

The Buccaneer EDC Wallet

by DS Leather Goods

Thank you for your purchase and enjoy crafting
The Buccaneer Wallet, Deyan



DS Leather Goods

www.instagram.com/dsleathergoods
www.etsy.com/shop/dsleathergoods

The Small Print

- > If you are a 1-person small leather crafting business you can sell as many products as you want that you made using this pattern, otherwise please consider the pattern for personal use only.
- > Selling or distributing this pattern via any means for commercial or non-commercial purposes and creating cut dies (clicker dies) using the pattern is forbidden. Non-handmade production of **The Buccaneer Wallet** via any means is not allowed.
- > If you have any questions regarding the pattern or the build, feel free to reach out to me via www.instagram.com/dsleathergoods
- > If you post **The Buccaneer Wallet** you have created on social media, please always credit my Instagram account and/or my Etsy shop

The Buccaneer V1

Dimensions: 10.5/7.5cm (~4.1/3 inches)

Capacity: up to 4-5 cards, folded cash, bullet space pen and a pocket knife - 93mm long, 23mm wide, 12mm thick (3.7/0.9/0.5 inches). This might be the preferred version for knives with a clip although as pocket carry even those without a clip will be well secured.

The Buccaneer V2

Dimensions: 10.5/8.5cm (~4.1/3.4 inches)

Capacity: up to 8 cards and bullet space pen.

The Buccaneer V3

Dimensions: 10.5/7.5cm (~4.1/3 inches)

Capacity: up to 4-5 cards, folded cash, bullet space pen and a pocket knife - 93mm long, 23mm wide, 12mm thick (3.7/0.9/0.5 inches). This version would be preferred for thinner knives 8mm thick such as Victorinox Pioneer 1 Alox for example.

In all versions you can swap the cards in the card slot with the Victorinox SwissCard Lite + 1 card.

The Build

- > Skill level: Intermediate
- > Required leather: 1.8mm thickness (4.5oz) medium to stiff temper. Do not go thinner than that as the pen loop and knife pocket might be too loose. You can up the thickness to 2mm (5oz) if you use soft leather.
- > Pattern specific tools: 1mm hole punch

Basic Instructions

- > Print pattern at 100% and verify size using the Print Accuracy Test.

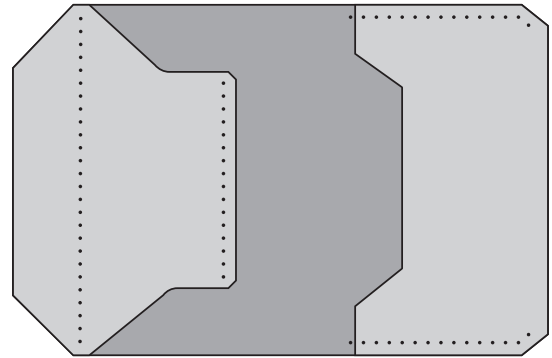
Measure and cut on outside edge of the lines. Note: stitching holes in the patterns are 4mm from the edge and spaced at 3.85mm, however illustrative in nature. You can use other spacing based on your pricking irons/stitching chisels.

Assembling The Paper Pattern

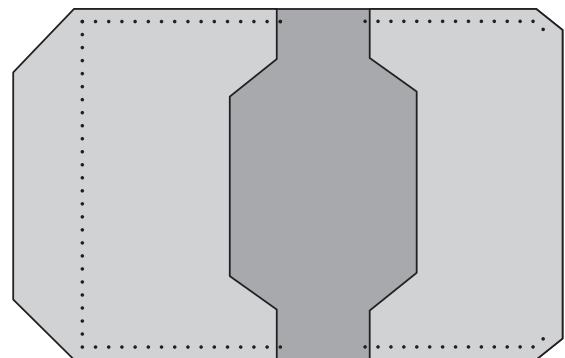
The Buccaneer Wallet uses a single piece of leather that does not fit on a single sheet of paper so first we need to assemble the paper pattern:

1. Glue Part B over Part A overlapping the grey rectangle so the arrows on both sides align at their tips.
2. Verify the overall dimensions of the combined AB pattern as noted on the pattern pages - either 298x105mm for V1 and V3 or 303x105mm for V2.

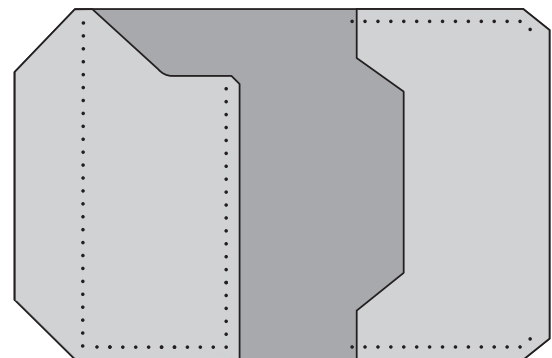
Buccaneer V1



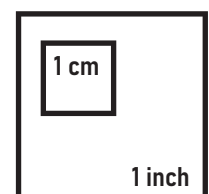
Buccaneer V2

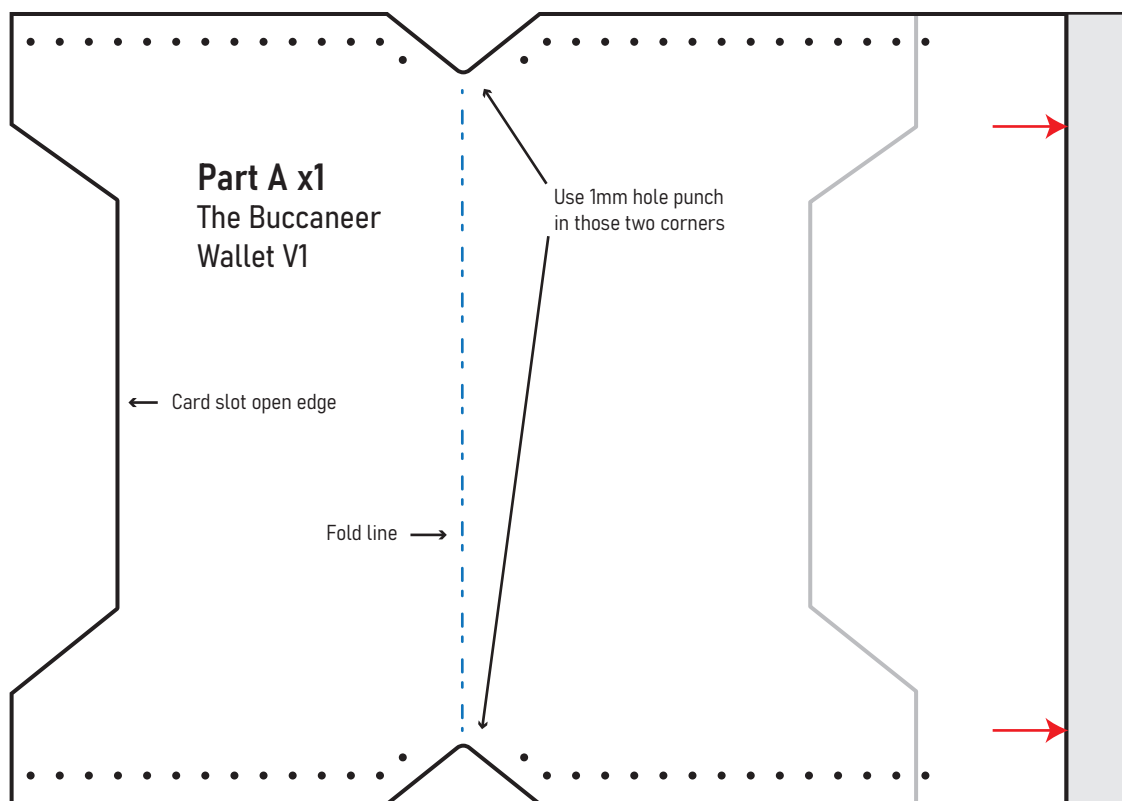
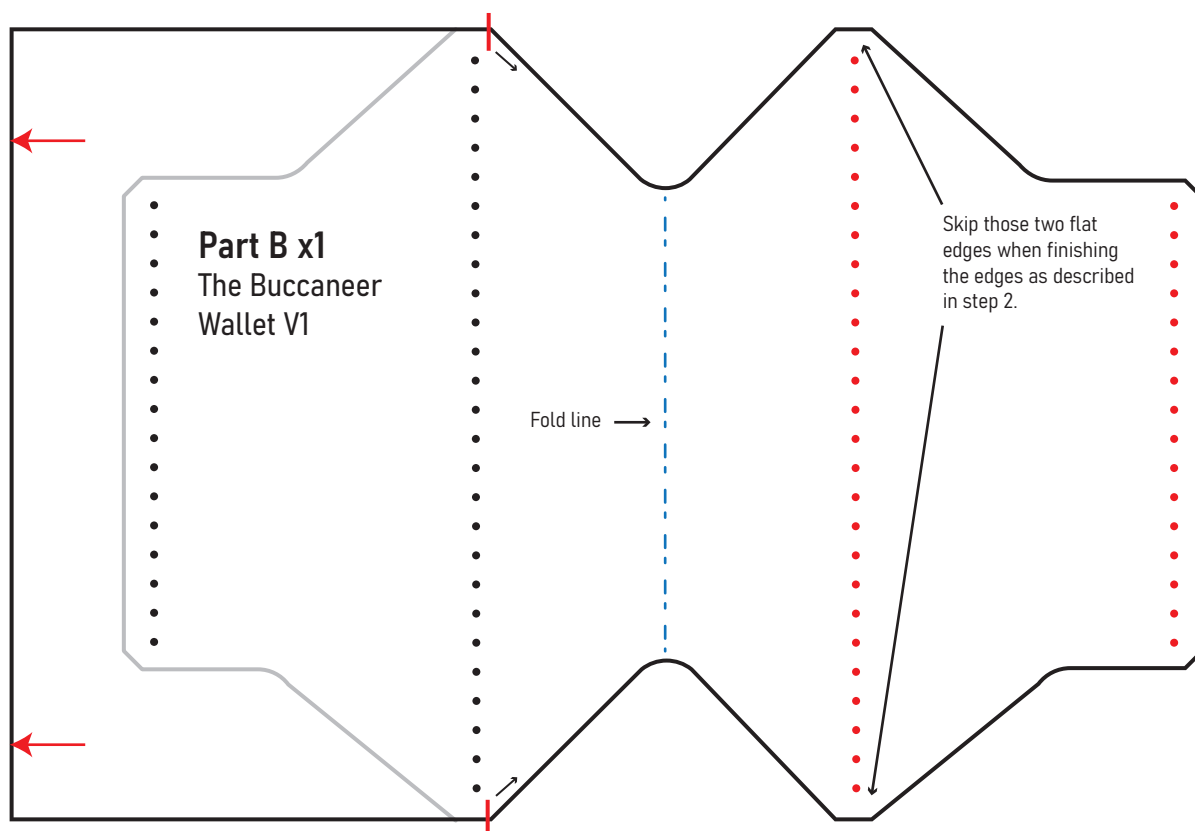


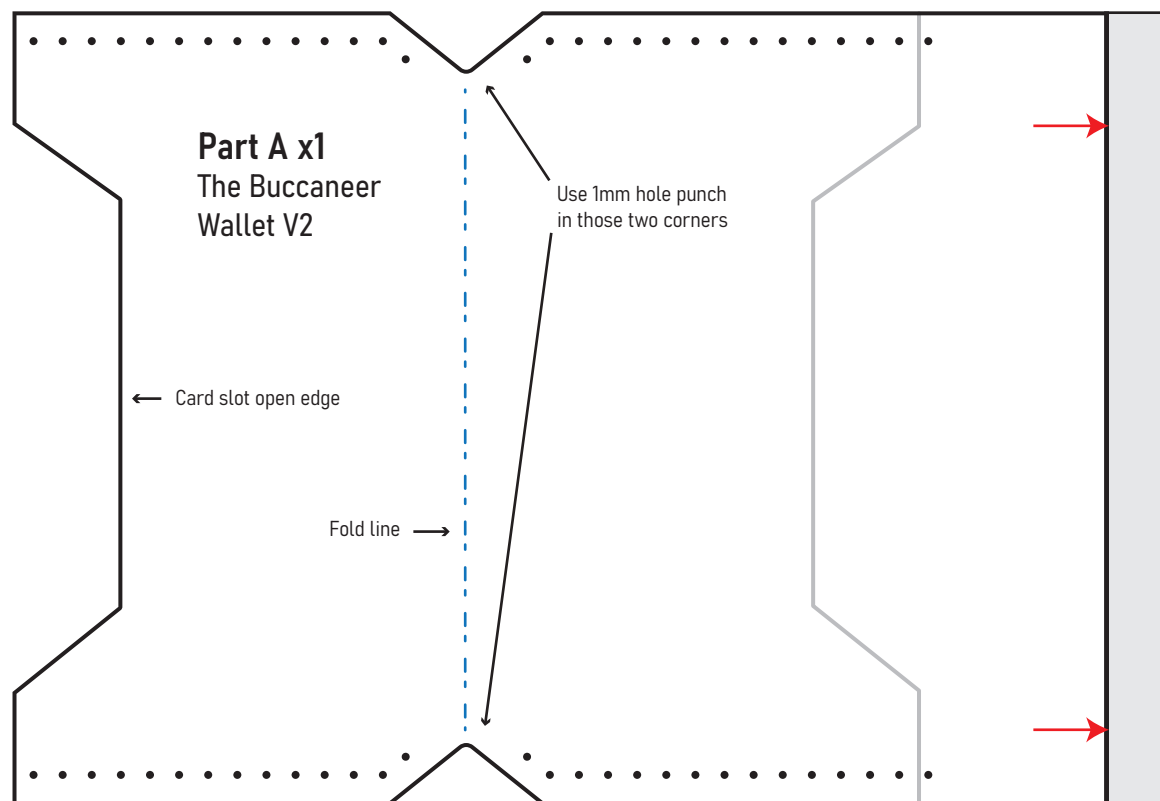
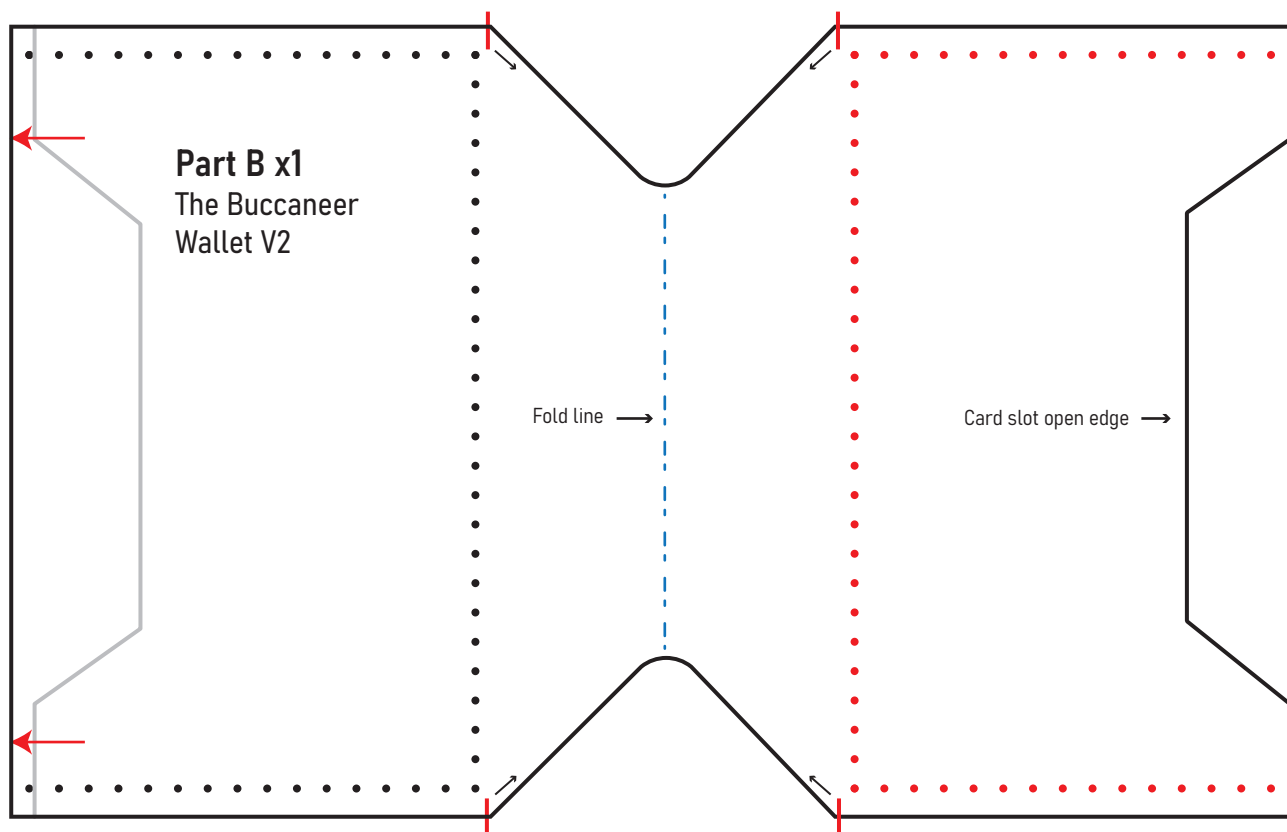
Buccaneer V3

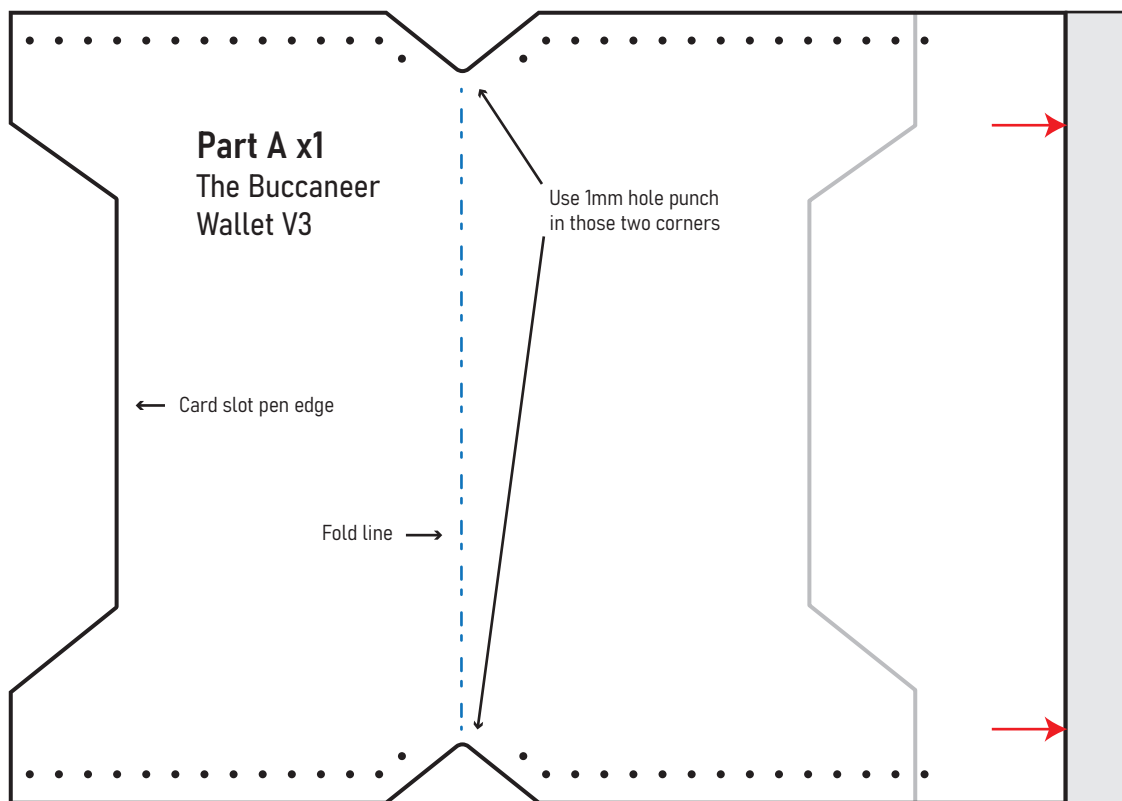
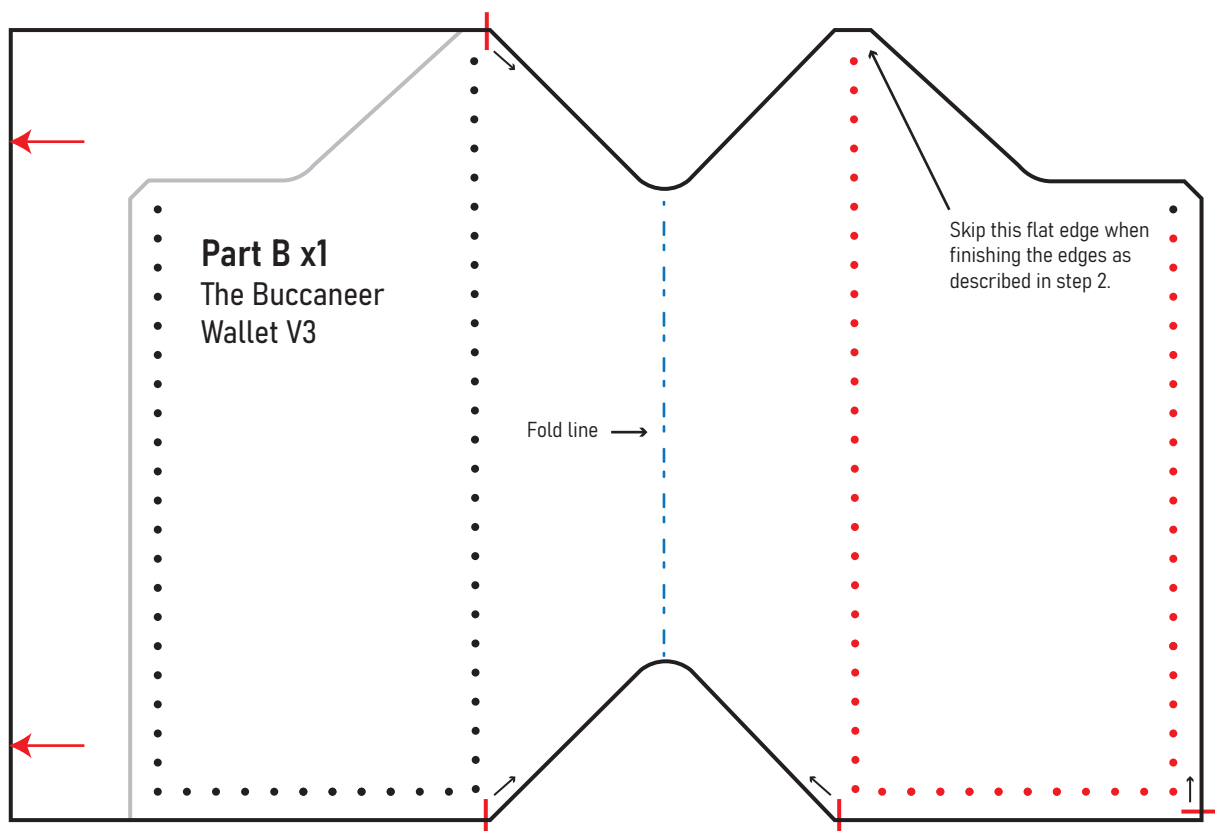


Print Accuracy Test









Assembly Instructions

Assembly instructions are virtually the same for all three versions of the wallet. The only difference will be in the folded shape where the pen loop is and what part of its edge is finished in step 2. This is indicated on the pattern pieces. To avoid duplication, the assembly steps below reference in-progress pictures of building the V1 version.

1. Start by finishing the open edge on the card slot side of the panel as noted on the pattern.
2. Finish the edges on the other side of the panel between the two red marks and in the direction of the arrows. Note the small flat edges that you need to skip when completing this step as mentioned in the pattern - those will be finished later on after stitching.
3. Pre-punch the red stitch lines from the grain side of leather and apply glue behind them on the flesh side of the leather. Using the blue dashed line near them as a guideline, fold the leather towards its flesh side and glue the folded panel towards the interior of the wallet. See Pic1 - Pic4 for V1 for visual reference.
4. Using the pre-punched red stitch line, punch the stitching holes all the way through.
5. Fold the leather towards its flesh side again on the other side of the wallet (card slot side) using the dashed blue fold line as reference. Glue the folded part towards the interior of the wallet along the black stitch line edges.
6. Mark the black stitch line and punch the holes. You should end up with what you see on Pic5.
7. Stitch all stitch lines. Finish the rest of the edges and done!

Happy crafting,
Deyan :)

