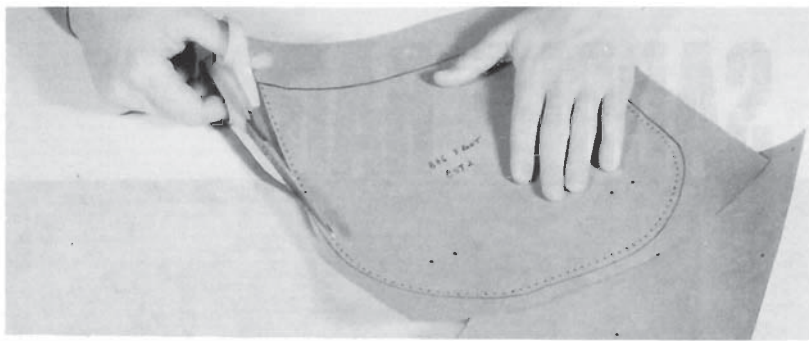
CRUISIN' SADDLE BAG



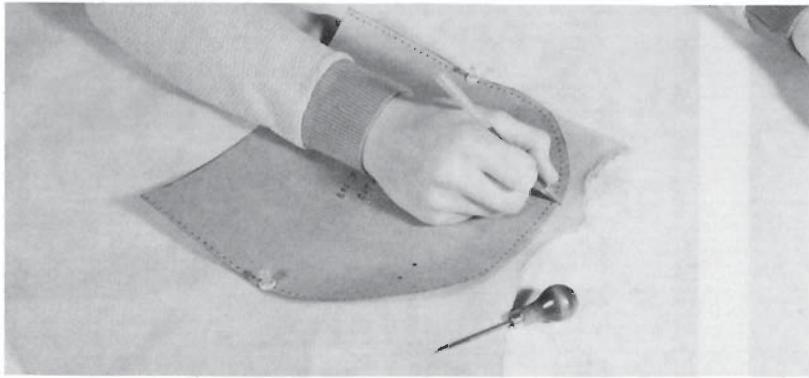
YOU WILL NEED THESE MATERIALS TO COMPLETE THIS SET OF BAGS

16 $\frac{3}{4}$ sq. ft. 7-8 oz. Leather for 5" Gusset
 15 sq. ft. 7-8 oz. Leather for 3" Gusset
 12 Baby Dot Snaps No. 1266
 4 Roller Buckles 1 $\frac{1}{2}$ "
 2 AA Eyelets
 2 Snap Hooks No. 1160
 2 Rings $\frac{1}{2}$ "
 24 Medium Rivets
 4 Small Rivets
 4 yds. Latigo Lace $\frac{1}{4}$ "
 No. 0, 2 & 5 Drive Punches
 No. 3 Edger
 No. 8100 Rivet Setter
 No. 1804 Anvil
 No. 7057 Snap Setter
 No. 7053 Eyelet Setter
 Circle Edge Slicker
 Super Shears
 Brown Paper or Tracing Film
 Latigo Life-Eye Needle
 Easy Thread Needles
 24 yds. Waxed Thread
 Tools & Dyes for Design

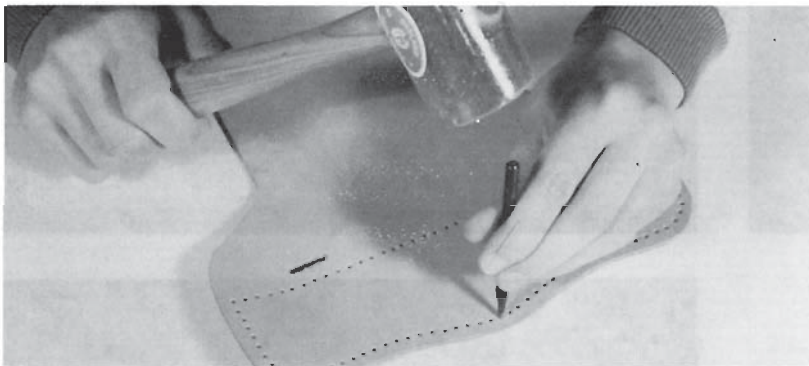




STEP 1. Trace patterns from pattern sheet on to brown paper or tracing film. Be sure to mark all holes and directions indicated on pattern sheet. Cut out patterns.



STEP 2. Trace your patterns onto leather, marking all holes and following directions on pattern sheet. Cut out leather pieces.

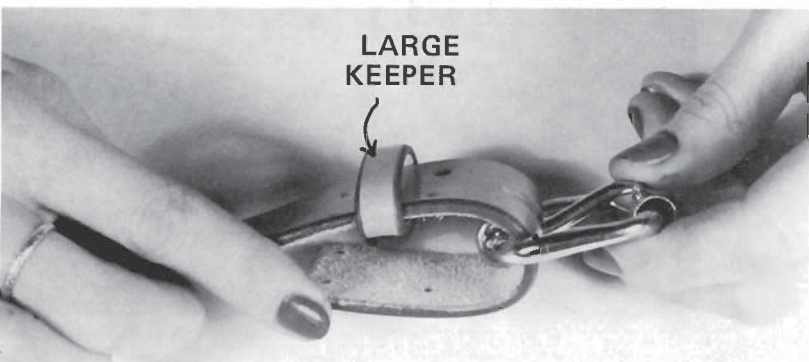


STEP 3. Punch holes as indicated on pattern sheet.

DO ALL CARVING, TOOLING, EDGING, DYEING AND FINISHING BEFORE GOING ON TO NEXT STEP!

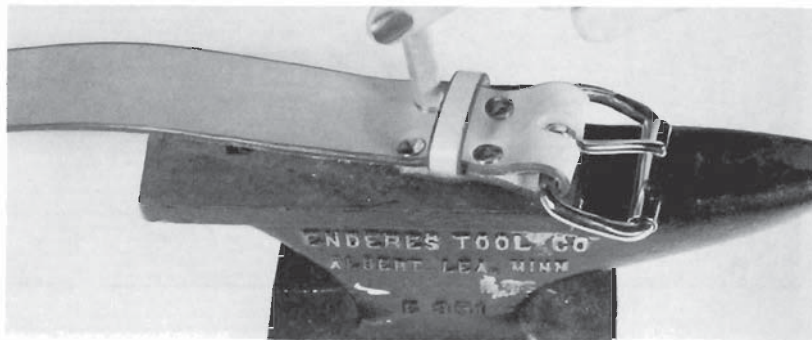


STEP 4. Align holes in large strap keeper. Using a small rivet, push post of rivet through holes from back of keeper. Place keeper on metal riveting surface. Put rivet cap over rivet post on flesh (rough) side of keeper. With concave face of rivet setter on cap of rivet, strike setter sharply with a mallet. Repeat on other large strap keepers.

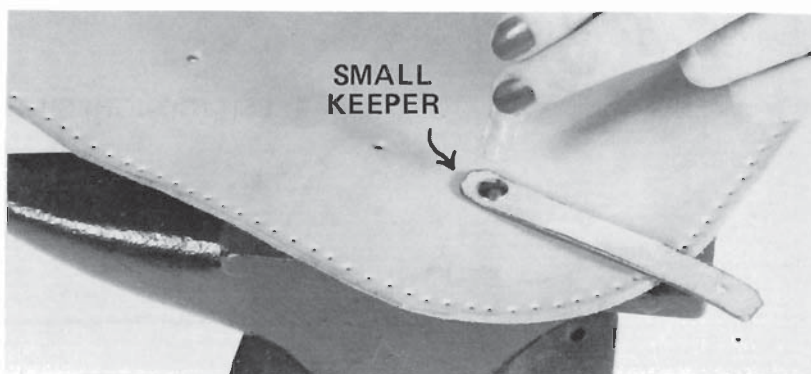


STEP 5. Slip large strap keeper over buckle end of strap. Fold end of strap through buckle, inserting buckle tongue in slot.

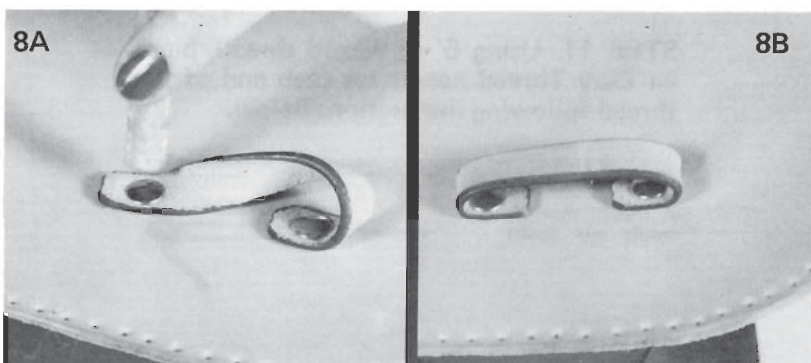
STEP 6. Fold strap over aligning rivet holes. Set rivets in the two holes nearest the buckle as in Step 4. Push large keeper up against first set of rivets, between the folded parts. Set the second set of rivets in the buckle end of the strap. (See photo.) Repeat on other 3 straps.



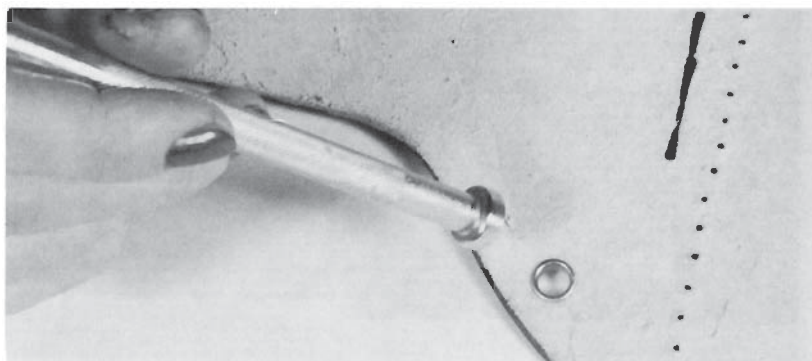
STEP 7. Align hole in one end of small keeper over right hand rivet hole in bag front, grain (smooth) sides together as shown. Set rivet in hole as in Step 4.



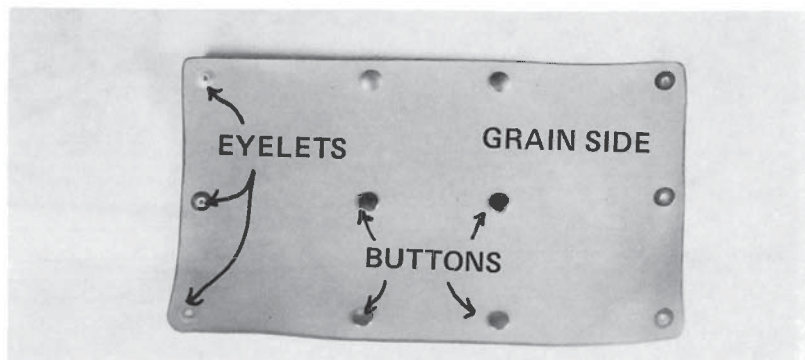
STEP 8. Twist small keeper so that hole in other end aligns with left hand rivet hole in bag front, grain (smooth) sides together. (See photo 8A.) Set rivet lightly so that the keeper will turn around rivet to form loop. (See photo 8B.) Repeat on other 3 small keepers.

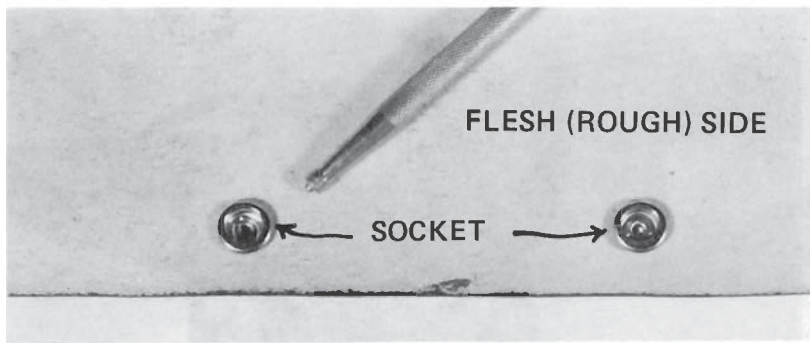


STEP 9. Using No. 7053 Eyelet Setter, set eyelets in connector. Push eyelet through the hole from grain (smooth) side of connector. Place assembly on poundo board or soft surface with hard riveting surface underneath and flesh (rough) side of leather up. Place eyelet setter on eyelet and strike sharply with a mallet until eyelet is set firmly in leather. Repeat on other eyelet.

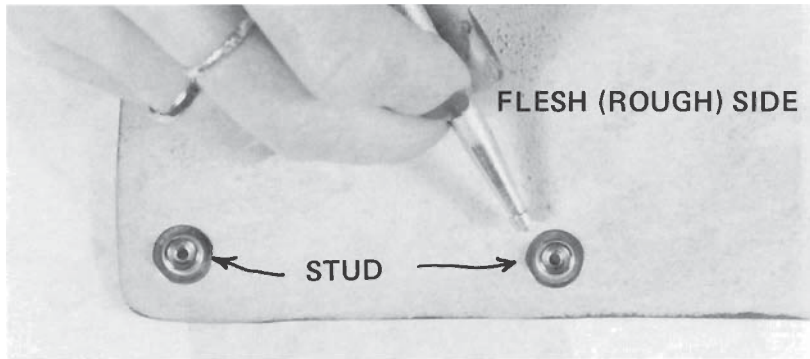


STEP 10. Using No. 7057 Baby Dot Setter, set snaps in heat shield. Set buttons and sockets in the six middle holes and eyelets and studs in the six outer holes.





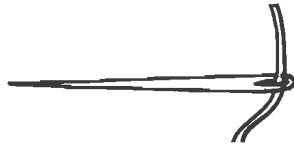
STEP 10A. Push button through one of the middle holes in heat shield from grain (smooth) side and place No. 1804 anvil underneath button. Place socket over button on flesh (rough) side of leather. Place Baby Dot Setter No. 7057 over socket and strike sharply with a mallet until snap is set firmly in leather. Repeat on other five buttons.



STEP 10B. Push eyelet through one of the outside holes in heat shield from grain (smooth) side of leather. Place assembly on flat metal riveting surface or flat side of anvil No. 1804. Place stud over eyelet on flesh (rough) side of leather. Place Baby Dot Setter No. 7057 over stud and strike sharply with a mallet until snap is set firmly in leather. Repeat on other five studs. Repeat Steps 10 through 10B on other heat shield.

STEP 11. Using 5' of waxed thread, place an Easy Thread needle on each end of the thread following instructions below.

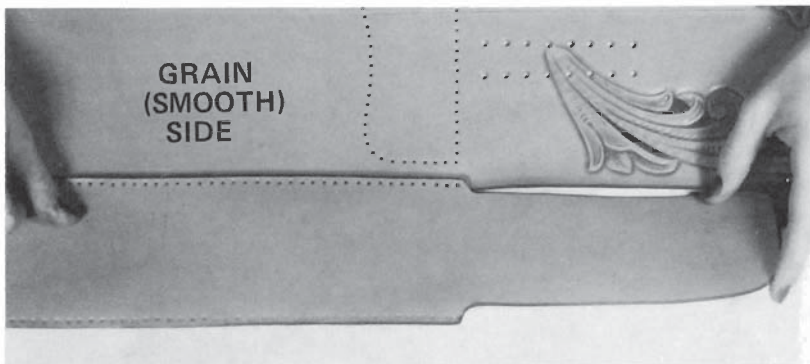
Step 1. Push end of thread through needle eye about 1/2".



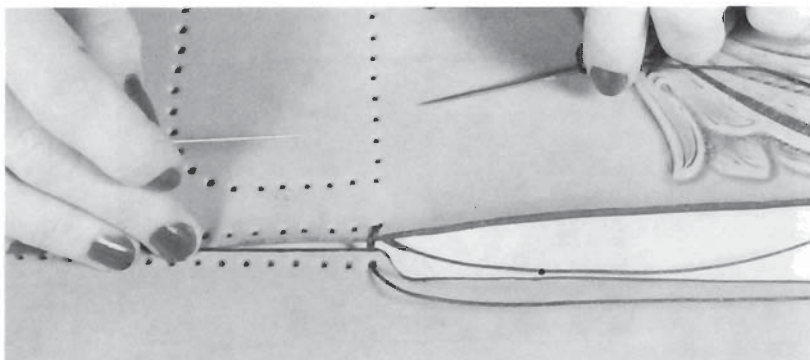
Step 2. Pierce thread with needle point as shown.



Step 3. Push thread up on needle to eye. Pull end of thread through eye as far as it will go. Hold needle and pull thread over eye to lock end of thread.

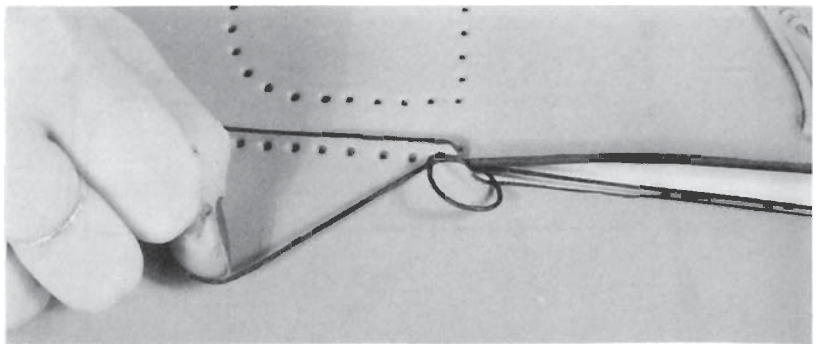


STEP 12. Align top hole in one side of gusset over top hole in one side of bag and flap, grain (smooth) sides up.

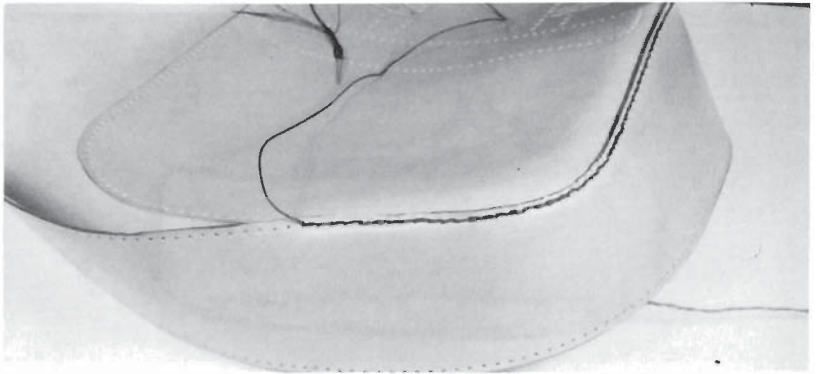


STEP 13. Push one needle through top holes in both pieces and pull through until you have the same amount of thread on each side of the hole.

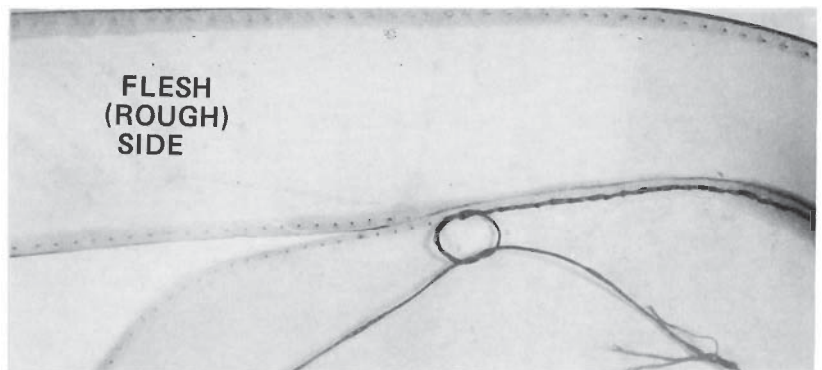
STEP 14. Bring one needle around top edge of leather and back through first hole and then bring second needle around top edge from other side and back through first hole. Grasp both threads and pull tight.



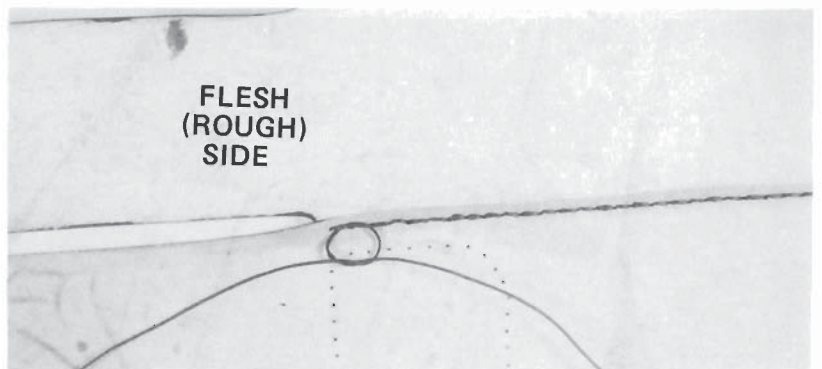
STEP 15. Push one needle through next set of holes and pull through. Push other needle through same holes, being careful not to pierce first thread, and pull through. Grasp both threads and pull stitch tight. Repeat this process in each hole until you have only two inches of thread left. You may wish to dampen the edges of the flesh (rough) side of the gusset to make it fold more easily over the front of the bag.



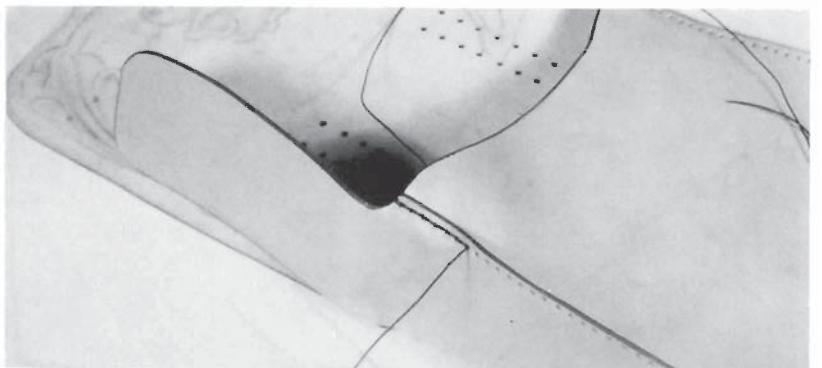
STEP 16. Go through next set of holes with front needle only to the flesh (rough) side of the leather. Tie ends together tightly against leather.

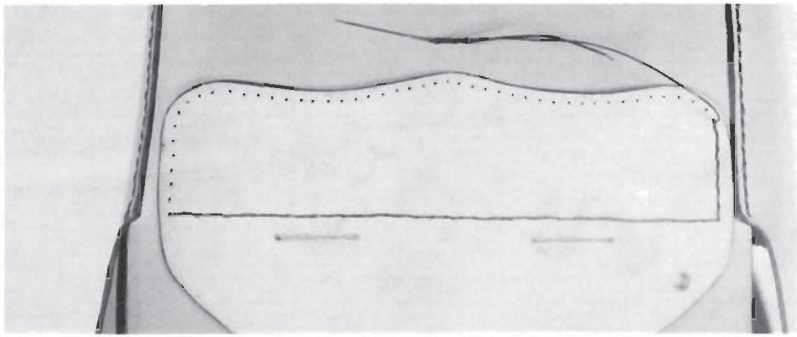


STEP 17. Load another 5' of thread in needles and begin in last hole that you stitched and continue stitching around to last hole. Stitch over top edge of leather as you did when you started. Stitch back through second to last hole with front needle, leaving both needles on flesh (rough) side of the leather. Tie ends together as in step 16. Tap all stitches down with a mallet. If you wish to stitch around the flap use 2 yds. of thread and begin stitching in last hole stitched. Tie off in top hole of gusset on other side.

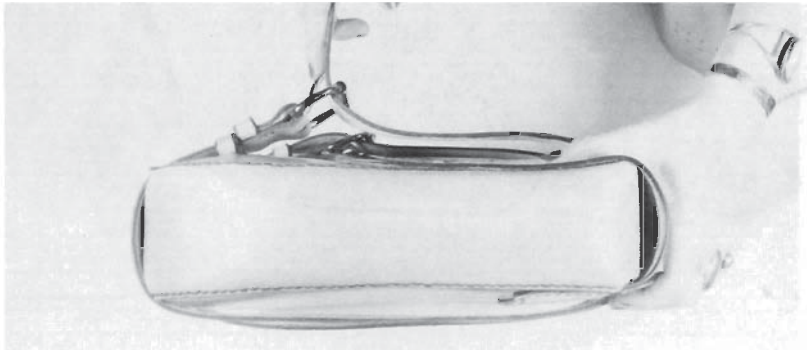


STEP 18. Align stitching holes in other side of gusset over stitching holes in bag front, grain (smooth) sides up. Stitch these pieces together following the same procedure as in Steps 13 through 17. Repeat Steps 11 through 18 on other bag.

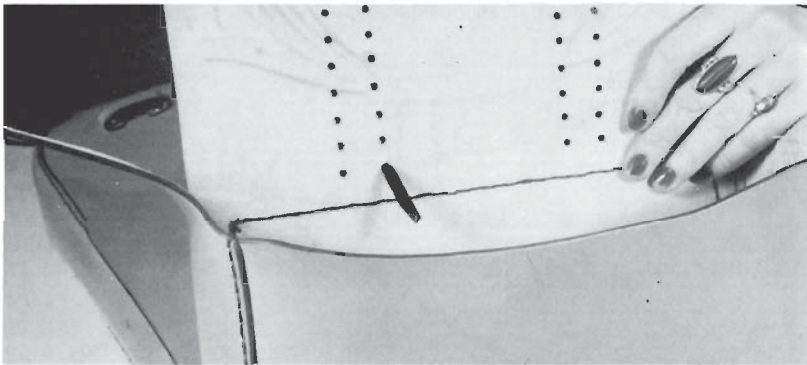




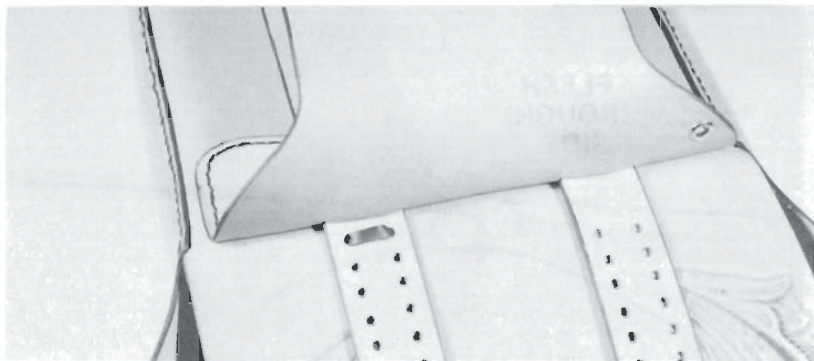
STEP 19. Align small stitching holes in one end of connector with small stitching holes in bag back and flap, grain (smooth) sides together. Stitch together, using 2½ yds. of waxed thread, as you did the gusset. Repeat on other bag and other end of connector.



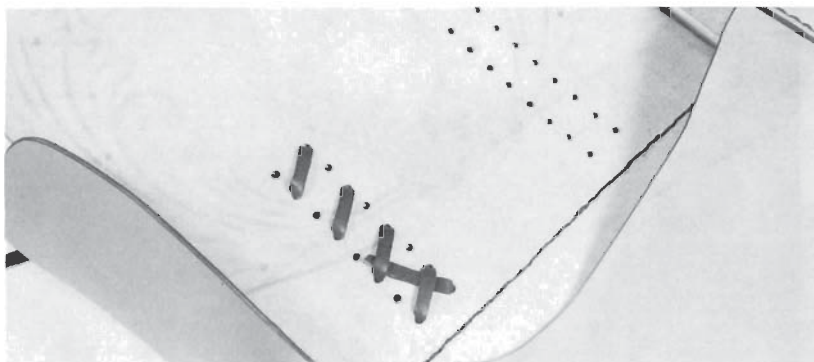
STEP 20. Run one strap through a keeper on bag front. Bring it around bag and up the back, through the slot in connector. Align lacing holes in strap over lacing holes in bag back and flap, grain (smooth) sides up.



STEP 21. Using 30" of latigo lace, thread a Latigo Life-Eye needle on one end. Begin lacing in one set of end holes from flesh (rough) side of bag body, leaving about 1" tail of lace in hole.



STEP 22. Lace straight across to next set of holes, from grain (smooth) side of strap as shown. Pull stitch smooth. Make sure you do not twist the lace. The grain (smooth) side of the lace should be on the grain (smooth) side of the strap.

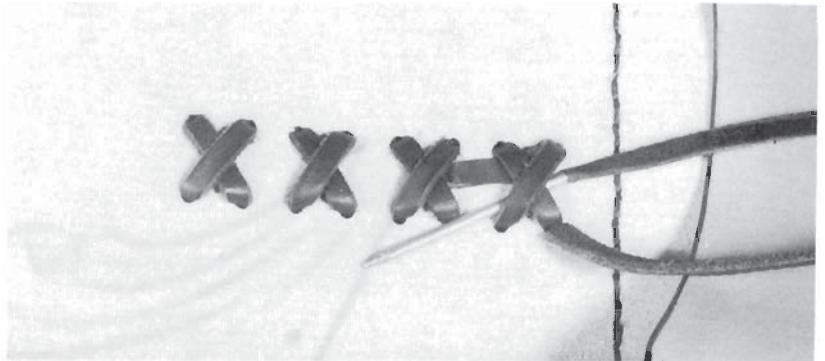


STEP 23. Next, cross over diagonally and push needle back up through holes just below beginning holes, catching beginning tail under the stitch. Cross back over and skip down one hole and go through next set of holes. Keep lacing diagonally and skipping every other hole until you reach the end hole.

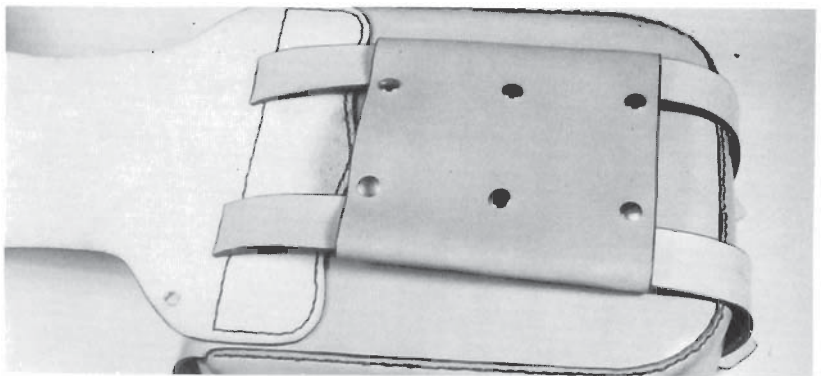
STEP 24. Lace across to opposite end hole and lace back to first holes, lacing diagonally through empty holes to starting holes.



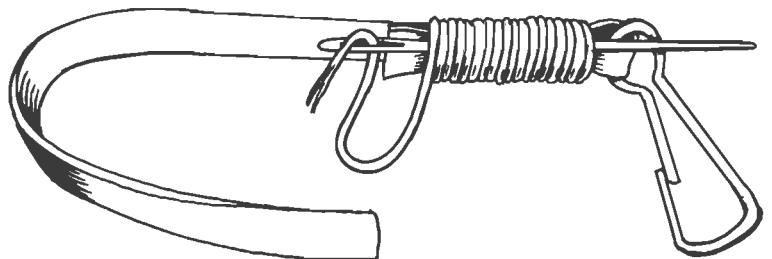
STEP 25. Lace back up through second hole and back down through starting hole to flesh (rough) side of bag. Pull end of lace down under first cross and pull tight. Trim off excess. Repeat Steps 20 through 25 on other straps.



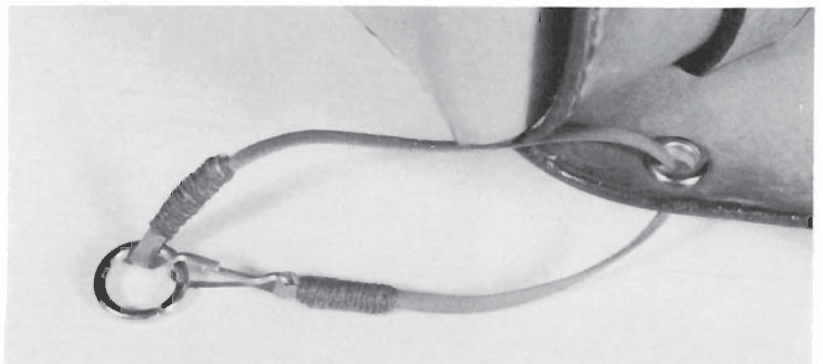
STEP 26. Wrap ends of heat shield around straps on back of bags and snap durable dot snaps.

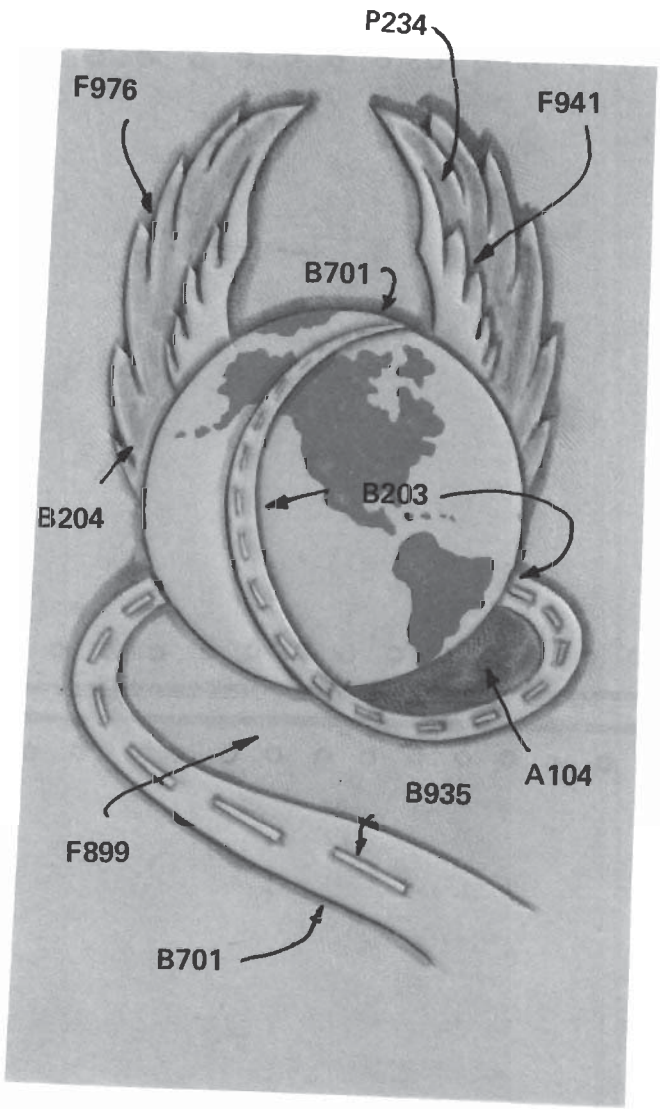
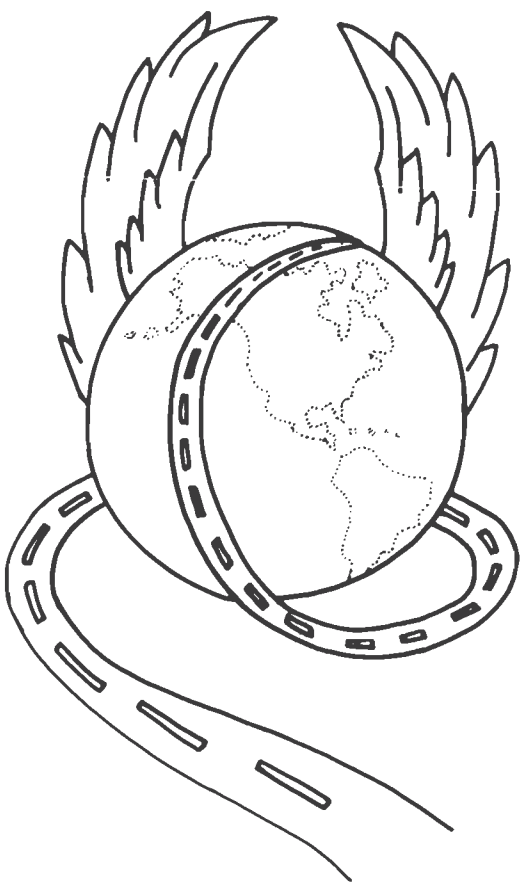
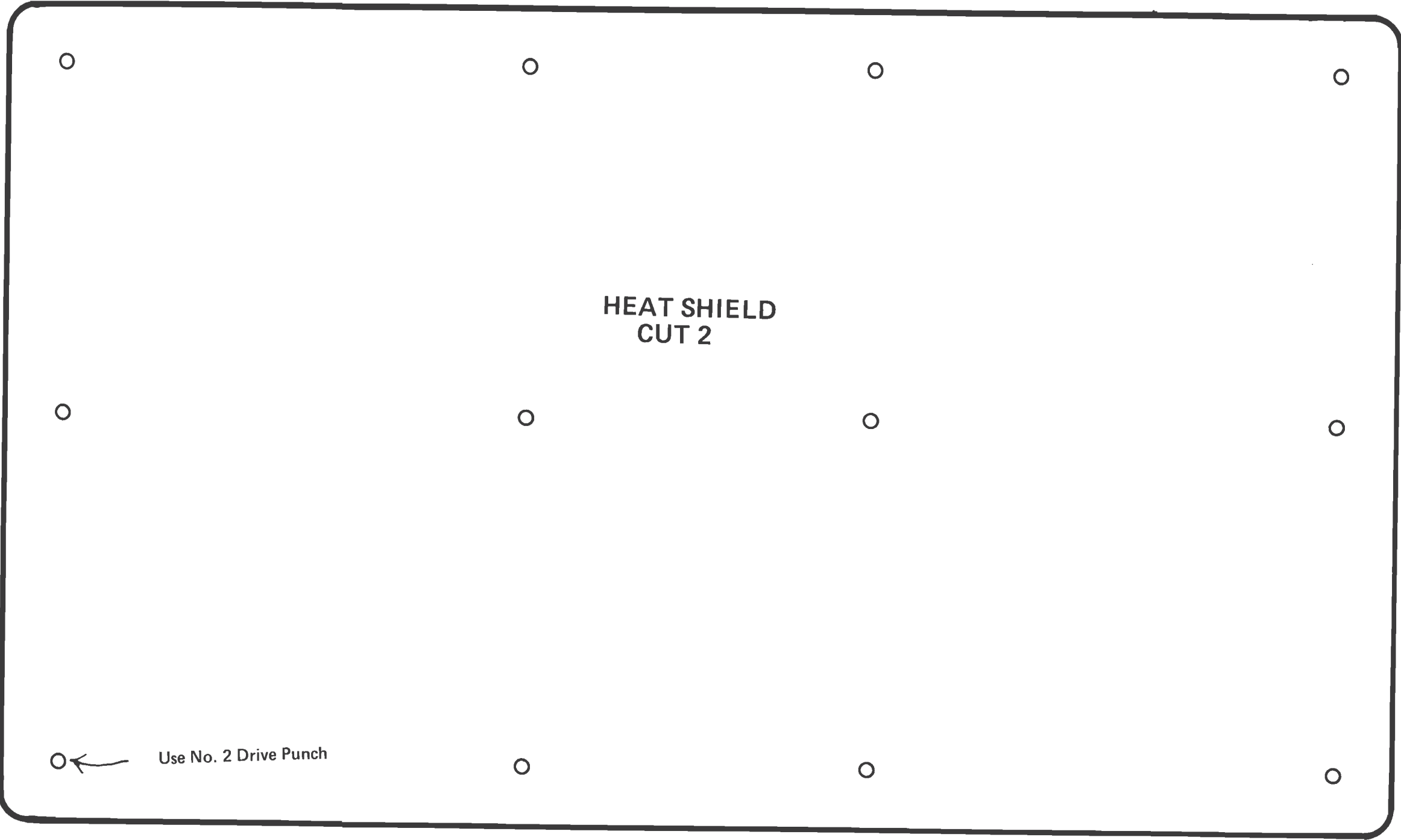
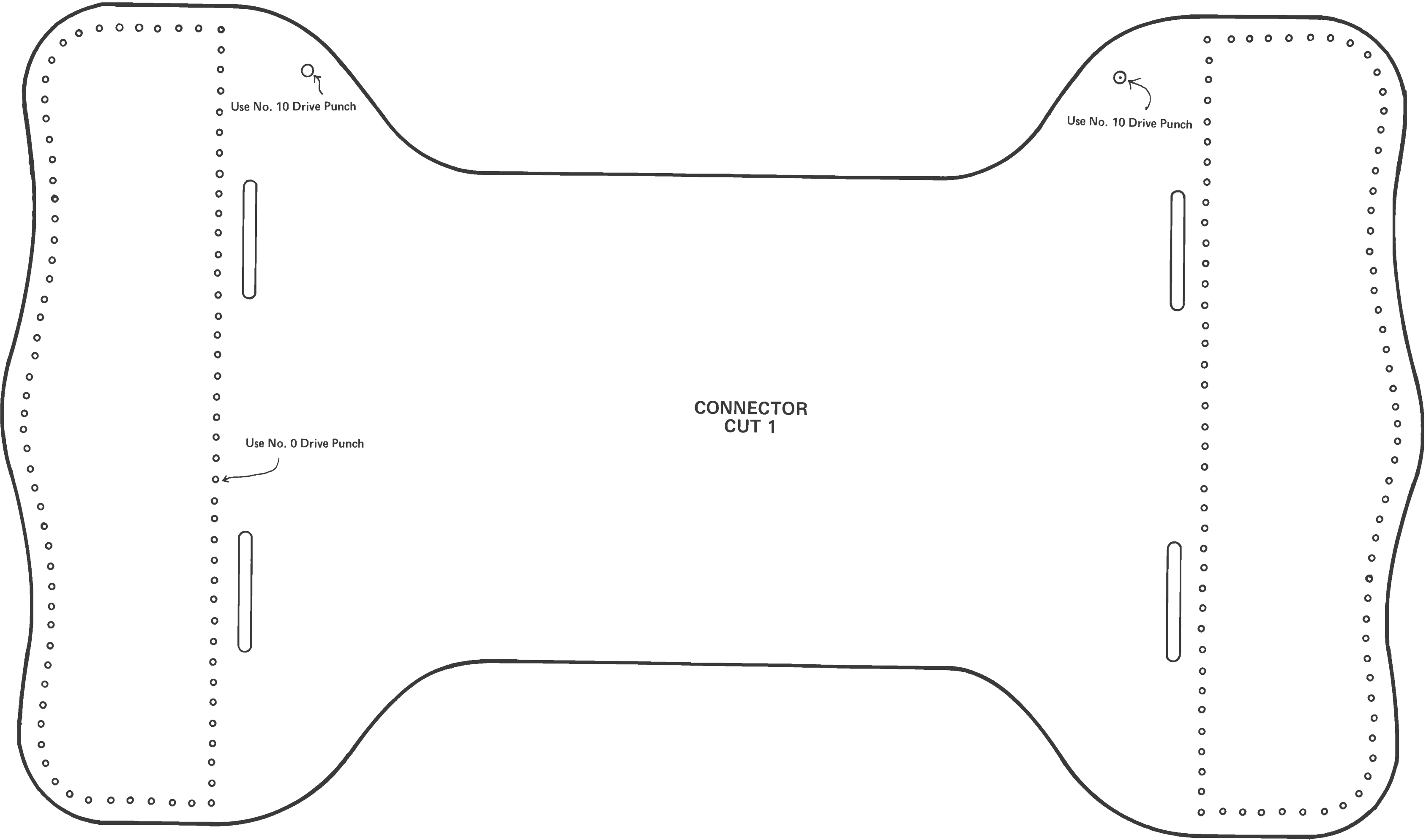
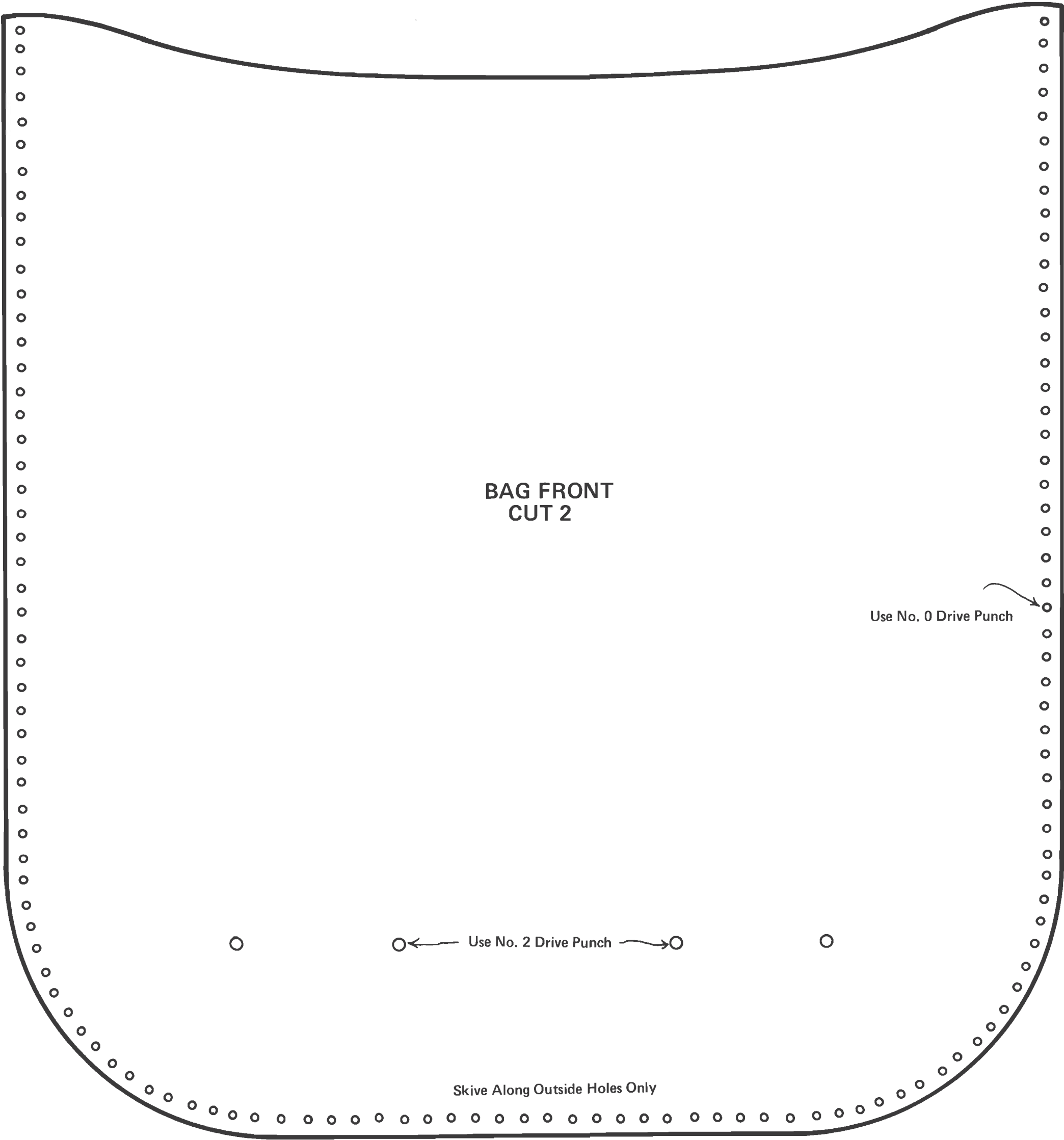


STEP 27. Loop one end of a 10" piece of latigo lace through a hook. Double end over about 1/2" and using 20" of waxed thread, lay one end of thread along the doubled part of lace. Wrap rest of lace tightly around the doubled part of lace and end of thread. Run needle back under thread and pull tight. Trim off excess.

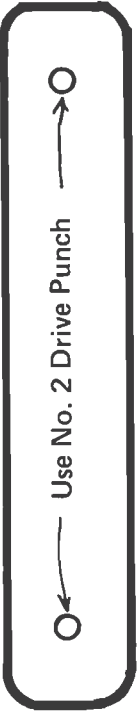


STEP 28. Repeat Step 27 on other end of latigo, first passing end through eyelet on connector and looping 1/2" end around 1/2" ring. Repeat Steps 27 and 28 on other tie.

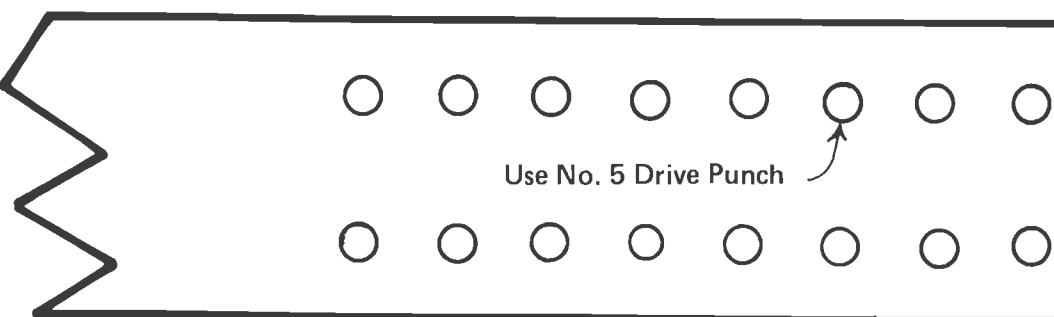
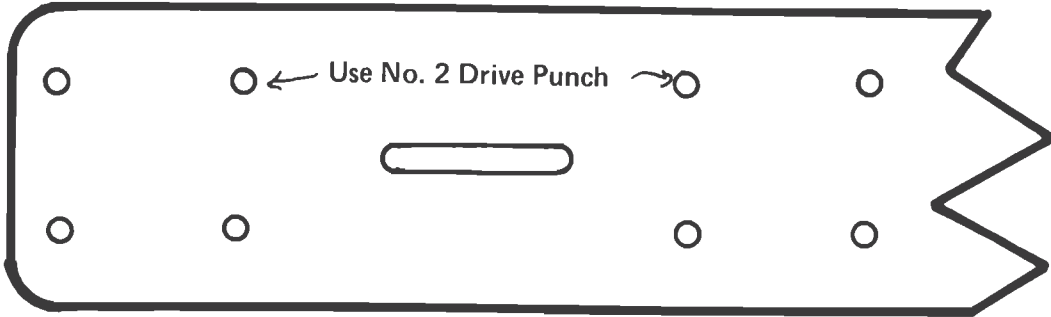




**SMALL KEEPER
CUT 4**

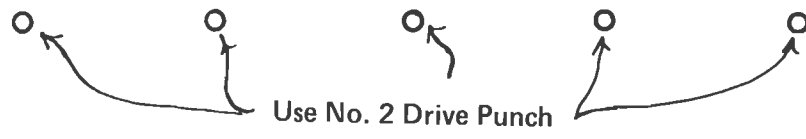


**LARGE KEEPER
CUT 4**

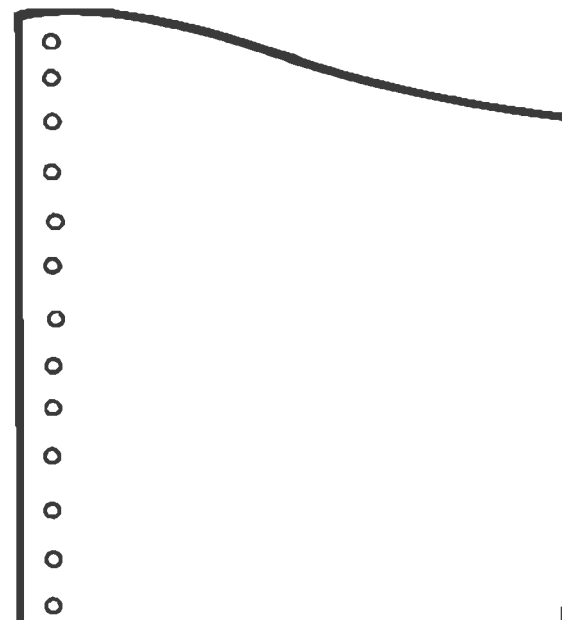


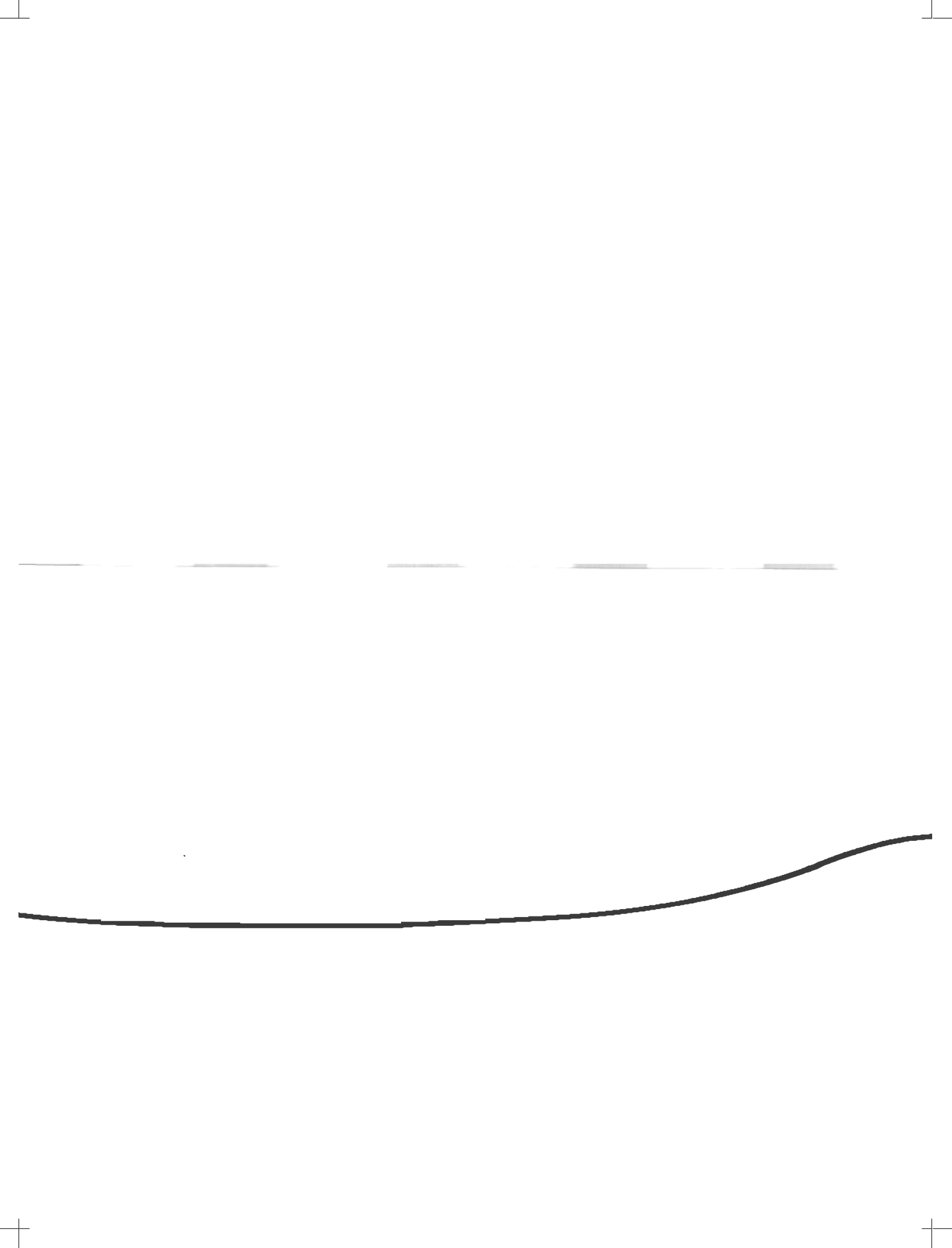
**STRAP
CUT 4**

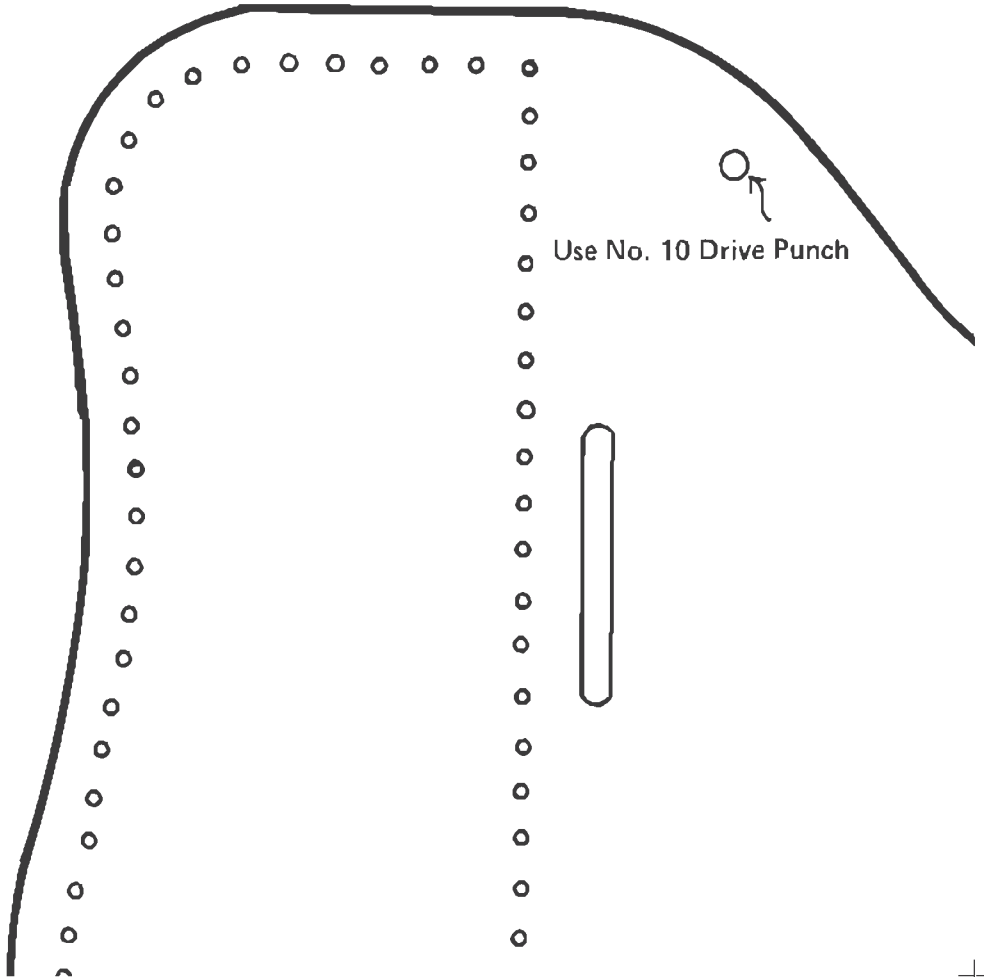
Make Strap 39" For 3" Gusset
Make Strap 41" For 5" Gusset



CRUISER MOTORCYCLE BAG PATTERNS

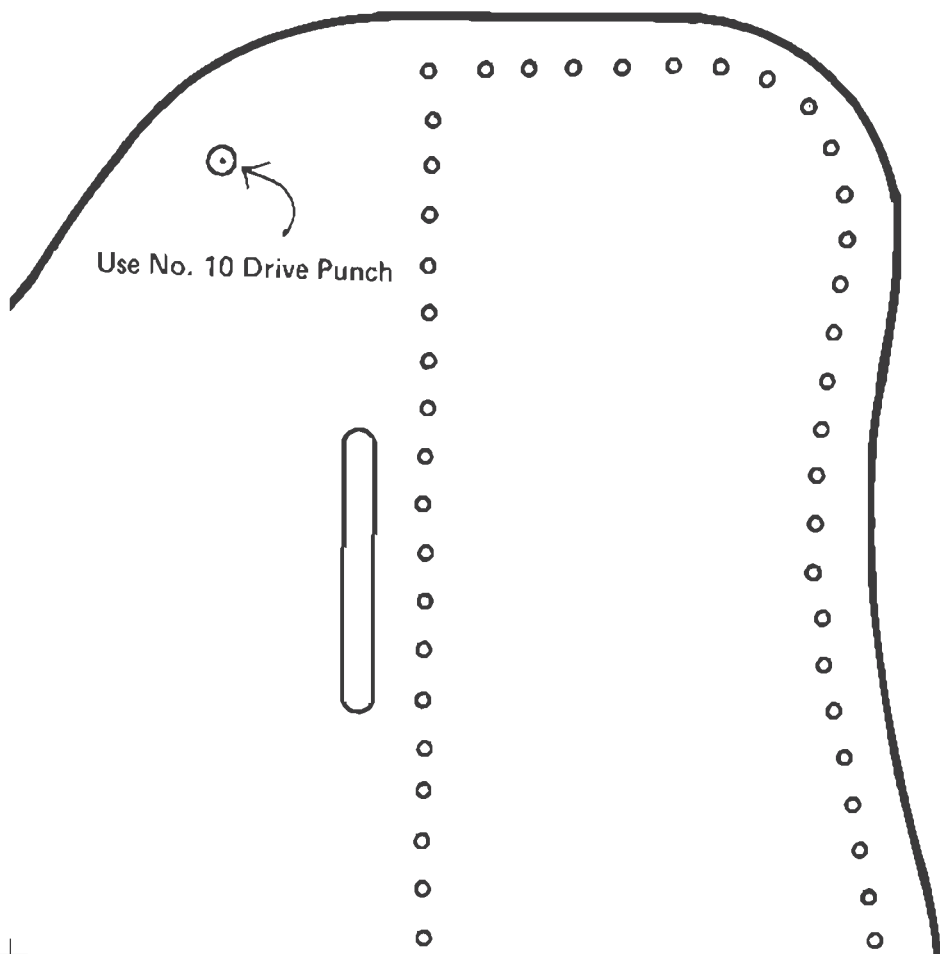


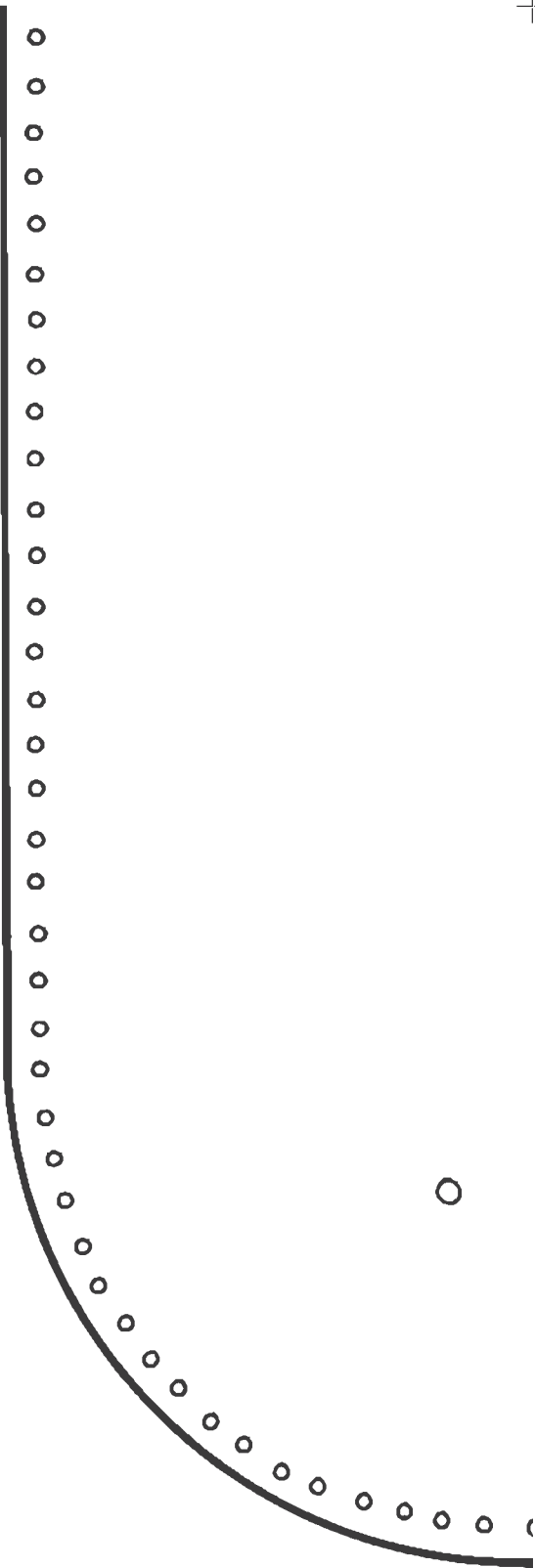




Use No. 10 Drive Punch







BAG FRONT CUT 2

Use No. 0 Drive Punch

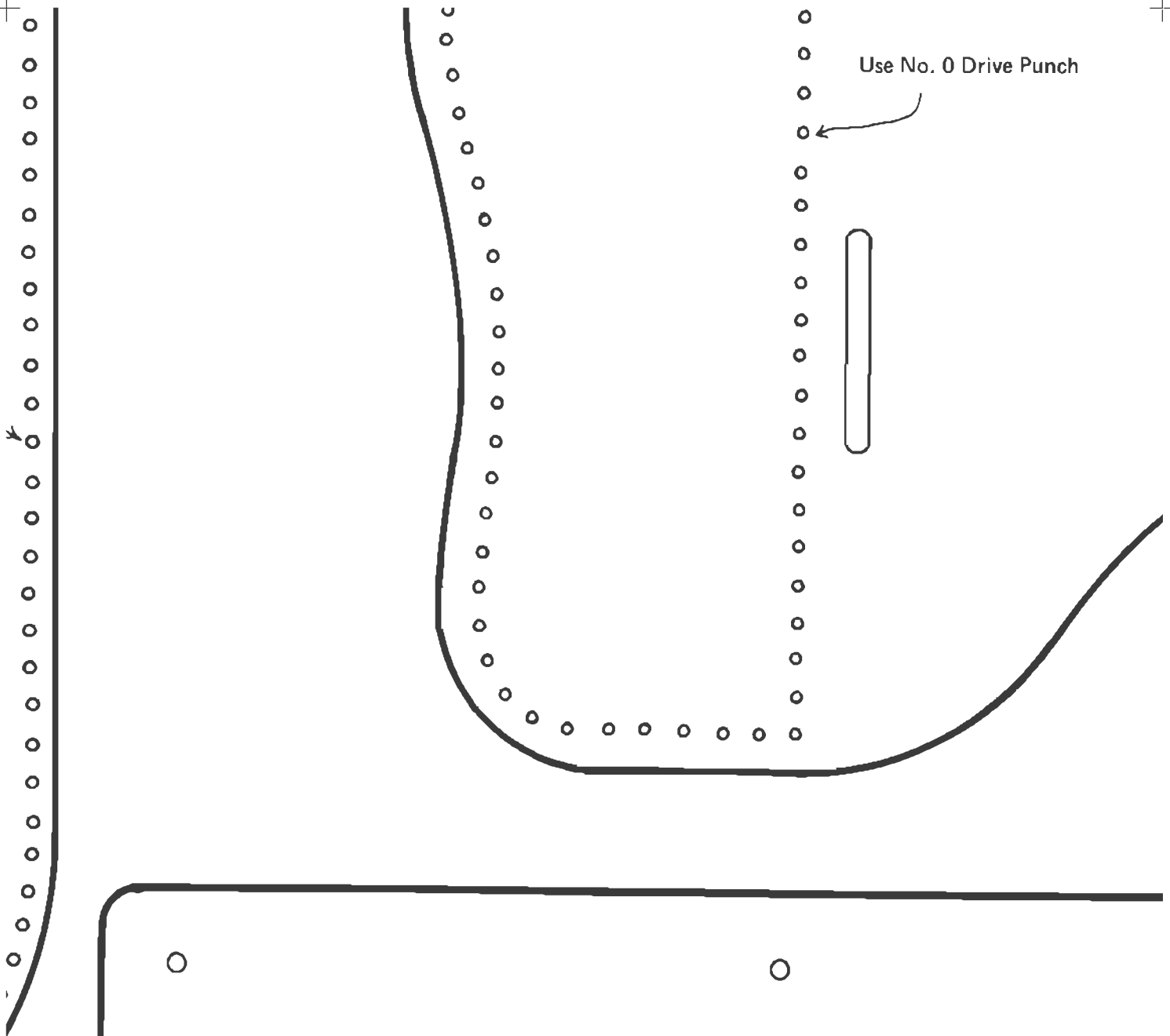
← Use No. 2 Drive Punch →



Skive Along Outside Holes Only

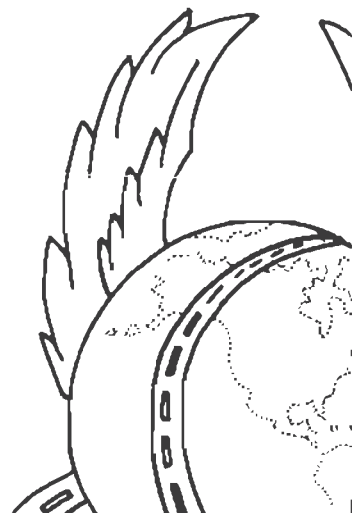
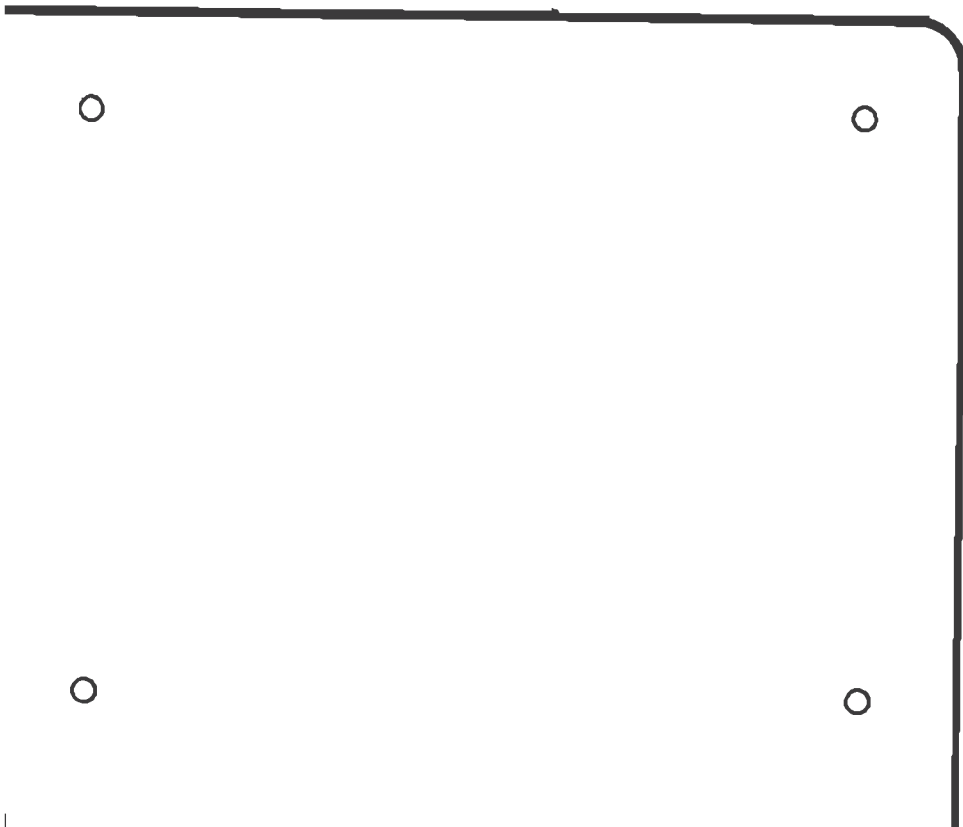
SMALL KEEPER
CUT 4

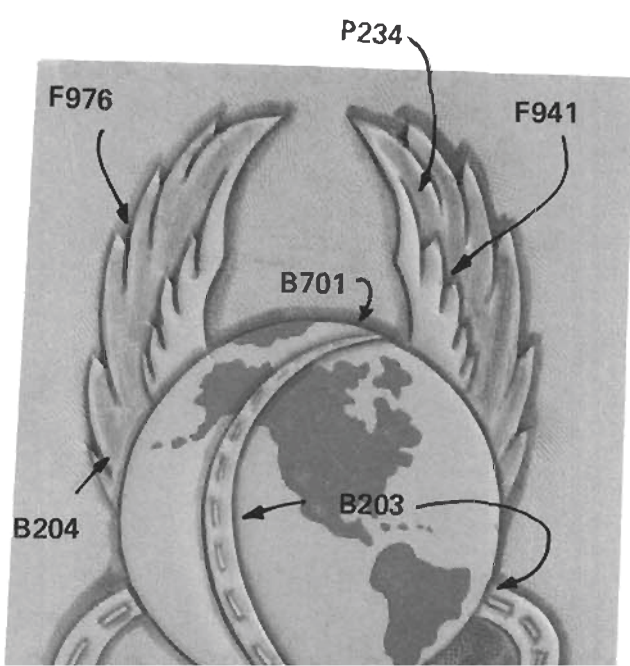
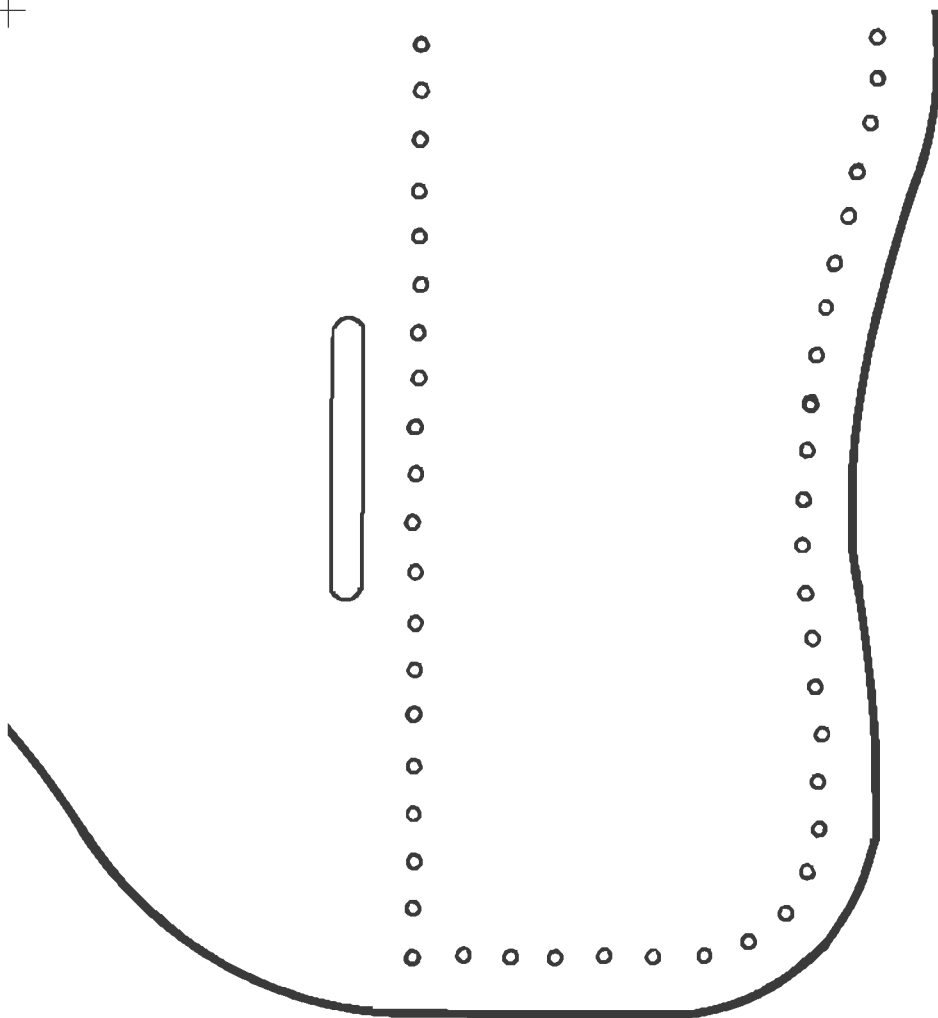
↑
ive Punch

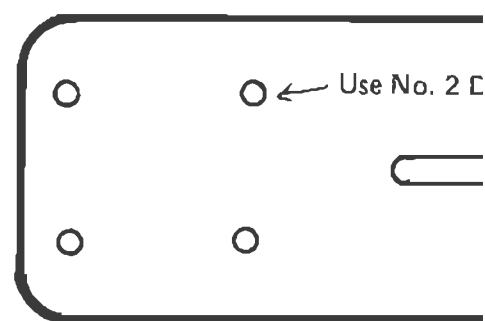


HEAT SHIELD
CUT 2

CONNECTION
CUT 1

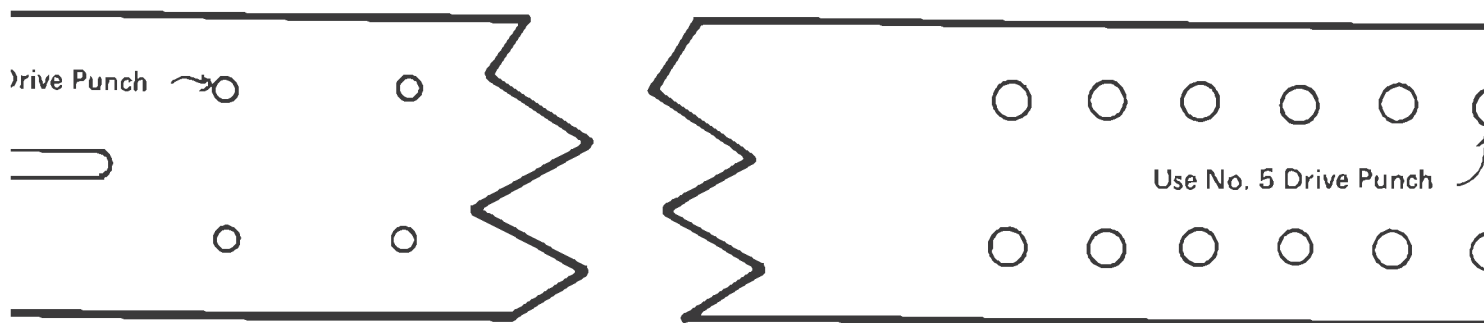
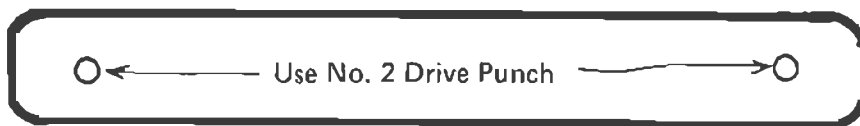






Use No. 2 Dr

LARGE KEEPER CUT 4





Use No. 2 Drive Punch

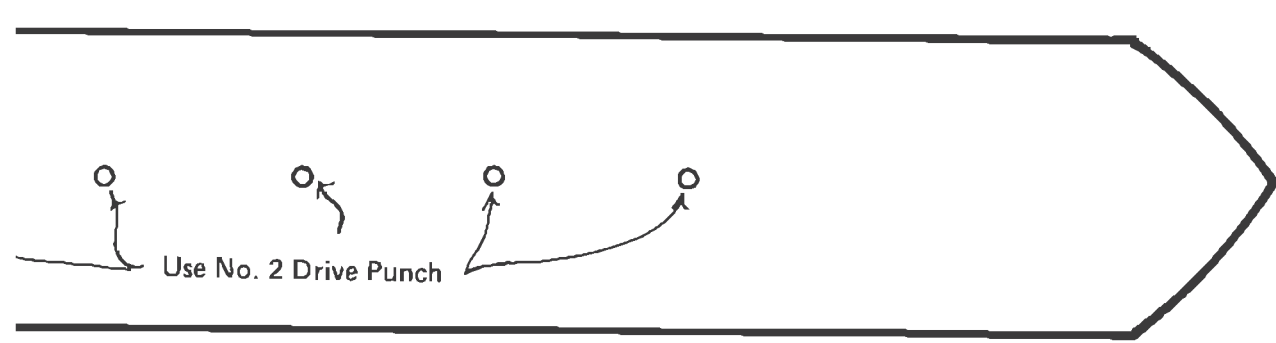
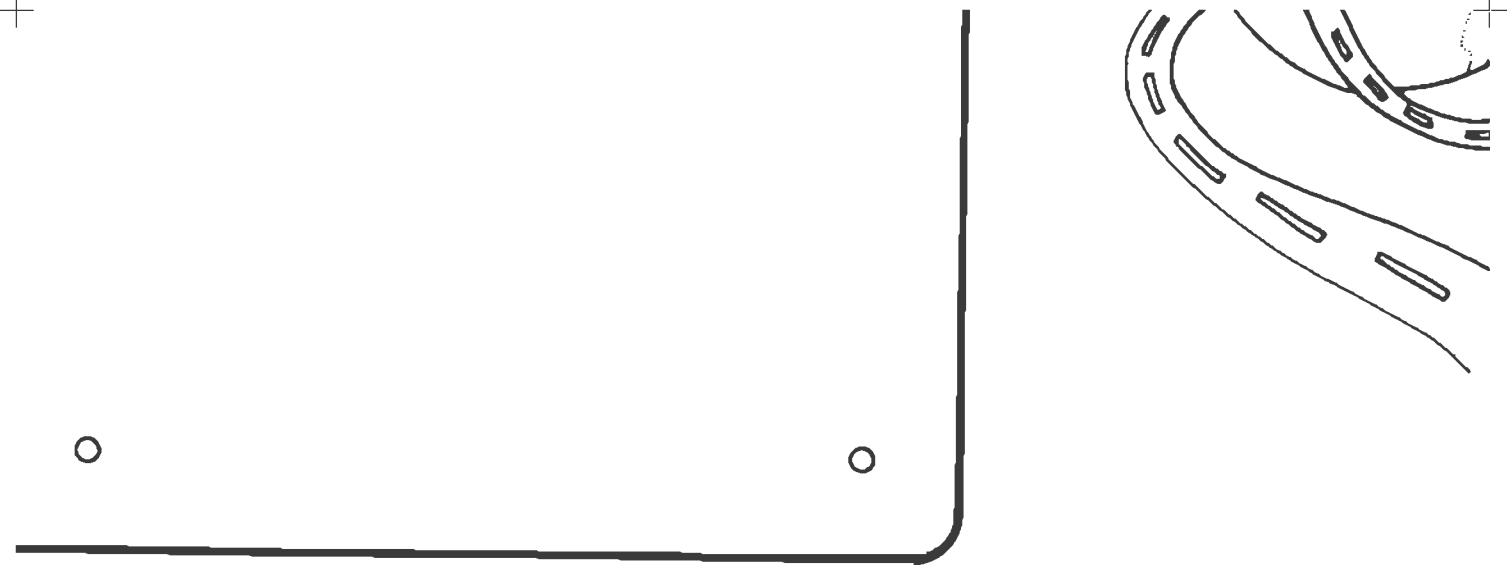


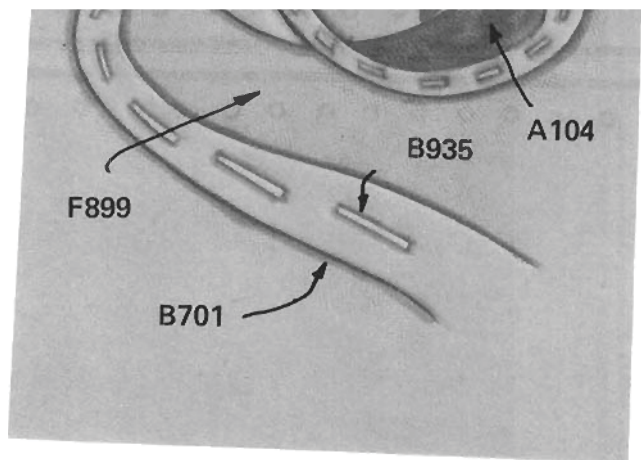
STRAP CUT 4

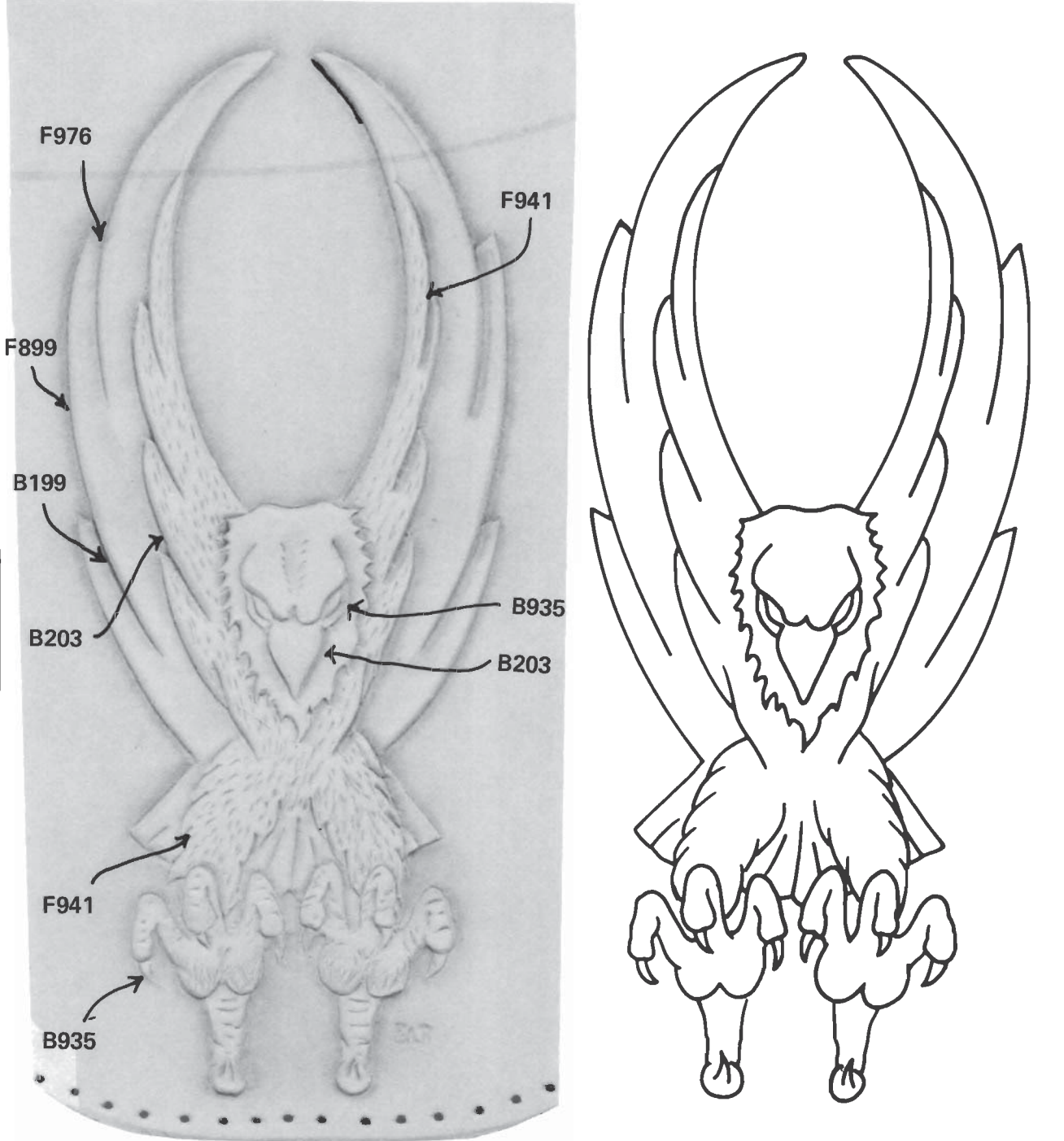
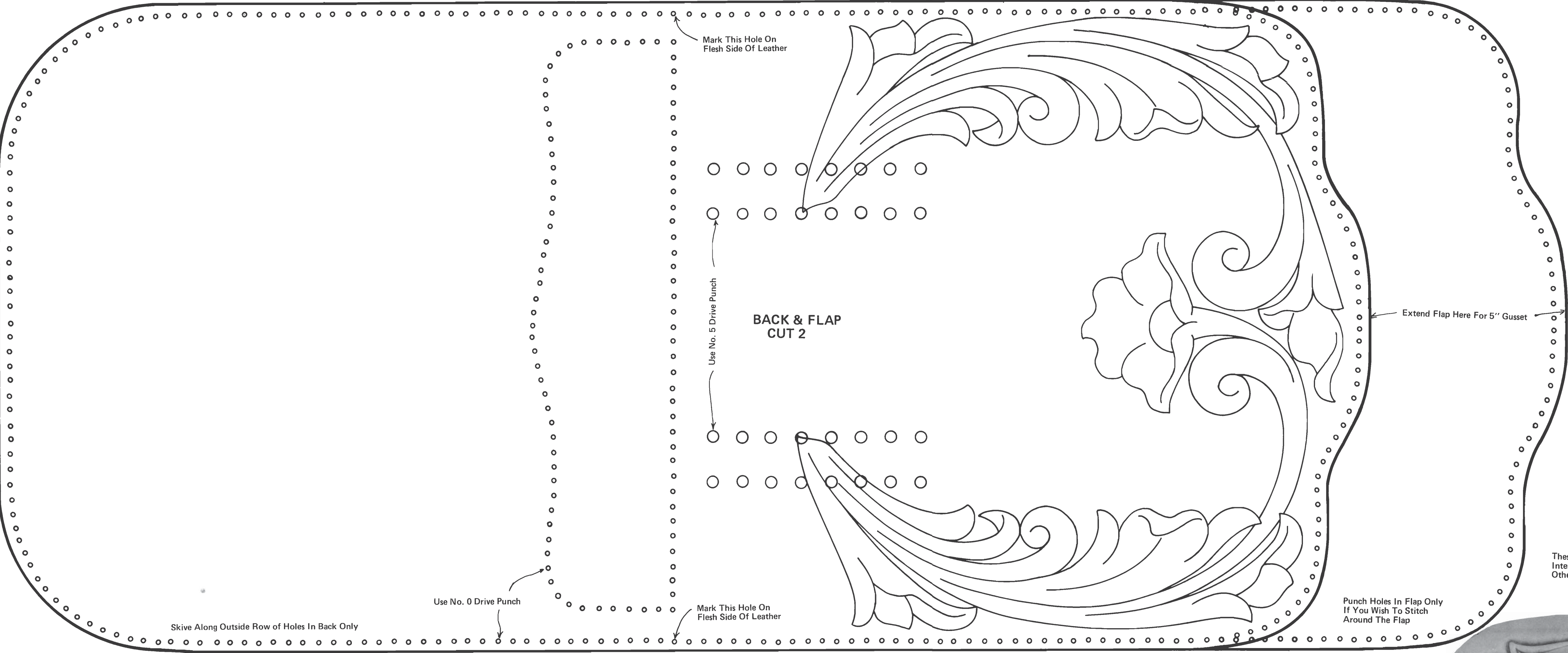
Make Strap 39" For 3" Gusset

Make Strap 41" For 5" Gusset



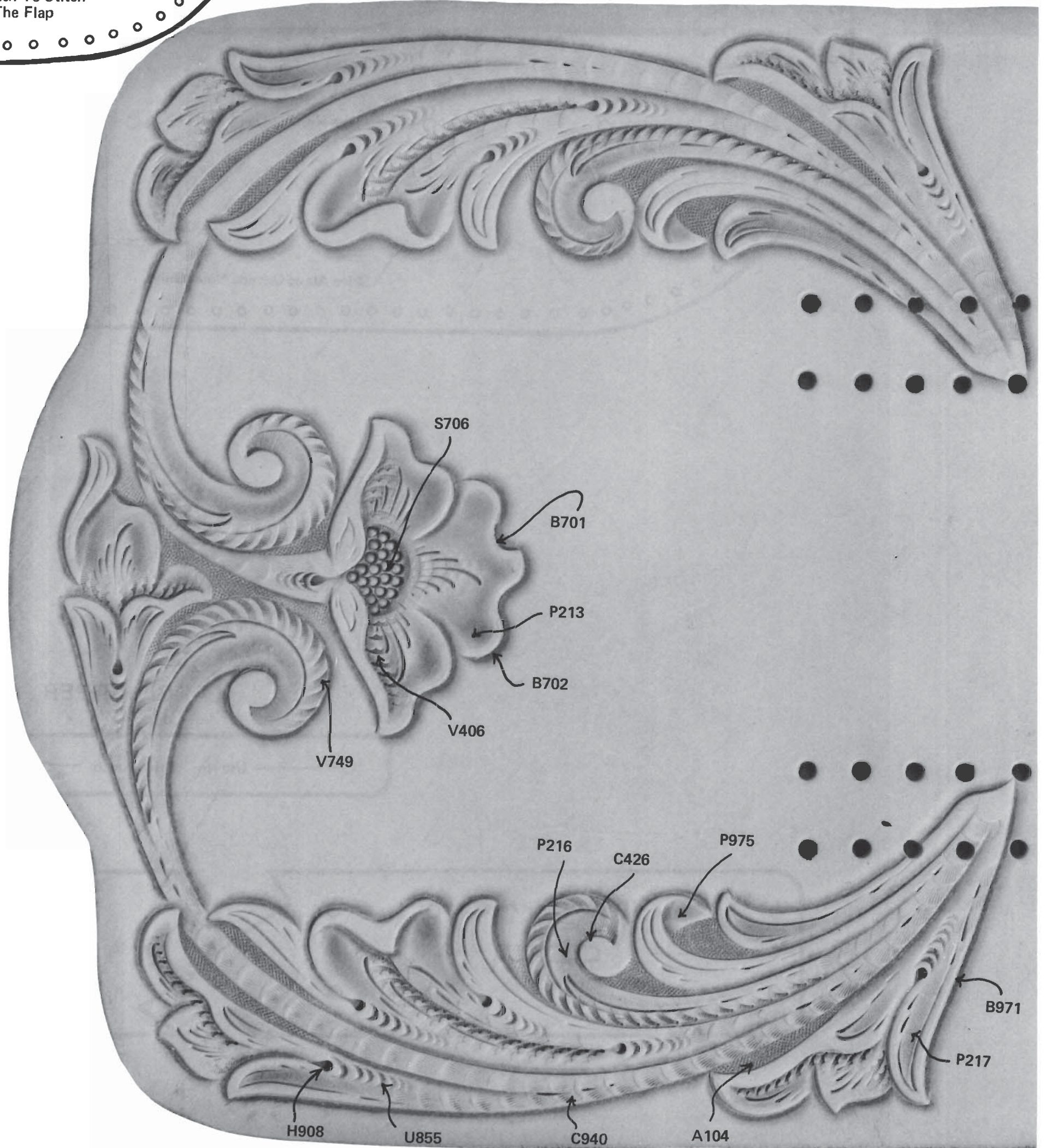
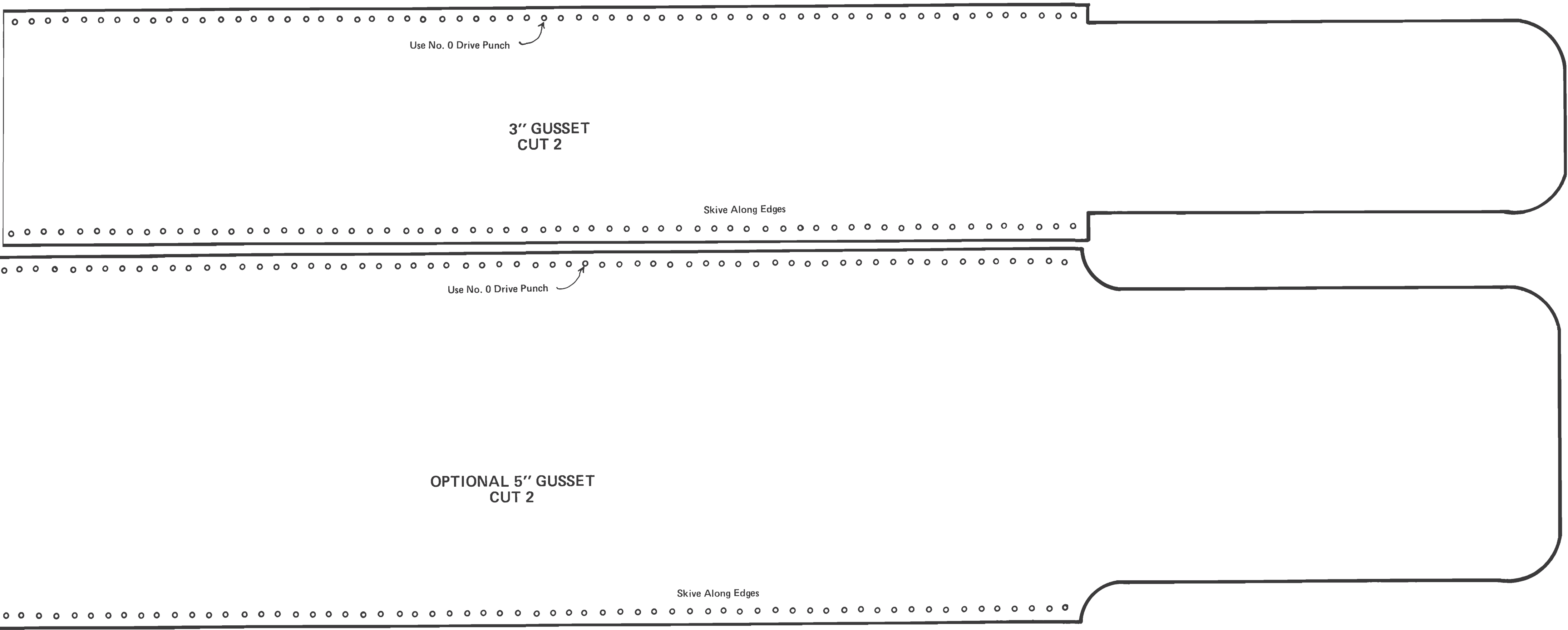




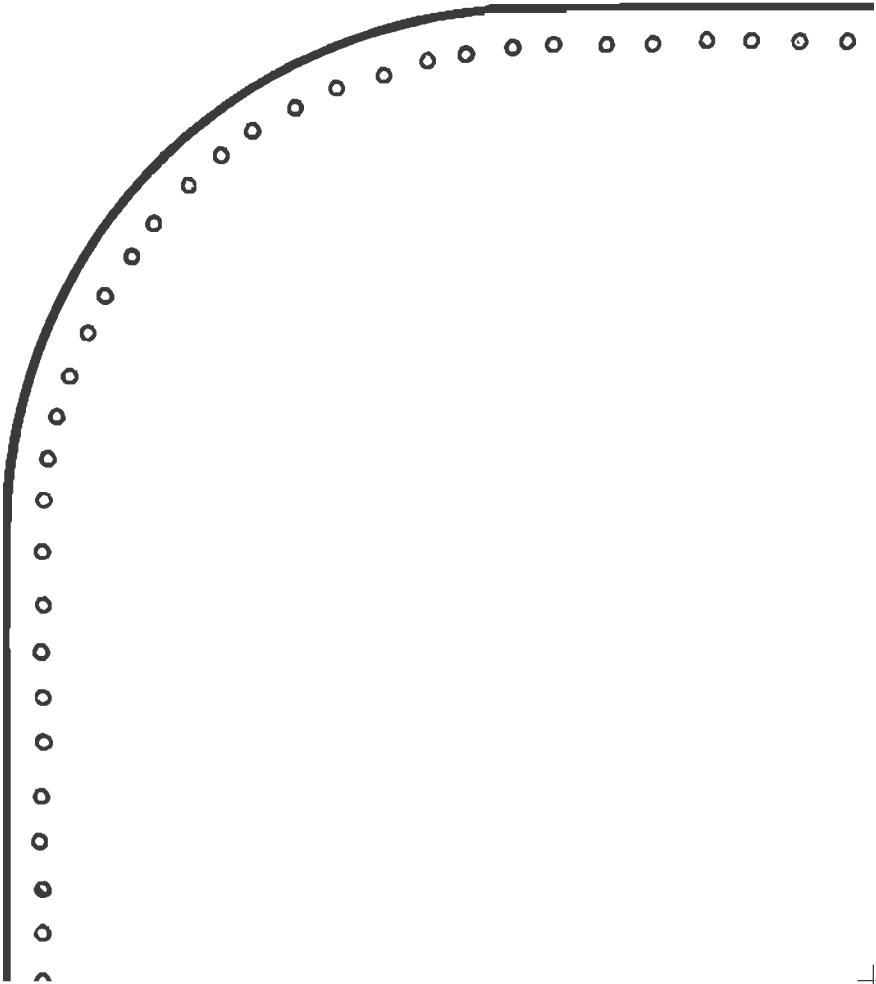


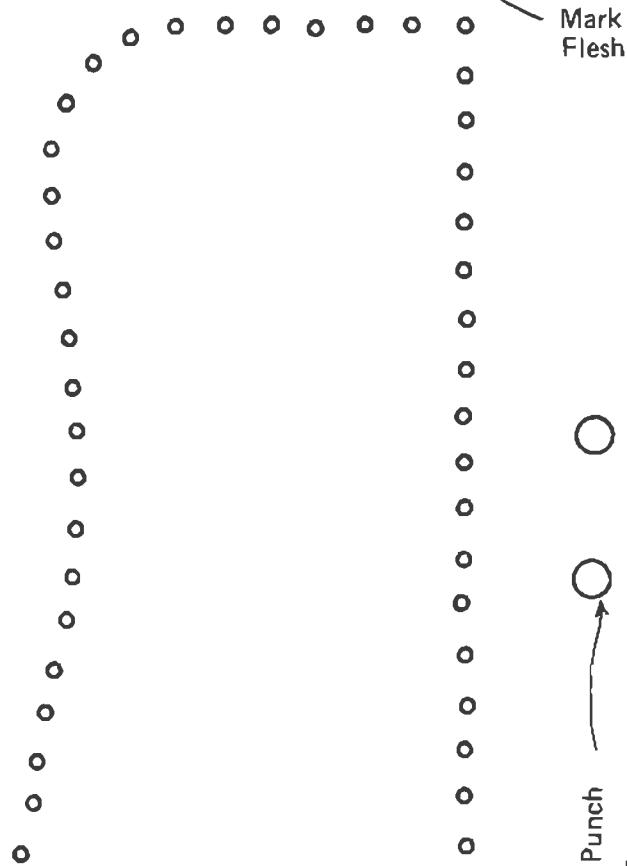
These Carving Patterns May Be Interchanged With Patterns On Other Items In This Pattern Pak

For Globe Pattern Shown On Bag On Front Of Instruction Sheet See Wallet Patterns

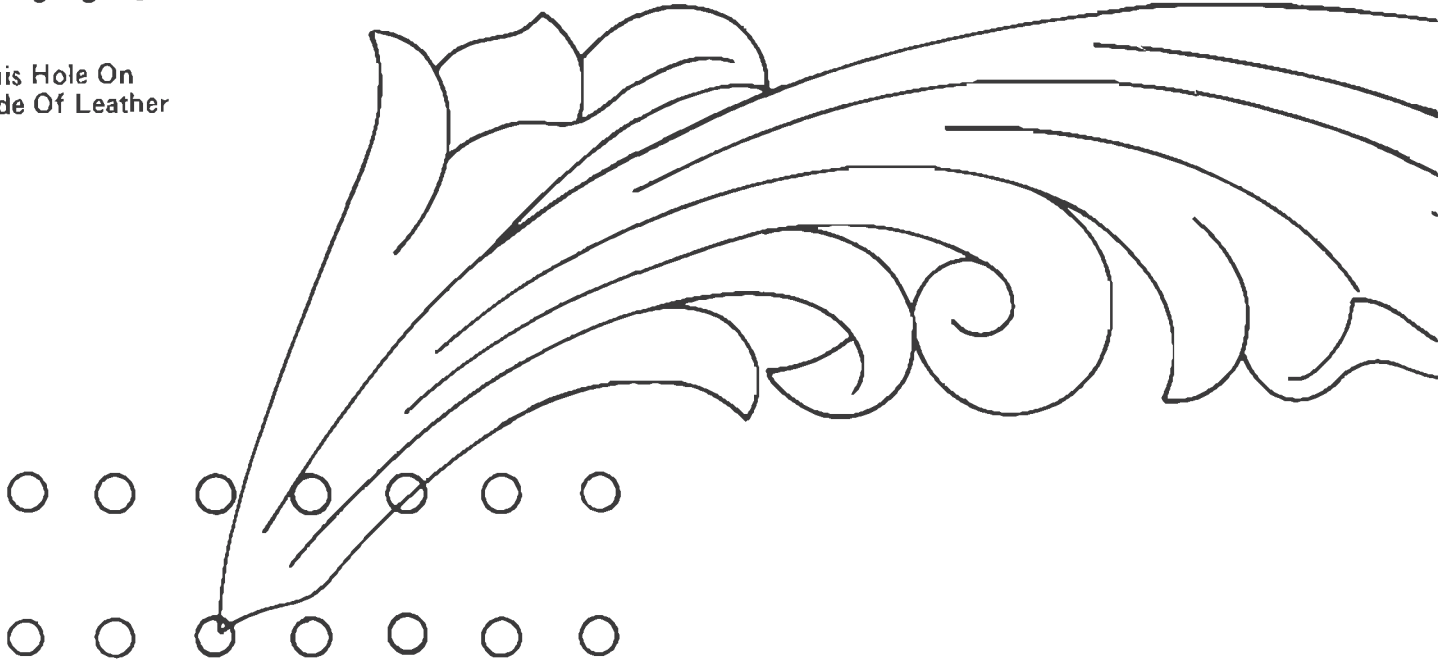


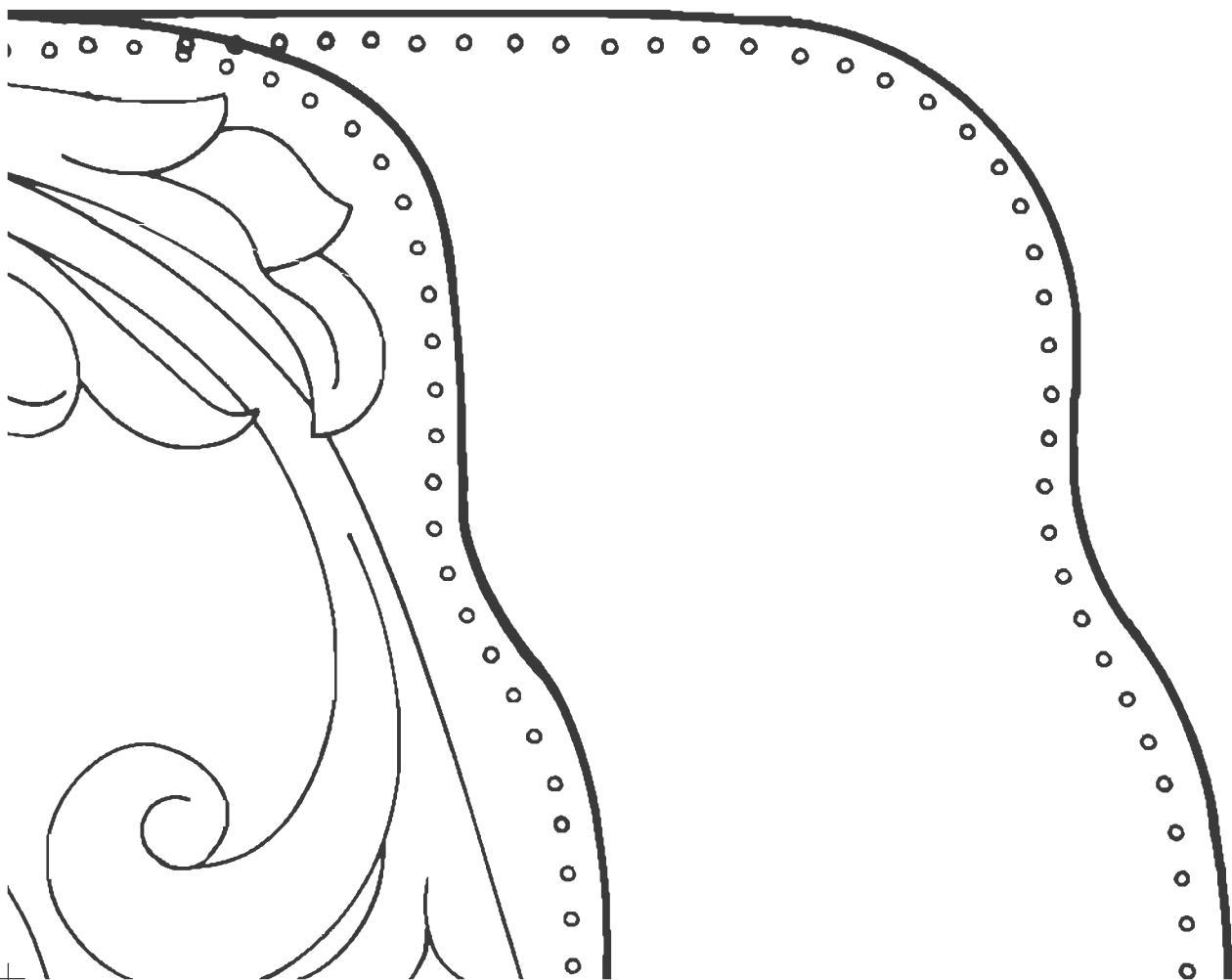
CRUISER MOTORCYCLE BAG PATTERNS

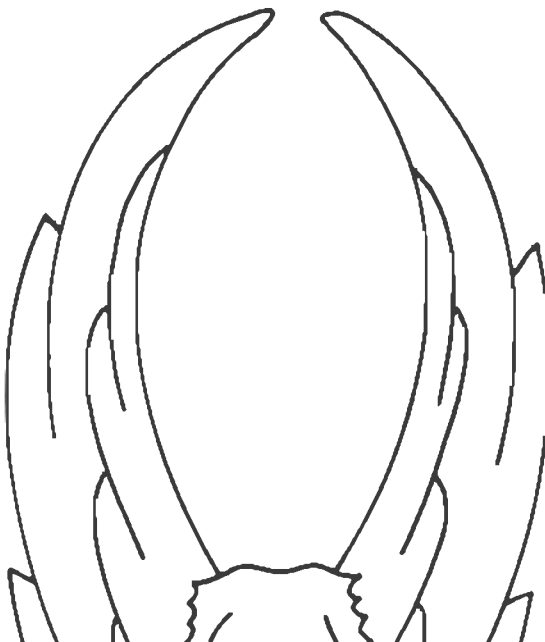
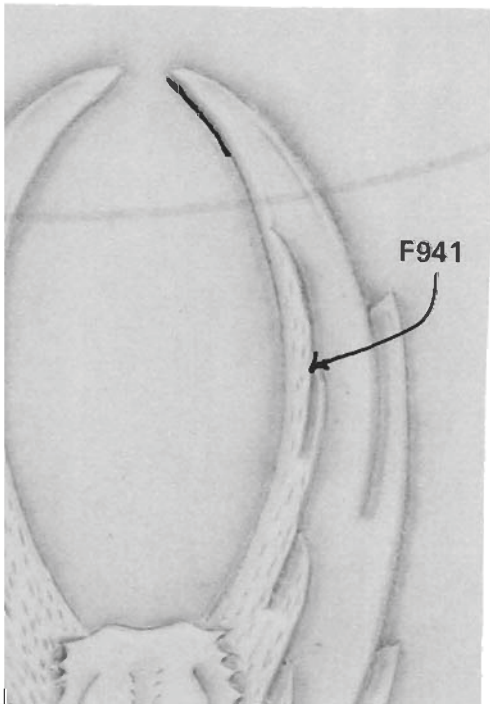


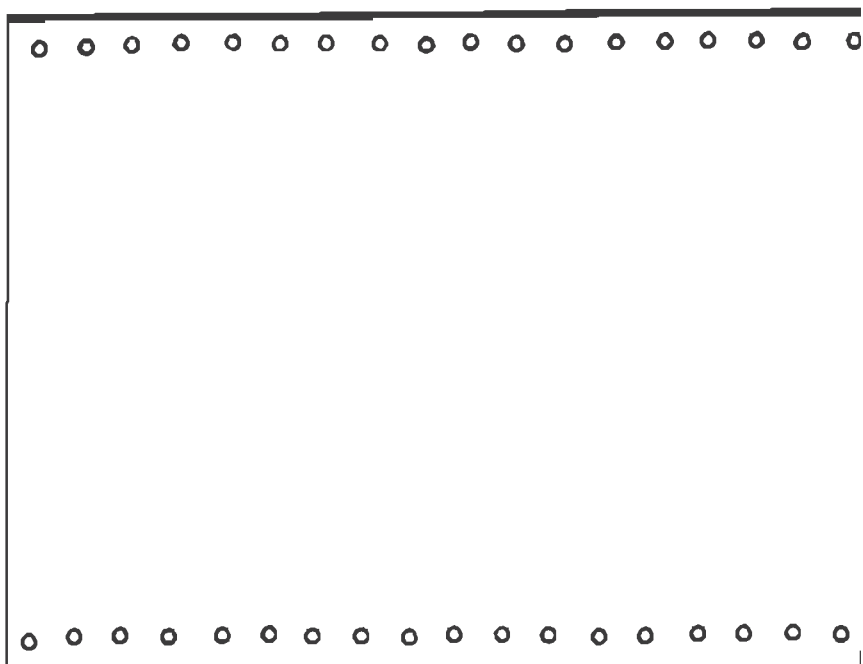
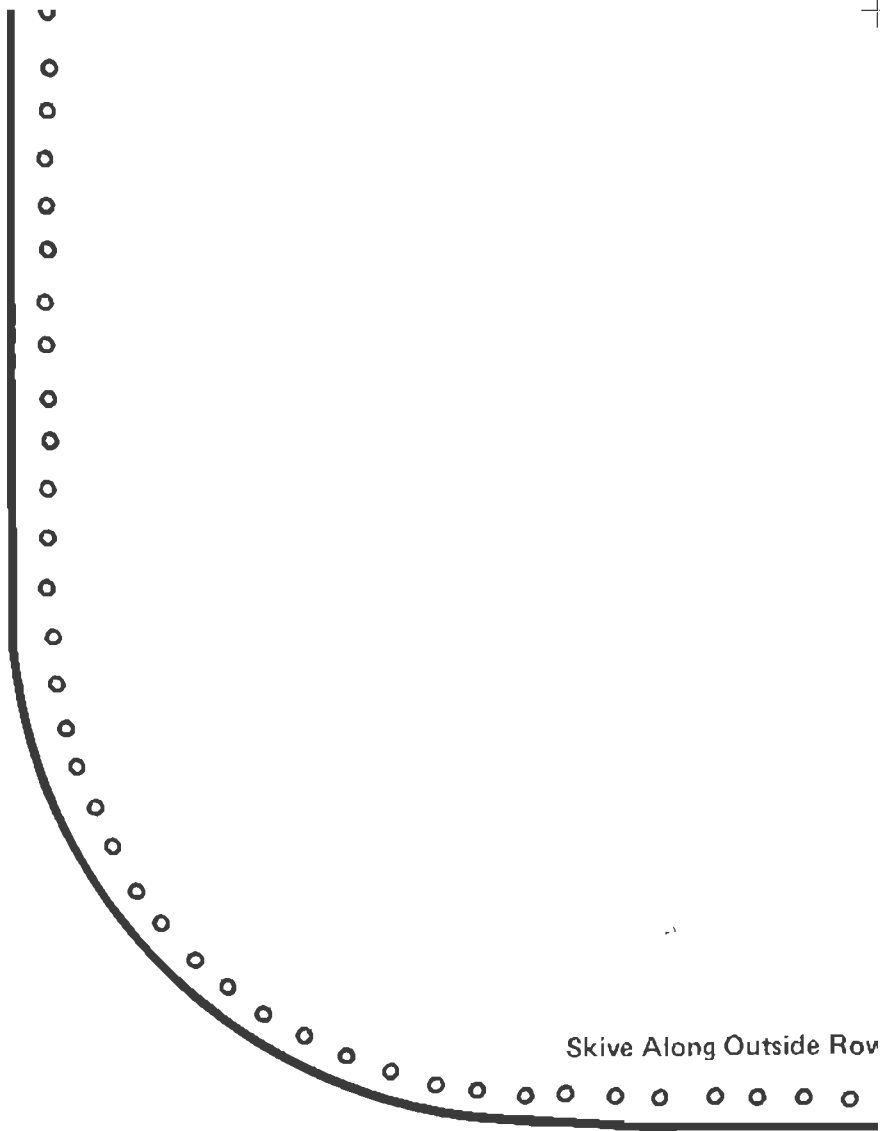


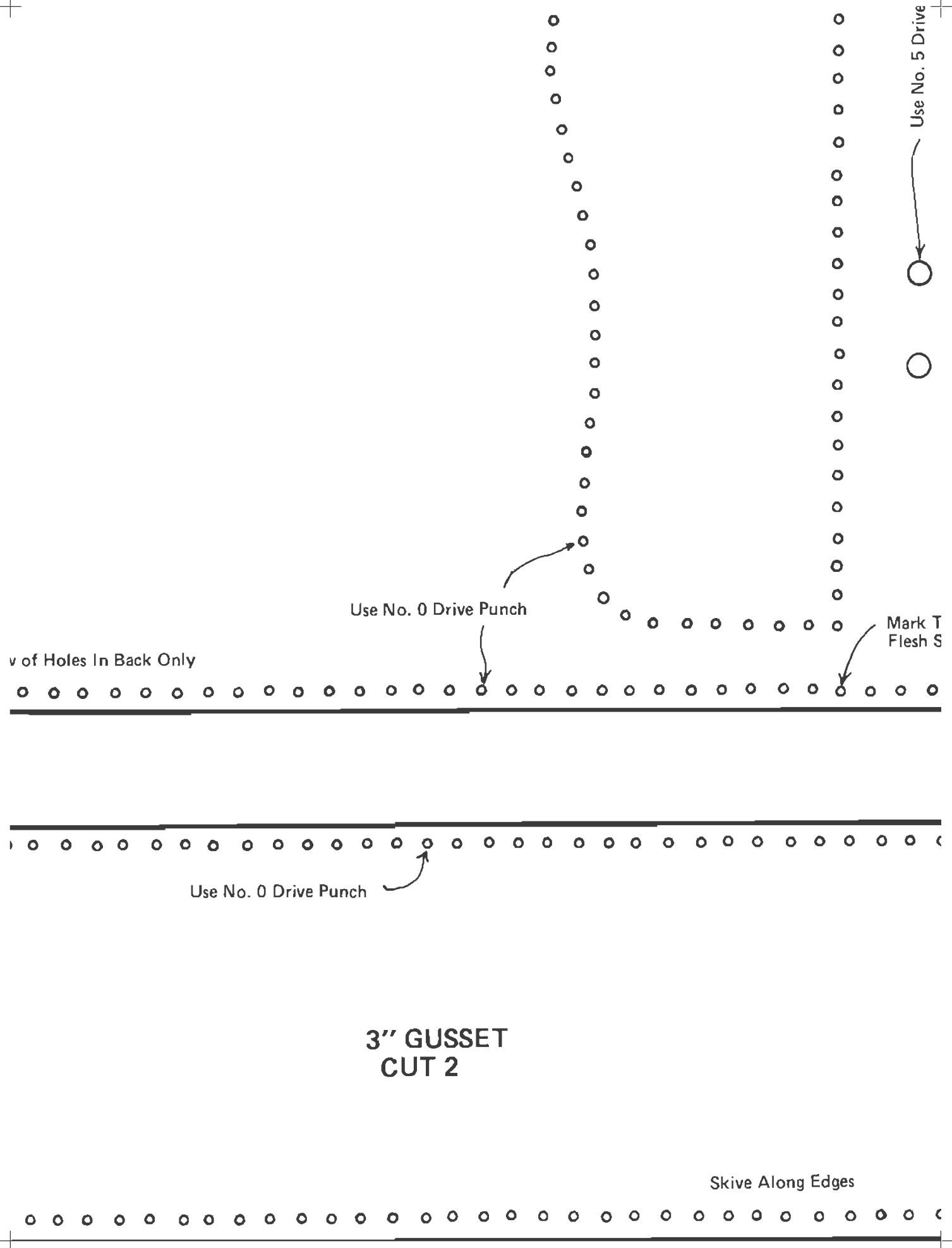
This Hole On
Side Of Leather











v of Holes In Back Only

Use No. 0 Drive Punch

Mark T
Flesh S

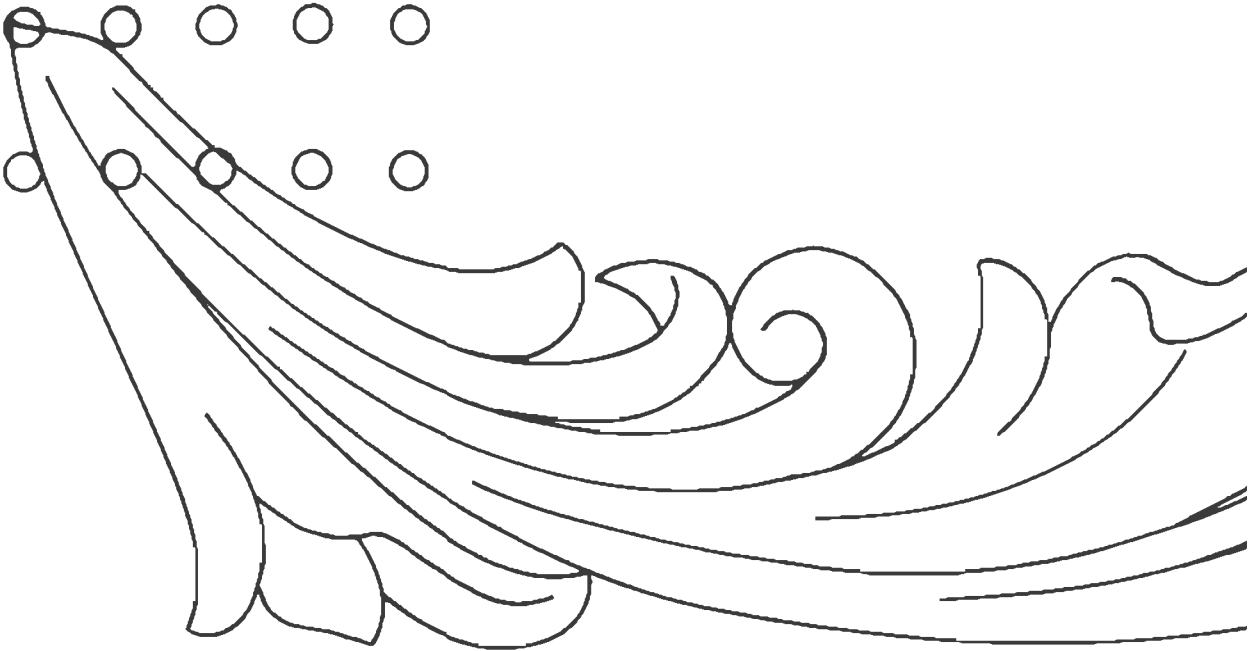
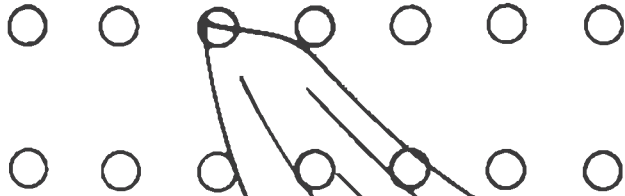
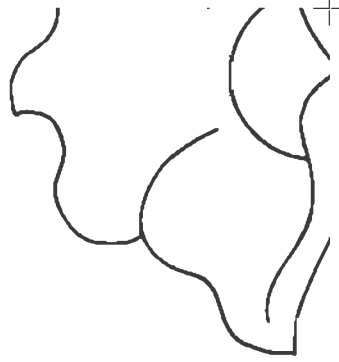
Use No. 5 Drive

Use No. 0 Drive Punch

3" GUSSET
CUT 2

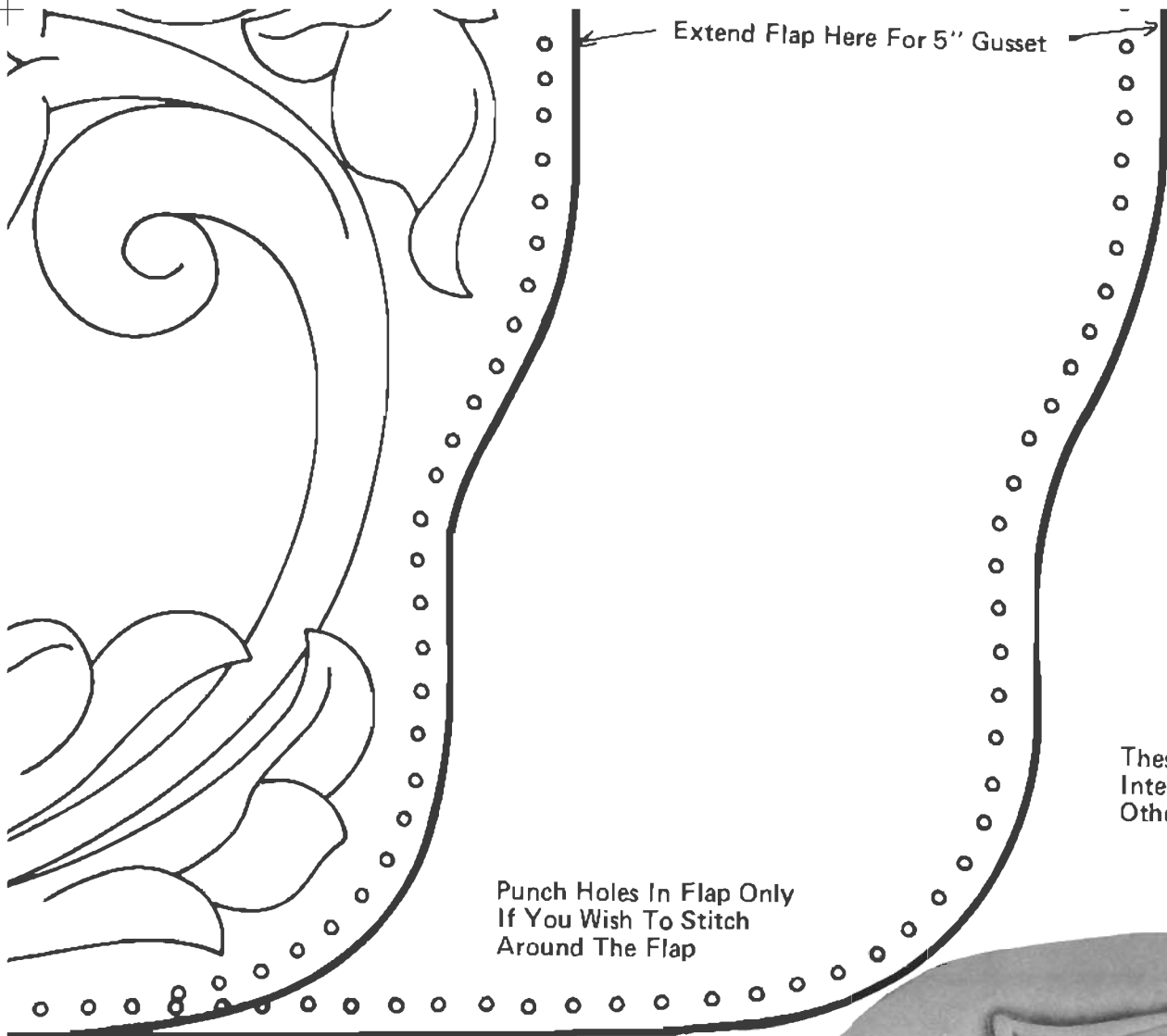
Skive Along Edges

BACK & FLAP CUT 2



This Hole On
Side Of Leather





Extend Flap Here For 5" Gusset

Punch Holes In Flap Only
If You Wish To Stitch
Around The Flap

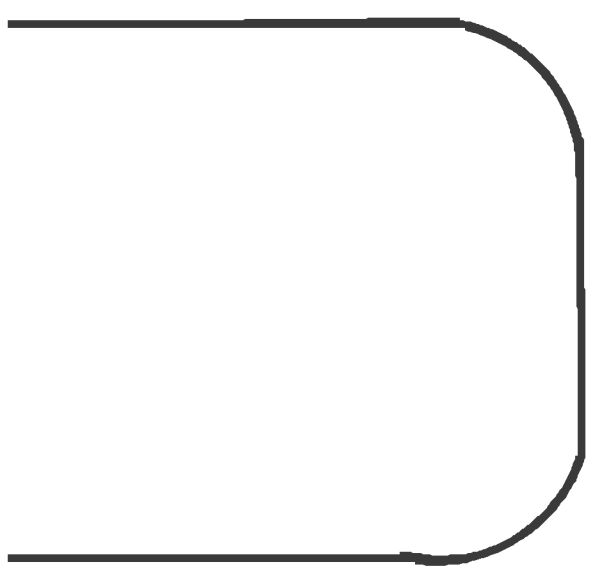


B203

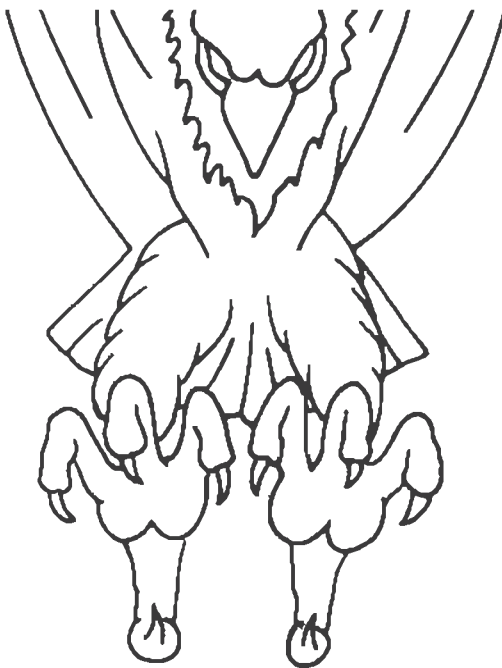
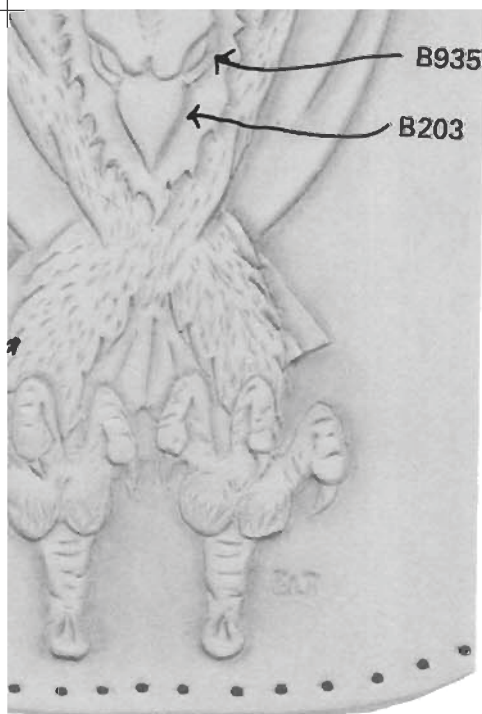
F941

B935

These Carving Pattern
Interchanged With Pat
Other Items In This P

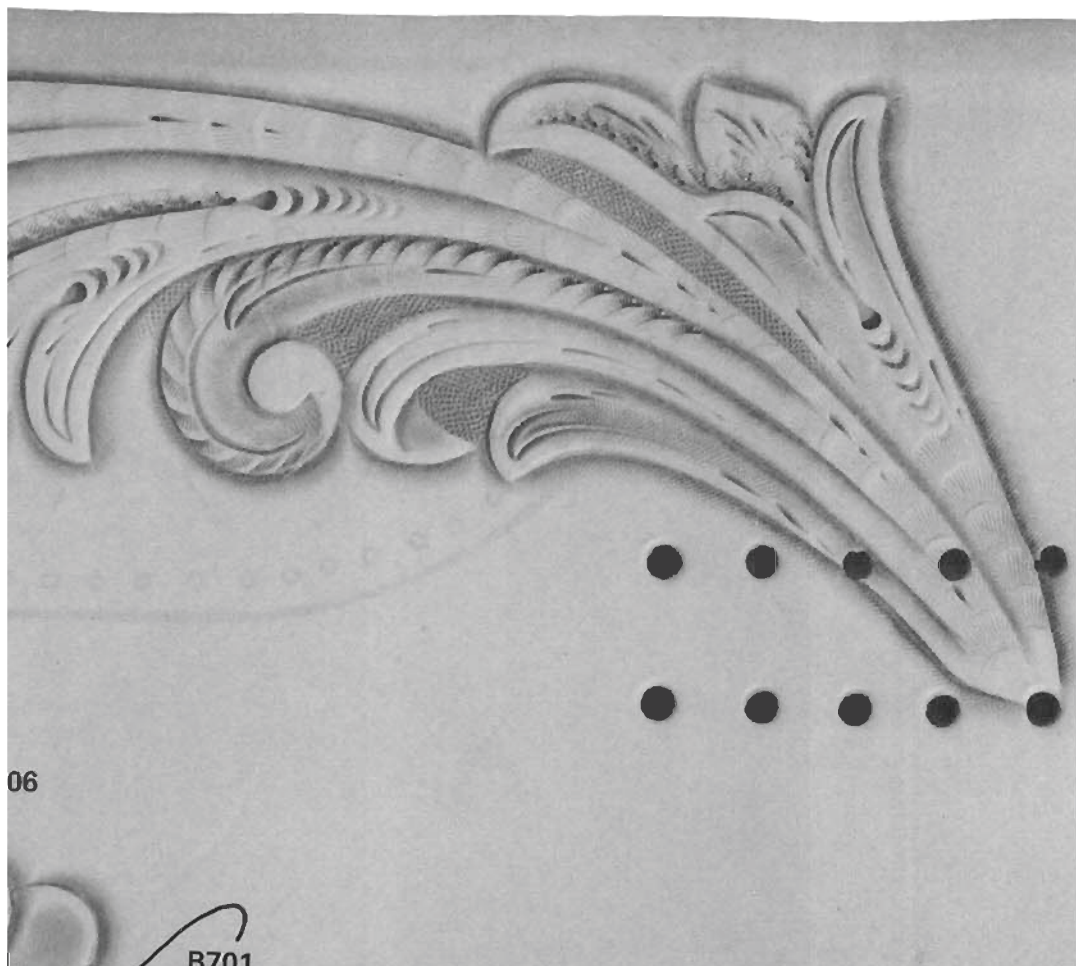


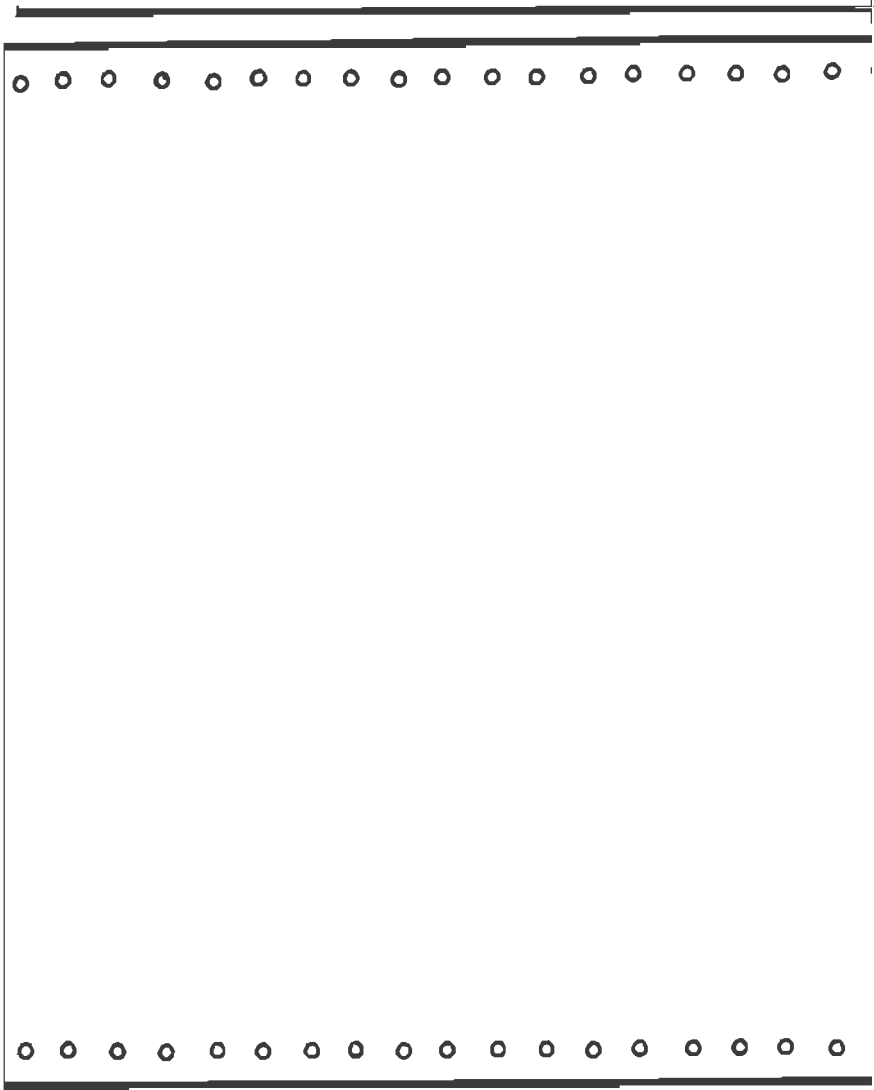
S7



s May Be
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For Globe Pattern Shown
On Bag On Front Of
Instruction Sheet See
Wallet Patterns







Use No. 0 Drive Punch

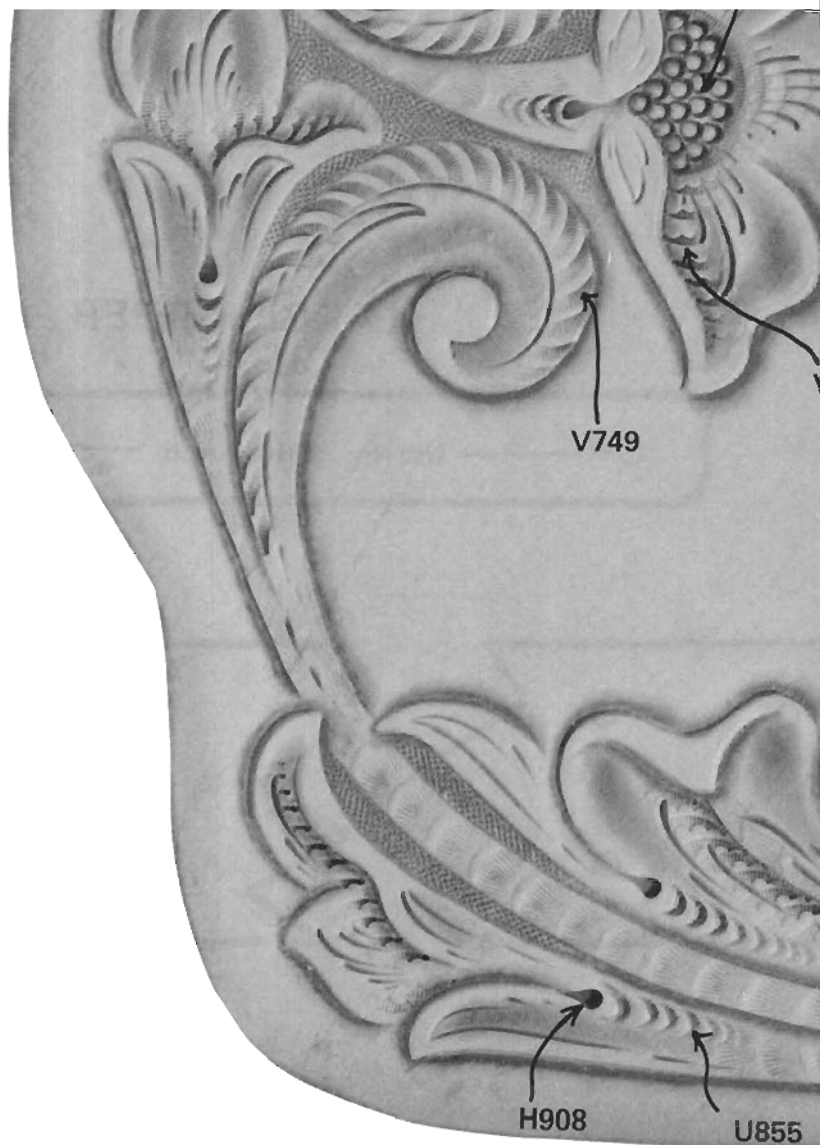
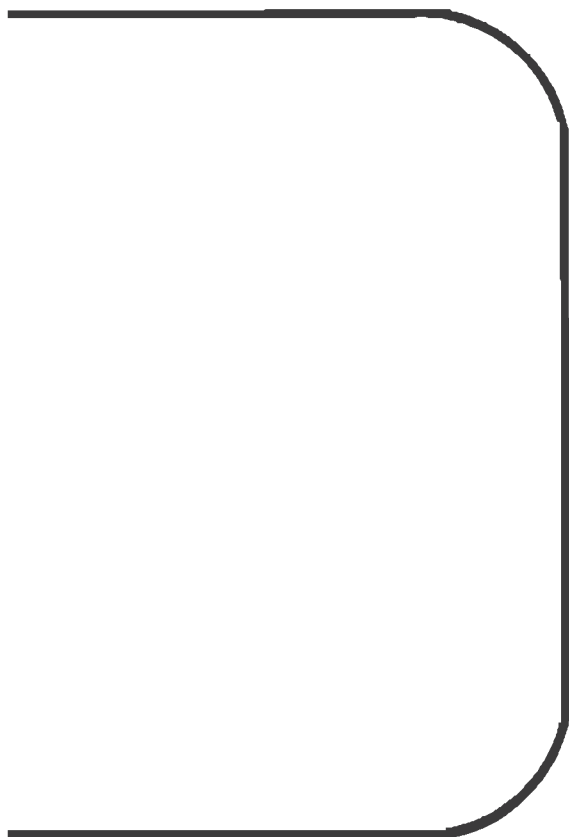


**OPTIONAL 5" GUSSET
CUT 2**

Skive Along Edges







P213

B702

P216

C426

P975

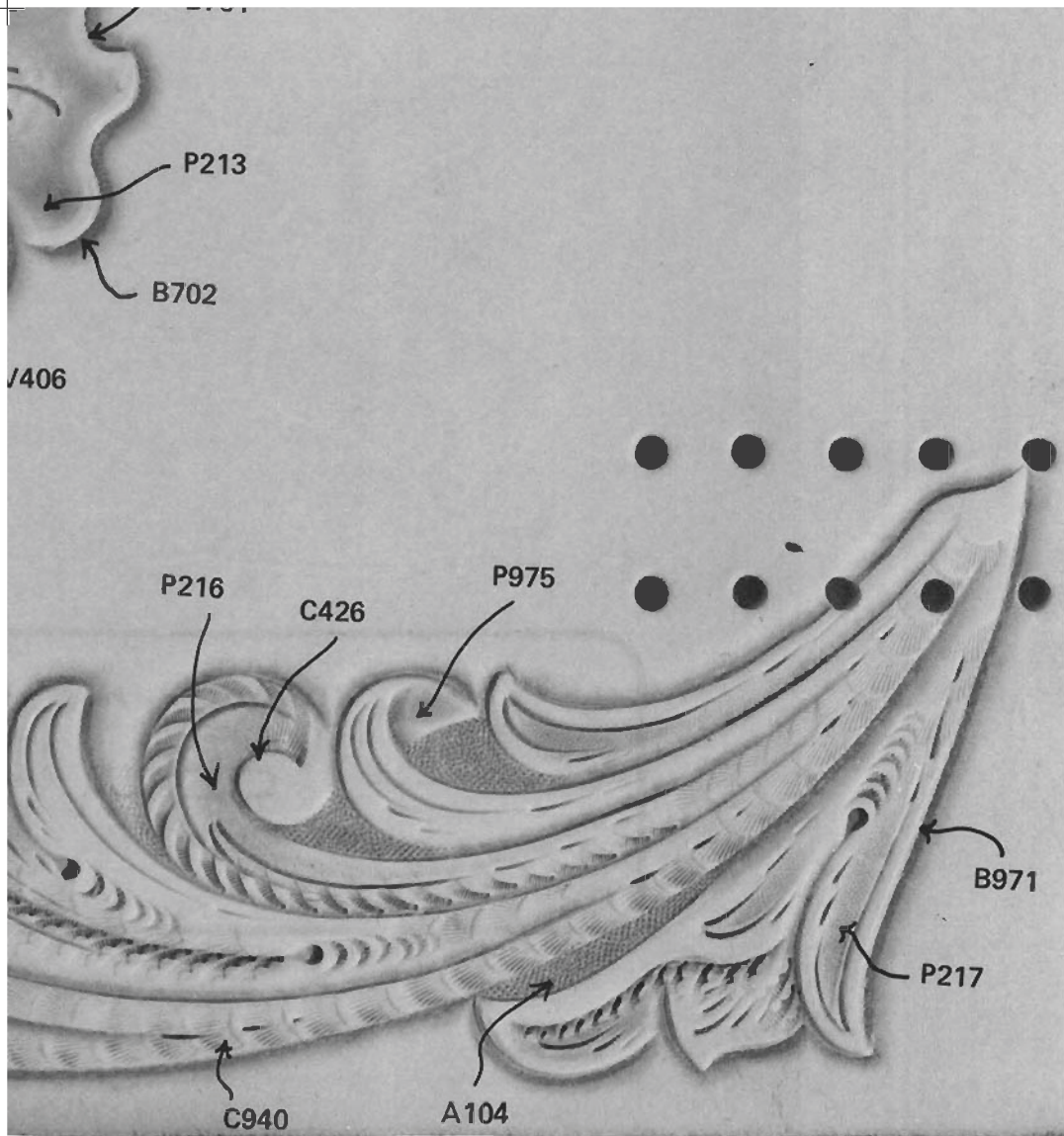
B971

P217

C940

A104

/406



SISSY BAR BAG & TOOL POUCH



YOU WILL NEED THESE MATERIALS TO COMPLETE THESE BAGS

A. LARGE SISSY BAR BAG

4 sq. ft. 5-7 oz. Leather
3 yds. Waxed Thread if Hand Stitched
6 yds. Leather Lace if Double Loop Stitched

B. SMALL SISSY BAR BAG

2 3/4 sq. ft. 5-7 oz. Leather
2 1/2 yds. Waxed Thread if Hand Stitched
4 1/2 yds. Leather Lace if Double Loop Stitched

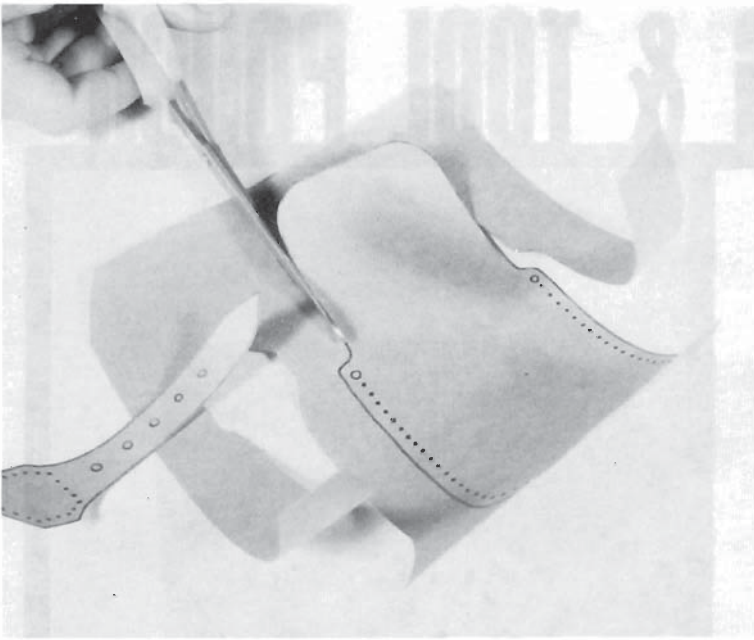
C. TOOL POUCH

2 1/4 sq. ft. 5-7 oz. Leather
1 1/2 yds. Waxed Thread if Hand Stitched
3 yds. Leather Lace if Double Loop Stitched

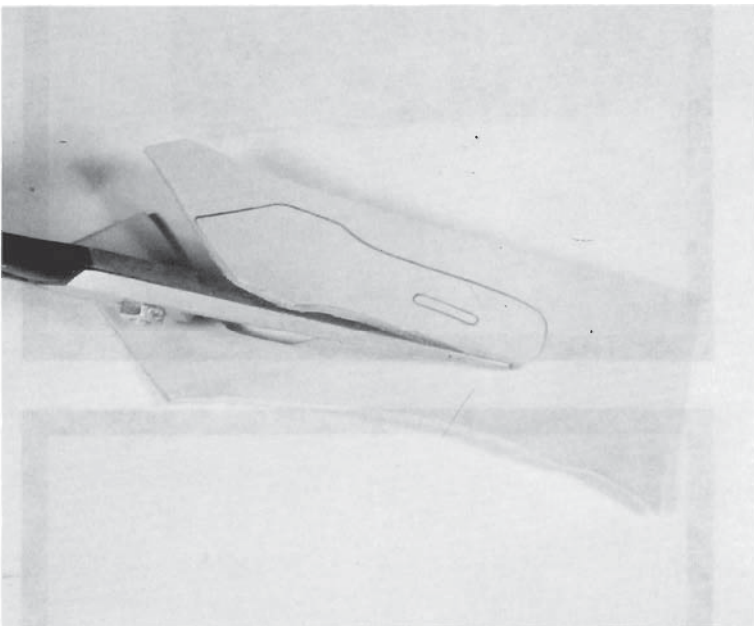
ALL BAGS

4 Small Rivets
4 Medium Rivets
2 Buckles 1/2"
2 Buckles 3/4"
No. 1199 Life Eye Needle
Easy Thread Needles
No. 0 & 2 Drive Punches
Brown Paper or Tracing Film
Super Shears
No. 2 Edger
Circle Edge Slicker
No. 8100 Rivet Setter
No. 1804 Anvil

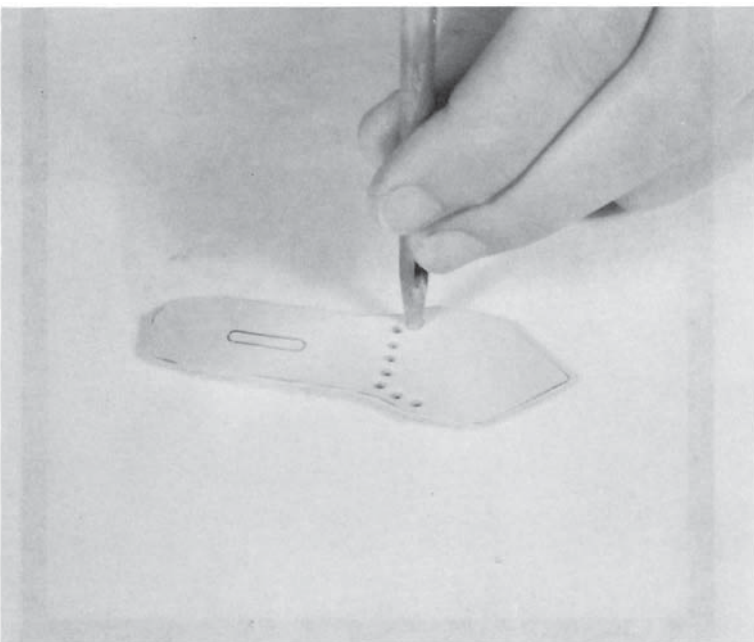




STEP 1. Trace patterns from pattern sheet on to brown paper or tracing film. Be sure to mark all holes and directions indicated on pattern sheet. Cut out patterns.



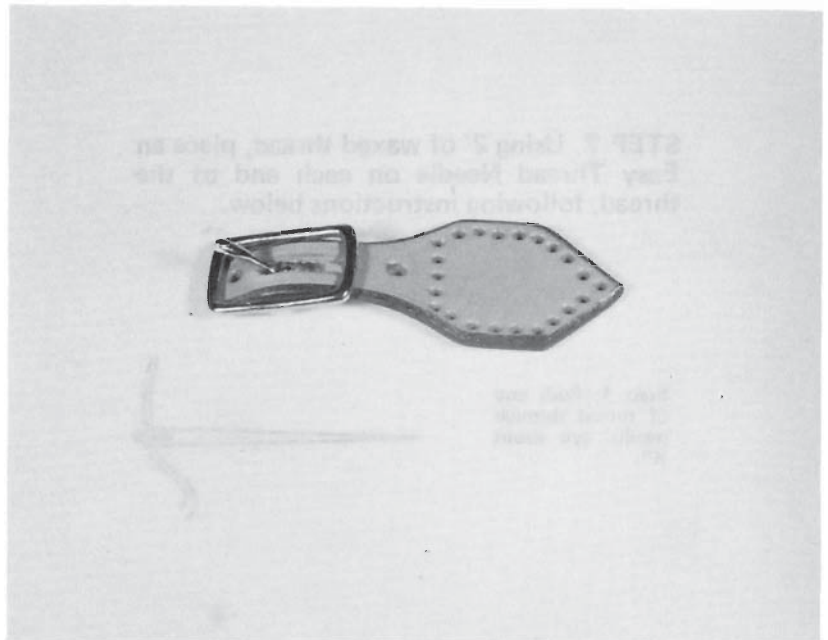
STEP 2. Trace your patterns onto leather, marking all holes and following directions on pattern sheet. Cut out leather.



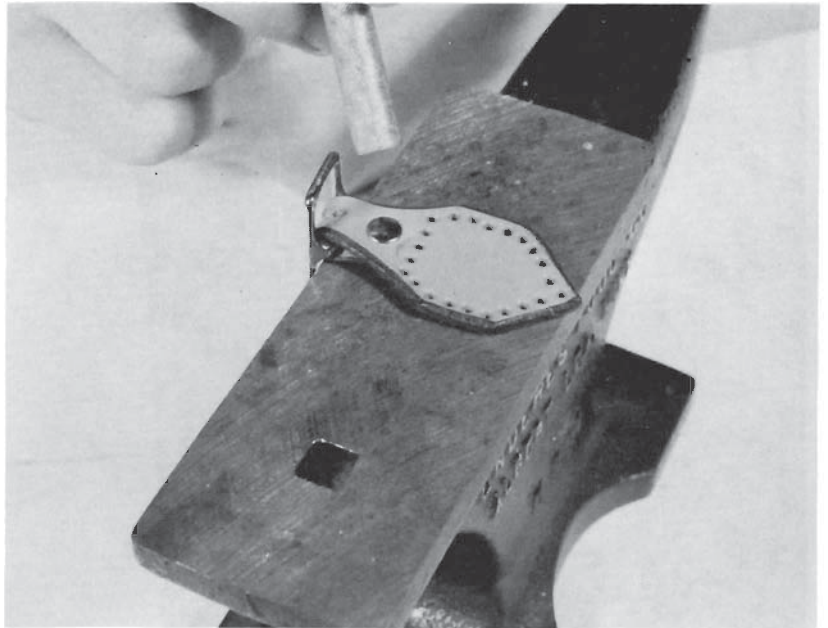
STEP 3. Punch holes as indicated on pattern sheet.

DO ALL CARVING, TOOLING, EDGING, DYEING AND FINISHING BEFORE GOING ON TO NEXT STEP!

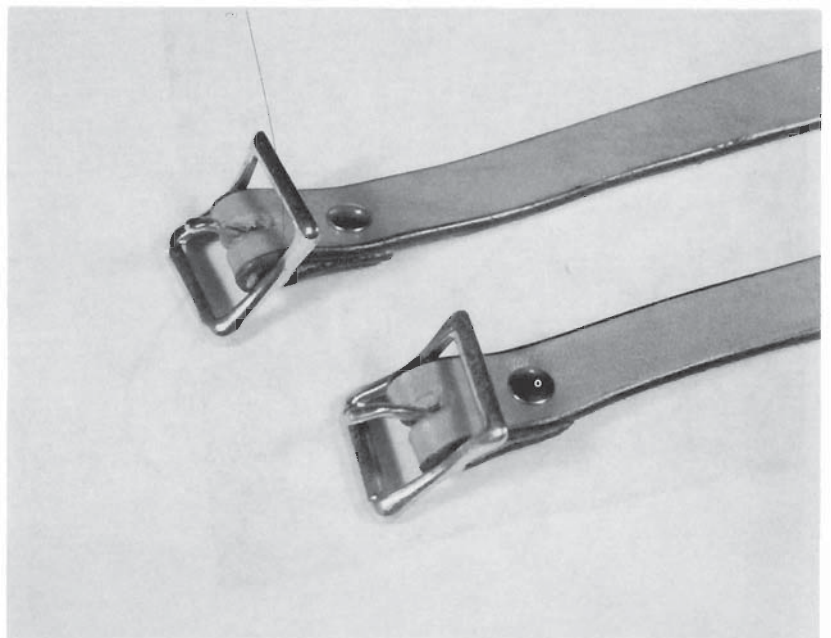
STEP 4. Fold end of buckle tab through buckle, inserting buckle tongue in slot.



STEP 5. Fold buckle tab over aligning rivet holes. Using a small rivet, push post of rivet through holes from back of buckle tab. Place tab on metal riveting surface. Put rivet cap over rivet post on front of tab. With concave face of rivet setter on cap of rivet, strike setter sharply with a mallet. Repeat on other buckle tab.



STEP 6. Rivet buckles to ends of attaching straps using a medium rivet, as you did to the buckle tabs in Steps 4 and 5.

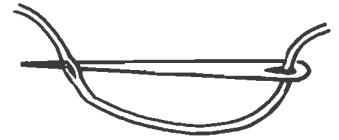


STEP 7. Using 2' of waxed thread, place an Easy Thread Needle on each end of the thread, following instructions below.

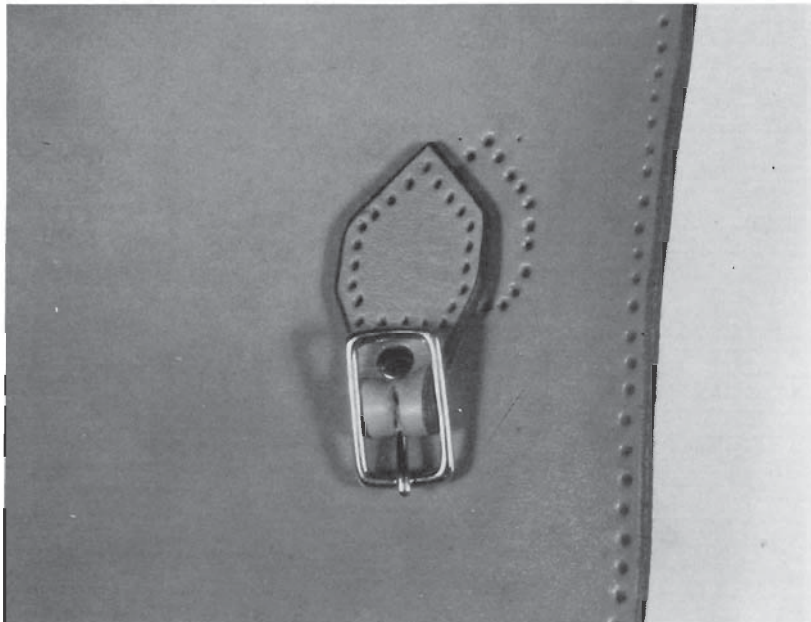
Step 1. Push end of thread through needle eye about $\frac{1}{2}$ ".



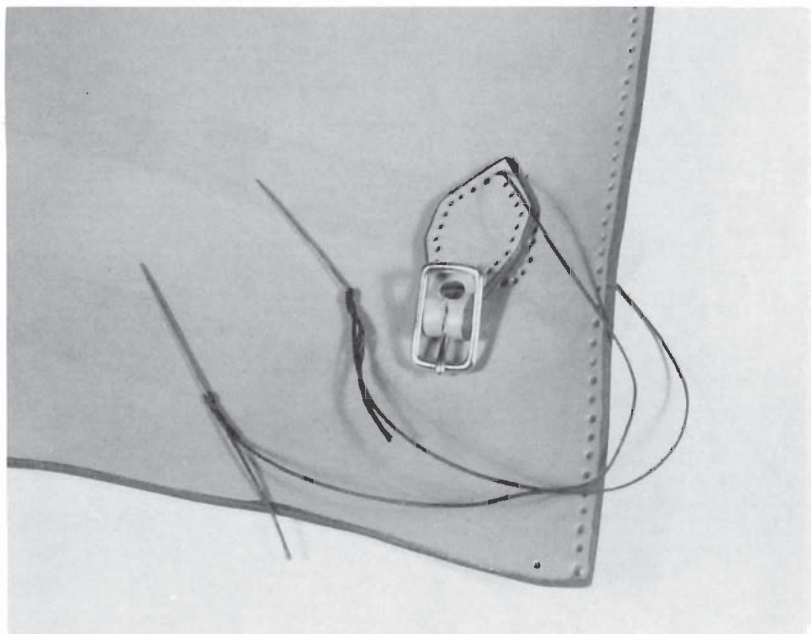
Step 2. Pierce thread with needle point as shown.



Step 3. Push thread up on needle to eye. Pull end of thread through eye as far as it will go. Hold needle and pull thread over eye to lock end of thread.

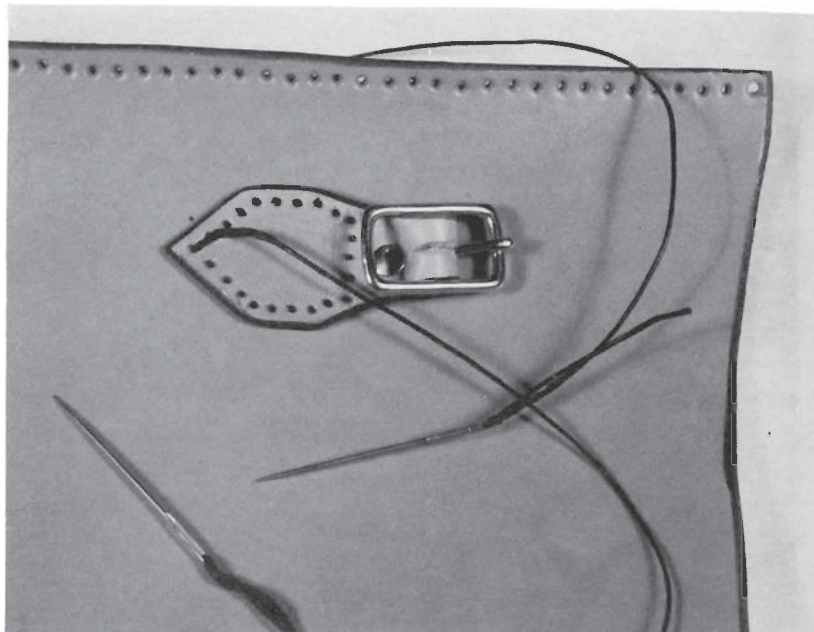


STEP 8. Align stitching holes in buckle tab over matching holes in front of bag body, grain (smooth) sides up.

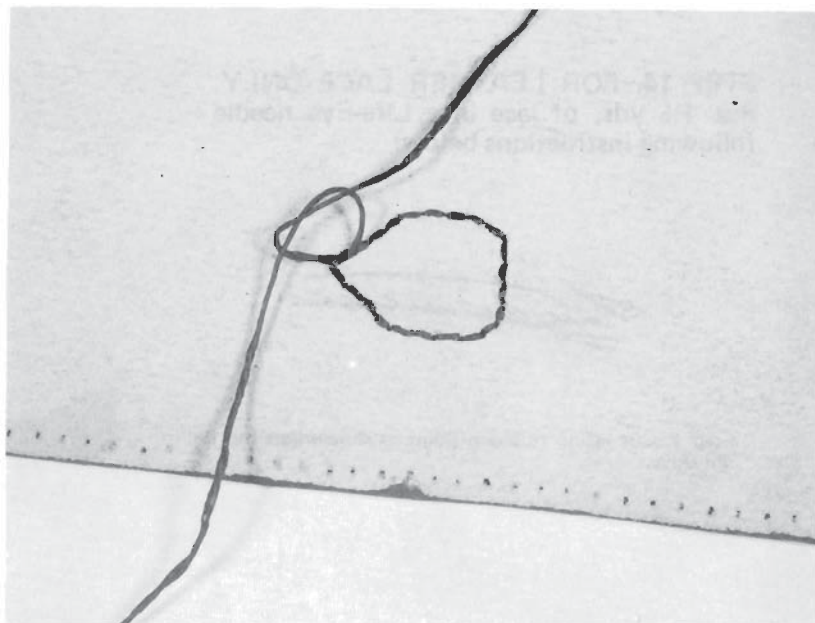


STEP 9. Push one needle through one set of aligned holes and pull through until you have the same amount of thread on each side of the hole.

STEP 10. Push back needle up through next set of holes and pull through. Push front needle down through same set of holes, going over the first thread. Be sure you do not pierce the first thread with the second needle. Grasp both threads and pull stitch tight.

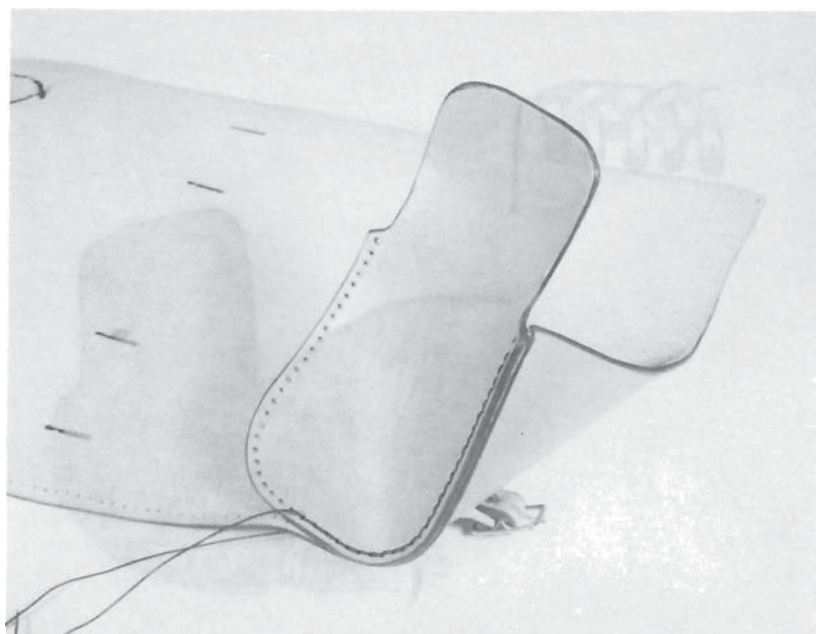


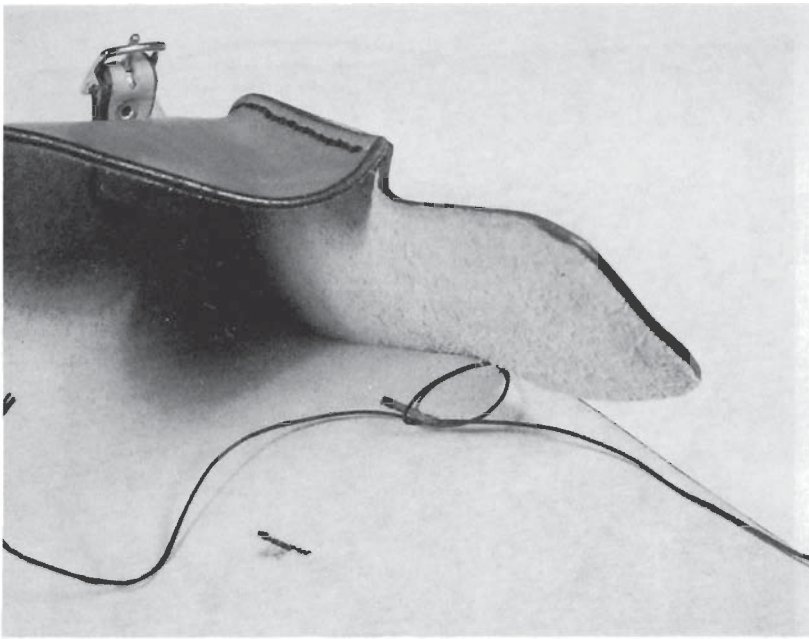
STEP 11. Continue stitching this way until you reach the beginning hole. Push front needle through beginning hole and pull through to flesh side of leather. Tie the ends together in a knot close against the leather. Tap all stitches down with a mallet. Repeat Steps 7 through 11 on other buckle tab and on strap tabs, placing strap tabs on bag flap.



STEP 12. FOR WAXED THREAD ONLY. IF YOU ARE LACING WITH LEATHER LACE SKIP TO STEP 14.

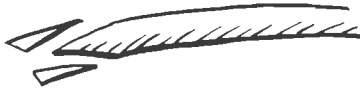
Load 1½ yds. of thread for tool pouch (2½ yds. for sm. sissy bar bag and 3 yds. for lg. sissy bar bag) in needles as in Step 7. Align top hole in one gusset with top hole in bag front, flesh (rough) sides together. Begin stitching in first stitching hole (do not stitch through large rivet hole in top of gusset and body) and stitch around gusset and bag body as in steps 9 and 10.



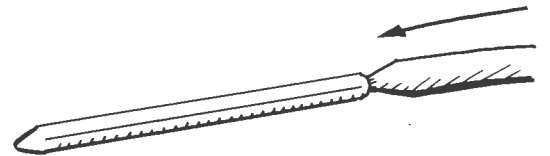


STEP 13. When you reach the last hole (do not stitch through large rivet hole in top of gusset and body), go through one layer of leather only with each needle, bringing both needles out on inside of bag. Tie the ends together and pull tight. Tie in a knot. Trim off excess. Repeat Steps 12 and 13 on other gusset and other end of bag. Skip to Step 17.

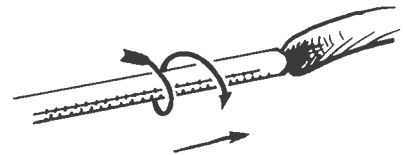
STEP 14. FOR LEATHER LACE ONLY. Put 1½ yds. of lace in a Life-Eye needle following instructions below.



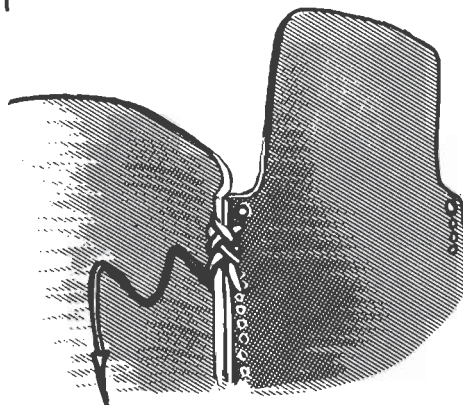
Step 1. Cut lacing to sharp point as shown here but do not skive.



Step 2. Insert pointed end of lace in needle eye.

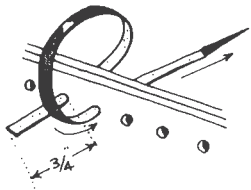


Step 3. Twist needle clock-wise several times until lace is secured firmly. To remove lace from needle eye, twist needle counter clock-wise.

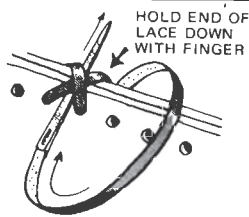


STEP 15. Align top hole in gusset with top hole in bag front, flesh (rough) sides together. Following the Double Loop Lacing and Splicing Instructions lace gusset and bag body together. Begin lacing in top aligned hole (do not lace through large rivet hole in top of gusset and body) as in Double Loop Instructions except, instead of leaving the beginning tail of lace sticking out, lay it flat and stitch over it with the next few stitches. Follow Double Loop Instructions to end hole (do not lace through large rivet hole in top of gusset and body) on other side of gusset. For sm. sissy bar bag you will have to splice in another 1½ yds. of lace following splicing instructions and for lg. bag you will have to splice in 3 more yds. of lace.

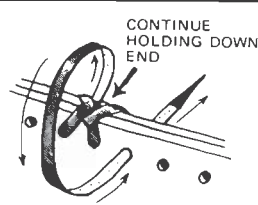
HOW TO LACE & SPLICE THE DOUBLE LOOP STITCH



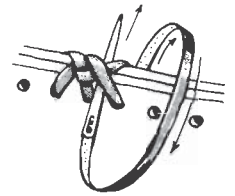
1. Beginning on front side of project, pull the needle and lace through the 1st hole. Leave about 3/4" of the lacing end and go on to lace the next hole.



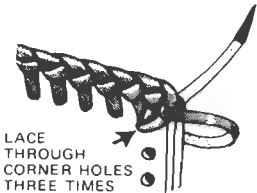
2. Pull the stitch tight, lacing over the end you left free. This forms a cross or "bight".



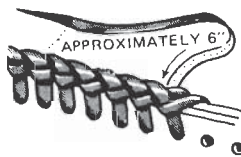
3. Pull the stitch under the bight snug but not tight. Lace through the next hole.



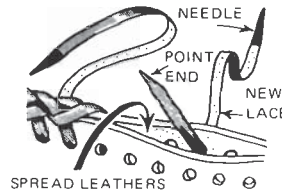
4. Follow the same procedure as in Steps 1 and 2 making a cross or bight. Once again go under the bight and pull the stitch snug.



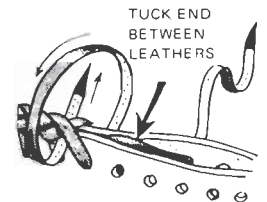
5. When lacing a corner, stitch it three times. Be sure to go through bight on corner stitches.



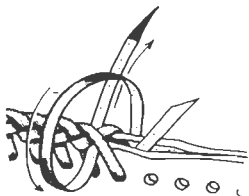
6. Lace until only 5" or 6" of lacing remain. You will now have to splice with a new length of lace.



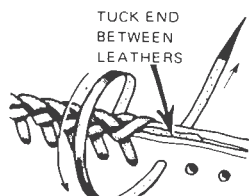
7. Insert new lacing down between leathers, 4 holes from lacing; pull out back side. Leave 3/4" of lacing between leather.



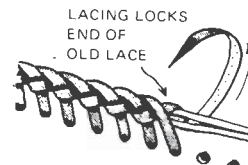
8. Tuck end of lace between leathers and continue lacing your project with the old lace.



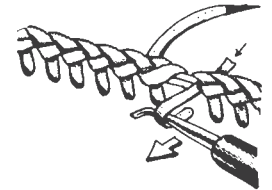
9. Pull the old lace up tight, cut off the end at an angle, allowing about 3/4" to remain. Attach needle to new lacing.



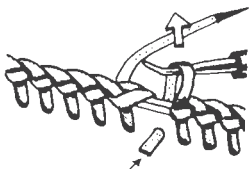
10. Tuck the end of the old lacing between the leathers and lace over it with the new lace so that it is caught and won't show.



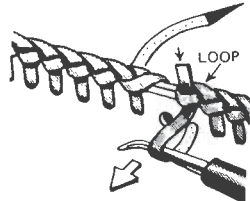
11. Continue lacing to starting point.



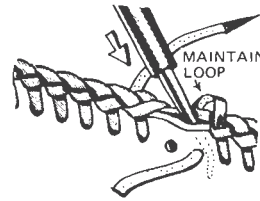
12. To tie off lacing, pull end of beginning lace free of stitches.



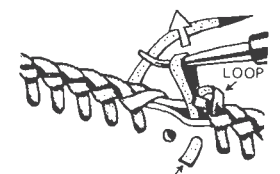
13. From back side pull the end of lace out of the hole.



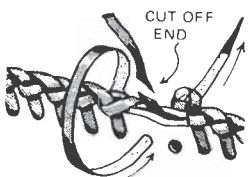
14. From front side, pull end of lace out of the loop.



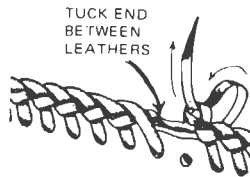
15. Push tool or needle down between leathers and hook it over the lace.



16. Pull end of lace out of hole and up between leathers. Two empty holes should appear on the front side; one on the back.



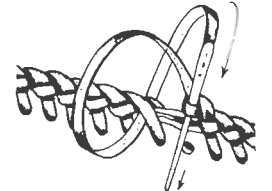
17. Cut off the end of the lace you have pulled out and tuck the end of the lace between the leathers. Lace through the next hole.



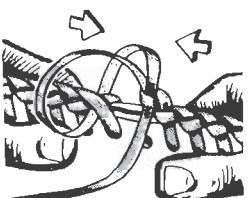
18. Pull stitch tight and lace up through loop from the back side. All holes on the back side should be filled.



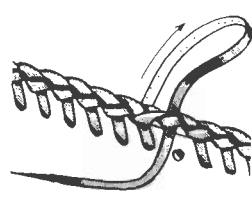
19. Lace under the bight. .do not pull this stitch tight.



20. Carefully cross over as shown. .and push needle down through the loop.



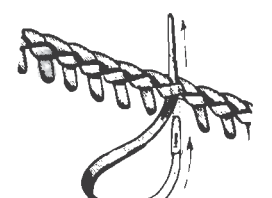
21. Pull needle through. Push laced edges together to adjust starting loops for easier completion.



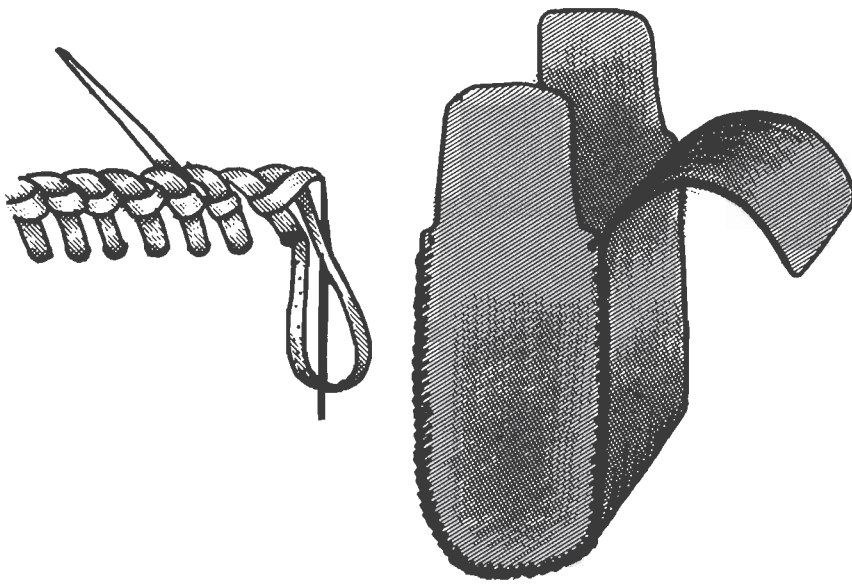
22. Pull any slack out of the first loop and adjust lacing with fingers to make all your stitches appear equal.



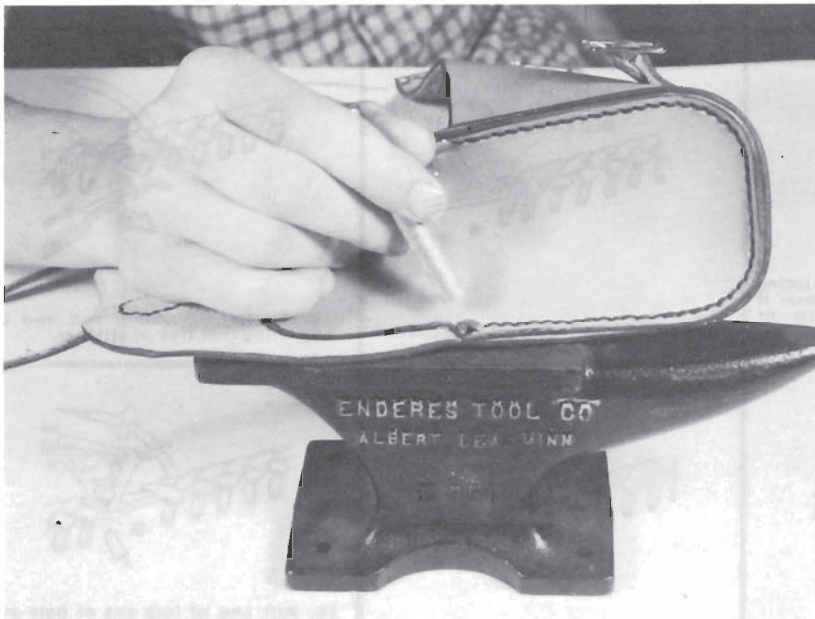
23. Pull the end of the lacing down tight. Make sure all stitches appear even and equally spaced.



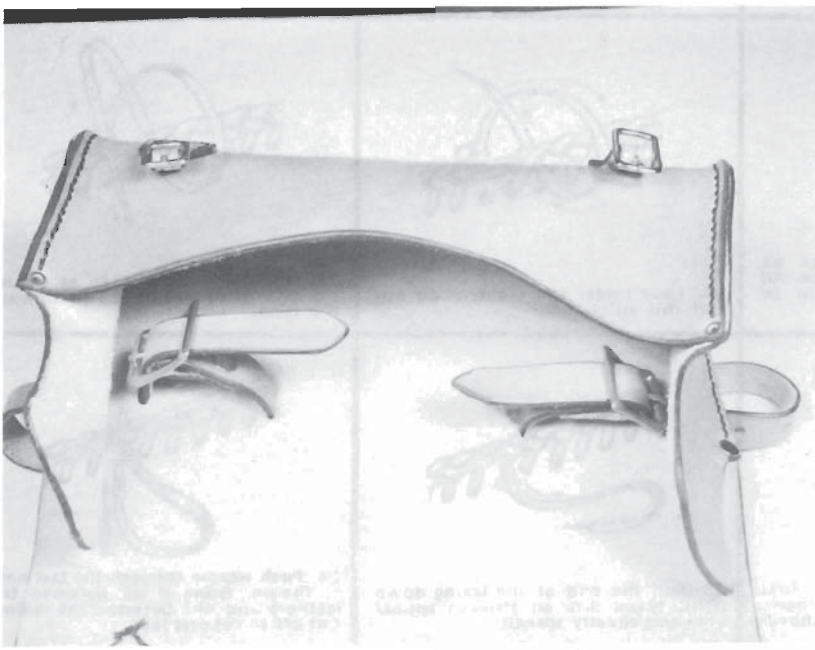
24. Push needle through the last hole as shown. Bring it up between the leathers and out between the lacing. Cut off the excess lace.



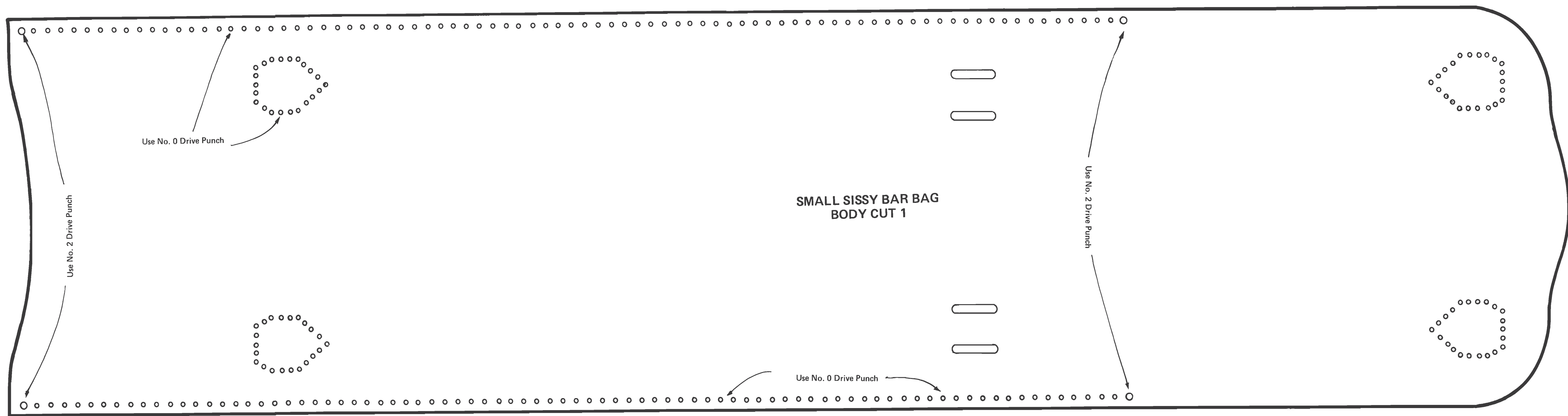
STEP 16. When you reach the end hole, lace back through last hole in one piece of leather only and bring needle out at an angle, on outside of bag, going under several stitches. Trim off excess. Repeat Steps 14 through 16 on other gusset on other end of bag.



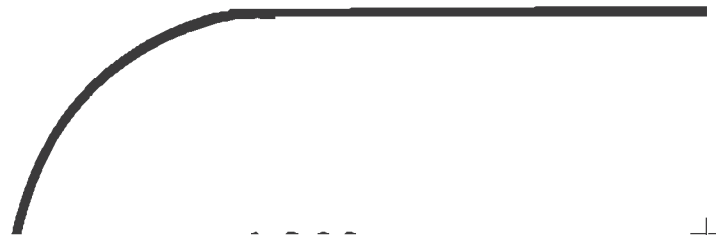
STEP 17. Set medium rivets in top holes in gussets and bag body as you did in Steps 4 and 5, putting caps of rivets on gusset side.



STEP 18. From the inside of the bag, thread straps through slits and buckle on inside of bag so that buckles will not scratch the motorcycle.



LARGE AND SMALL SISSY BAR BAG AND TOOL POUCH PATTERN





NS

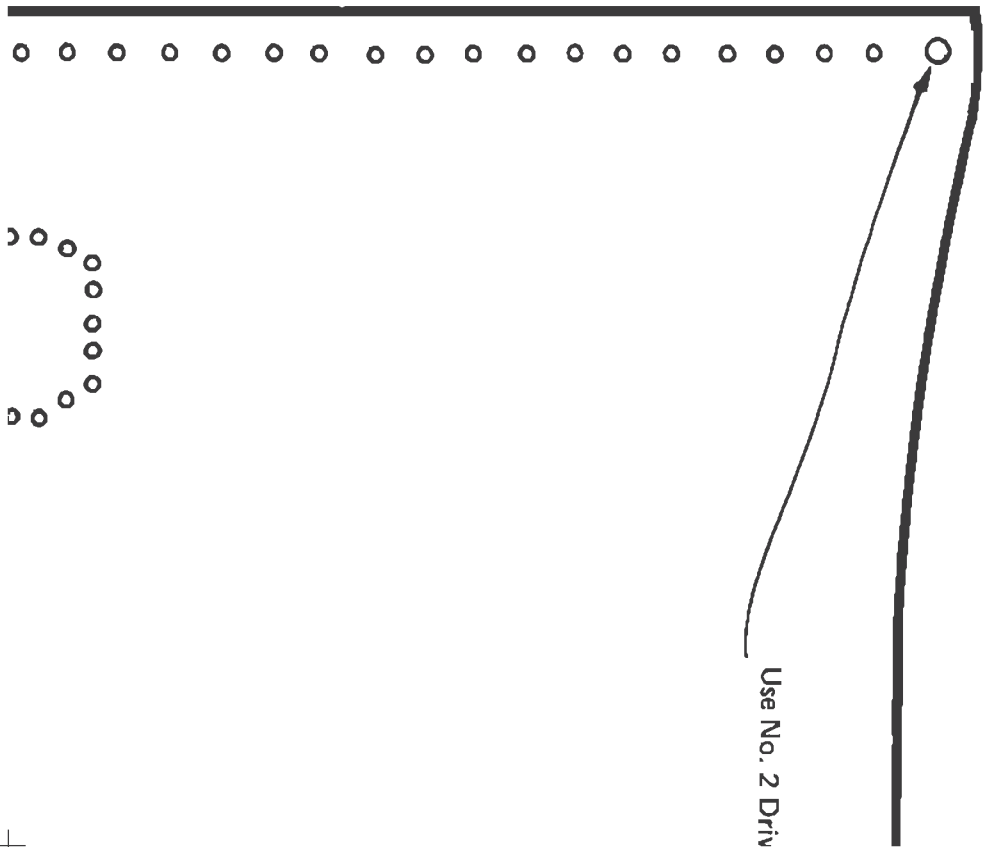
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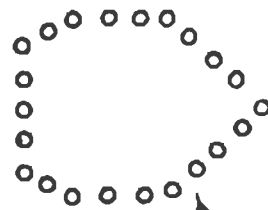




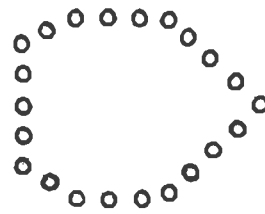
LARGE Sissy BAR BAG
BODY CUT 1

Use No. 2 Driv





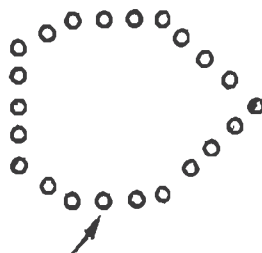
Use No. 0 Drive Punch





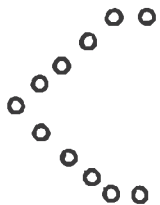
½ Pattern
Match A To A and B To B T
Complete Bag Back Patt

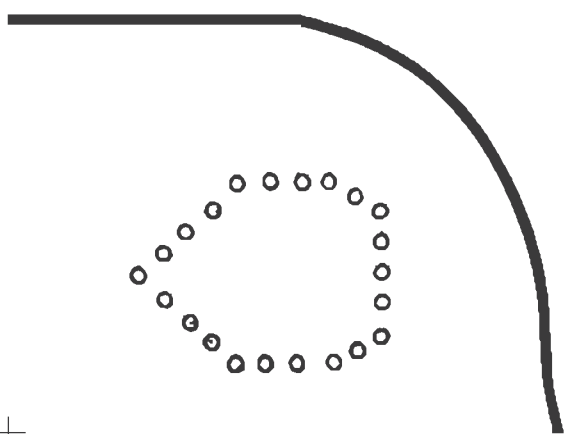
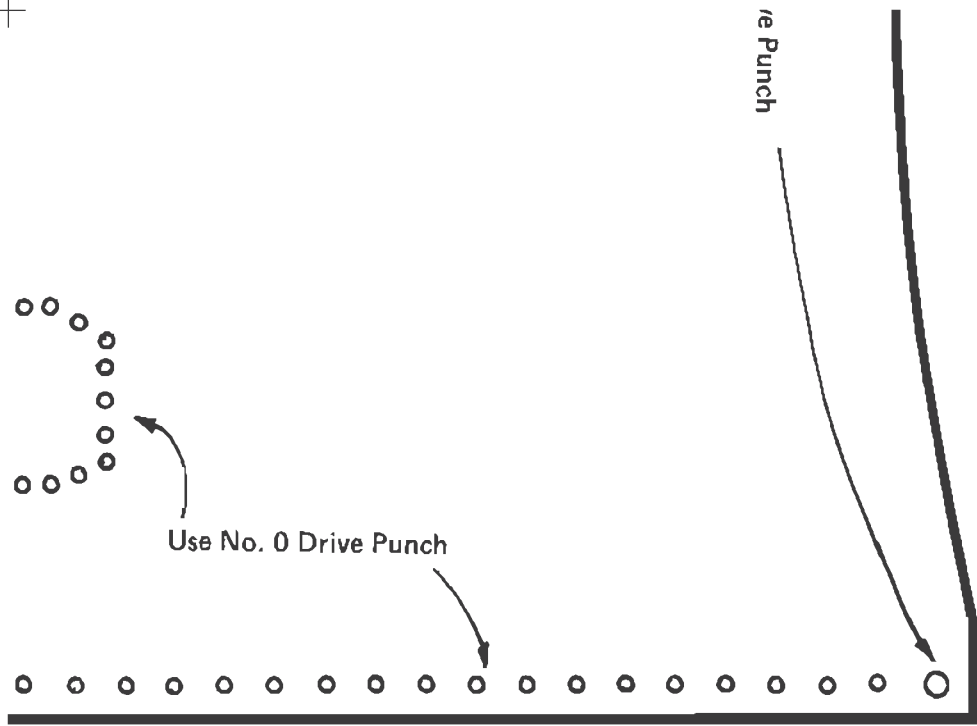
Use No. 2 Drive Punch

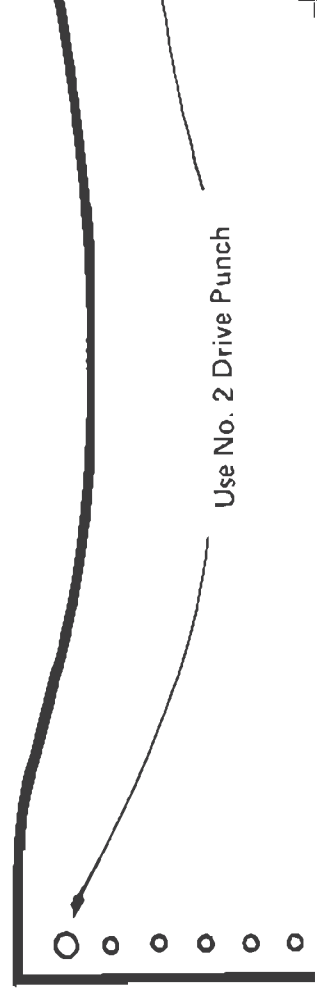


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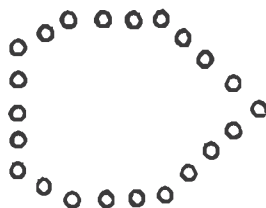








Use No. 0 Drive Punch

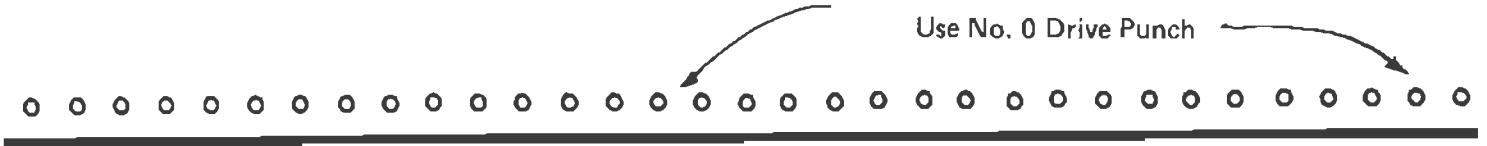


SMALL SISSY BAR BAG BODY CUT 1

C

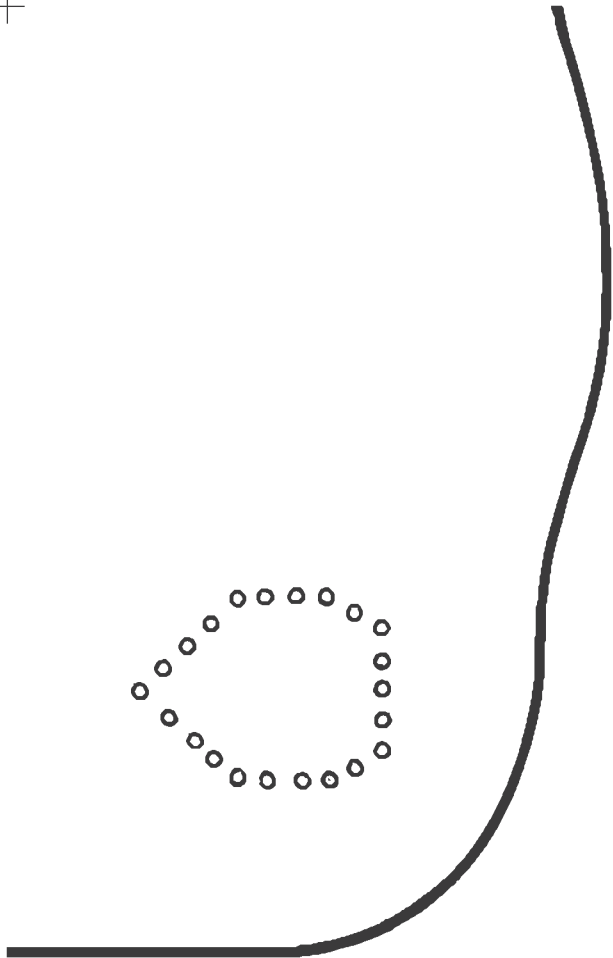
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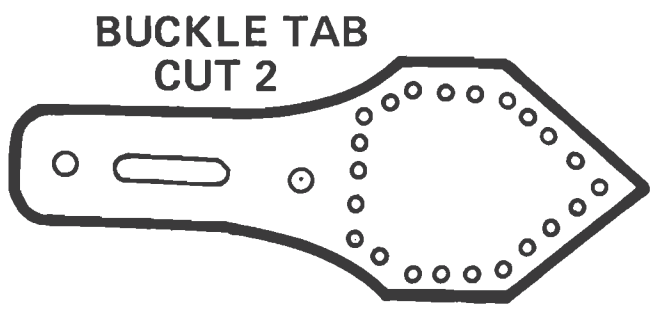
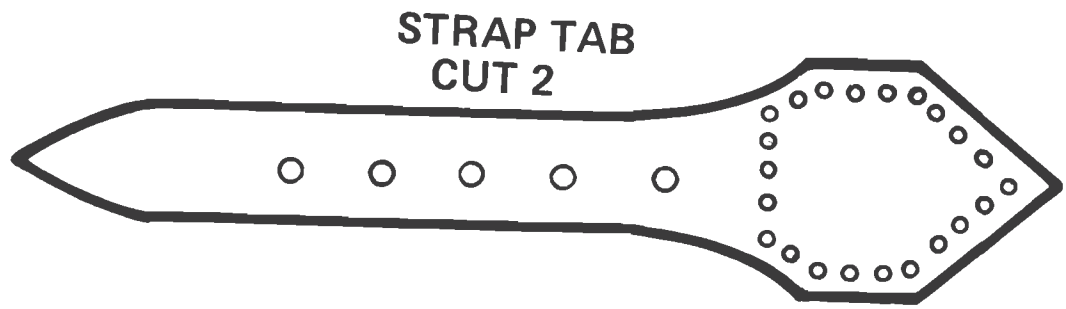
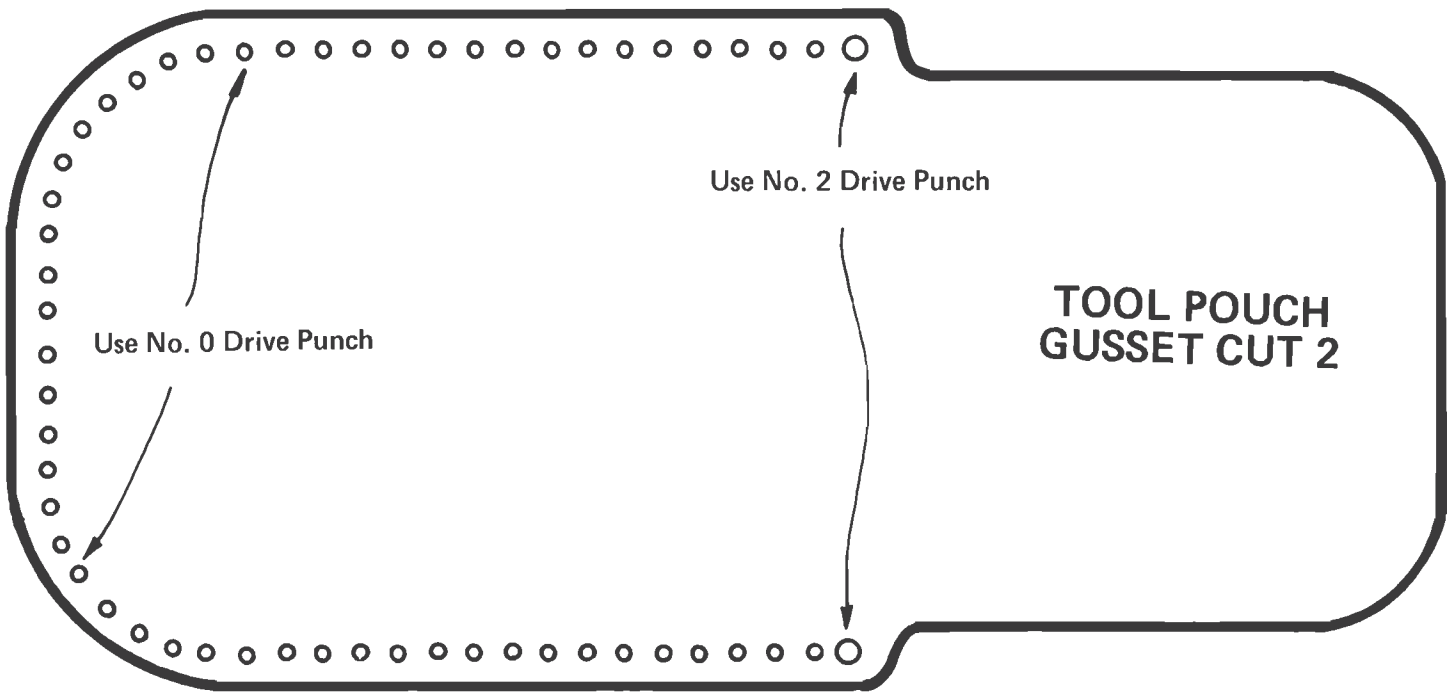
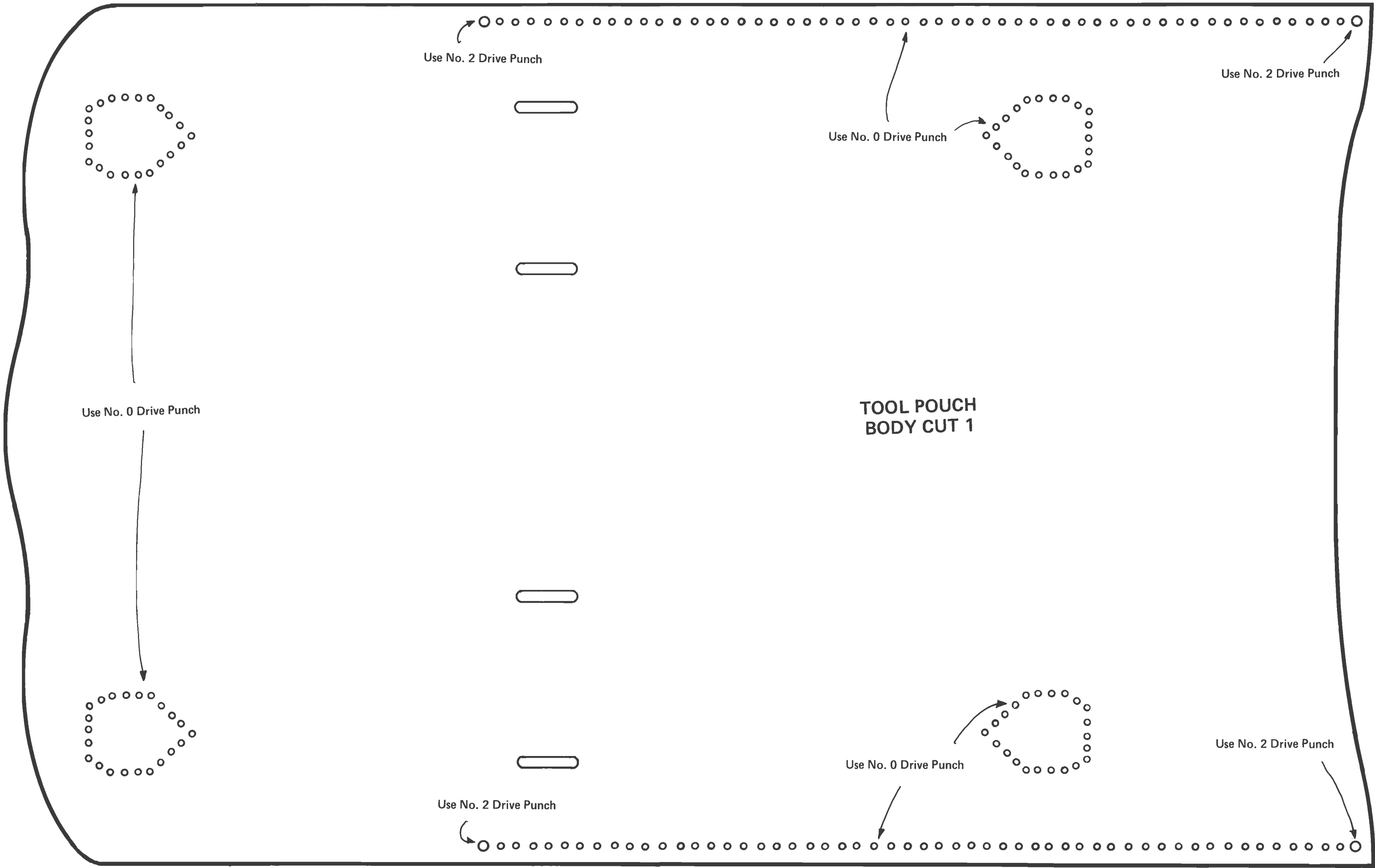
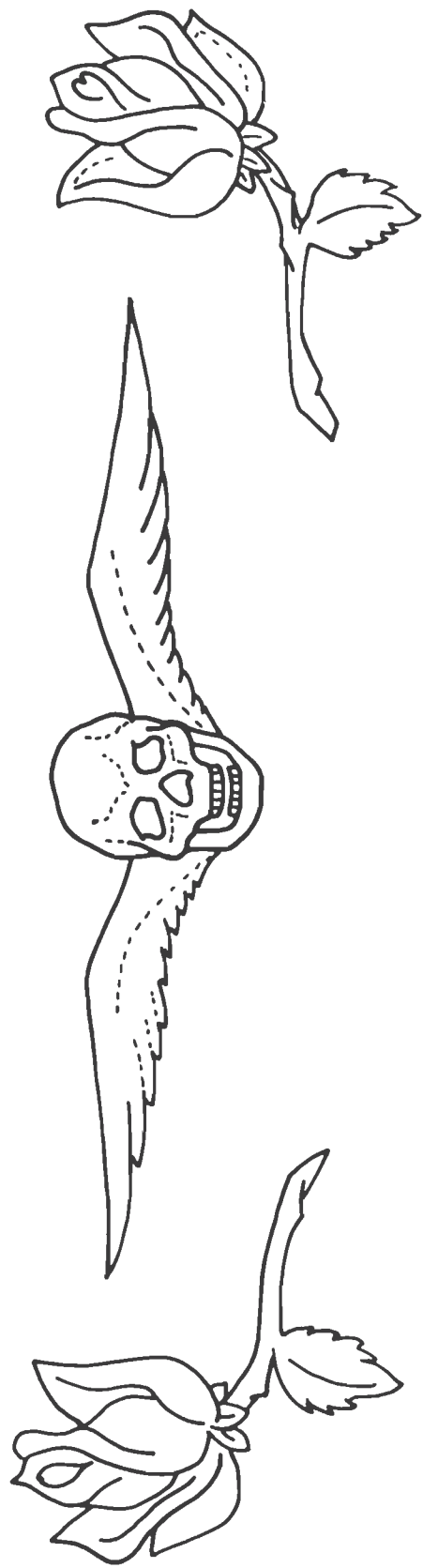
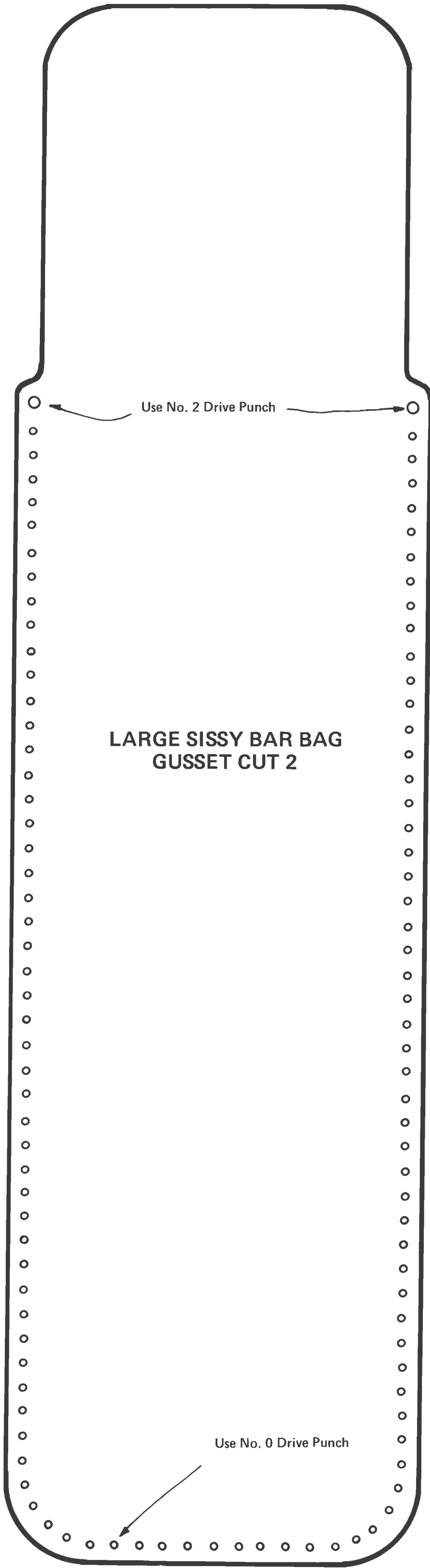
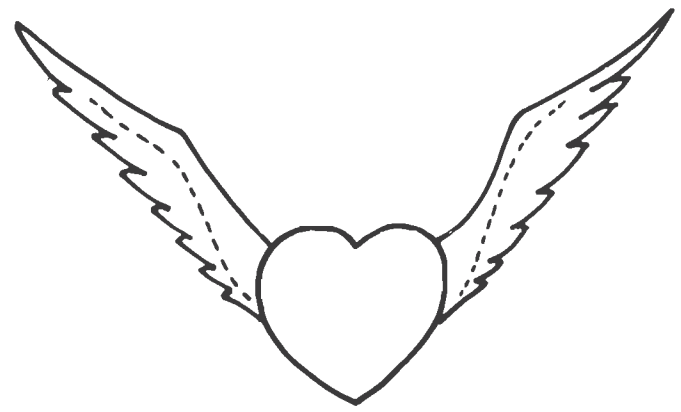
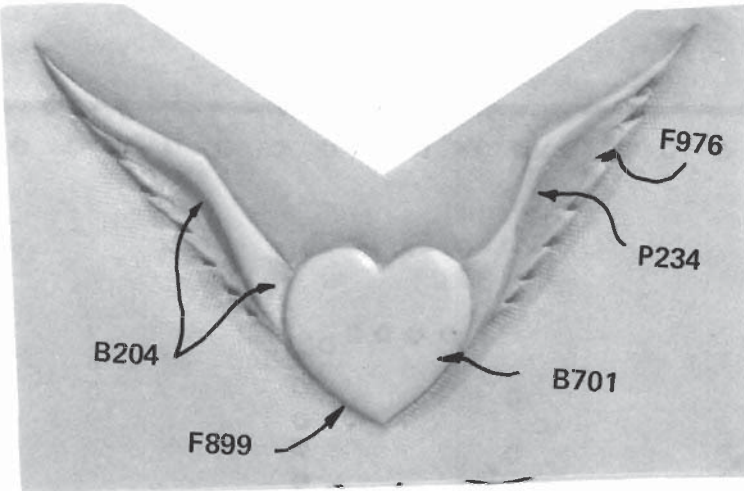
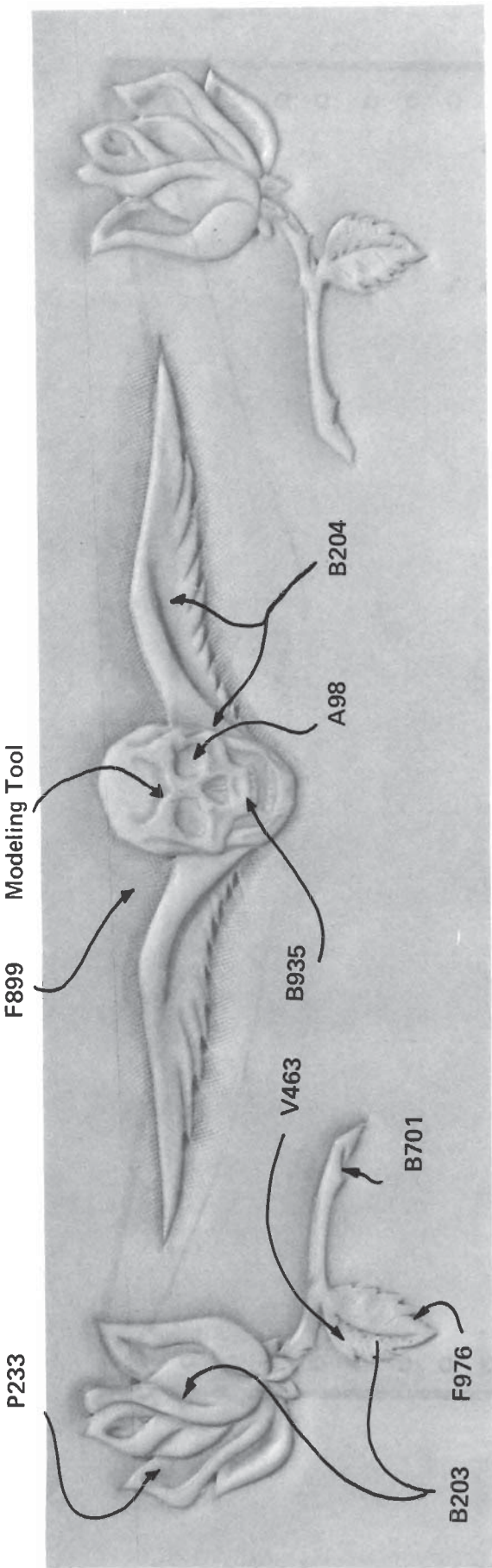
Use No. 0 Drive Punch



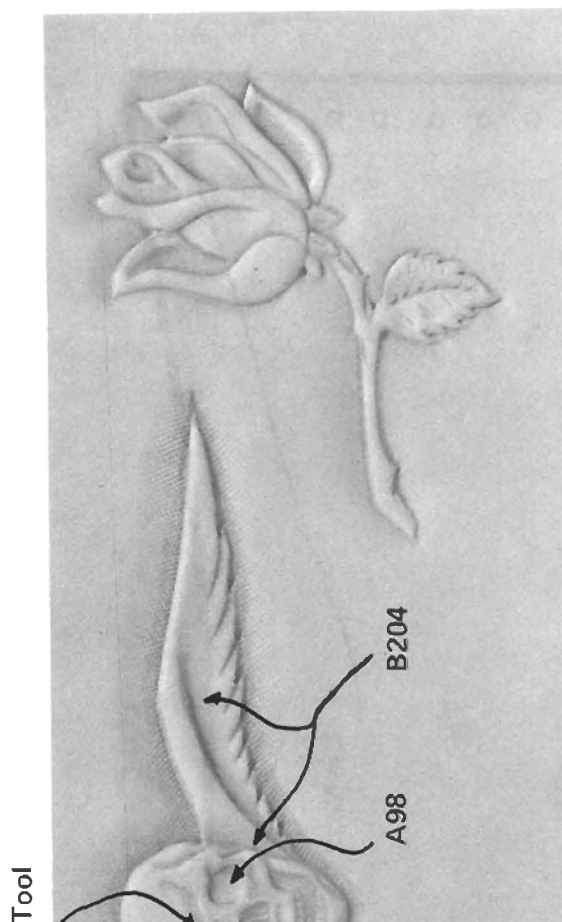
Use No. 2 Drive Punch

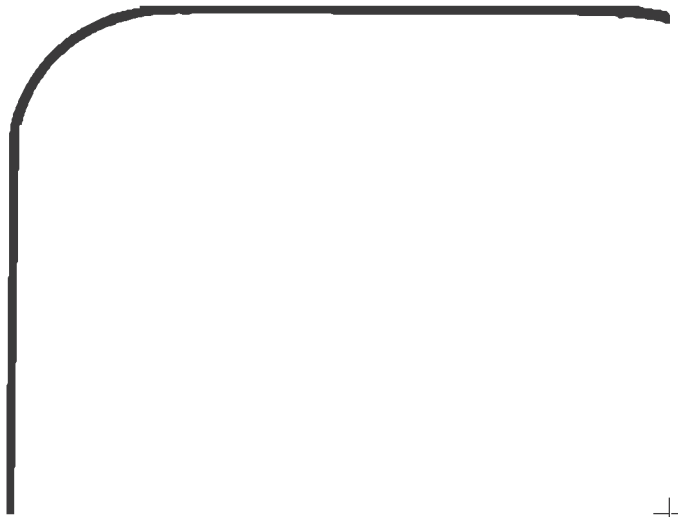
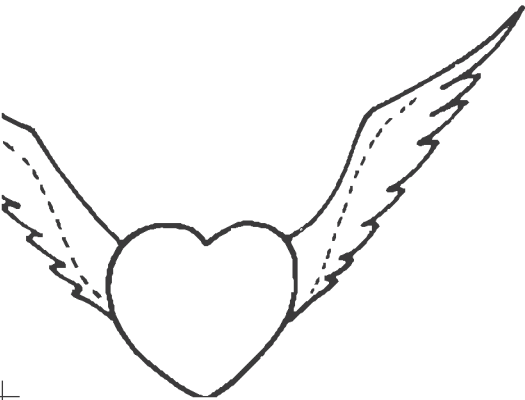
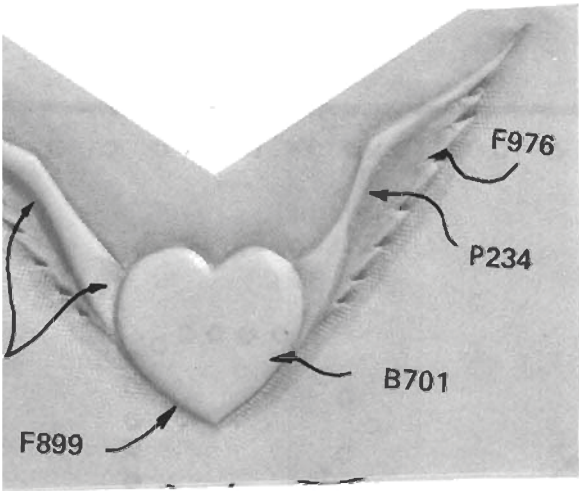


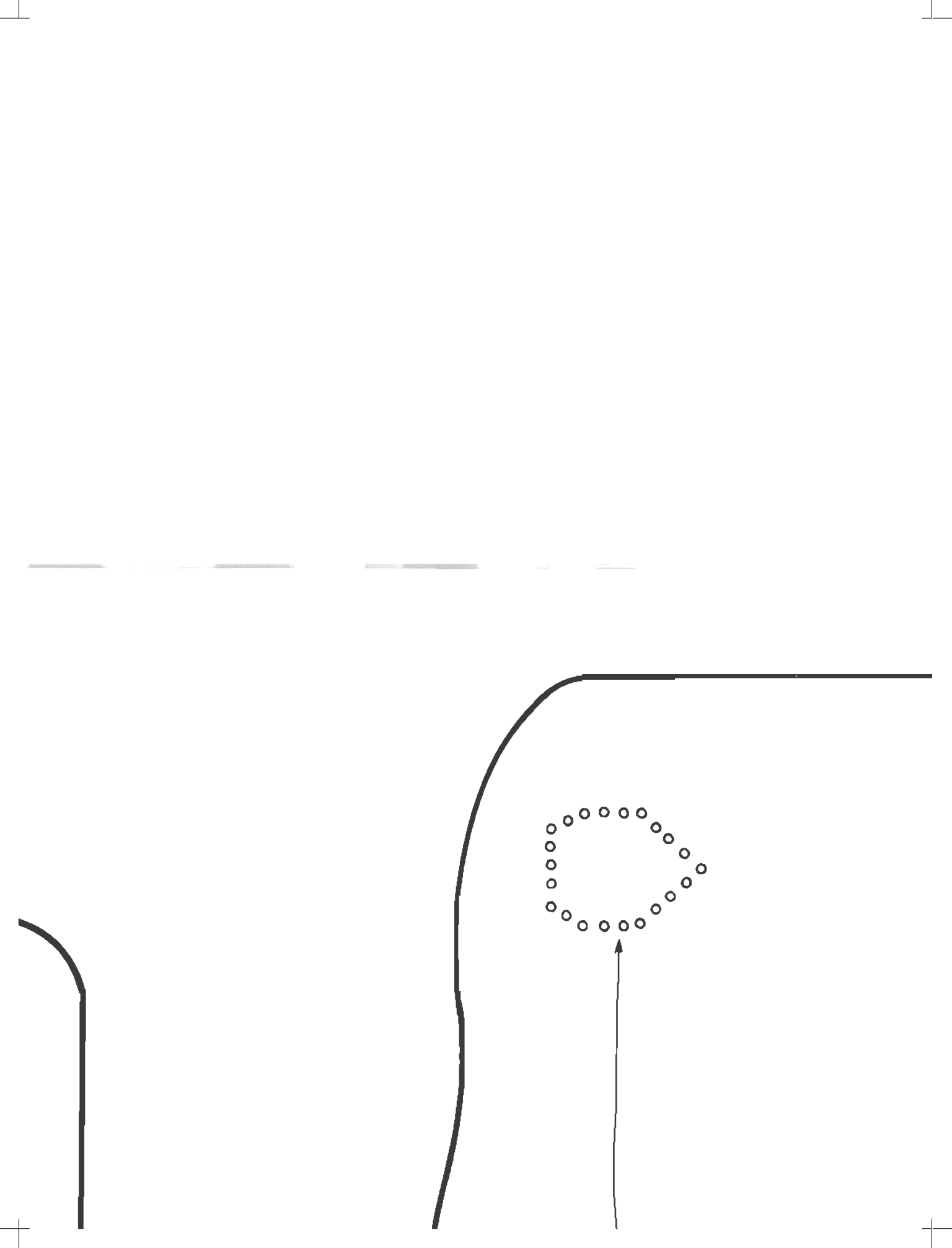




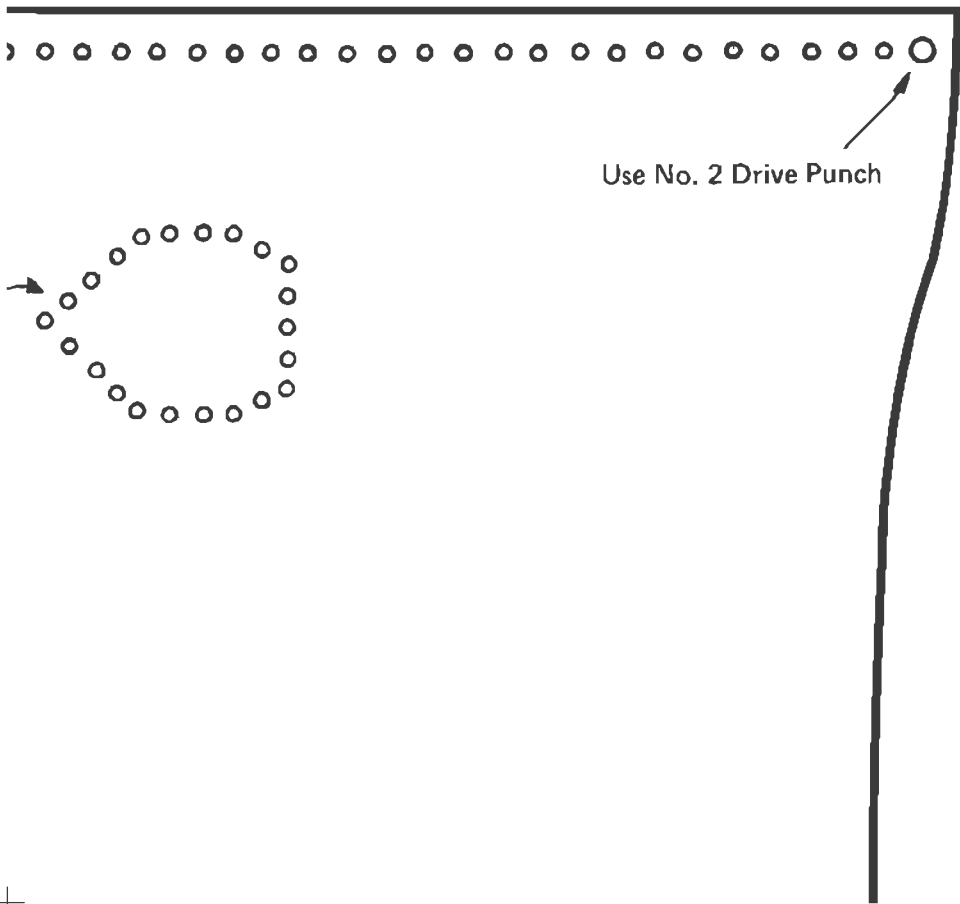
LARGE AND SMALL SISSY BAR BAG AND TOOL POUCH PATTE



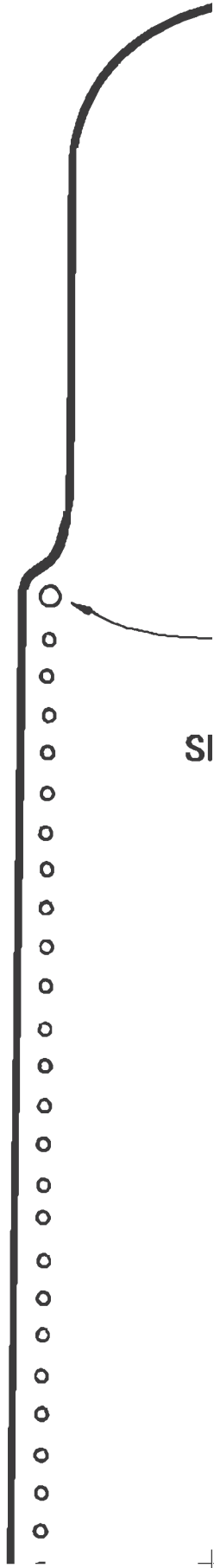
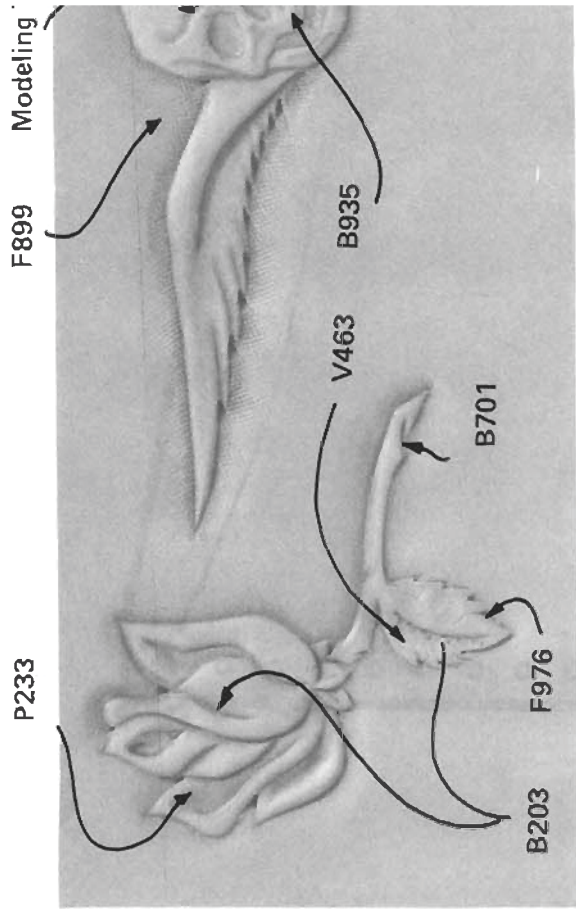


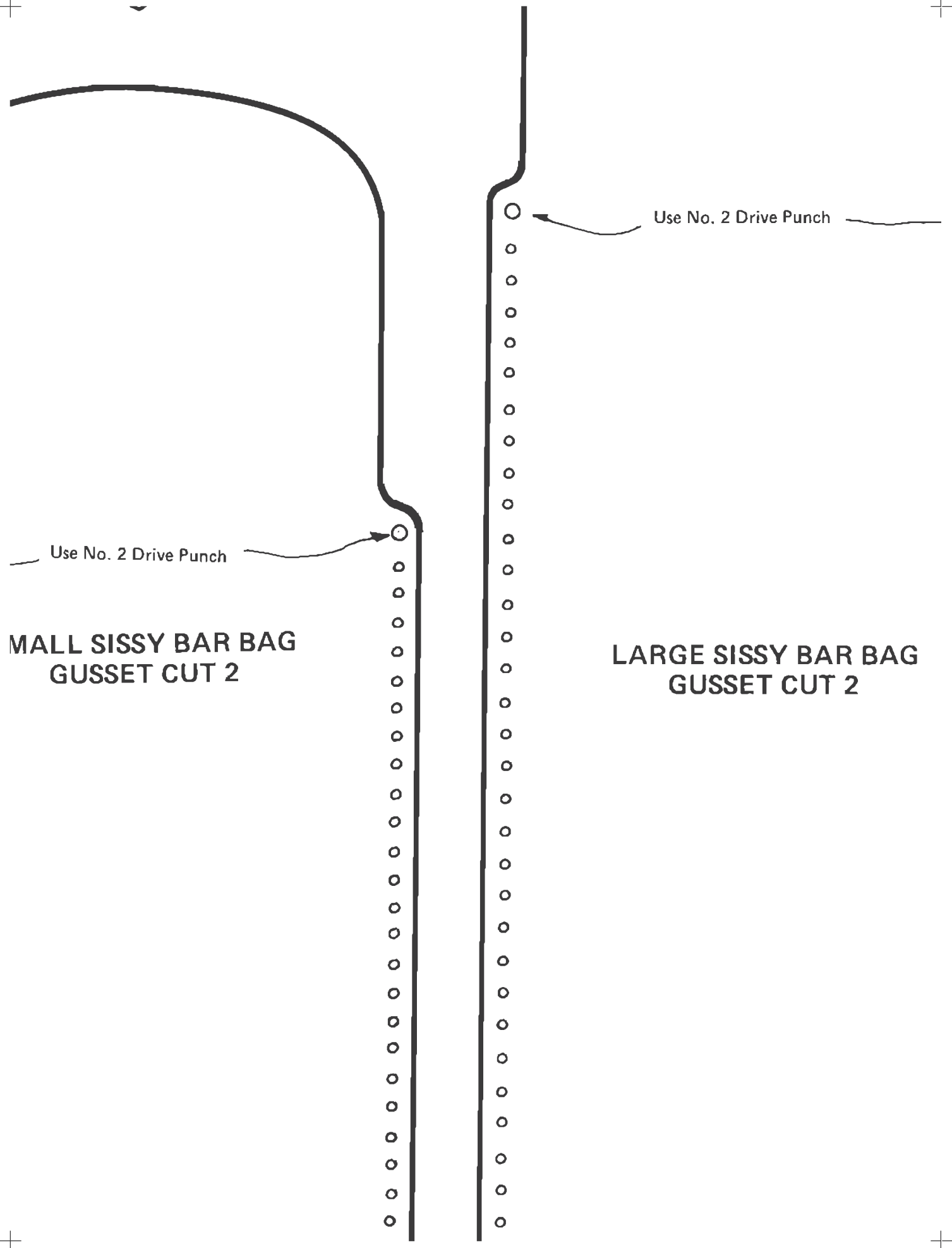






Use No. 2 Drive Punch





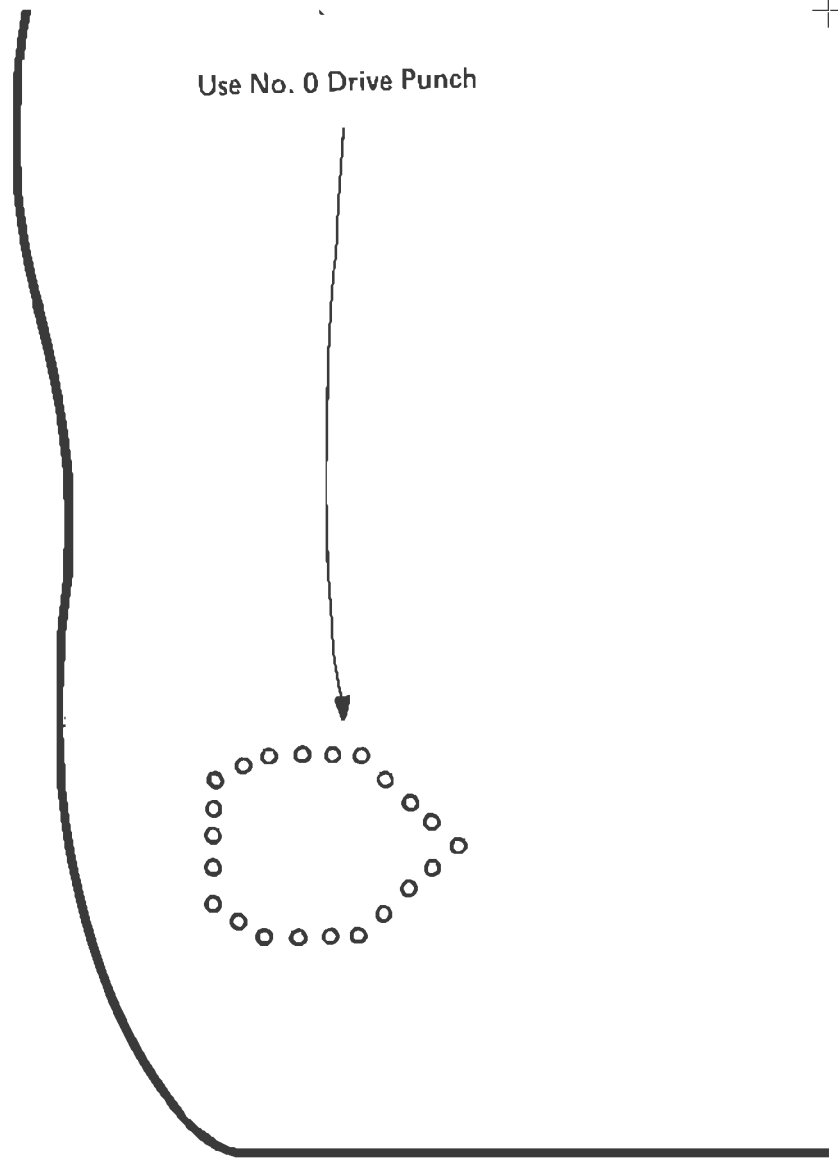
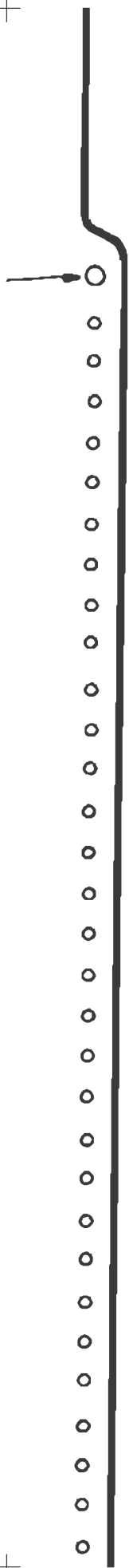
**MALL SISSY BAR BAG
GUSSET CUT 2**

**LARGE SISSY BAR BAG
GUSSET CUT 2**

Use No. 2 Drive Punch

Use No. 2 Drive Punch

Use No. 0 Drive Punch



TOOL POUCH BODY CUT 1

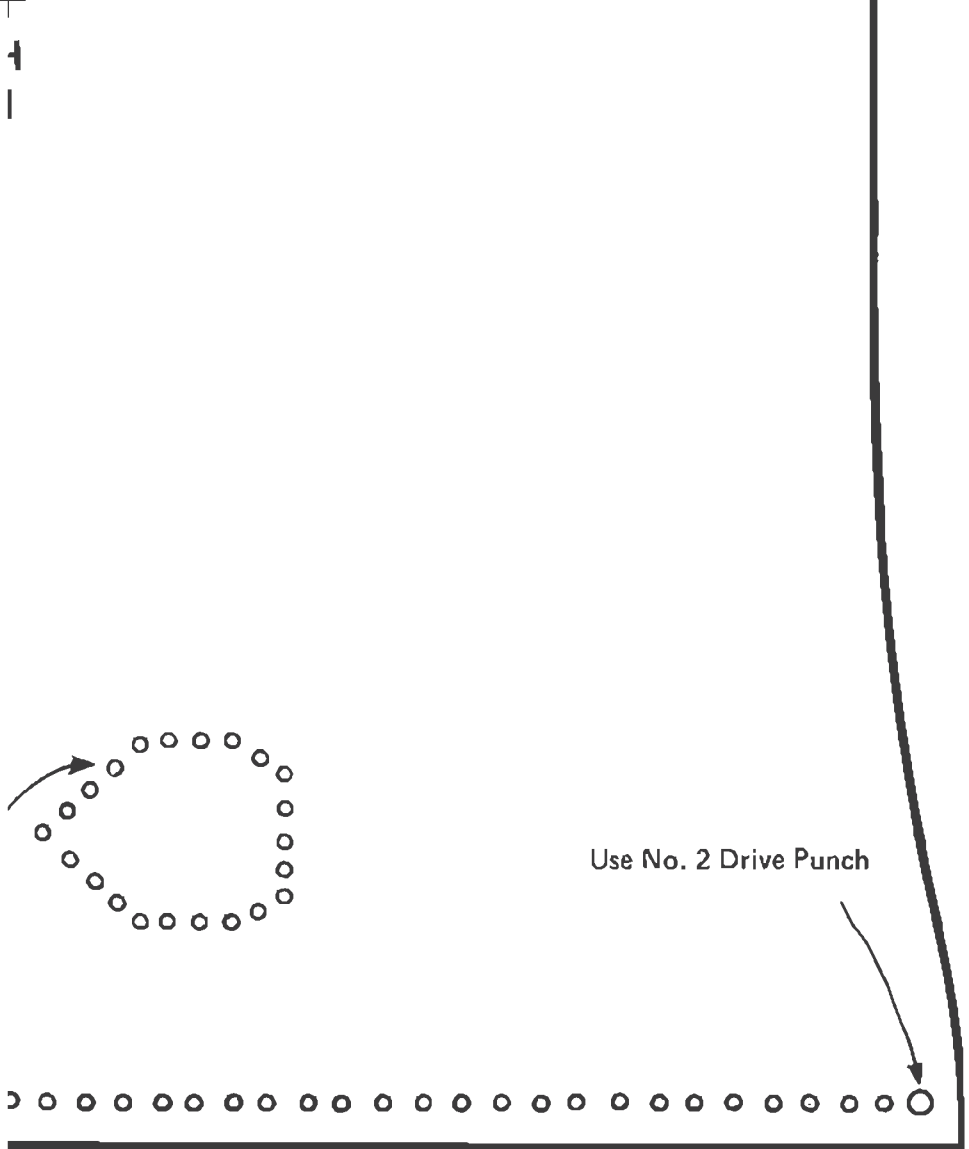


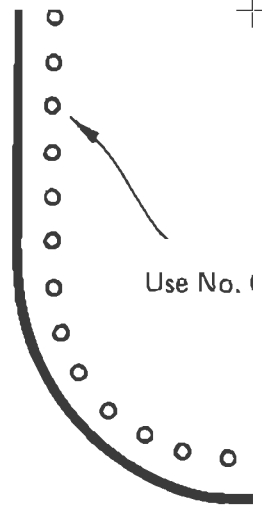
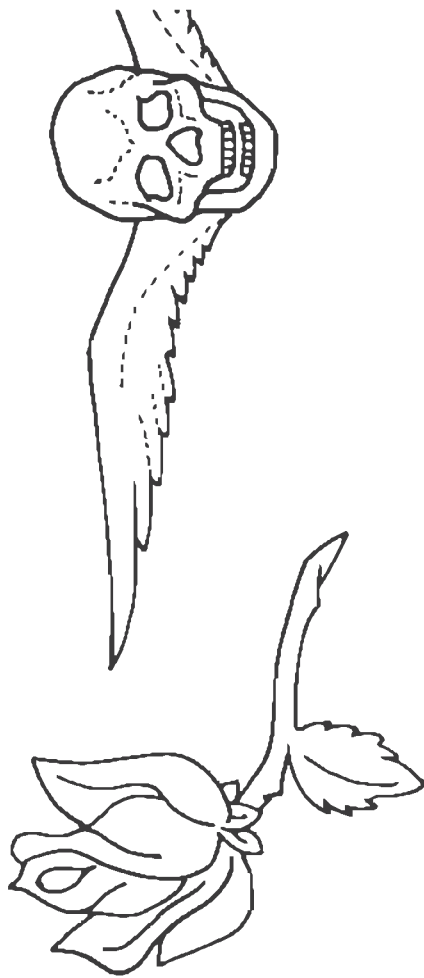
Use No. 2 Drive Punch

Use No. 0 Drive Punch

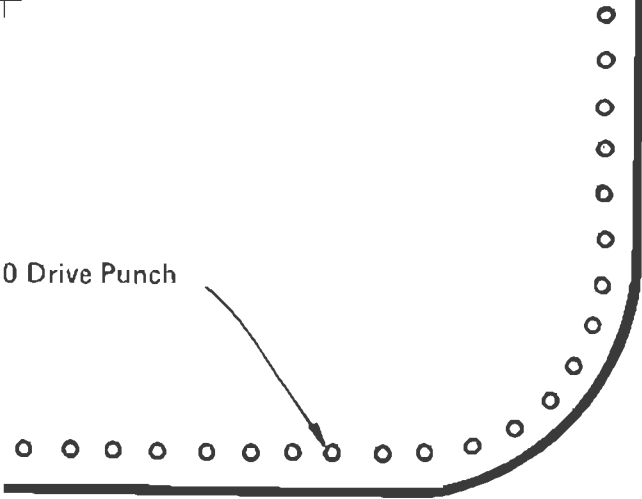


ATTACHING STRAP
CUT 2

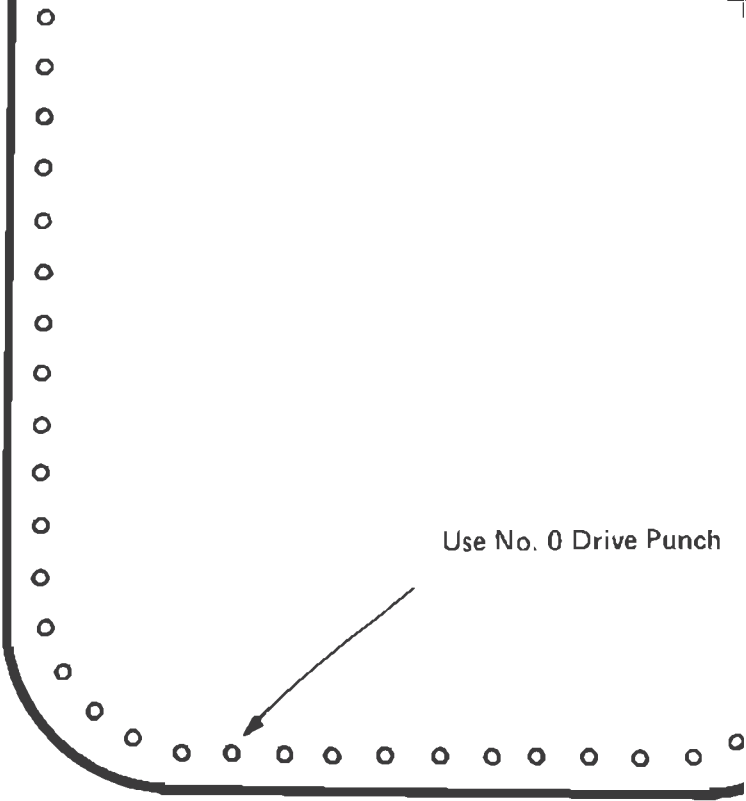


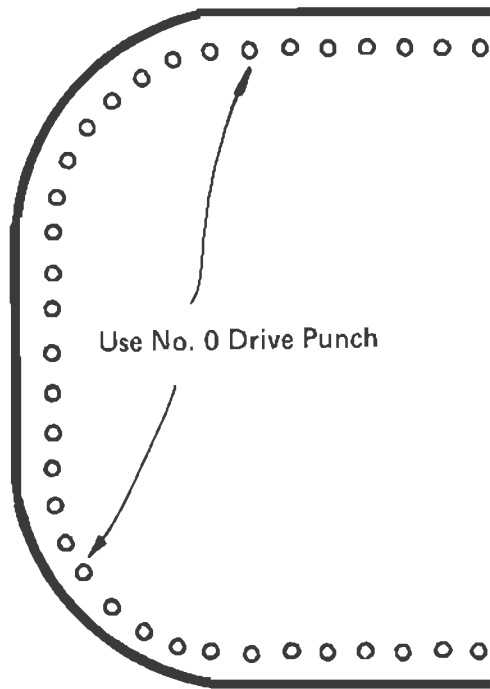
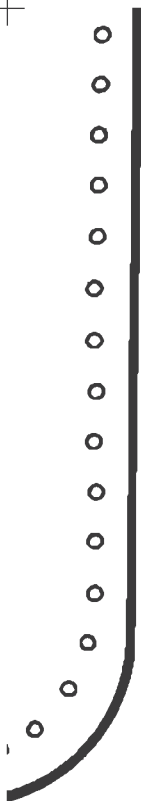


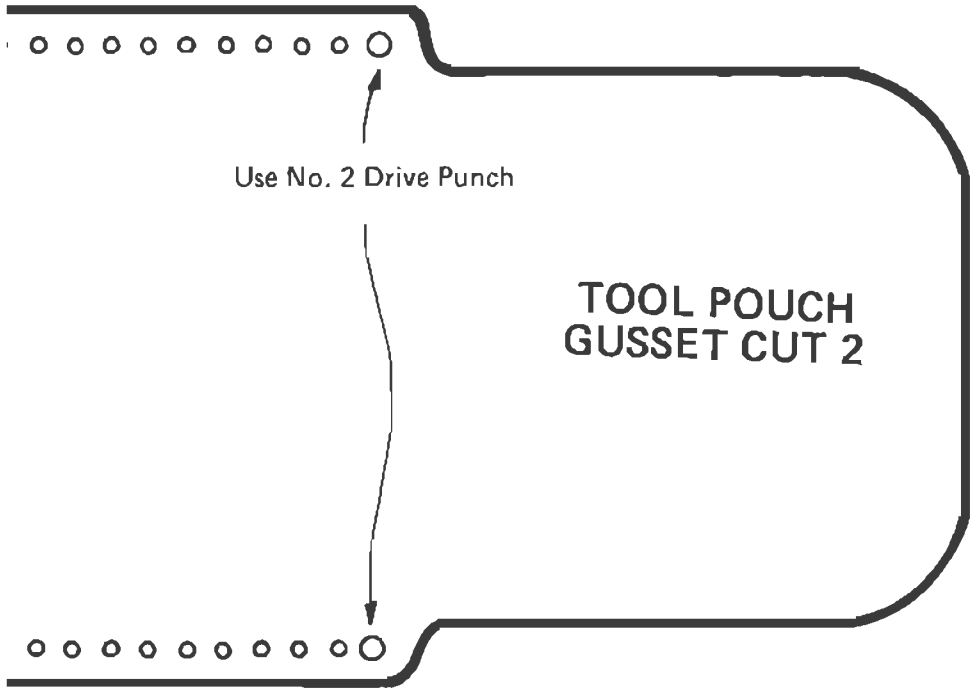
0 Drive Punch



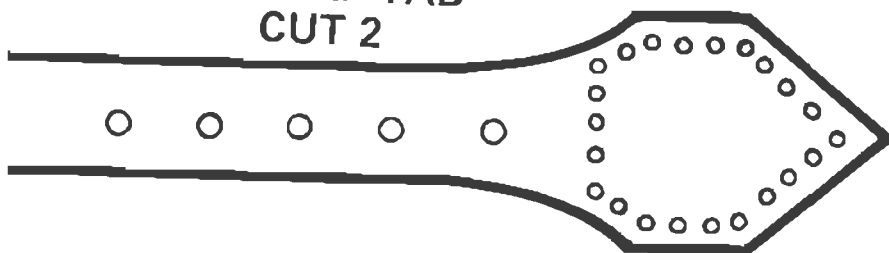
Use No. 0 Drive Punch







STRAP TAB
CUT 2



BUCKLE TAB
CUT 2

