

Sloop



I called it Sloop cause it only has one pocket and a single strap that holds both buckles.

Materials:

Something around 3 oz with medium to firm temper. 5-6 oz for straps. Drawstring (8-9 oz lace was what I used).

Hardware:

4 x 1" buckles
2 x 1" D-rings
Grommets
Rivets

Tools:

Scissors, knife (paper knife or rotary cutter would also work).
Stitching irons: my pattern is made for 5mm stitching irons (5 stitches per inch). If you are willing to use any other size please make sure that the hole count is the same where it has to be the same: pocket front and pocket gusset, the bottom should have twice as many holes as front and back panels each.
Needles - according to your thread size, a pair of harness needles.
Mallet, grommet setter, rivet setter, hole punch.

Any questions or comments, e-mail me: lissius@gmail.com.

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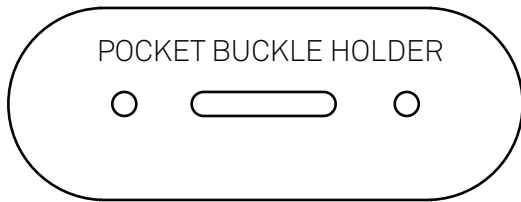
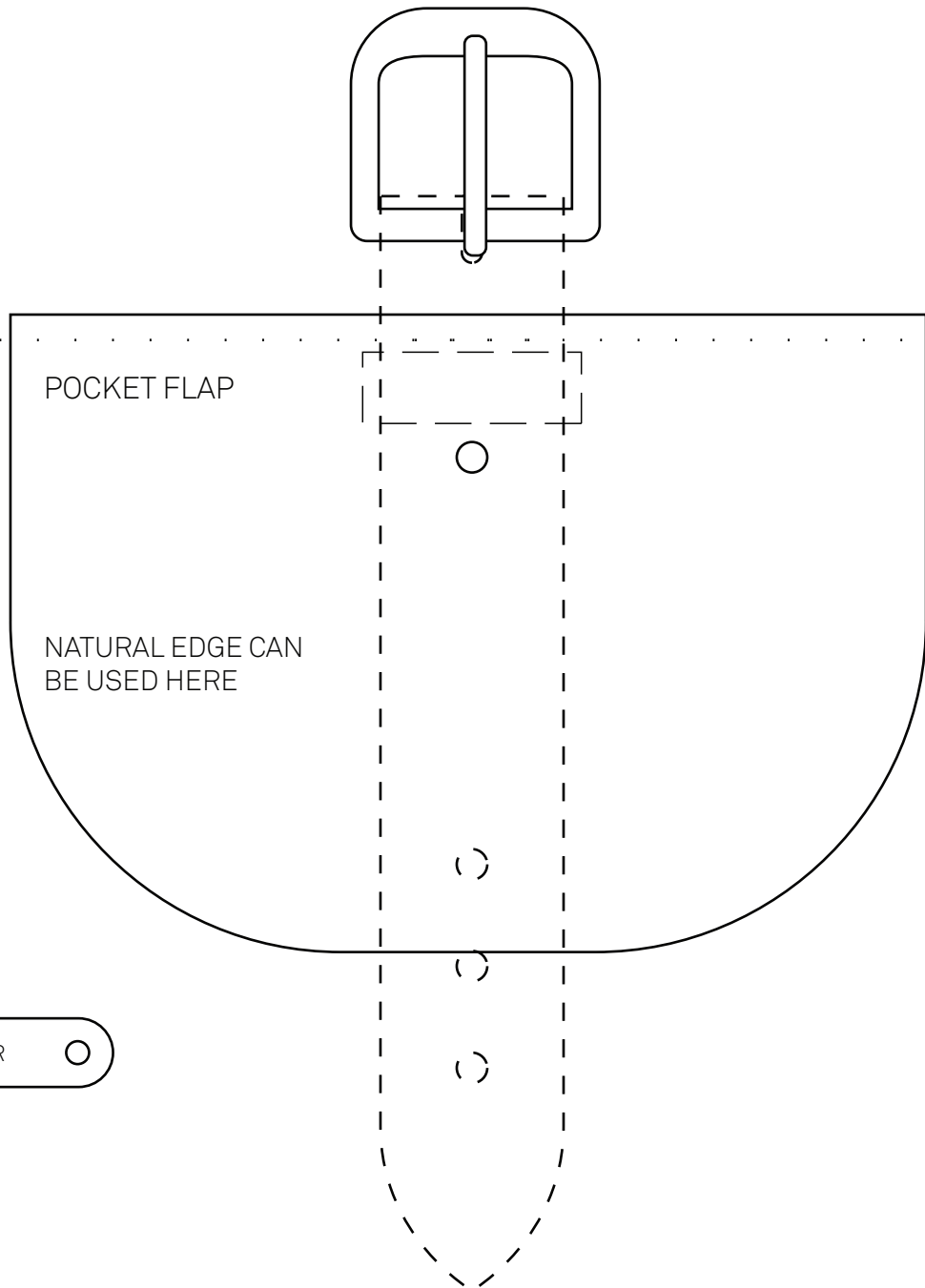
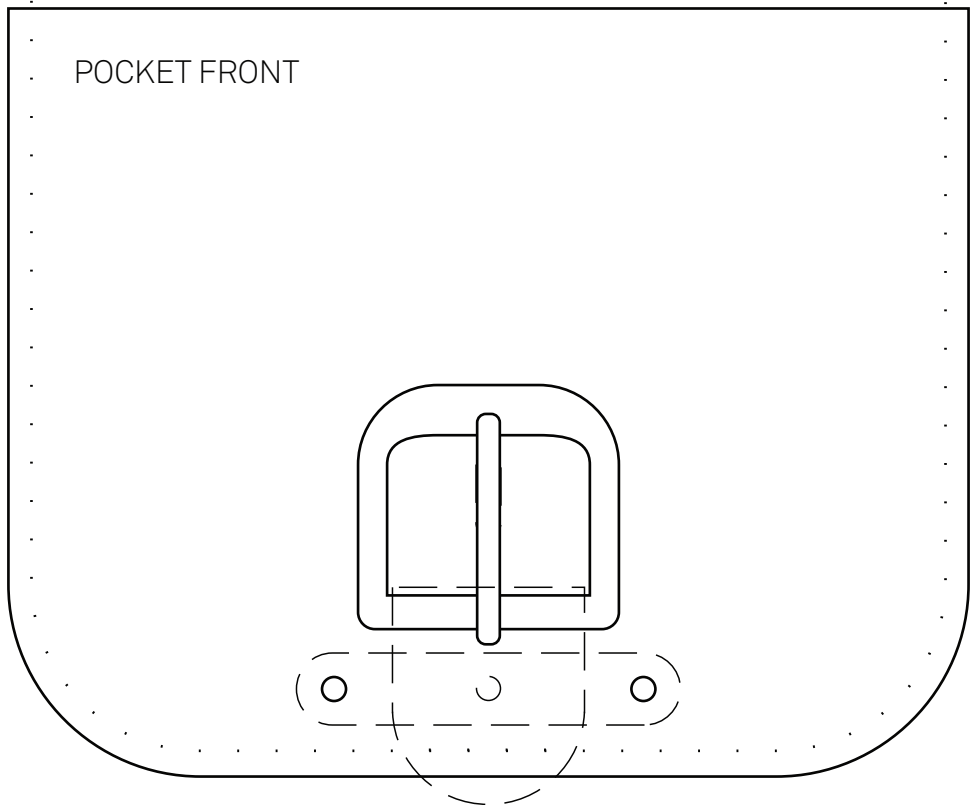
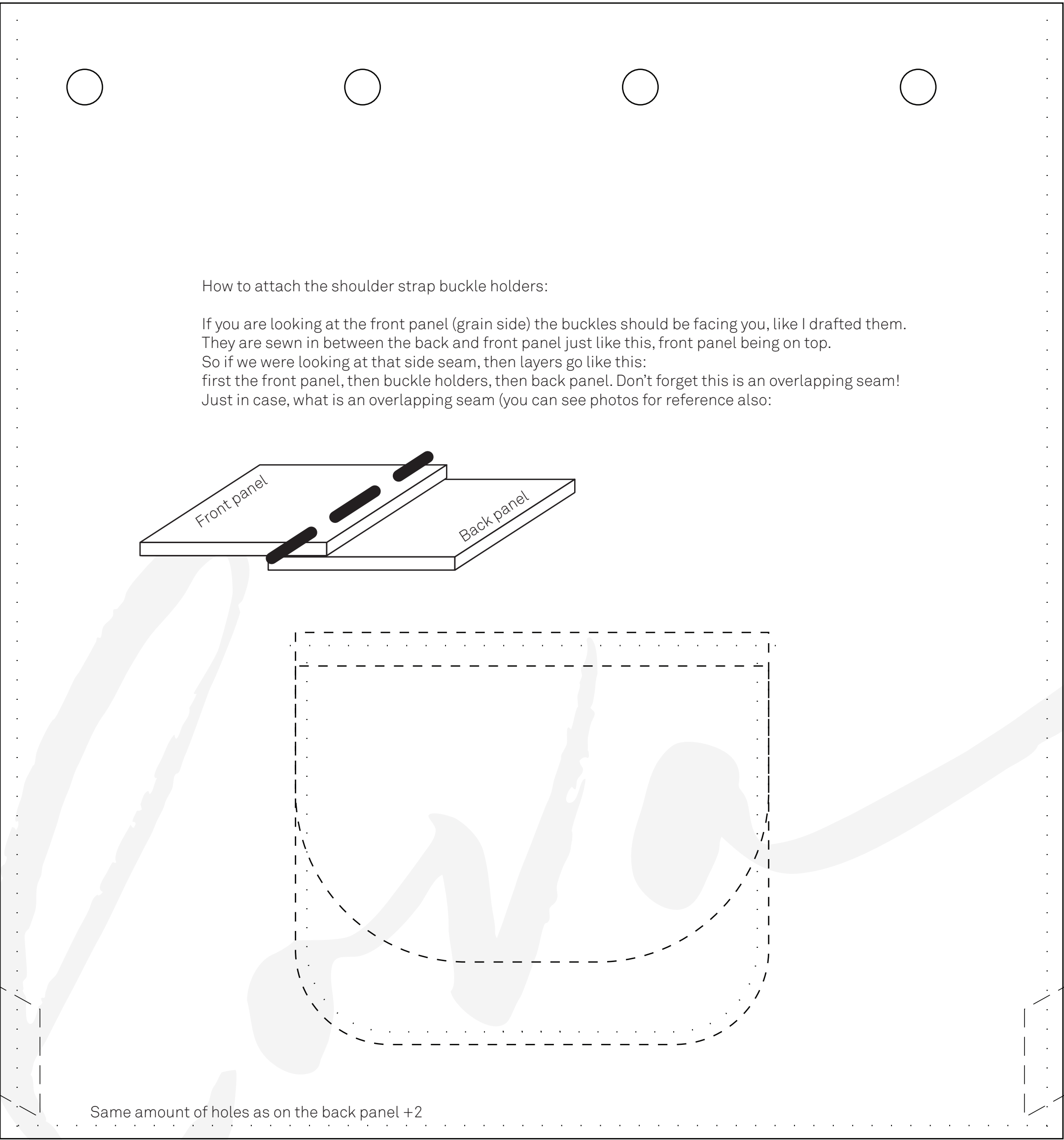
Instructions:

Print the pattern at actual size (100%). If printing A4 or US Letter: Use the reference on top of each page to makesure everything is printed correctly. Join the pages together, cut out the pieces.

1. Assemble the pocket. Attach the buckle with the rivet on the front panel. Attach the keeper with 2 rivets. Sew front panel of the pocket and the gusset with overlapping seam. Attach the pocket to the front panel of the backpack. Attach the pocket flap to the front panel of the backpack (the pocket closure strap with the main flap buckle is sewn on with the same seam). Add the keeper to the pocket closure strap and install the rivet.
2. Assemble the back panel, see instructions on the pattern piece. Install the grommets. Assemble the flap (the strap end goes into the oblong hole on the flap and is riveted on the flesh side of the flap, see photos for reference). Sew the flap to the back panel.
3. Sew the back panel to the bottom starting at the holes marked with arrows. Sew the front panel starting at the same hole (one or another). You should end up with front and back panel stitches starting and ending at the same hole and overlapping.
4. Stitch the sides with overlapping seams with front panel being on top, sew in the strap buckle holders (see the pattern for instructions).
5. Make the shoulder straps, on this pattern you have the ends, as straps are usually being pre-cut. Attach the top ends of the straps to your D-rings, and buckle them up on the bottom. Insert the drawstring. I tie the knot but alternatively you can make the stopper (you will find it on the pattern).



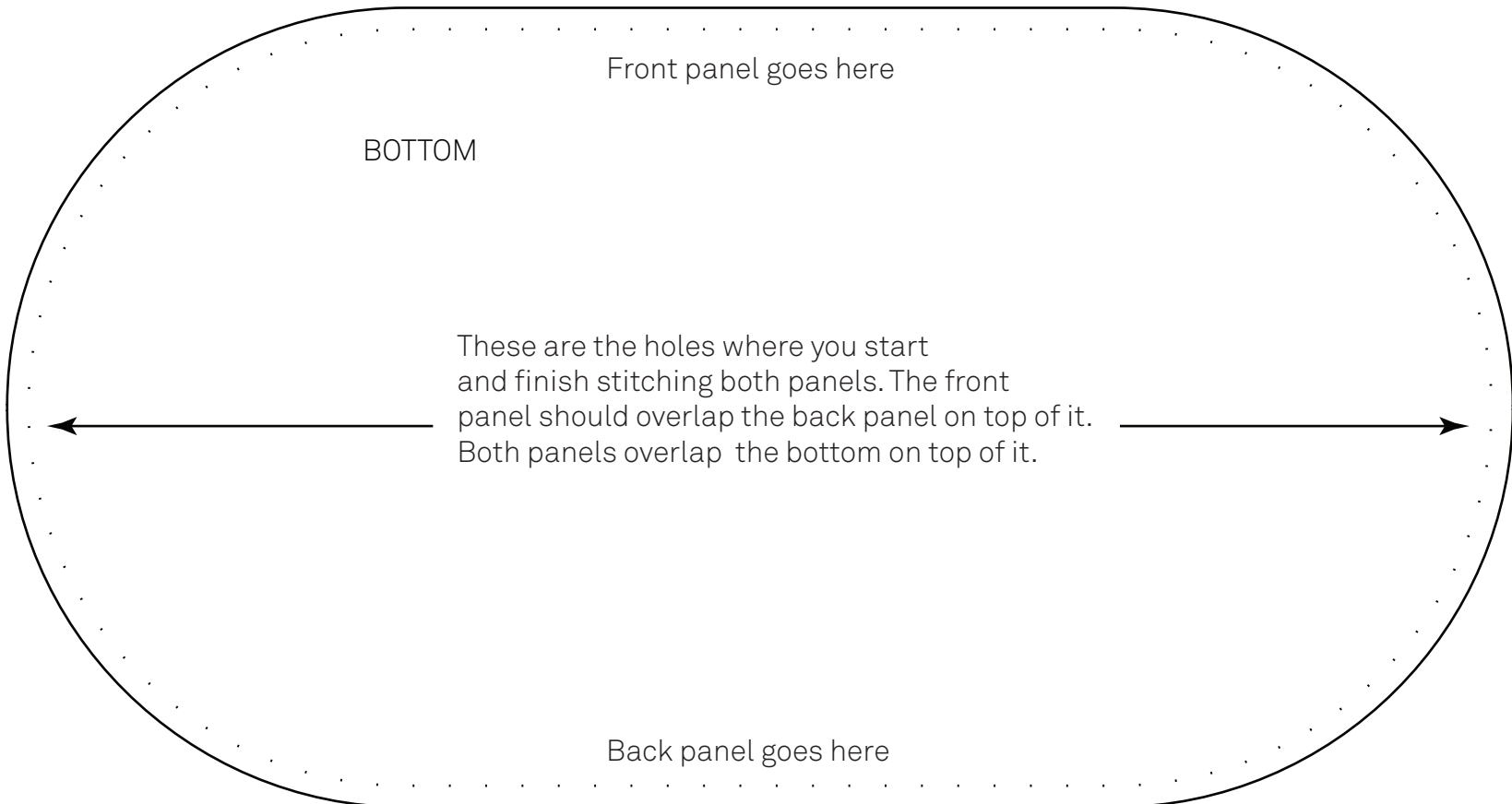
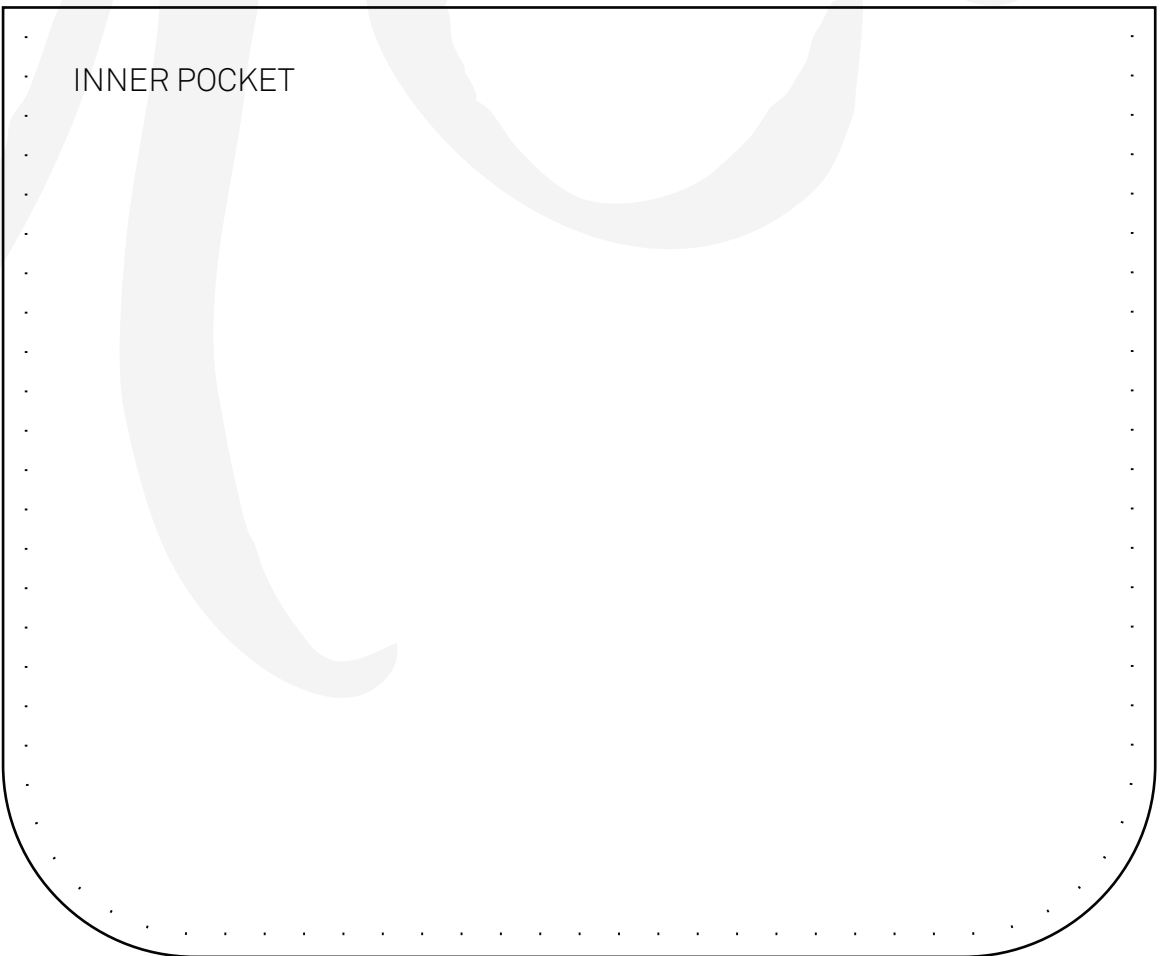
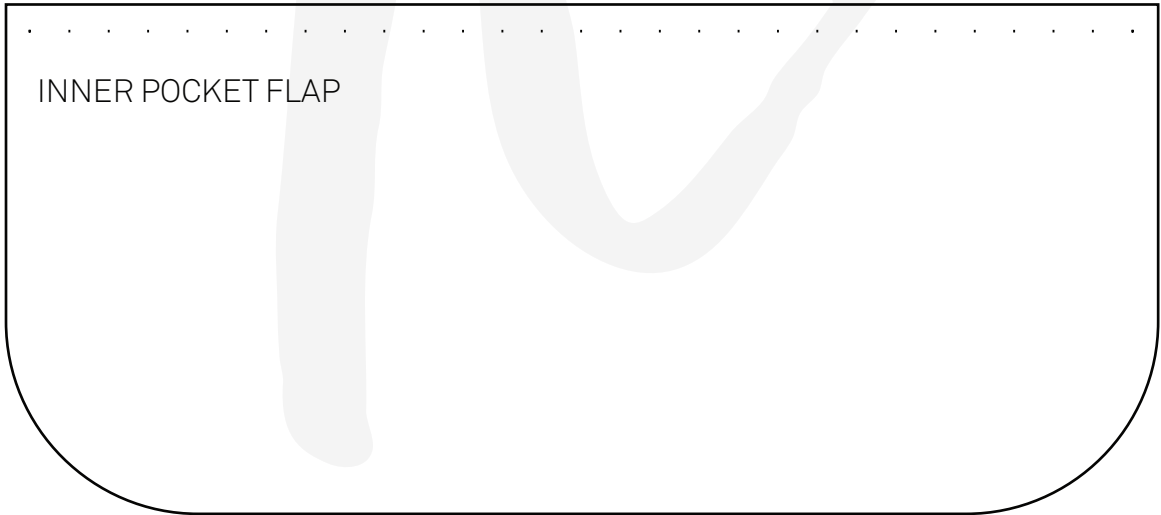
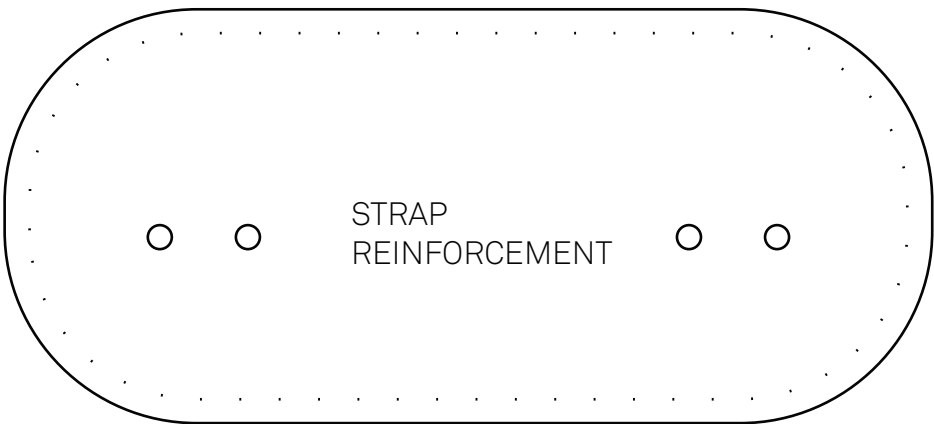
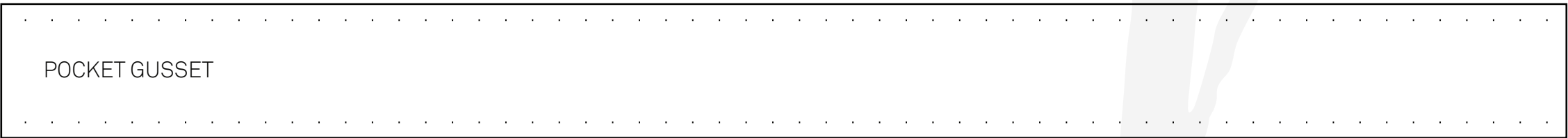
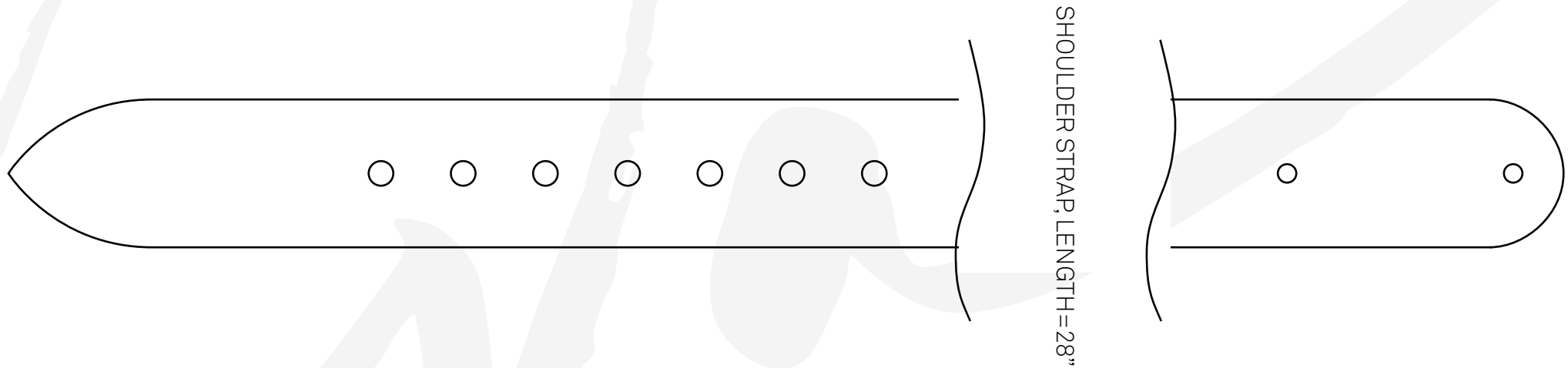
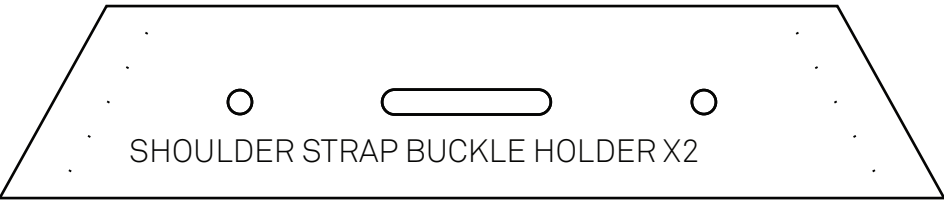
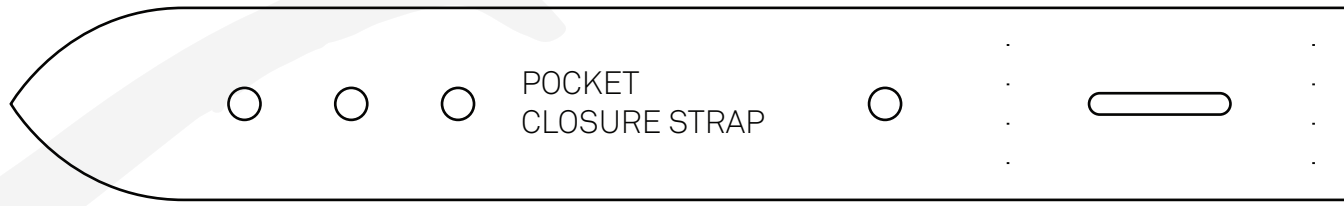
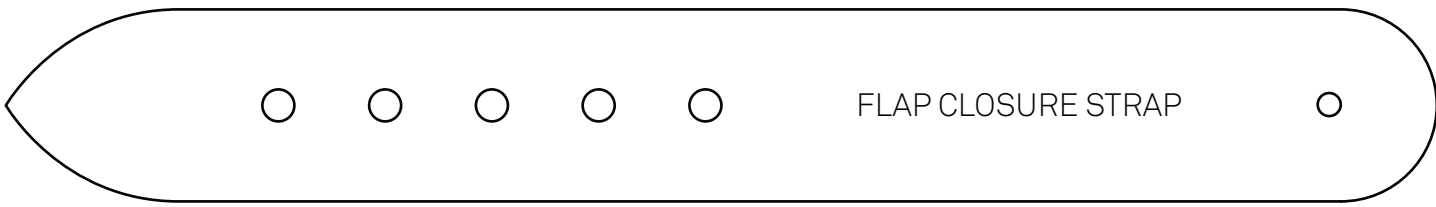
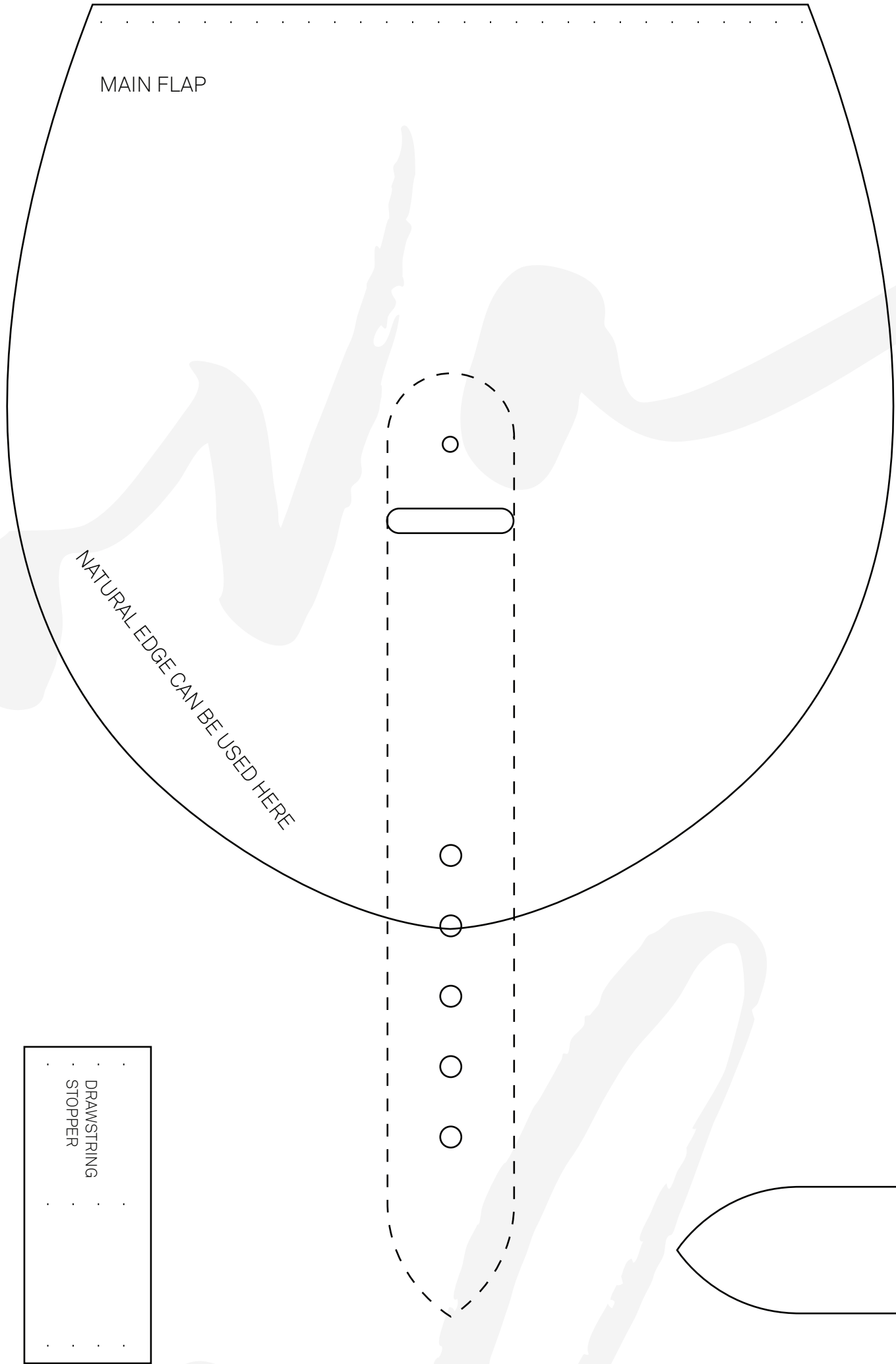
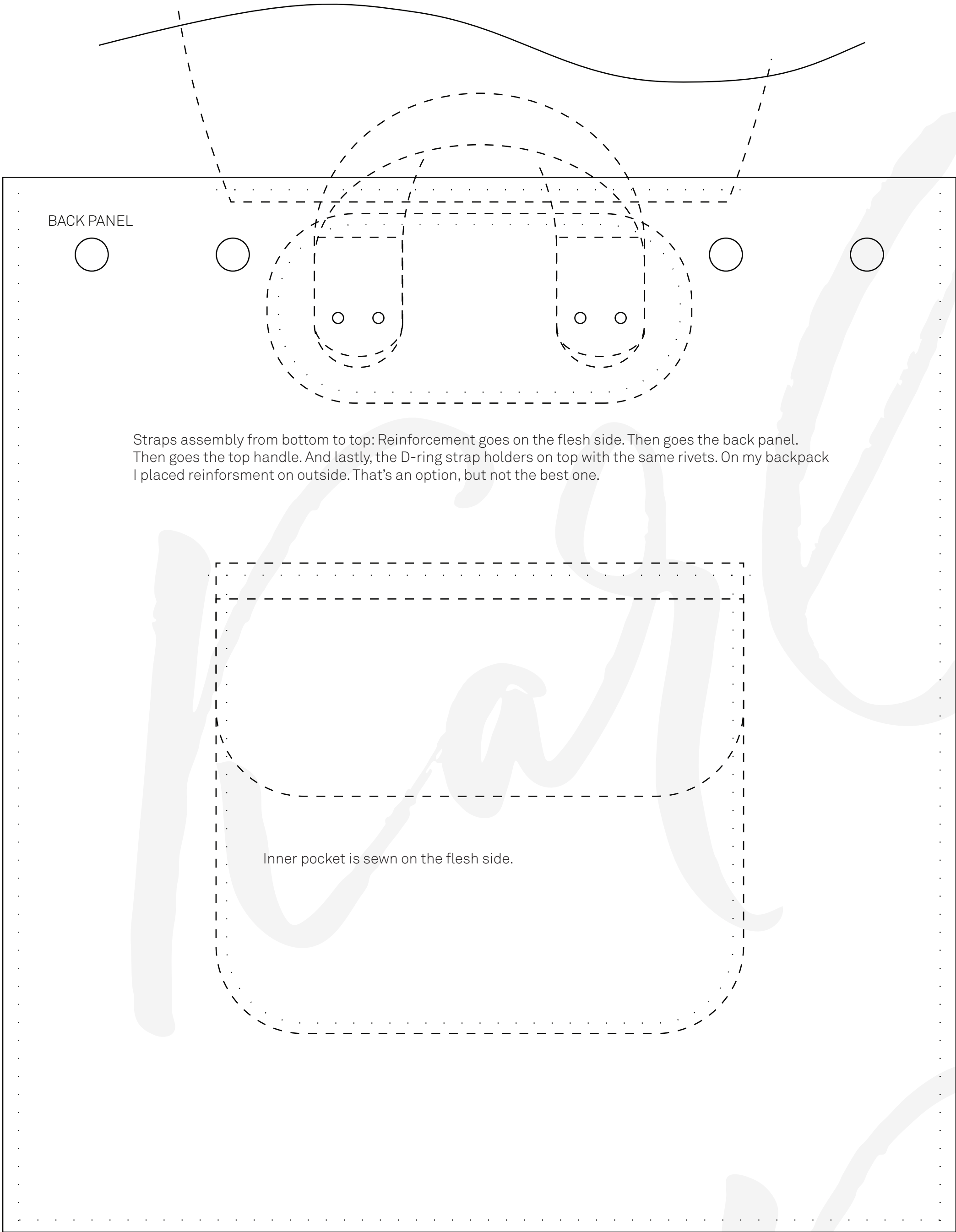
Some photos of different parts: the top shoulder strap attachment assembly with reinforcement and top handle, the pocket closure strap, the flap strap attachment.



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0cm 1cm 2cm 3cm 4cm 5cm

1in 2in 3in