

ACC-237 Hermes Sac Steve Light making tutorial

Here is the tutorial of how to make Hermes Sac Steve Light shoulder bag, there are some tiny difference between the pattern in picture and pattern in pdf, because we had optimized the pattern after test making.

I use laser cut pattern for test making, pdf pattern you download is more detailed.

The finished measurement is about: 14.2" x 12" x 2" (36cm x 30.5cm x 5cm).

Hardware:

You can get the hardware here:

<https://www.leathercraftpattern.com/Hermes-Sac-Steve-Light-Light-Junior-hardware-kit-ACC-236-ACC-237>

Material:

1.6mm leather about 2 sq.ft

1.2mm leather about 10 sq.ft

1.0mm leather about 3 sq.ft

0.3mm EVA about 1 sq.ft

0.5mm EVA about 2 sq.ft

Herringbone fabric about 5 sq.ft

Please understand: there are so many kinds of leather in the market for choose. If the leather you use is thinner than advised data, you can add stiffener's thickness.

Skill tips:

There are some skill tips that I was asked frequently, let's introduce them to you at first.

Tip 1: Why use spunlace?

For vegetable tanned leather, we use tragacanth gum to deal with the flesh side, but for chrome tanned leather, full glue spunlace on flesh side is a better way, that will strength the leather effectively, and normally the spunlace is smaller than leather edge about 1cm, when you thin the 1cm and sew the bag, there will be very nice looking bump effect.

Tip 2: Where is the regenerated leather to be used?

Regenerated leather is used between surface and lining leather, if you use soft and thin leather to make a bag, a piece of strong regenerated leather will support it a nice look. It is also used on bottom frequently, to make the bottom strong enough. Of course, regenerated leather is smaller than edge too, normally 1cm.

Tip 3: Can I use leather to replace spunlace and regenerated leather?

Yes, if you want the stiffener more than 2mm thick, leather is the best choice. If you want a 0.3mm stiffener, anyhow, spunlace or regenerate leather is the best choice, because it is so hard to thin leather into 0.3mm

Tip 4: What's bending glue skill? Must I use bending glue tool to do this work?

Please read this instruction:

<https://www.leathercraftpattern.com/leather-bag-sewing-how-to-sew-leather-bag-pattern/leathercraft-leather-tool/how-to-sew-leather-leather-sewing-skill-instruction/how-to-do-bending-glue-tutorial>

Bending glue tool will make you complete the work efficiently, but for a skilled leather worker, bending glue by hand is OK.

Tip 5: Is an electronic creaser machine is needed?

If you want your leather work looks better, you need it, I like FN2 tip very much, I use it to draw decoration lines almost everywhere.

Tutorial

Step 1: Cut all pictures. Pre glue some pieces that have both surface and lining.

A01.



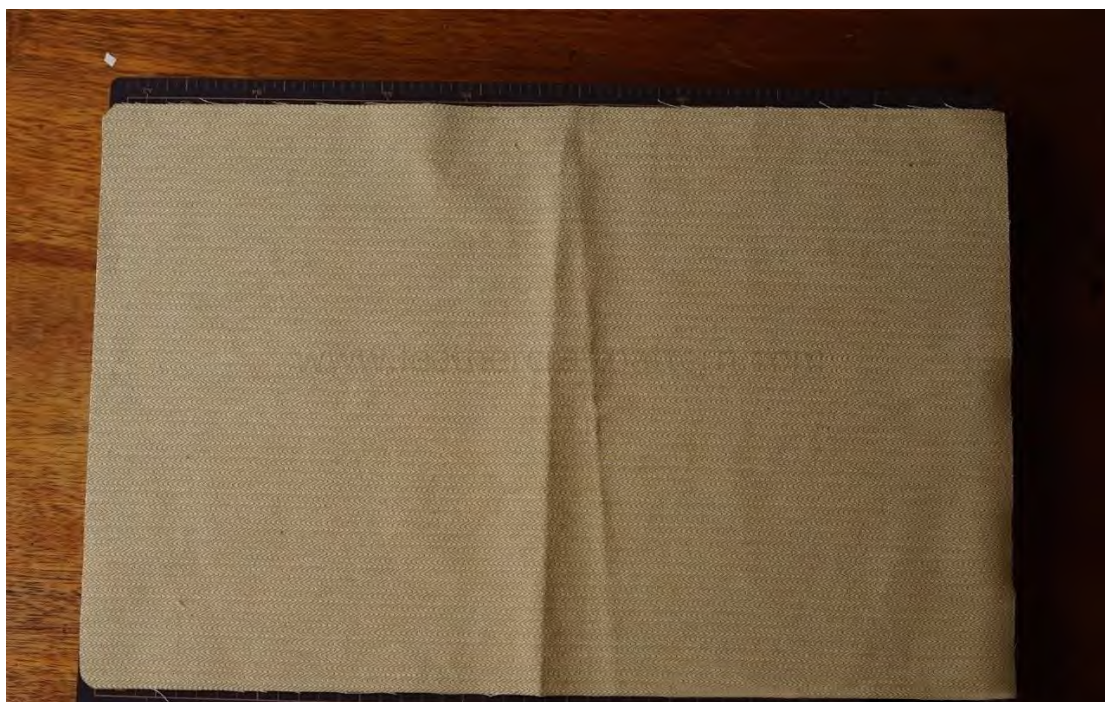
A09.



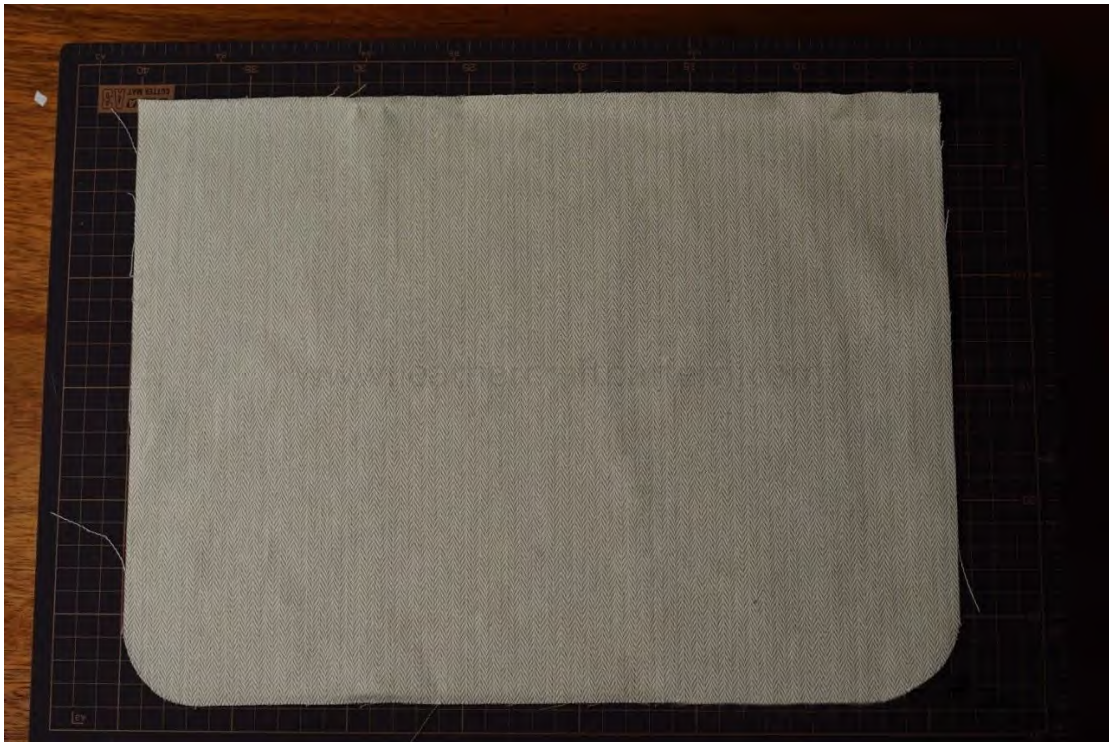
A06.



A18.



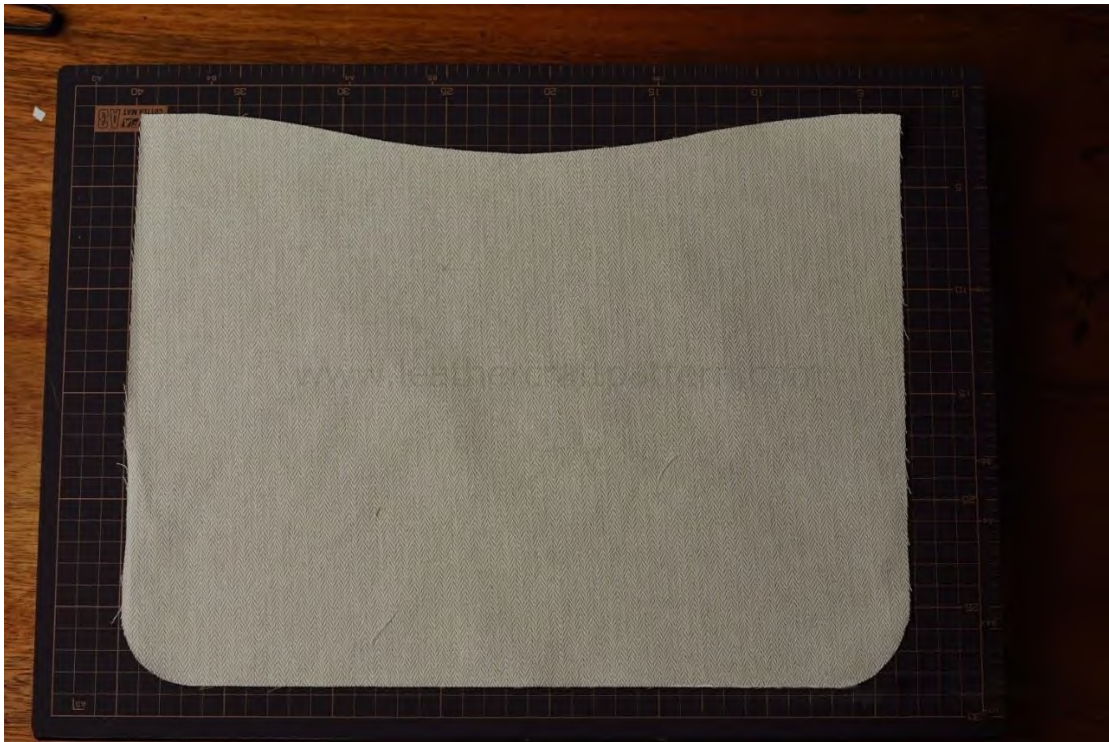
A11.



A03.



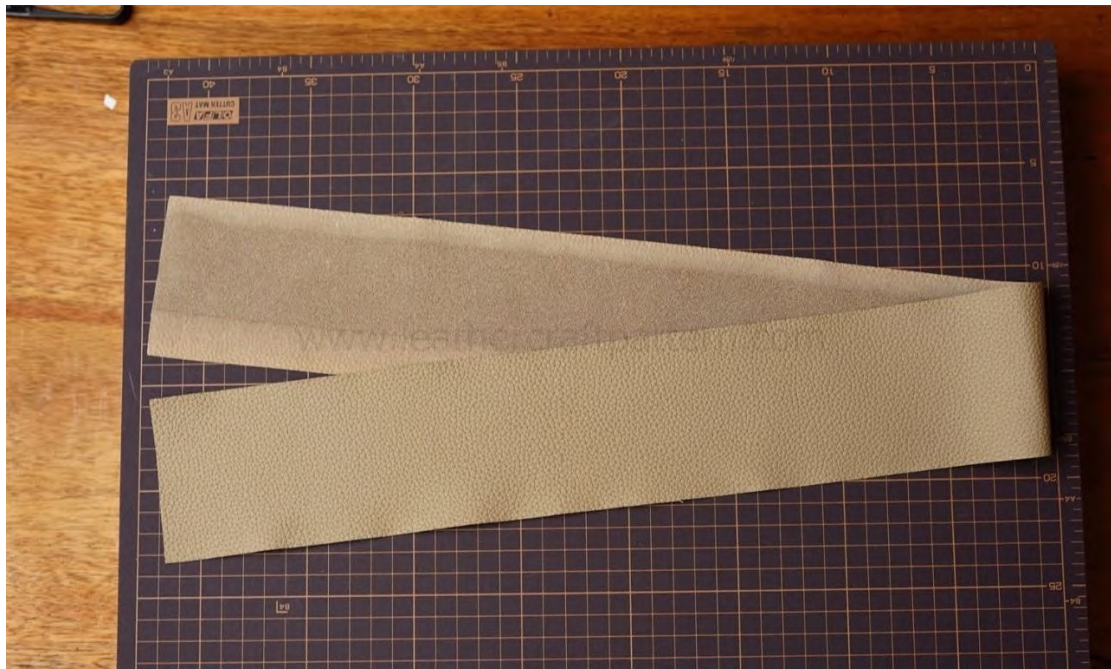
A08.



A02.



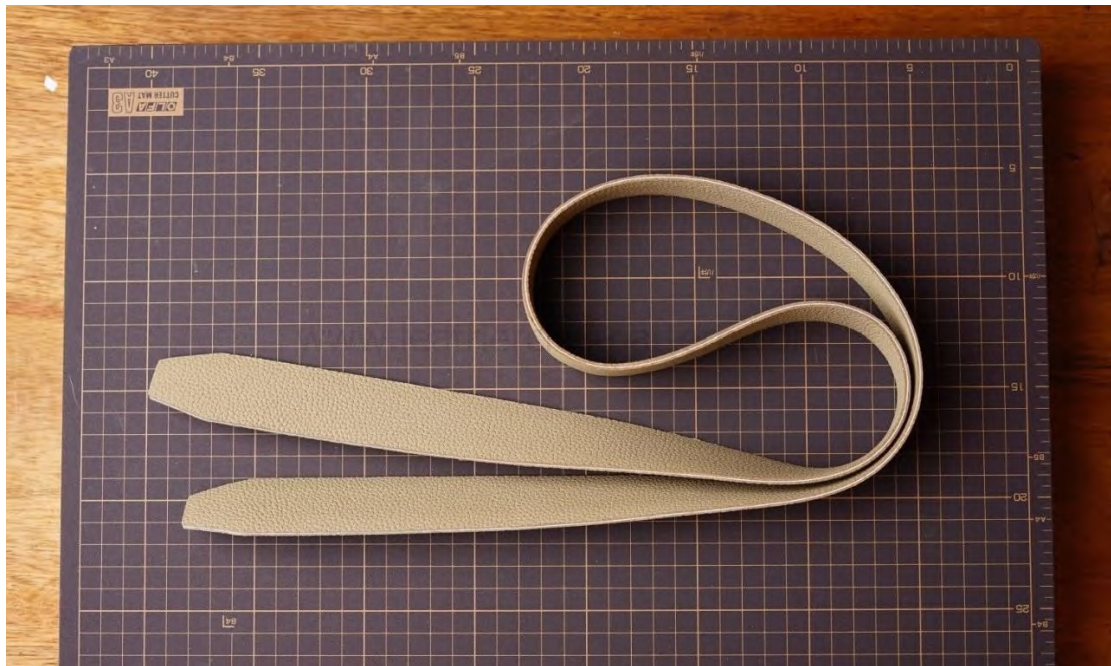
A14.



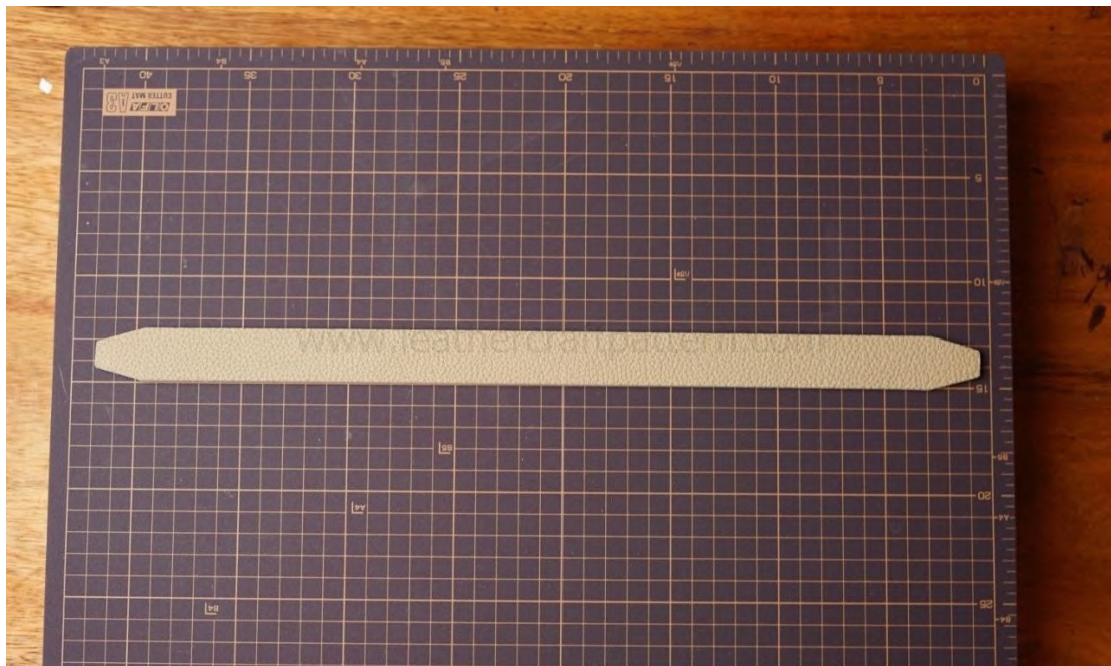
A13.



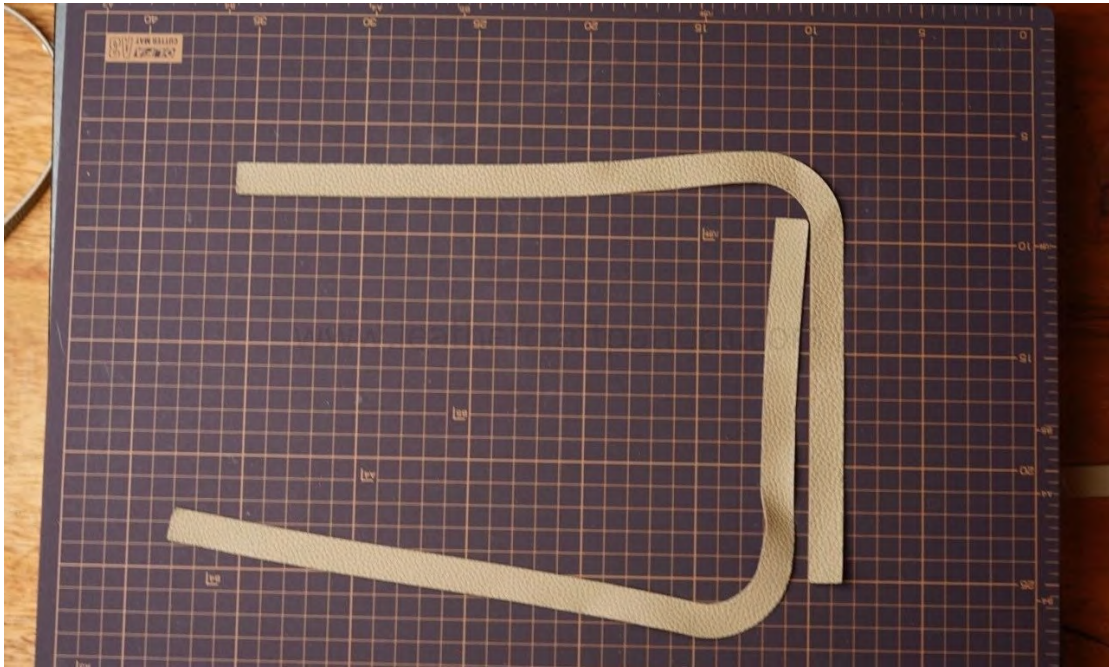
A17.



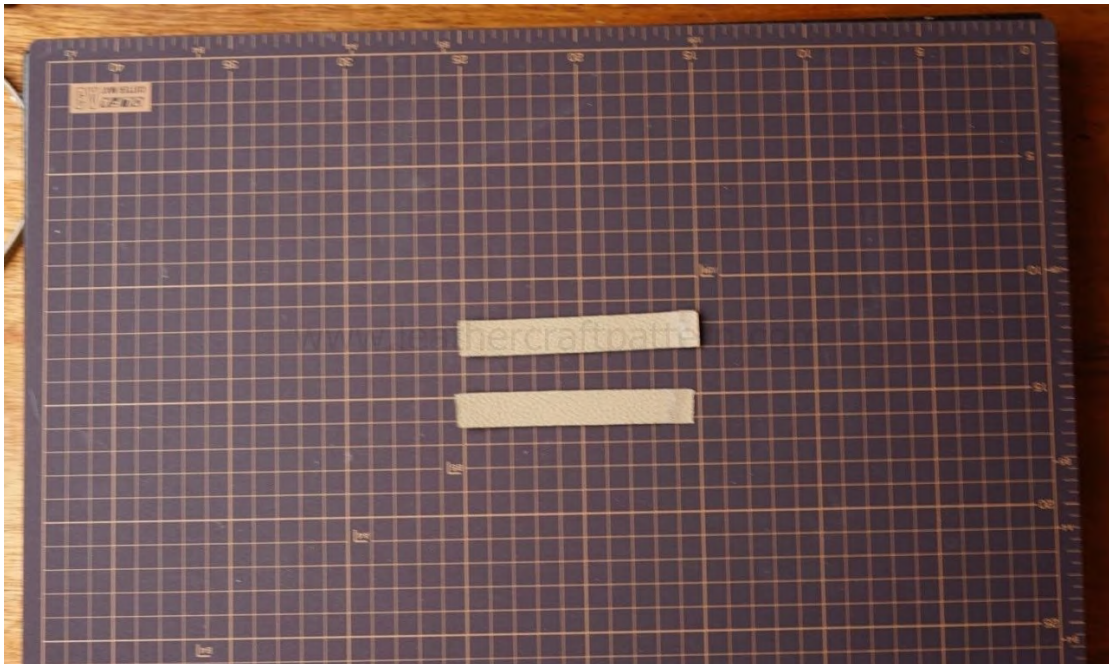
A12.



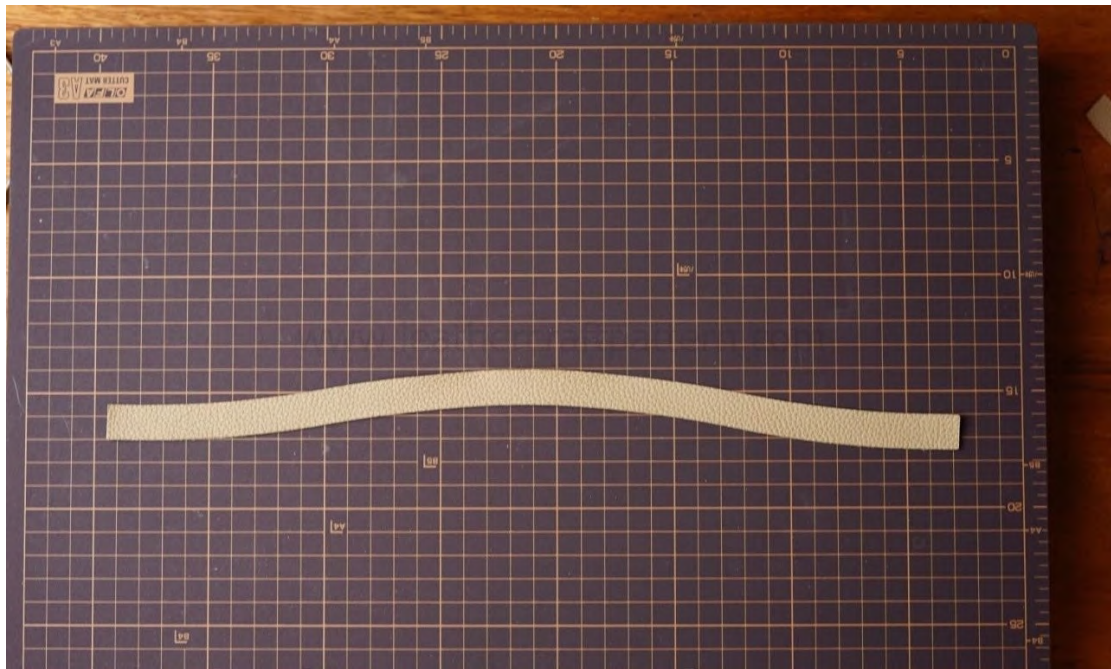
A04 and A05.



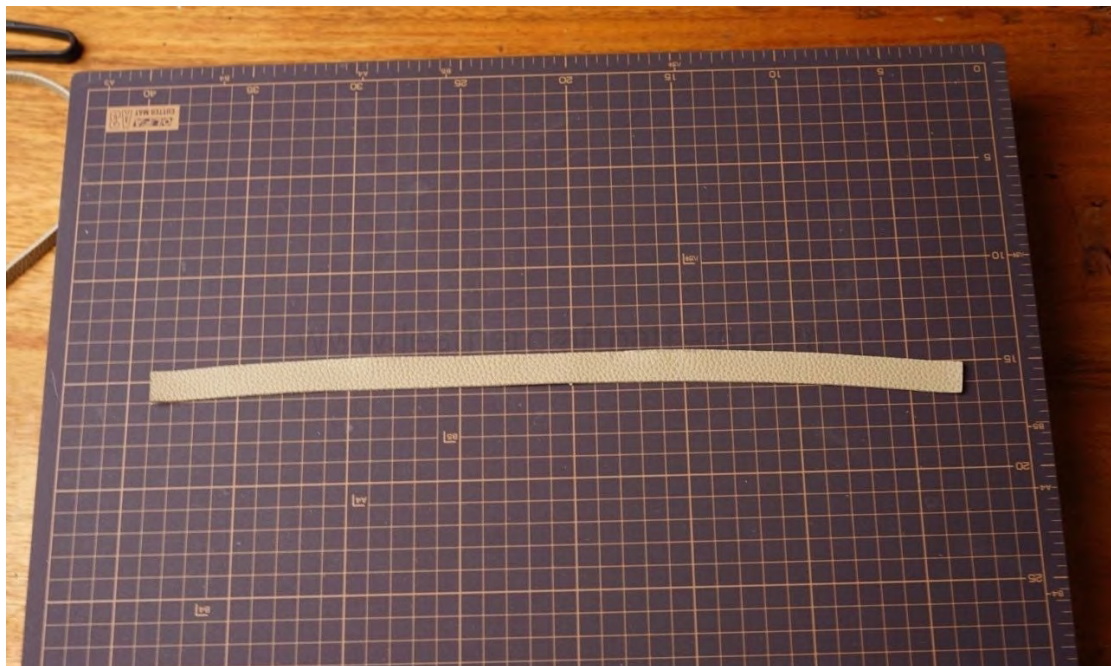
A19.



A06.



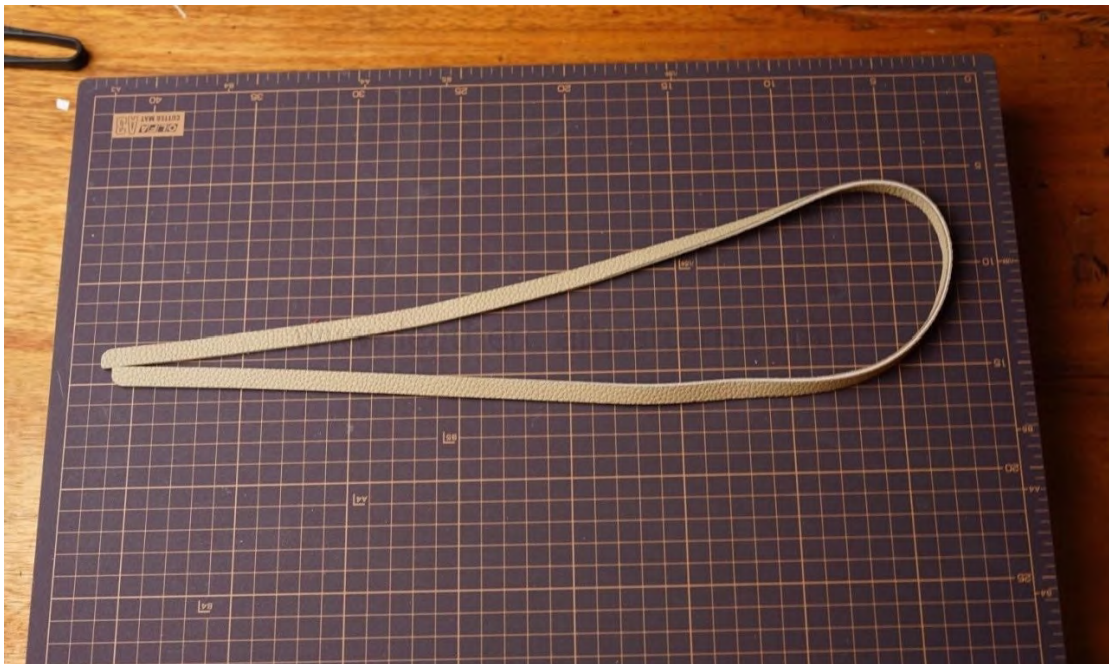
A10.



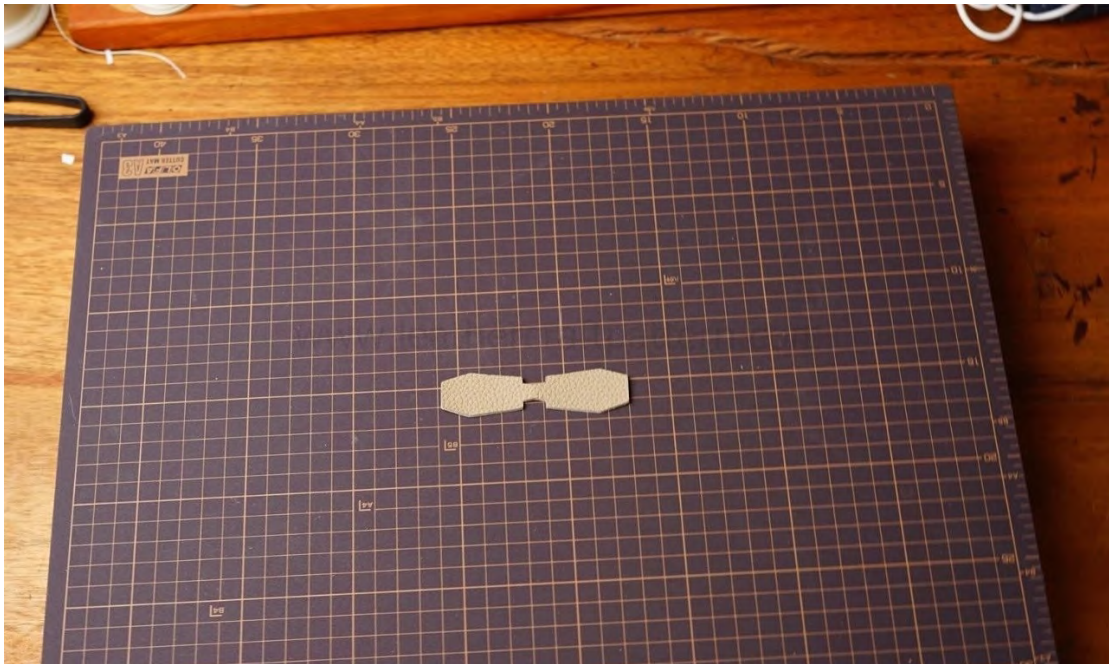
No.3 zipper about 32cm.



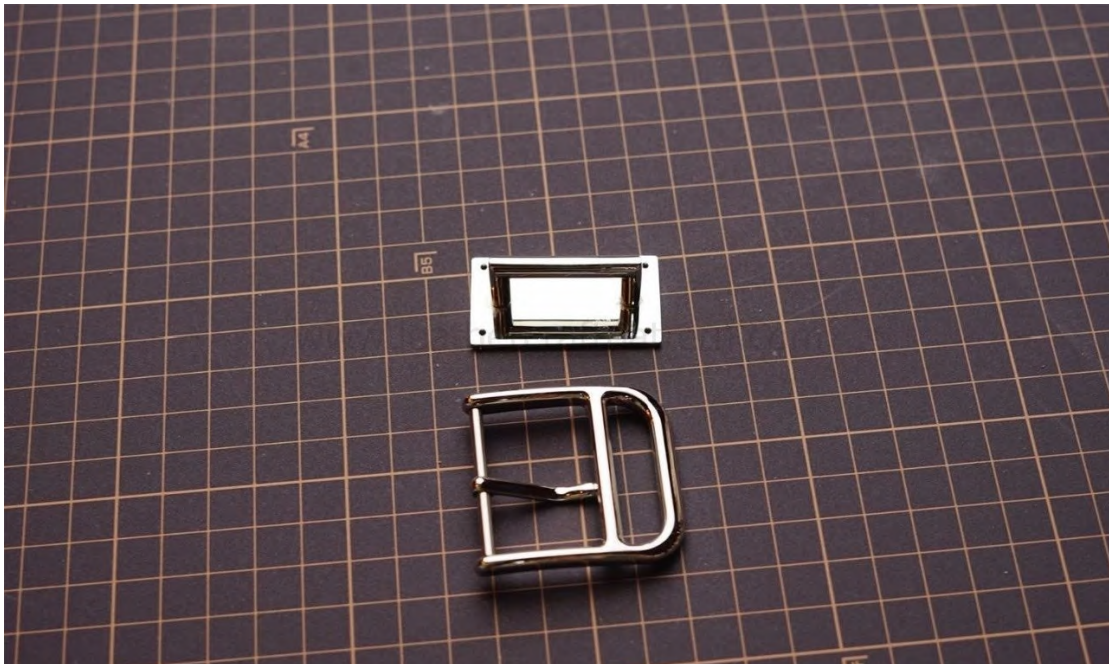
A14.



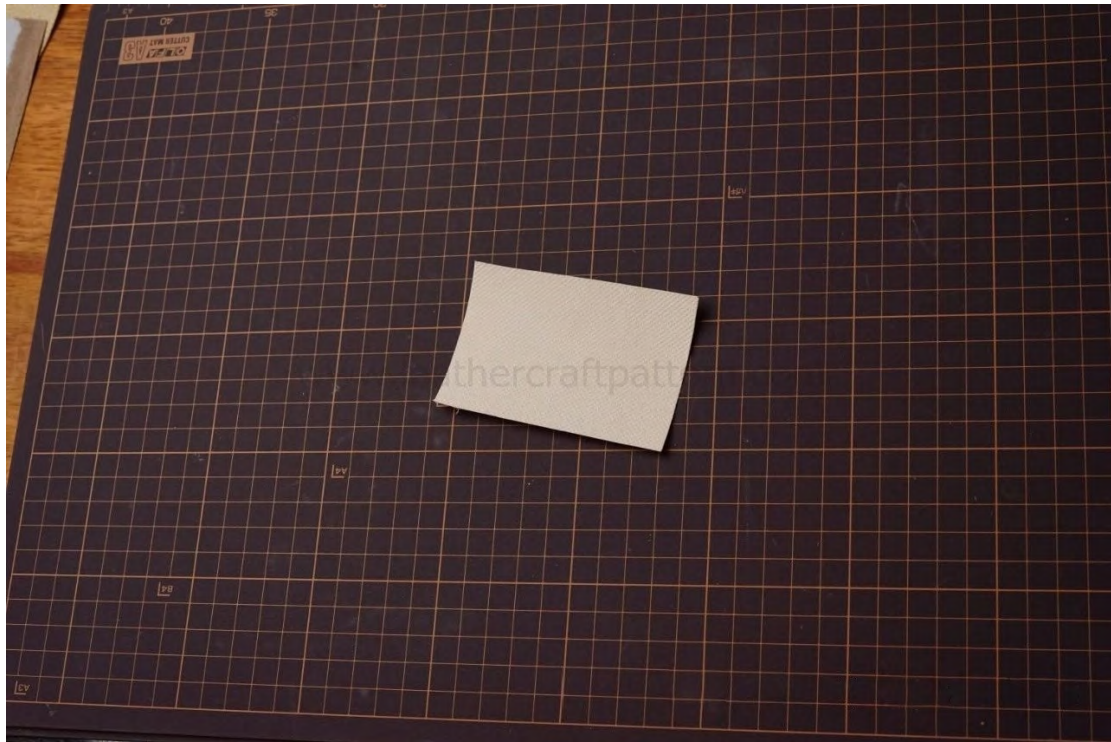
A20.



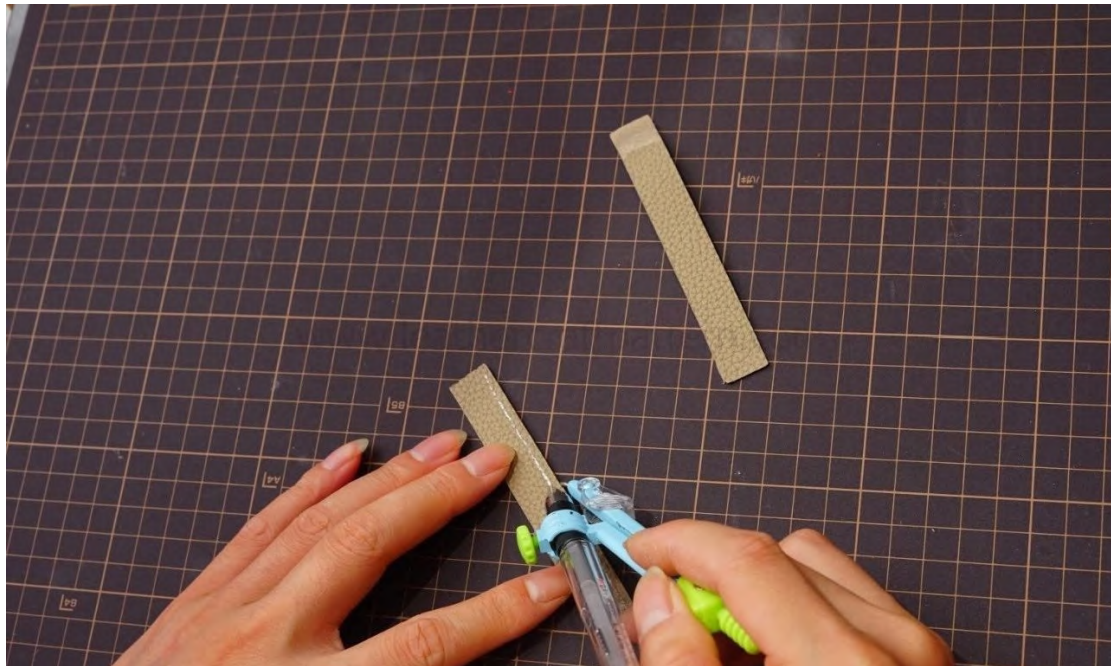
Hardware kit (with zipper slider, stops and puller).



Hardware cover.



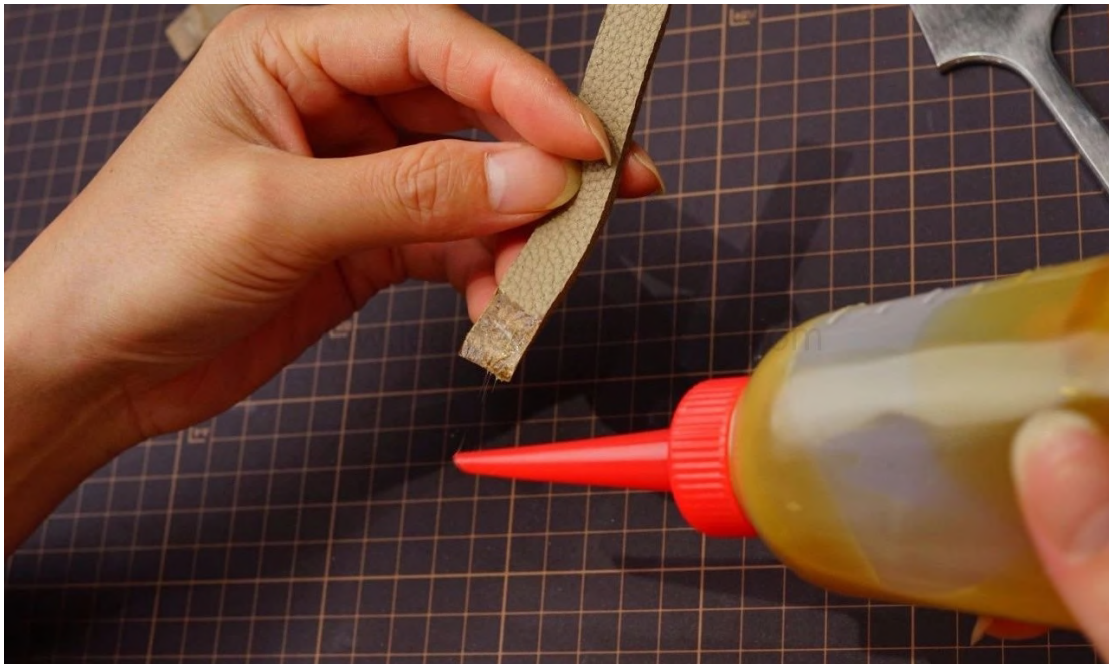
Step 2: Draw stitching line on 2 pieces of leather loops. Thin 2 tips as slope about 1cm.



Step 3: Punch chisel holes.



Step 4: Paint glue on thinned tip and make 2 leather loops.

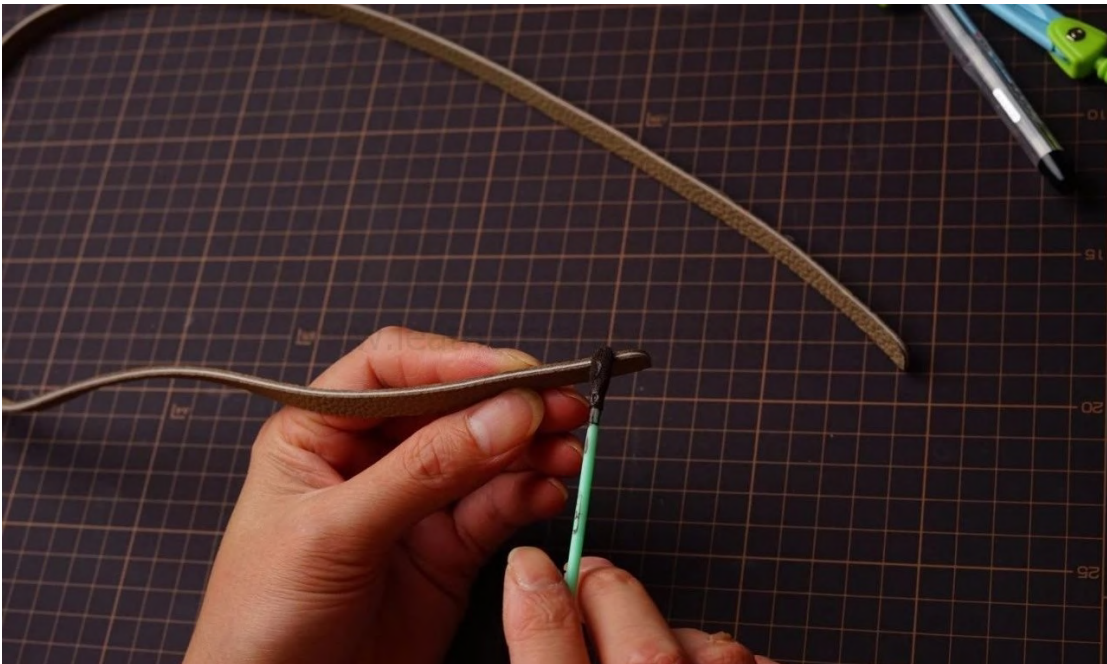




Step 5: Iron decoration line by FN2 tip on A14 rounded edge.



Step 6: Paint leather coat.



Step 7: Glue A04 and A05 on A03 by align with their orienting line.





There are overlap area on bottom side.





Step 8: Draw stitching line and punch chisel holes.





Step 9: Glue A07 on A08 by align with orienting line.





Step 10: Draw stitching line and punch chisel holes.





Step 11: Glue A10 on A11, draw stitching holes and punch chisel holes.







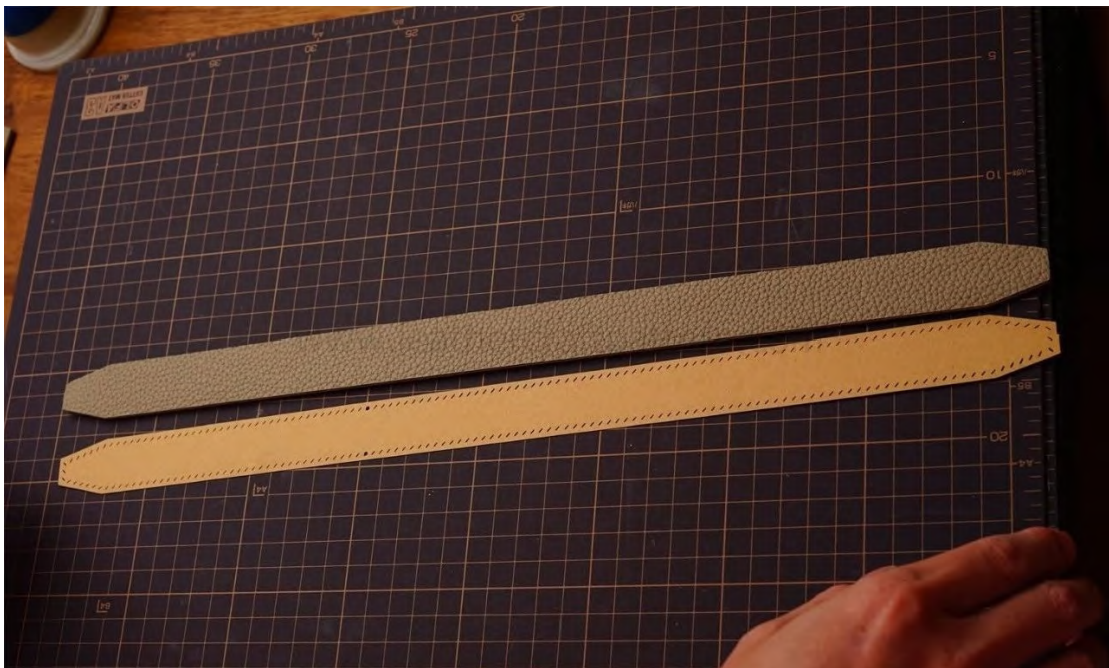
Step 12: Sew and sheat off redundant fabric.





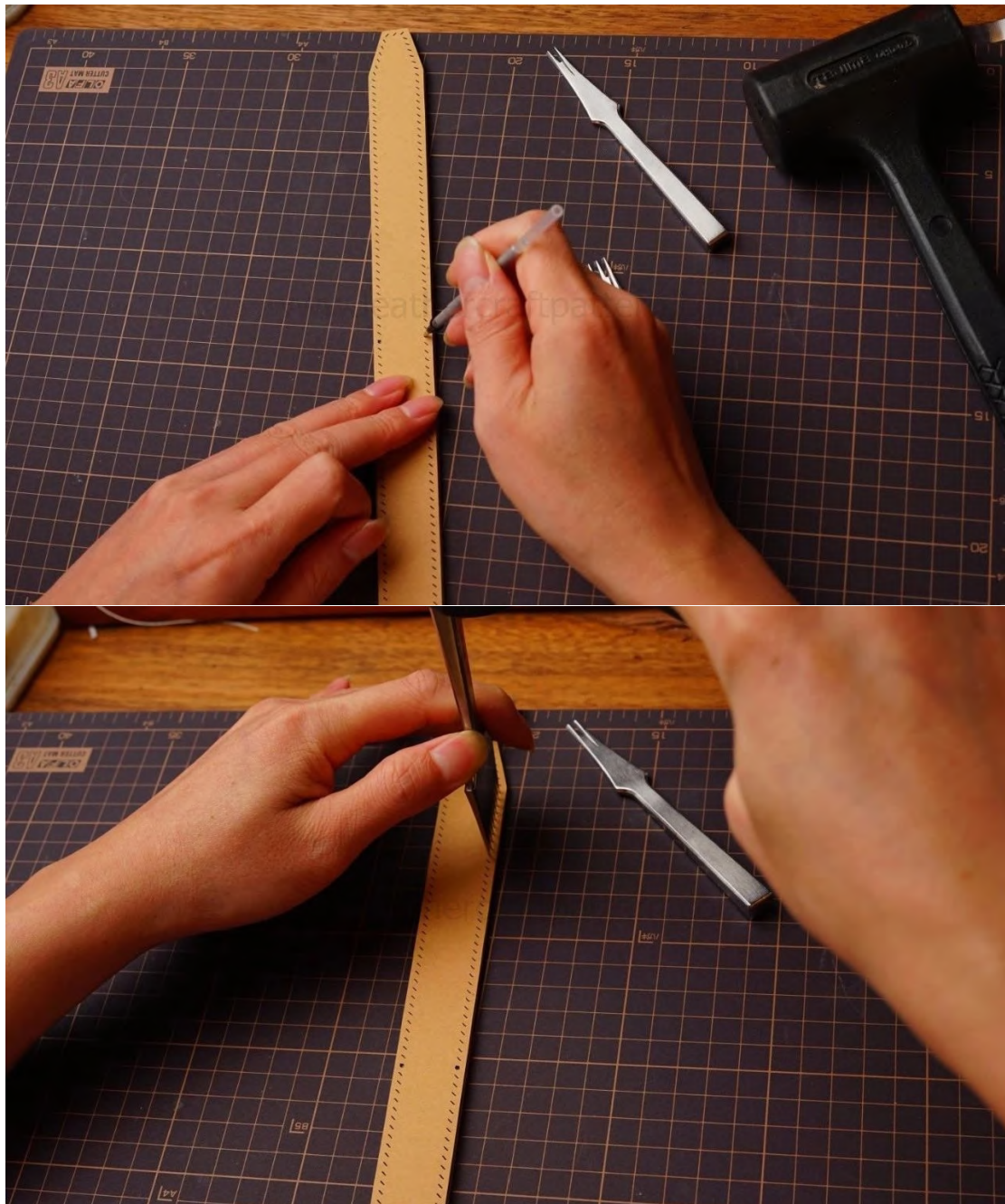


Step 13: Glue pattern on A12 and punch all chisel holes.

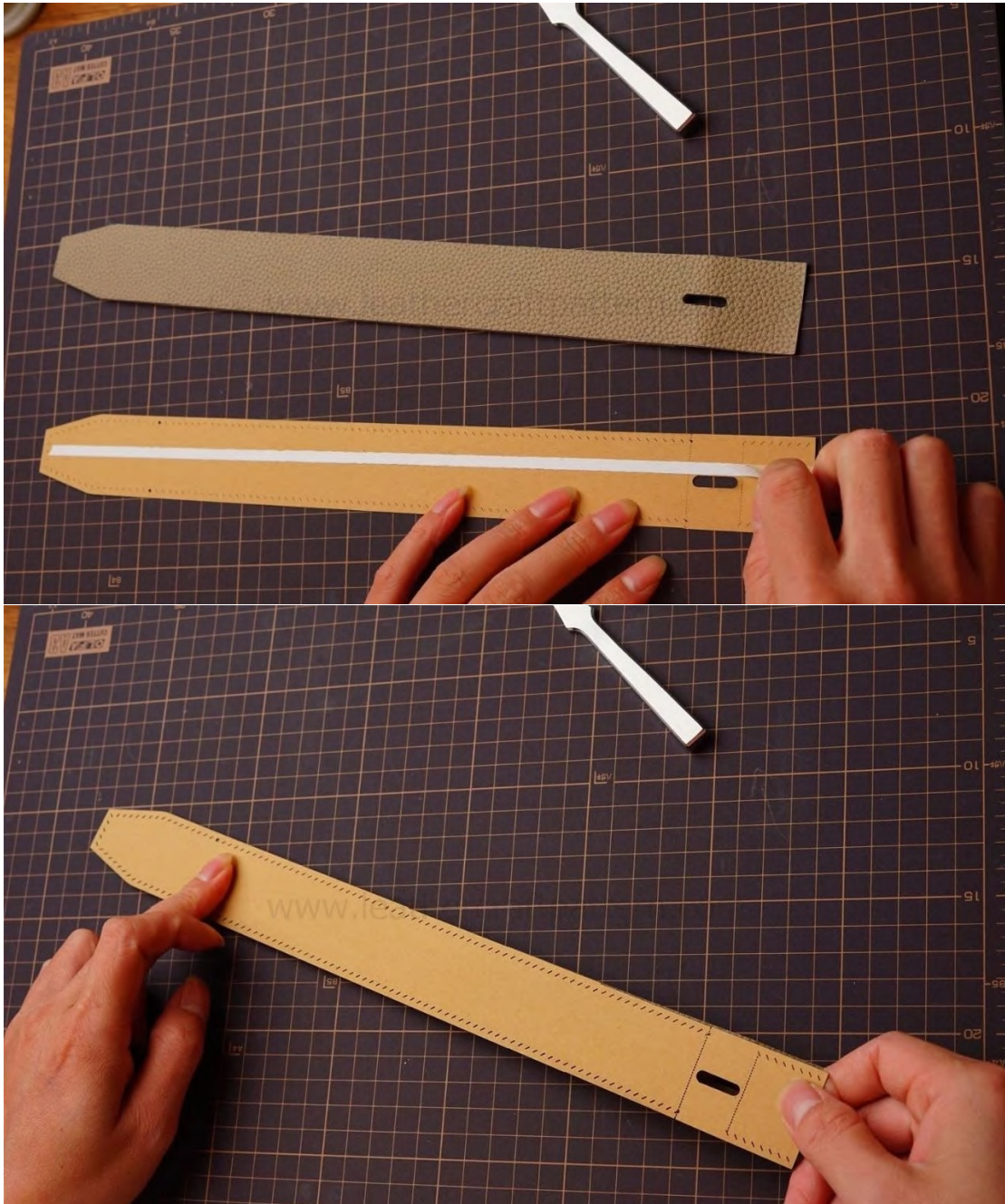


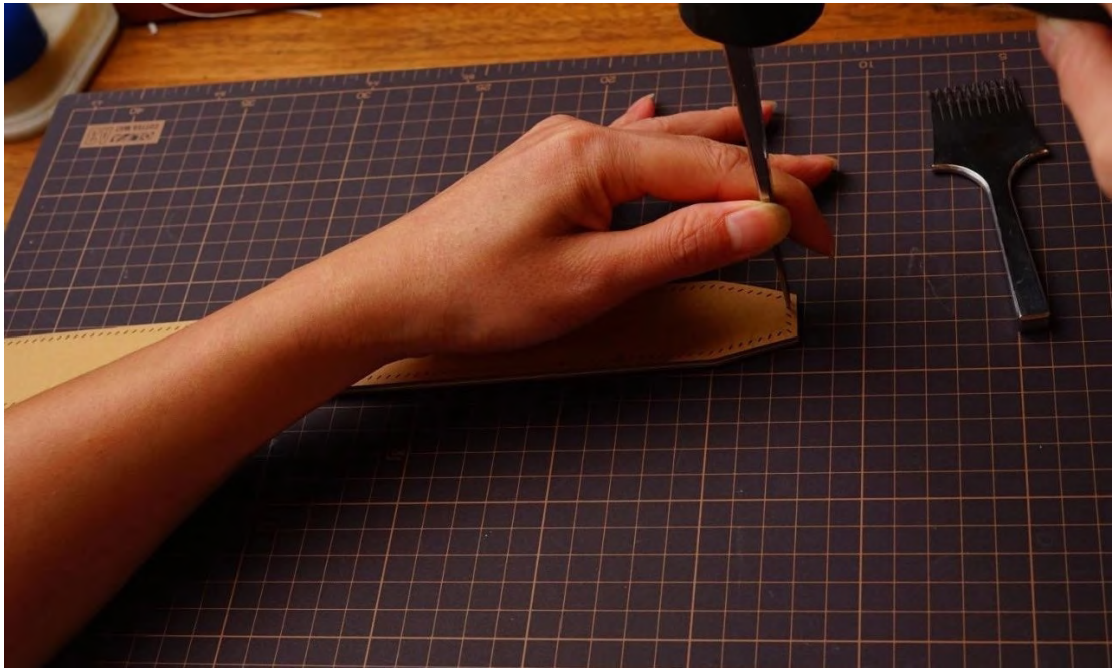


Step 14: Mark 2 green circles.



Step 15 Glue pattern on A16 and punch all chisel holes.

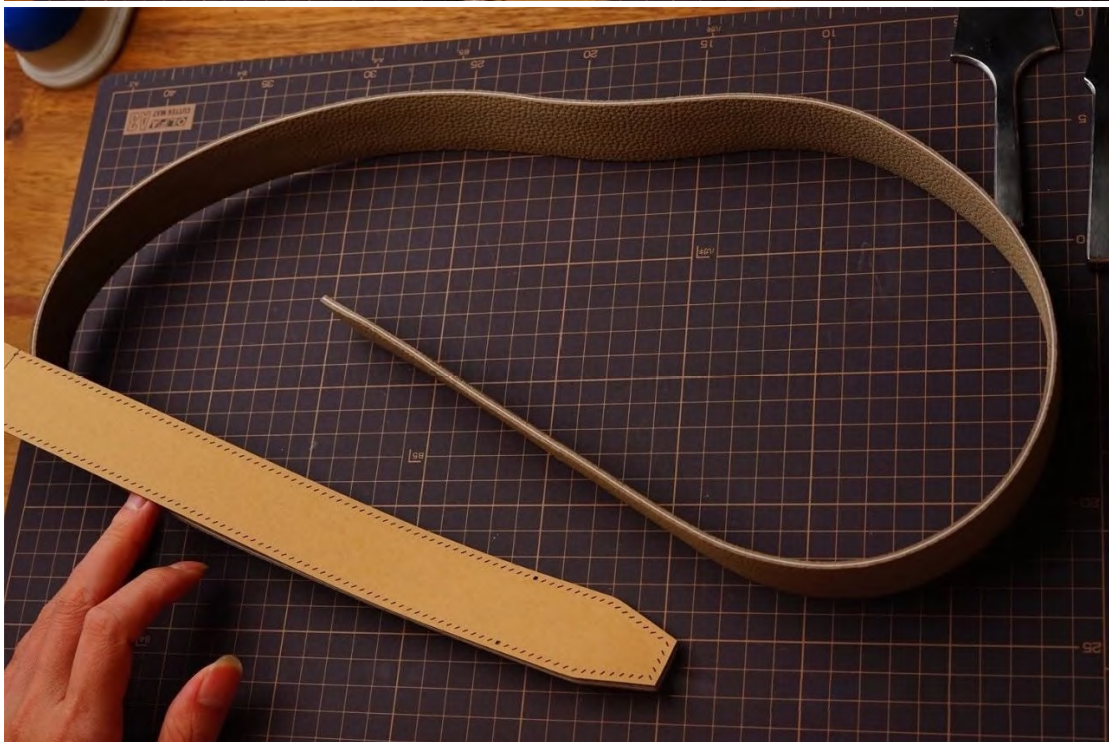
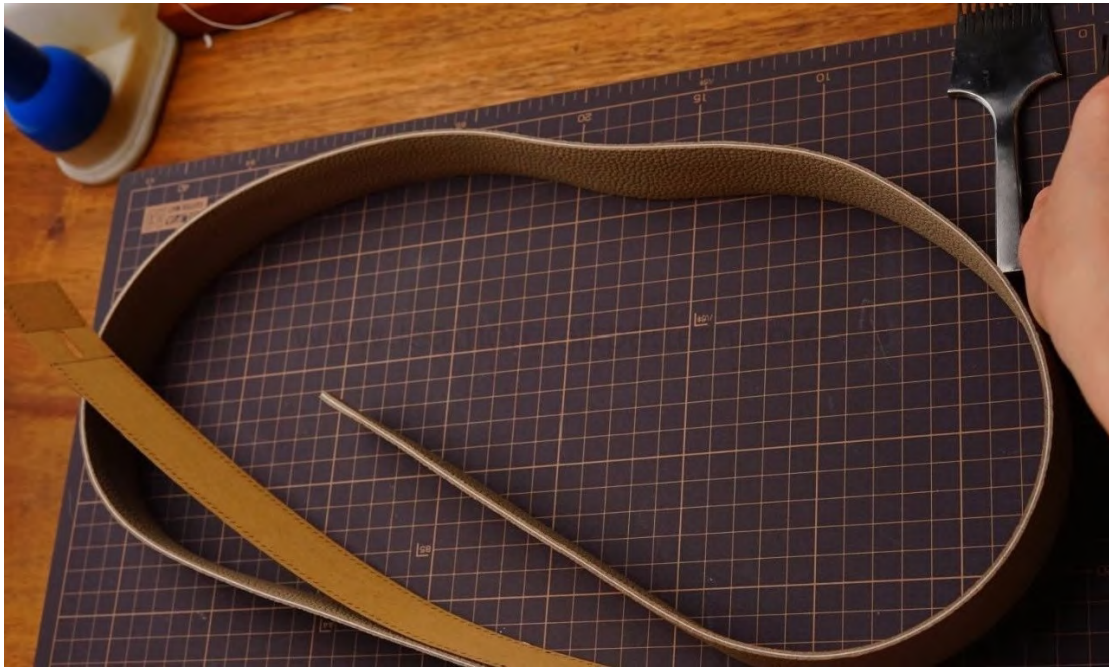




Step 17: Mark 2 green holes.



Step 18: Glue pattern on A17, mark 4 green circles, and ONLY punch green chisel holes.





Step 19: Draw orange stitching line.

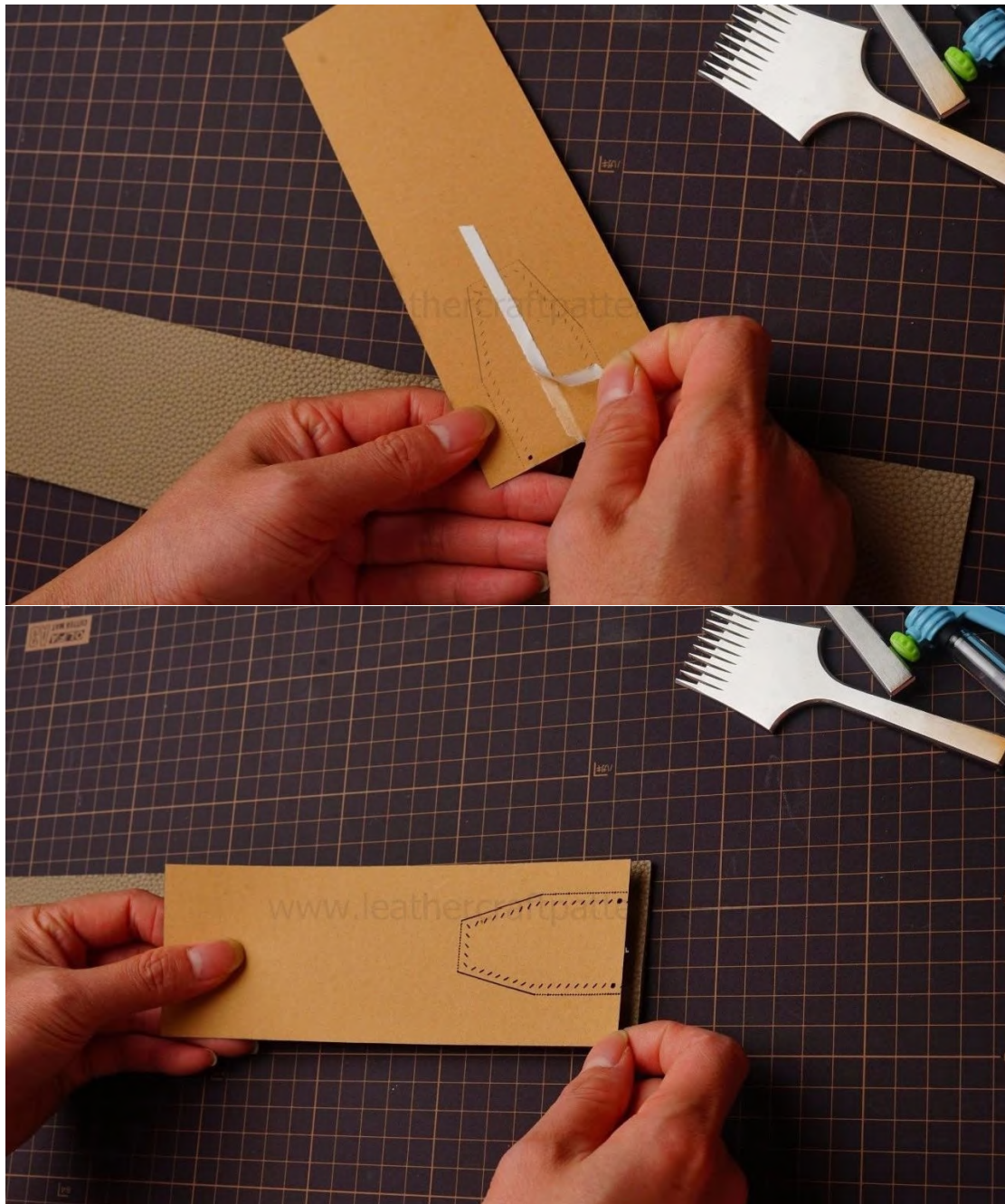


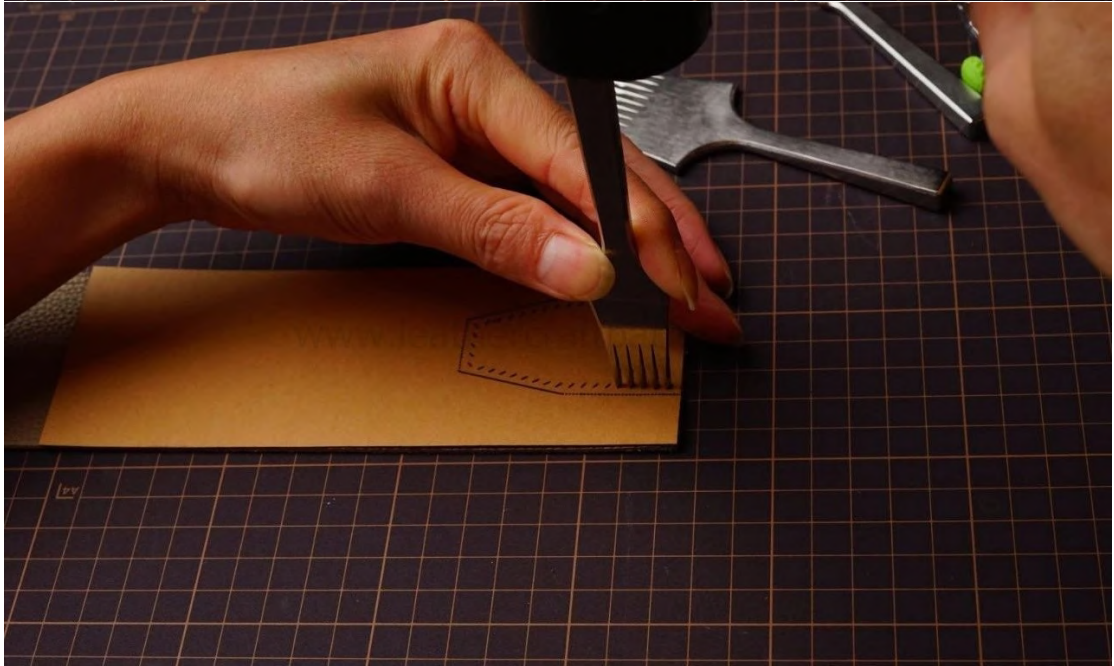
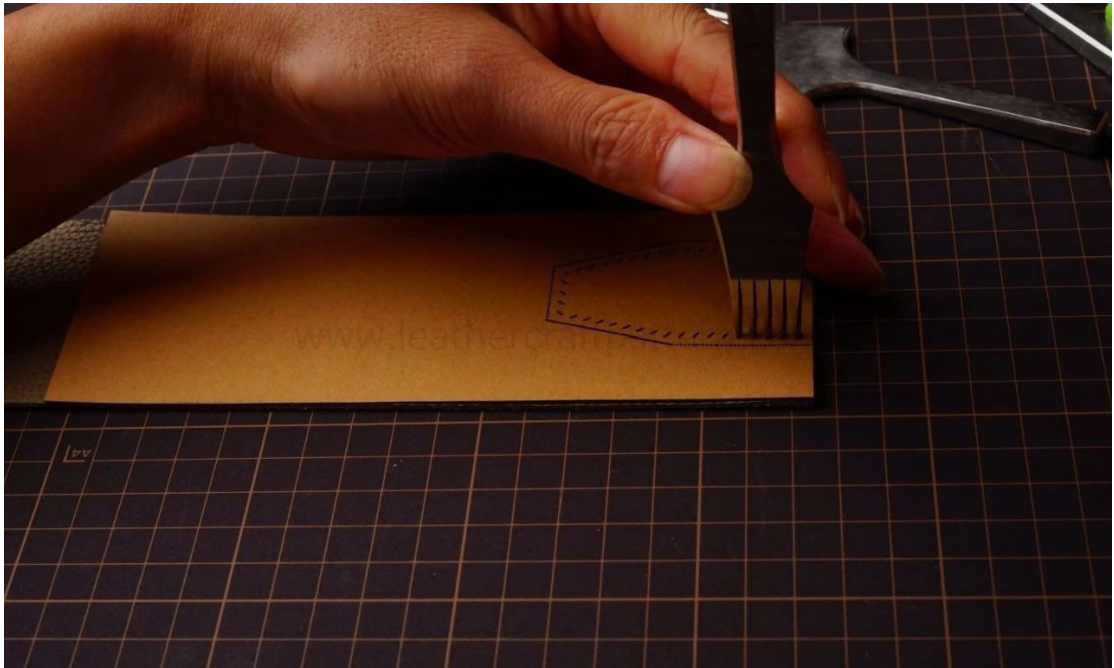
Step 20: Punch chisel holes on orange stitching line.



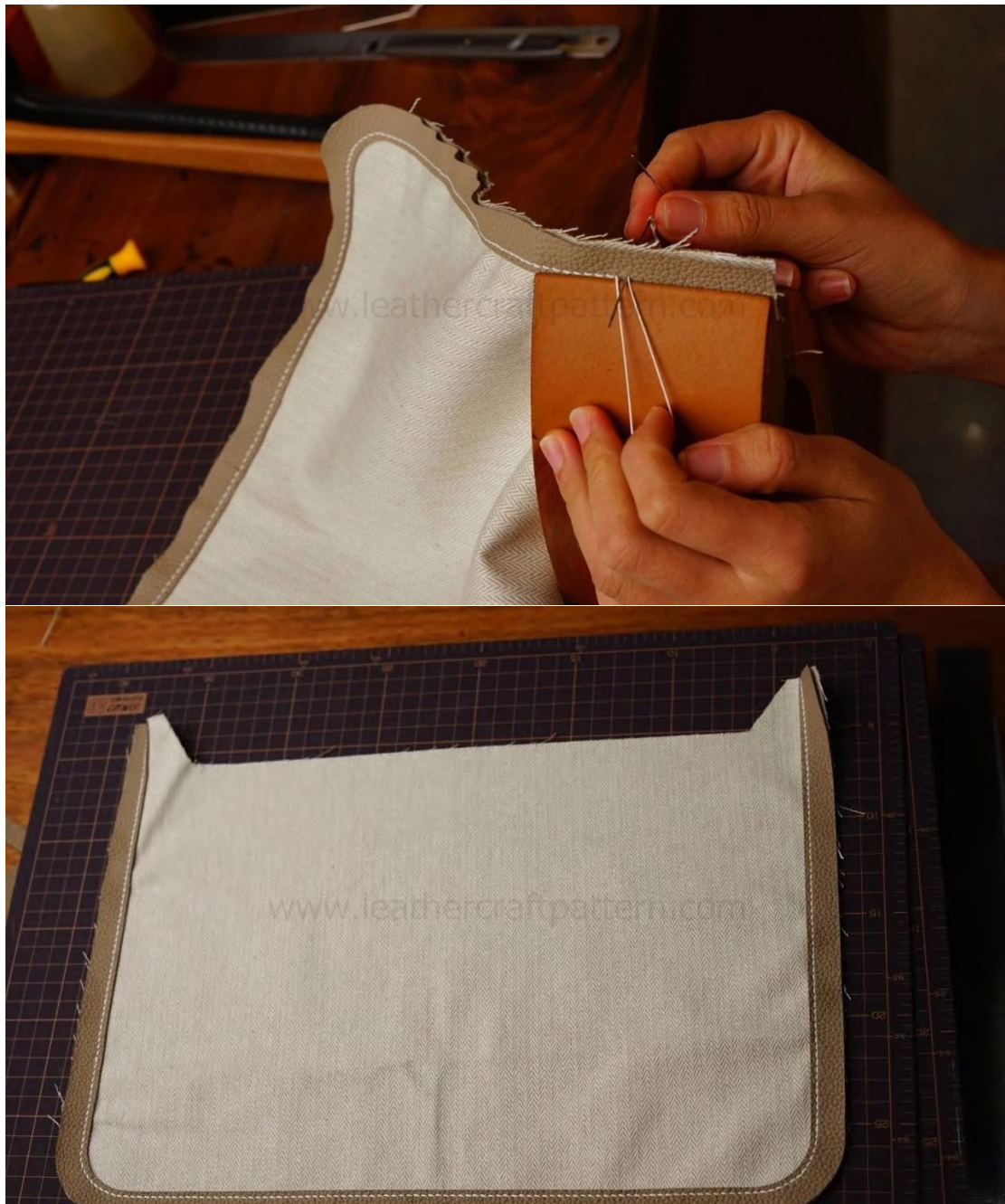


Step 21: Glue pattern on A13, and punch chisel holes.





Step 22: Sew A03, A04 and A05.



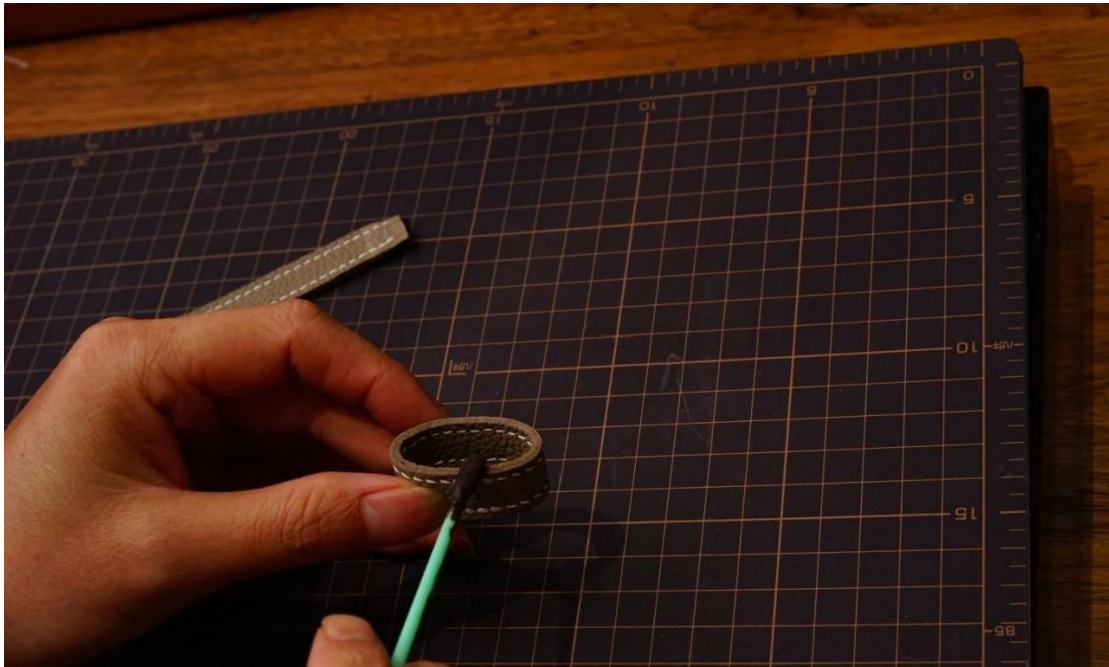
Step 23: Sew ONE leather loop.



Step 24: Iron decoration line on leather loop.



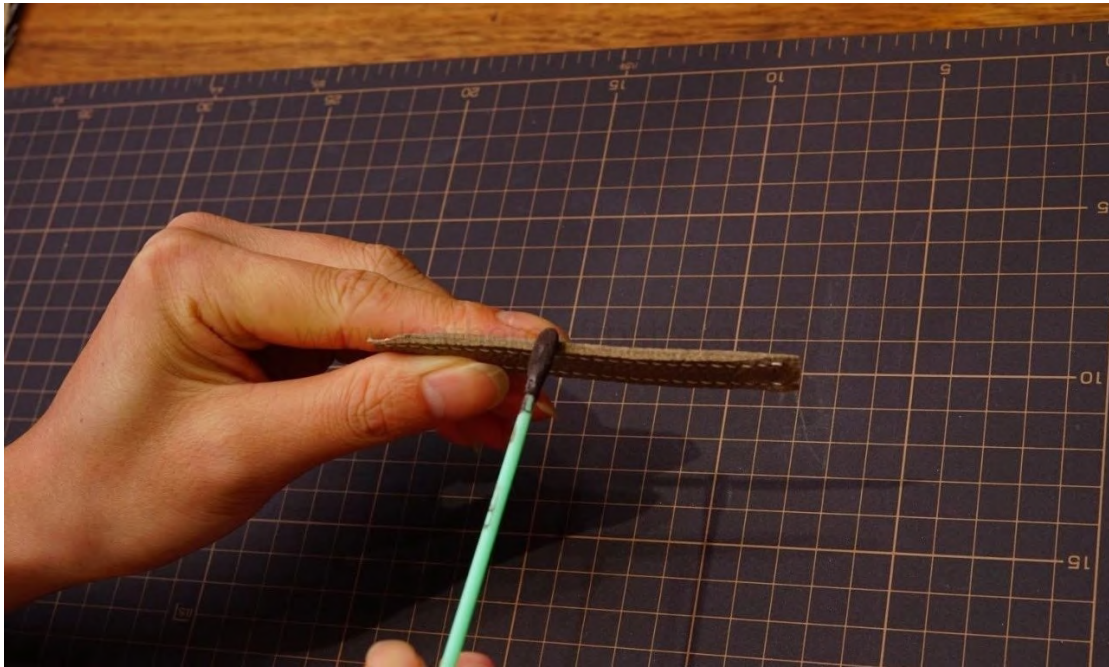
Step 25: Paint leather coat on edge.



Step 26: Iron decoration line on the other leather loop.



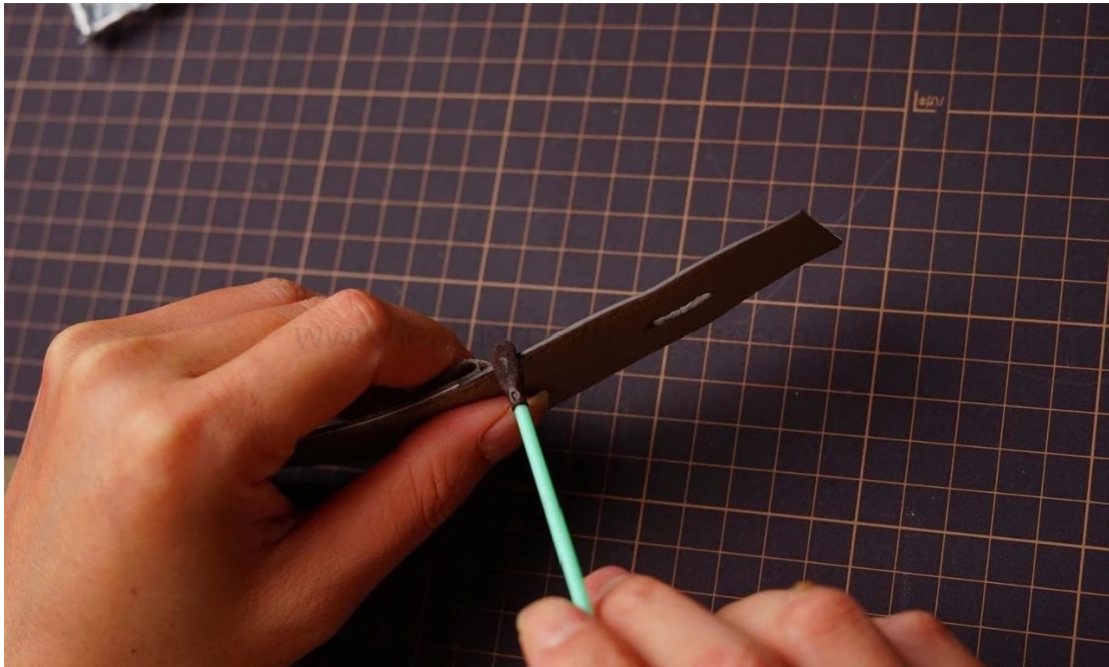
Step 27: Paint leather coat on edges.



Step 28: Sew A12, ONLY sew green stitching line.



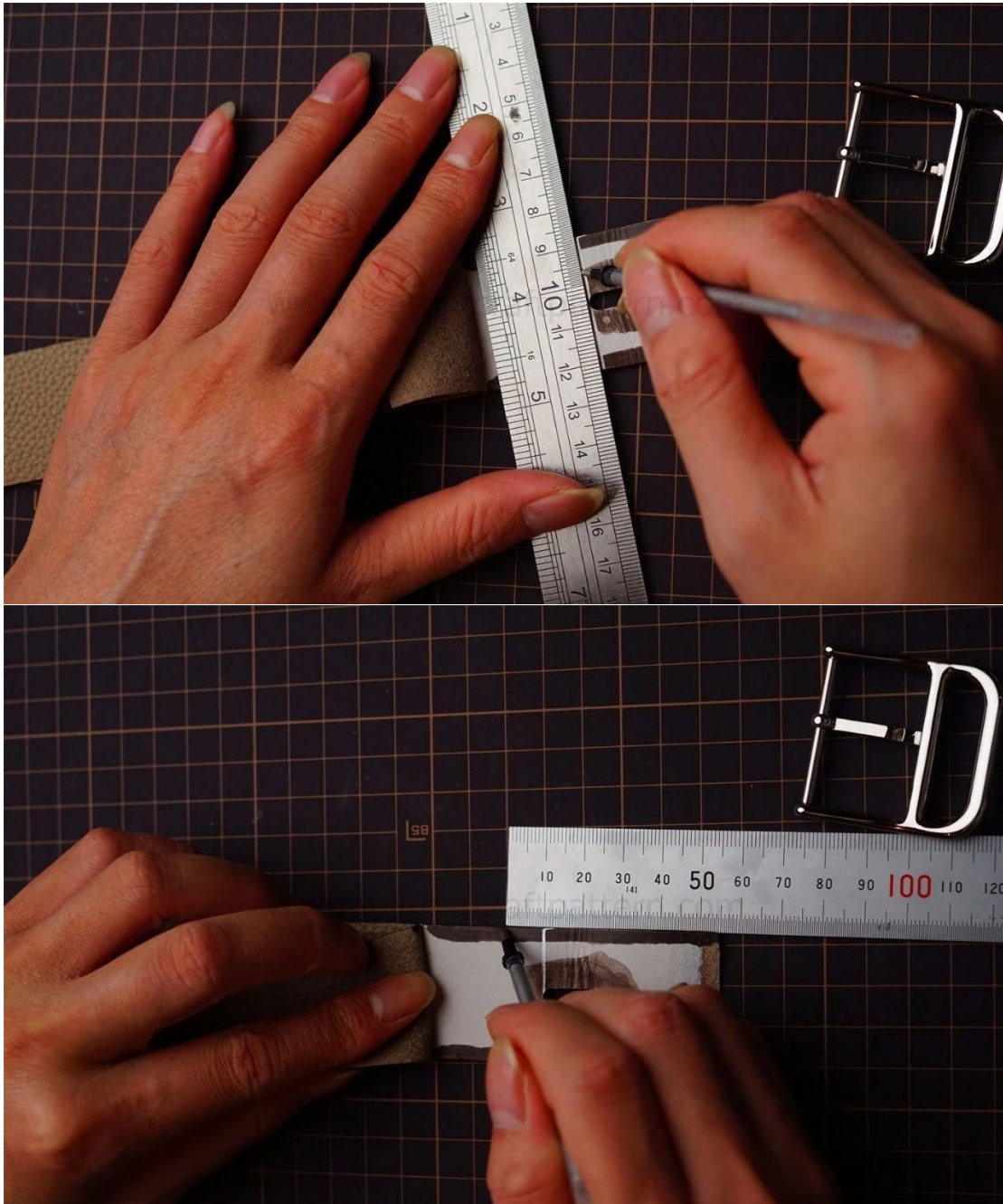
Step 29: Tear open one tip of A16. Paint leather coat on tear open edge.

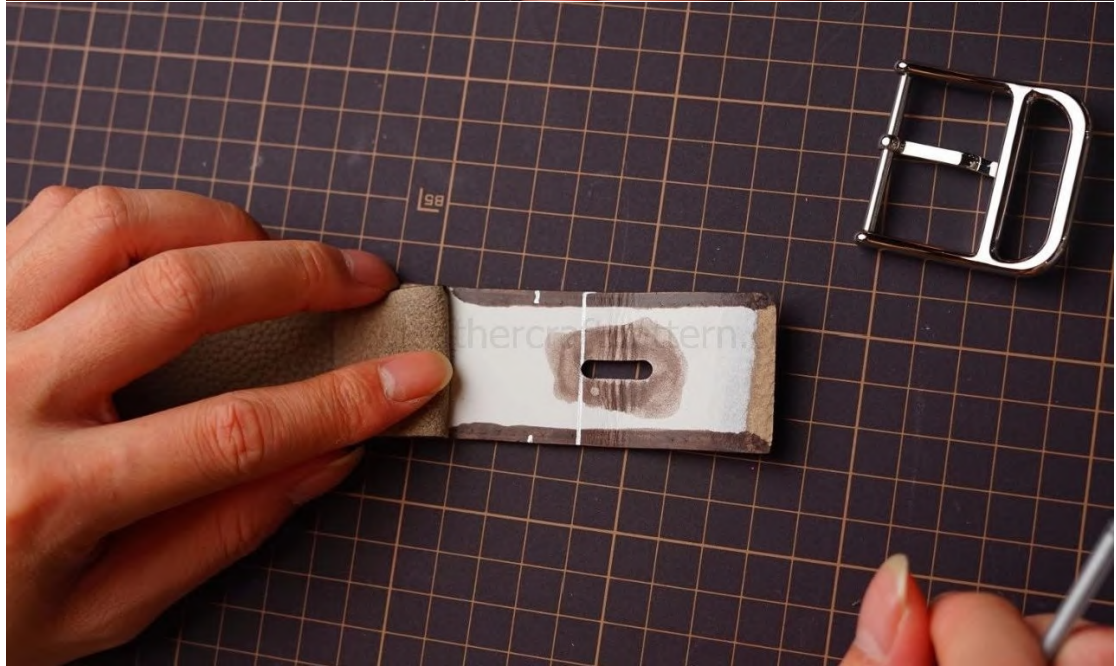
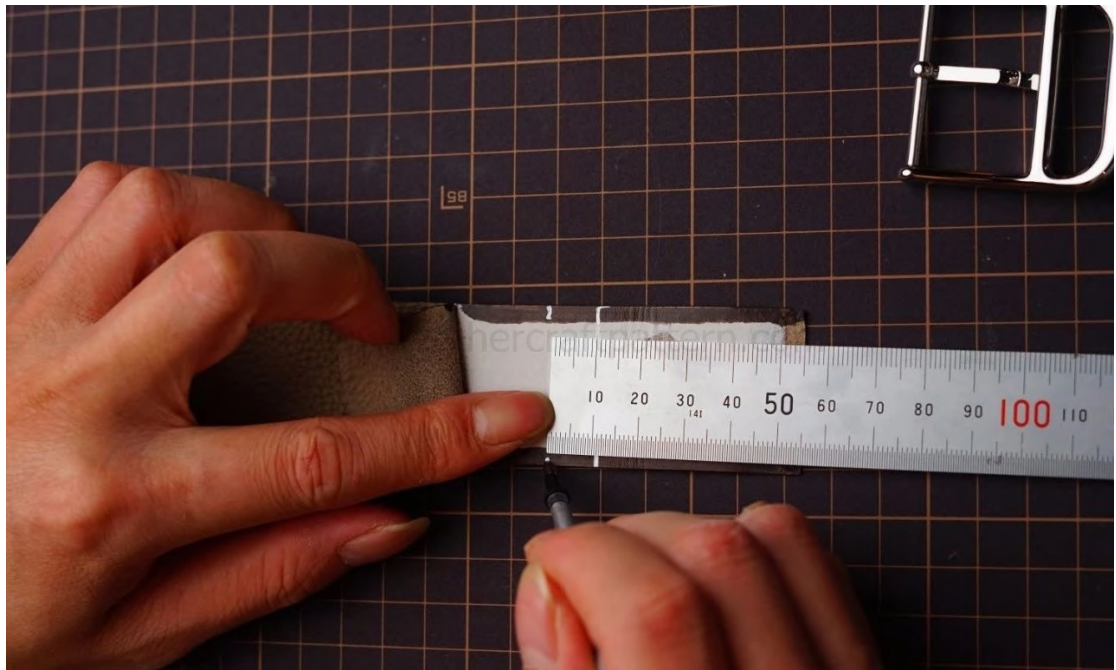


Step 30: Paint more here will make your work nice looking.



Step 31: Draw leather loop orienting line. Leather loop orienting line is away from hole edge 10mm.





Step 32: Paint glue.



Step 33: Paint glue on tips of the leather loop.





Step 34: Glue it here as a ring.





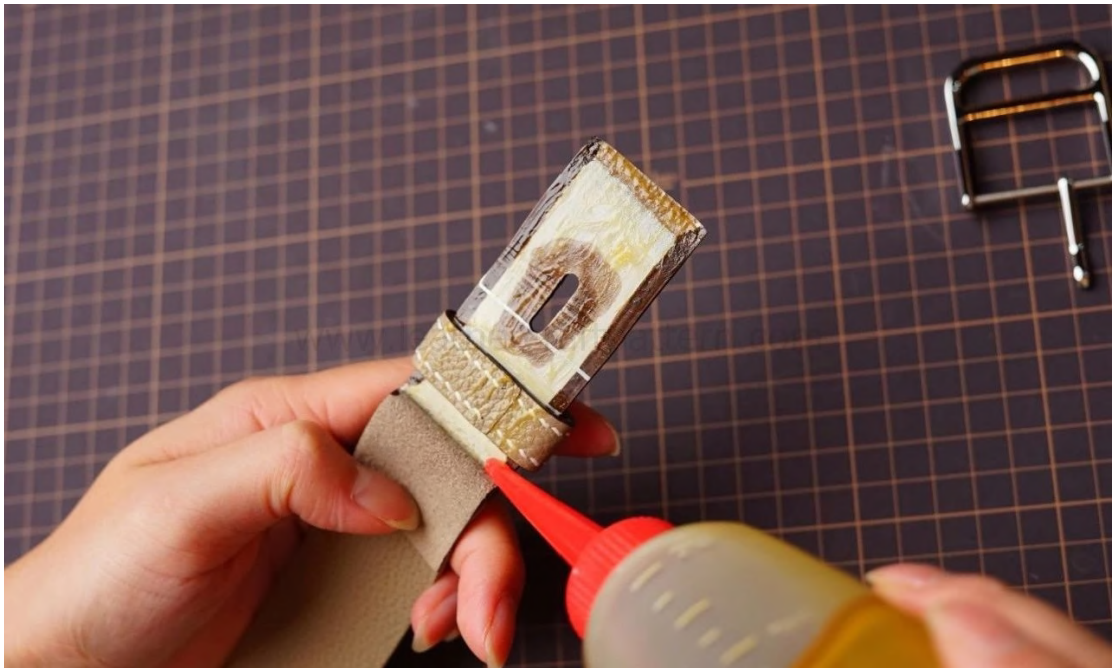


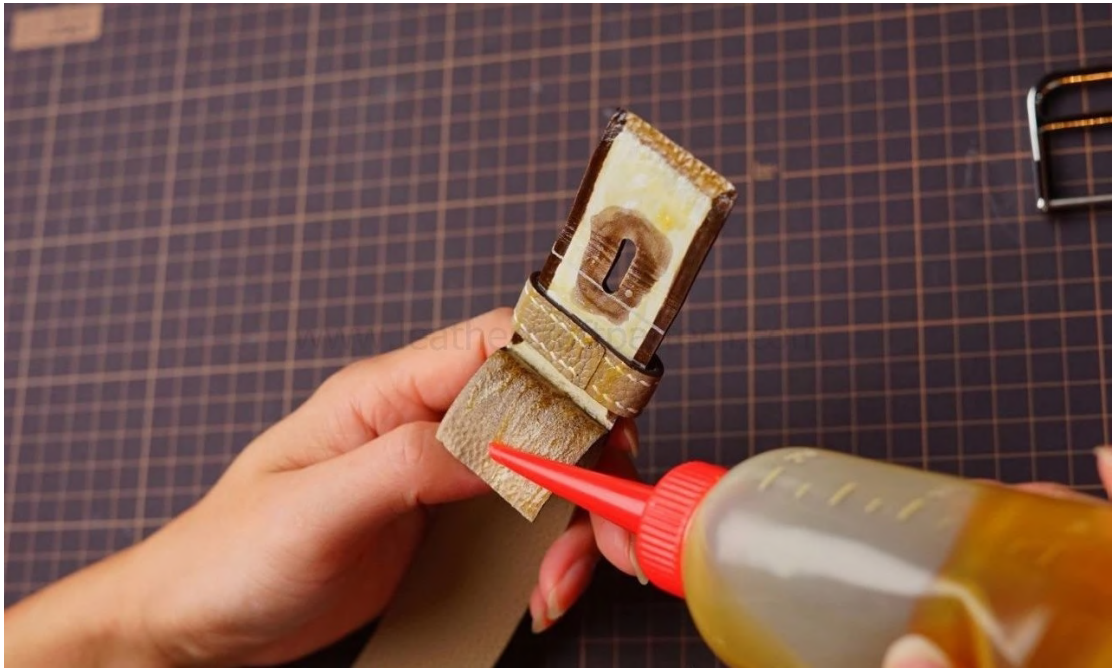
Step 35: Punch chisel holes and sew it here.





Step 36: Supply more glue.





Step 37: Install buckle here.







Step 38: Sew orange stitching line.



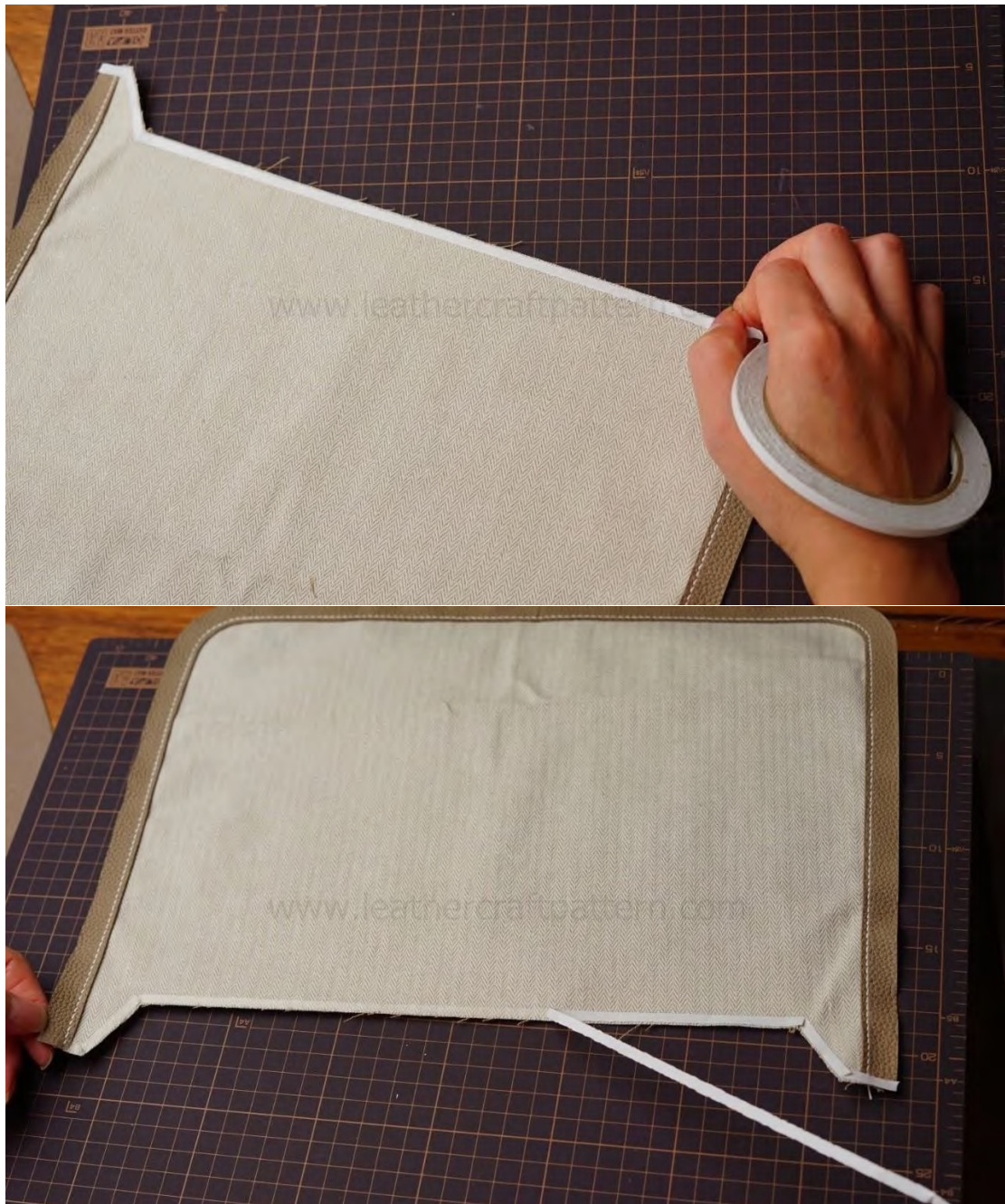
Step 39: Paint leather on zipper window.



Step 40: Shear off redundant A03 out of the stitching line.

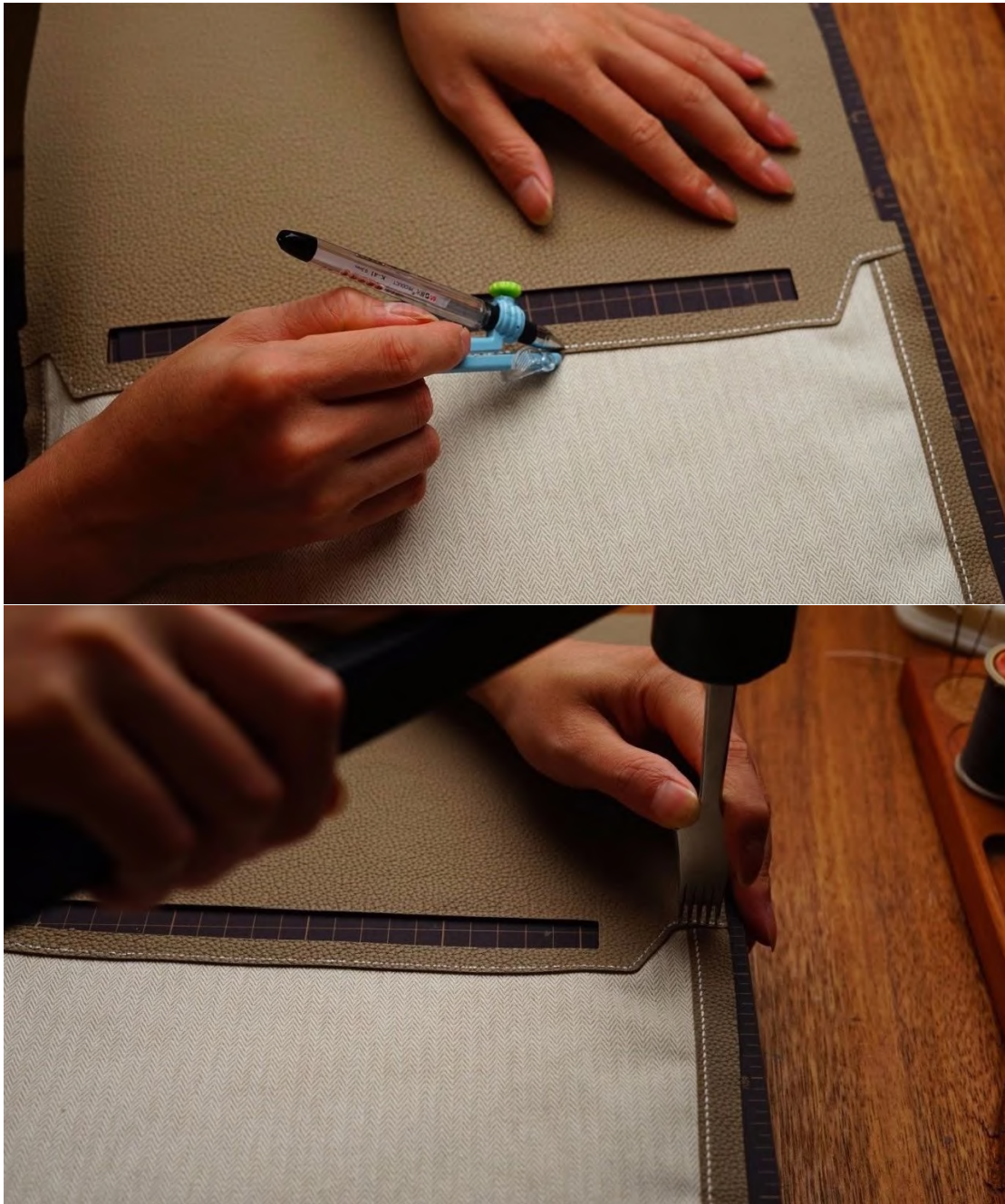


Step 41: Glue A02 with A03 by align with orienting line.





Step 42: Draw stitching line and punch chisel holes.





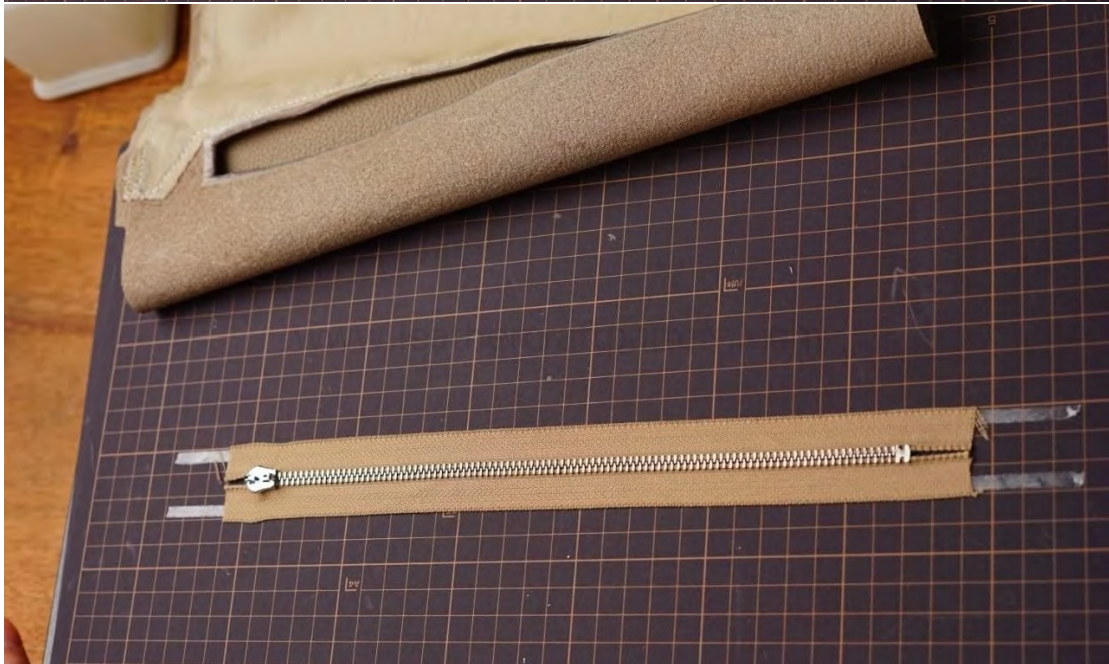
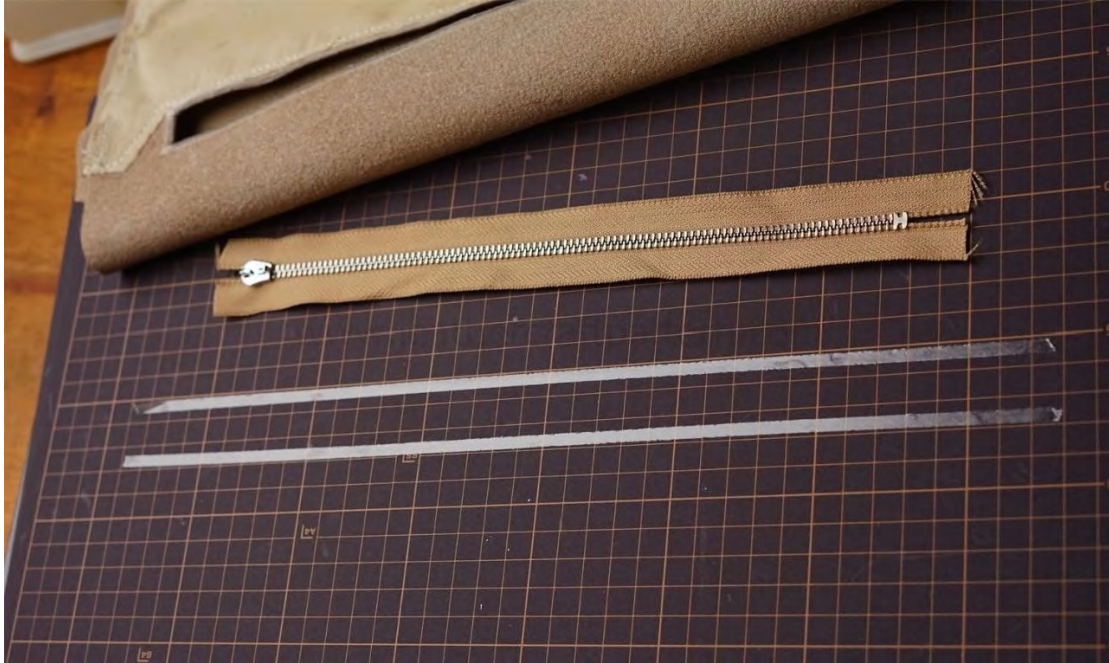
Step 43: Sew.



Step 44: Glue tape on zipper window.



Step 45: Glue zipper on desk by tape (We had install zipper slider and stops, keep the teeth about 265mm), this operate will make your zipper straight enough when you glue zipper on zipper window.



Step 46: Glue zipper on zipper window.



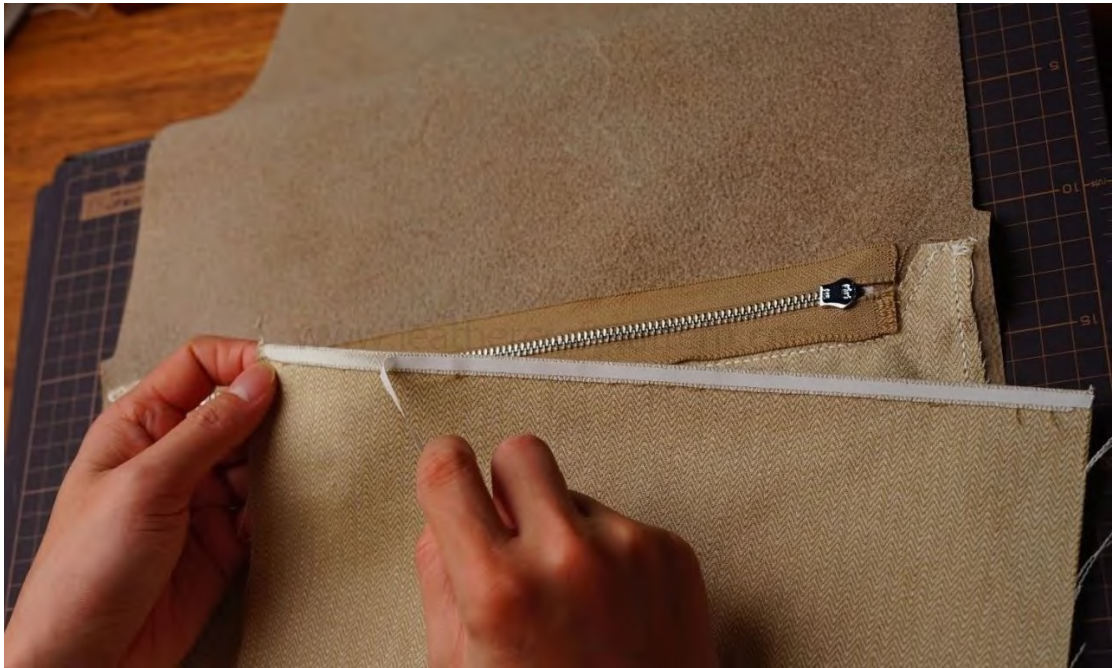
Step 47: Glue tape and fold A18 edge.



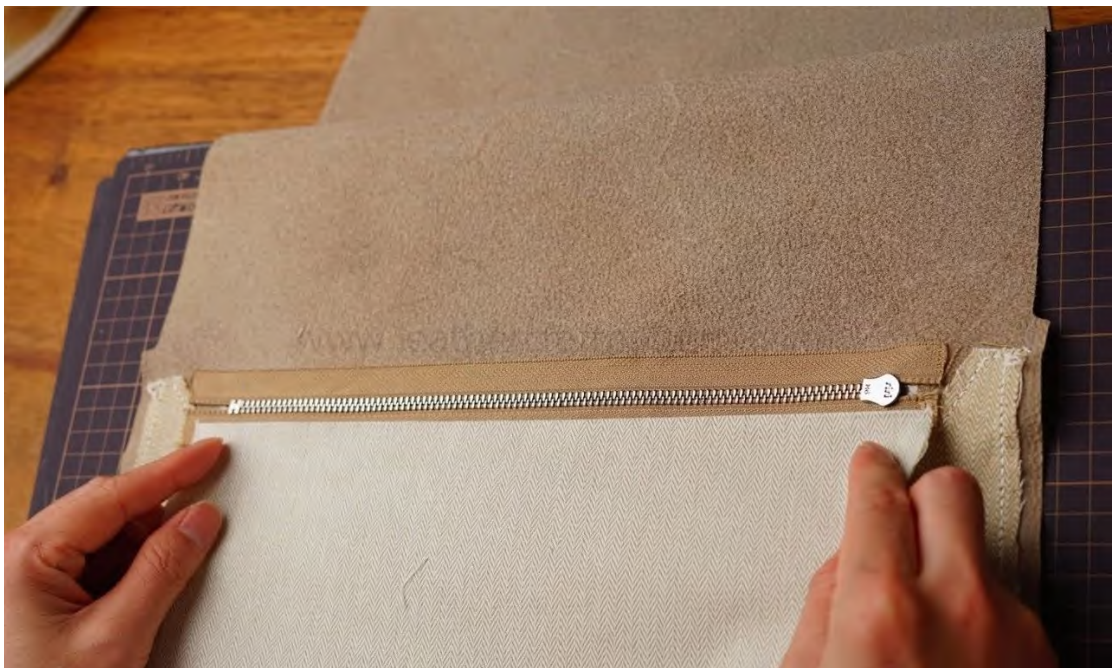


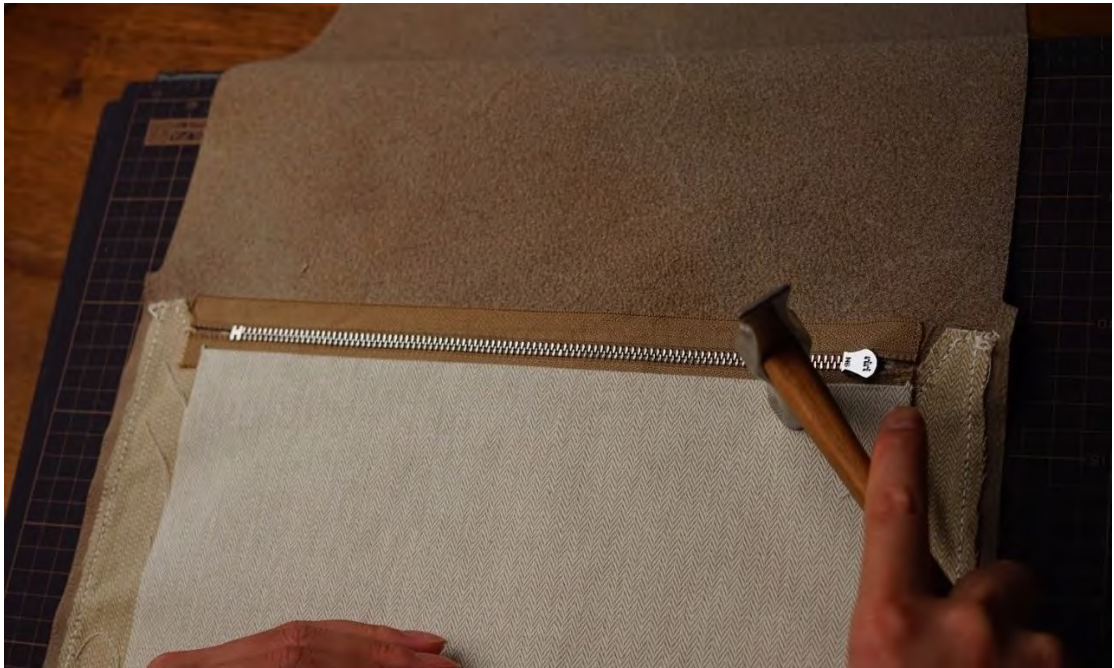
Step 48: Glue tape on folded edge.





Step 49: Glue it on down side of zipper window.





Step 50: Draw downside stitching line on zipper window.



Step 51: Punch chisel holes and sew.





Step 52: Fold A18 and glue the bottom edge on upside zipper window.





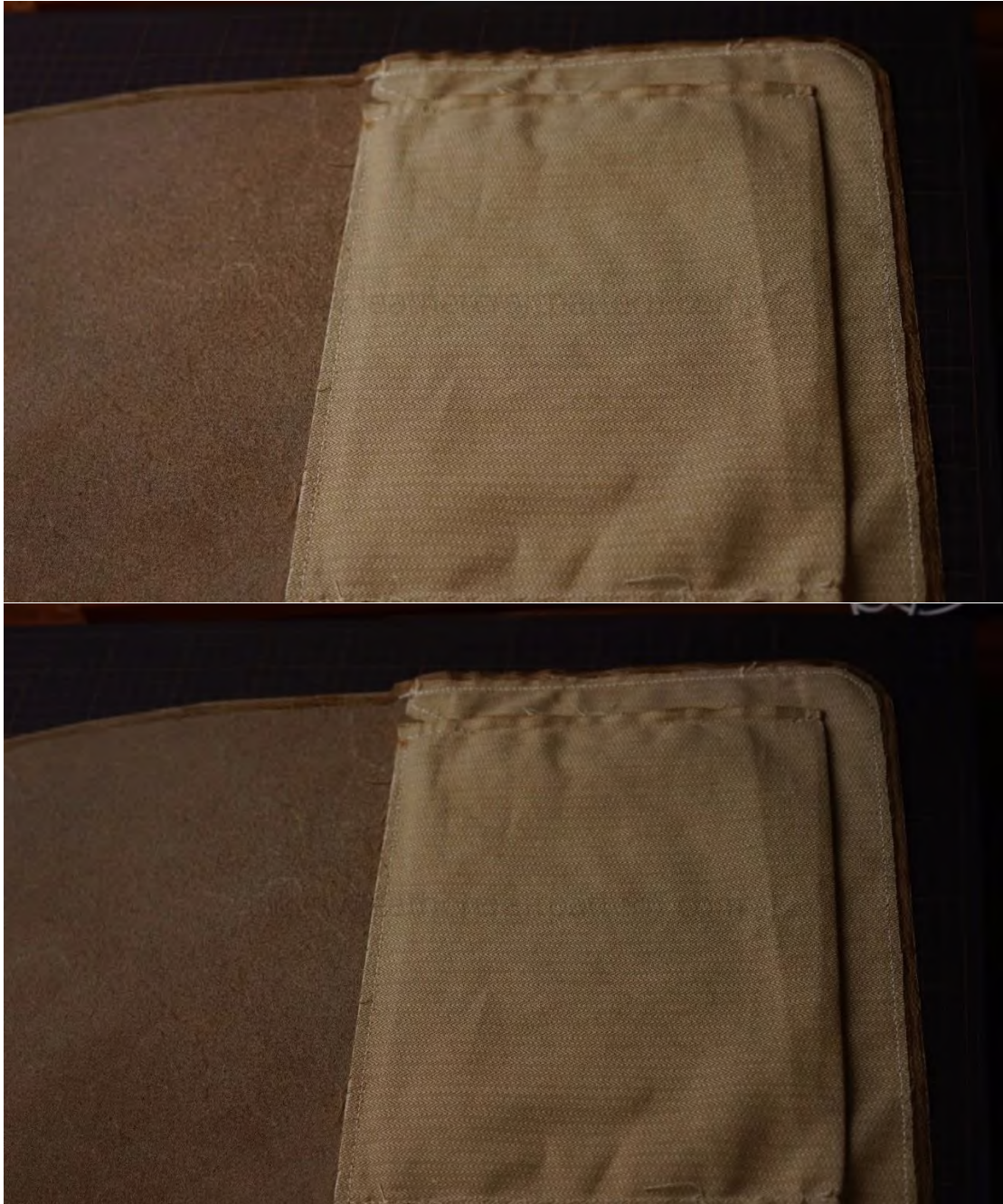
Step 53: Draw left 3 stitching line around zipper window.



Step 54: Punch chisel holes and sew.



Step 55: Sew 2 opening side, the zipper pouch is done. It is very classic steps to make zipper pouch, we had made this kind of zipper pouch on loooooots of bags.



Step 56: ONLY paint glue on edge around and on strap hole area---- will bend glue soon.



Step 57: Sew A12 on A01, ONLY sew orange stitching line.



You can see we had glue EVA as stiffener at the beginning.



Step 58: Paint leather round strap hole.



Step 59: Now it is the charming bending glue step, align bottom line of A01 and A03.





Bend glue flap on edge of desk.







Step 60: Cut off redundant A20 part.





Step 61: Punch strap hole from A01 on A02.



Step 62: Draw stitching line around A01 and the strap hole.



Step 63: Punch chisel holes.





Step 64: Sew flap part stitching holes ONLY.

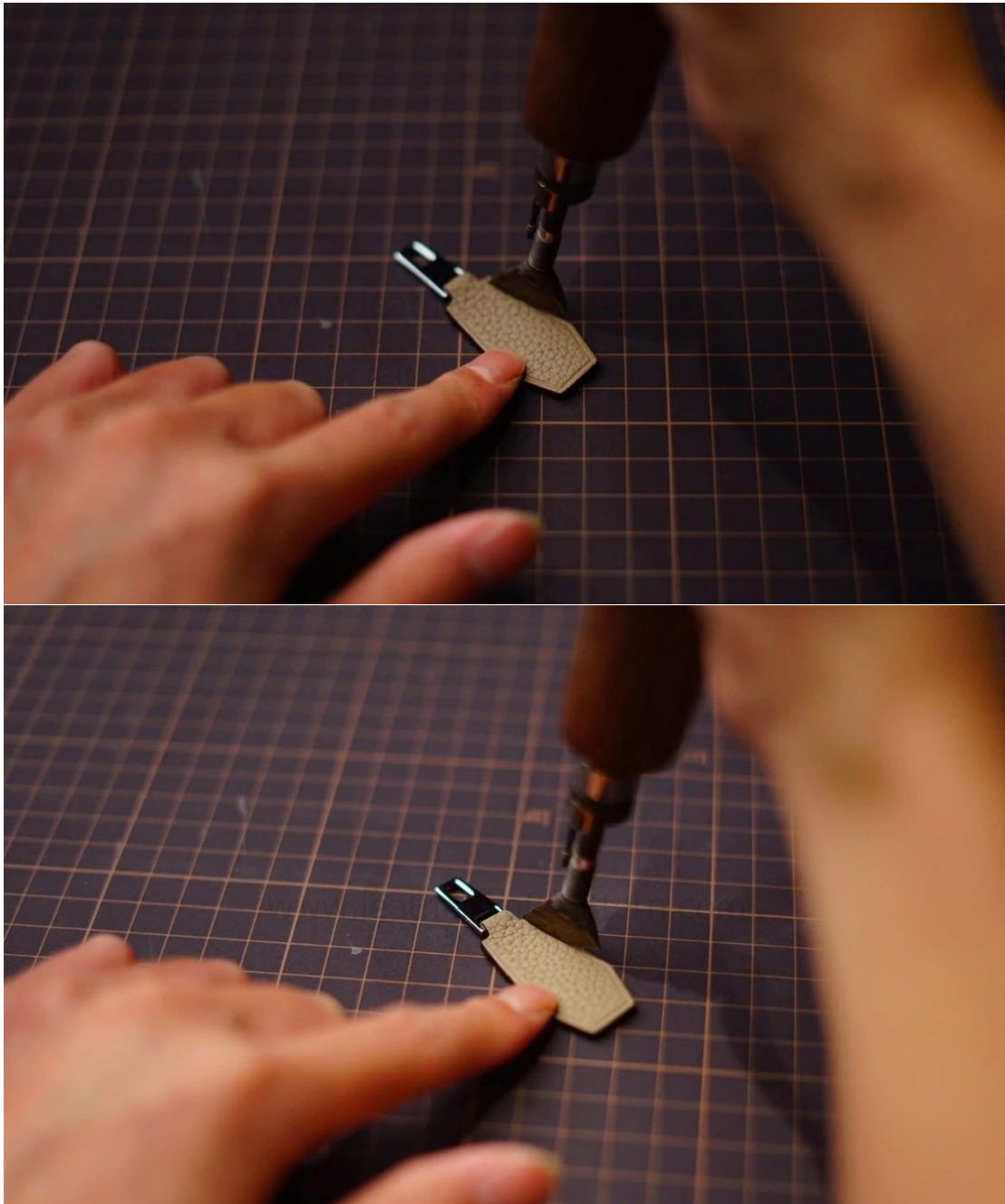


Step 65: Polish edge and paint leather coat.



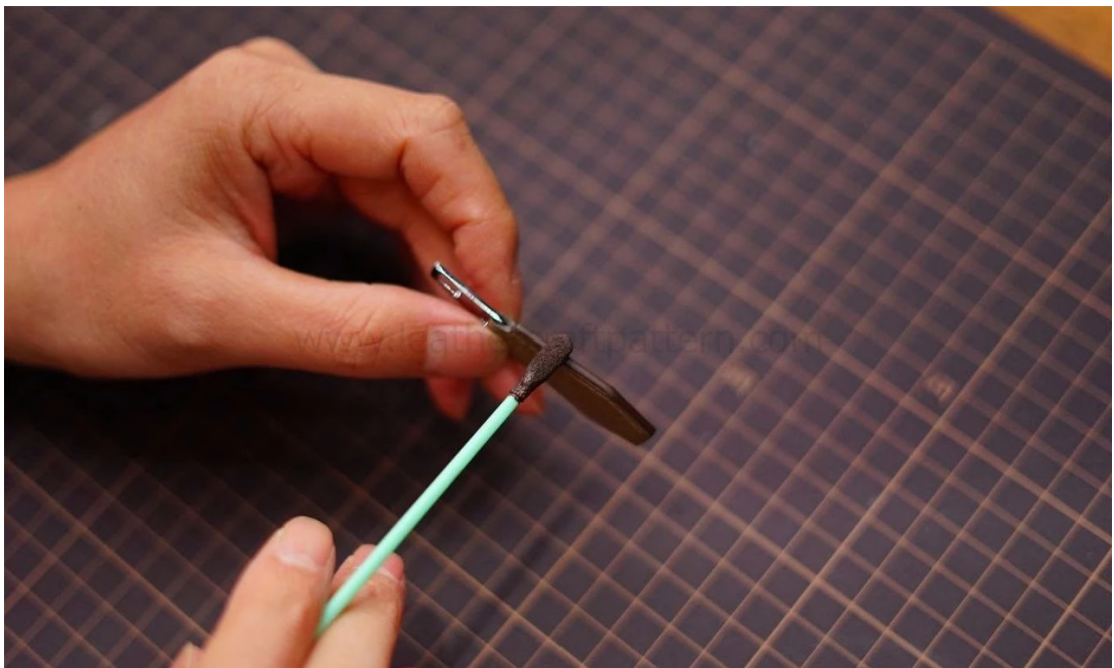


Step 66: Install A20 on zipper puller, iron decoration line.



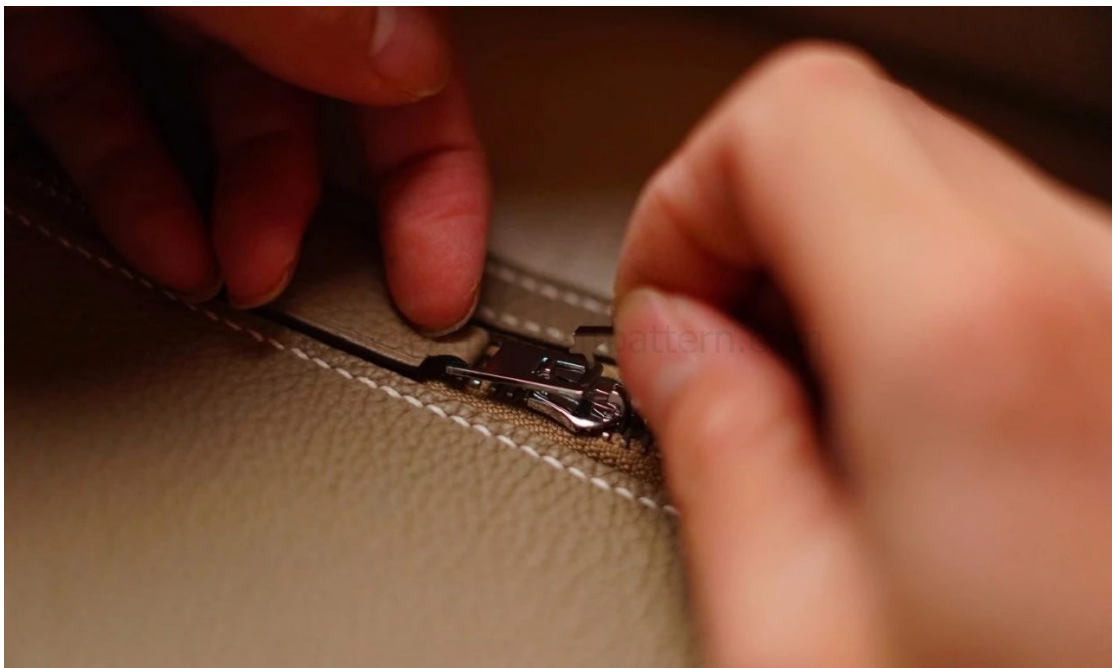


Step 67: Paint leather coat and sew.





Step 68: Install puller on slider.







Step 69: Install hardware on A06. We update the hardware to large rivet version, that will be very strong, and won't drop off easily when you use the bag.











Step 70: Cover a piece of stick only spunlace to protect leather.





Step 71: Paint glue on edge of A08 & A07 combination.



Step 72: Paint leather on edge of A11 & A10 combination.



Step 73: Glue A06 with A08 & A07 combination.



Step 74: Here is a key step, bend glue edge area a little, it will make this bag looks very charm.





Step 75: Glue A09 with A11 & A10 combination. Of course, bend glue edge area.



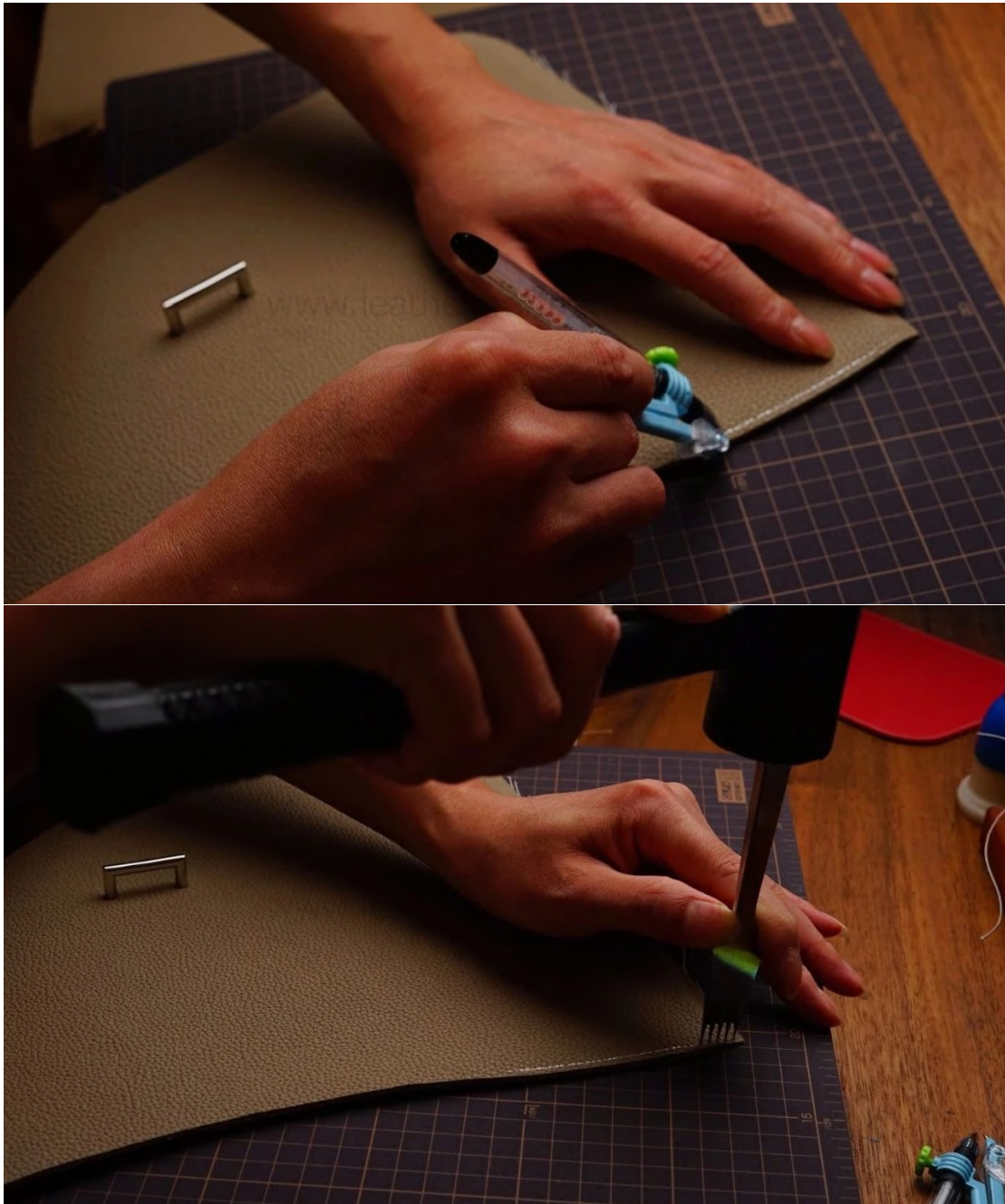




Step 76: Sheat off redundant part.



Step 77: Sew top stitching line.









Step 78: Iron decoration line on top.



Step 79: Paint leather coat.







Step 80: Paint glue on A09 gain side edge and A06 flesh side edge.





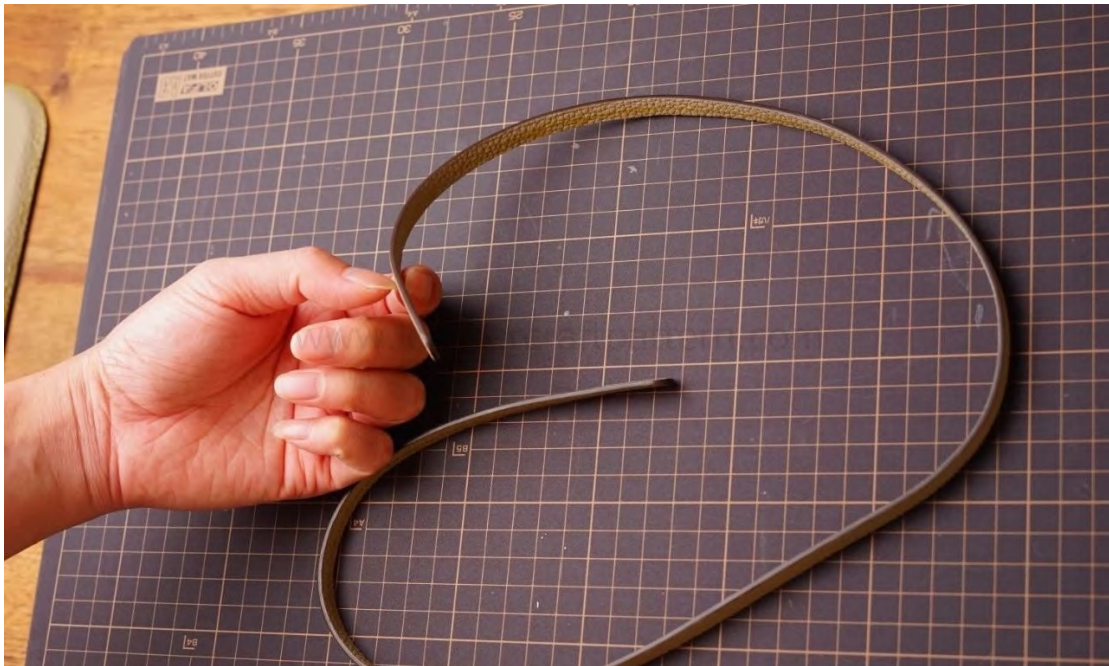
Step 81: Glue them together.

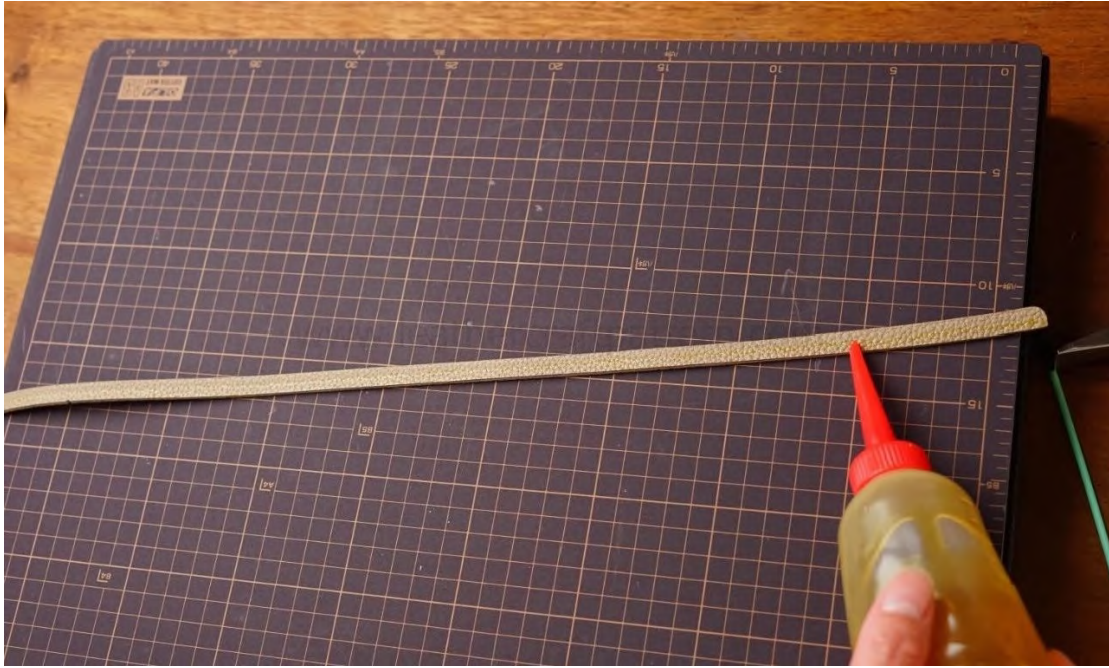


Step 82: Paint leather on grain side edge of A06.



Step 83: Take out A15, paint leather coat on edge. Paint glue on.





Step 84: Notice the round corner should be toward to inside.











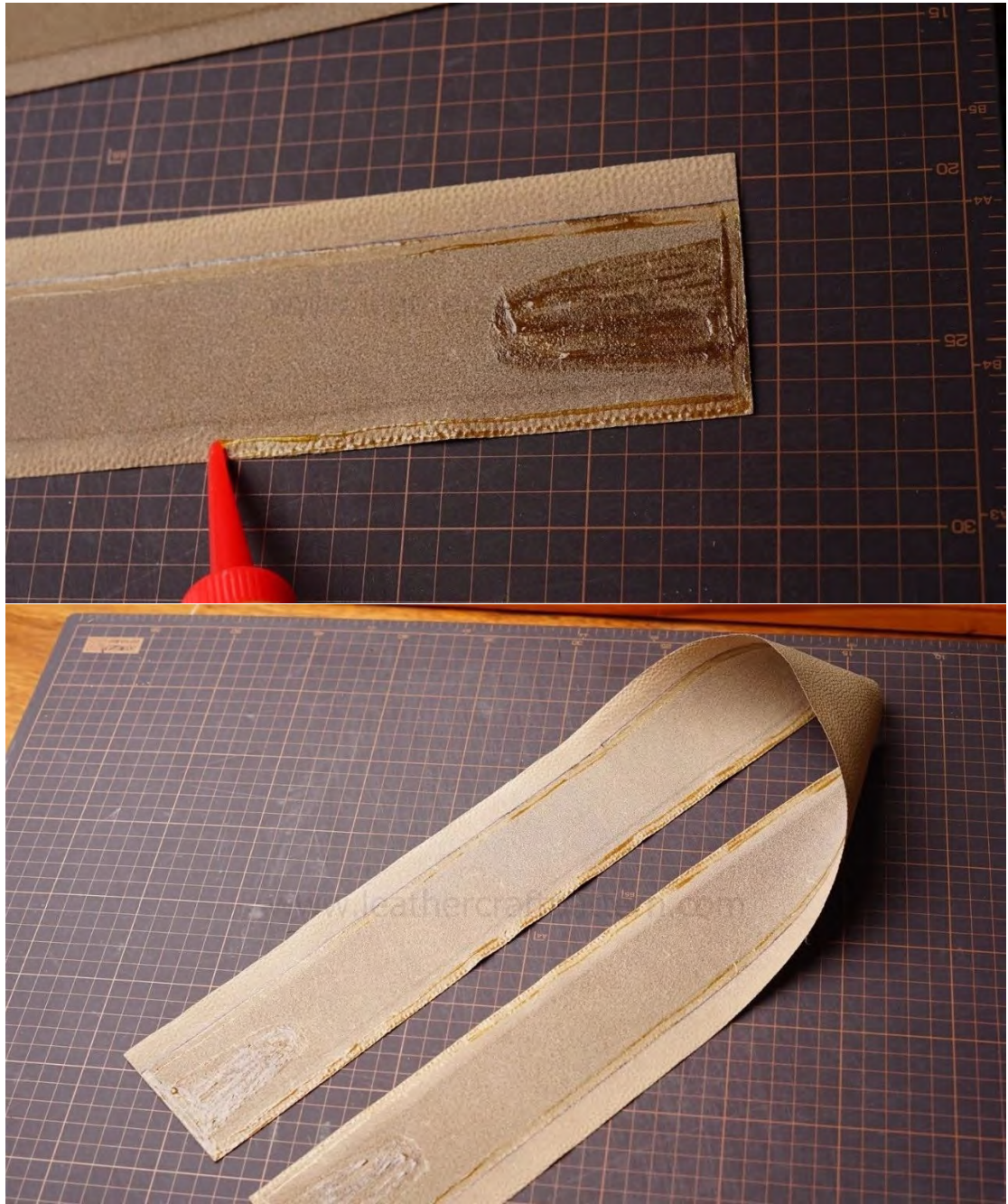
The A15 is designed longer than real need, just cut off the redundant part, and make the tip round.





Step 85: Paint glue on A14, look at the picture to know where it was painted.







Step 86: Paint glue on A13.





Step 87: Glue A13 and A14 together. Here add a little bending glue skill, the finish work will be nice looking.







Step 88: Draw stitching line on short edge.





Step 89: Punch chisel holes.



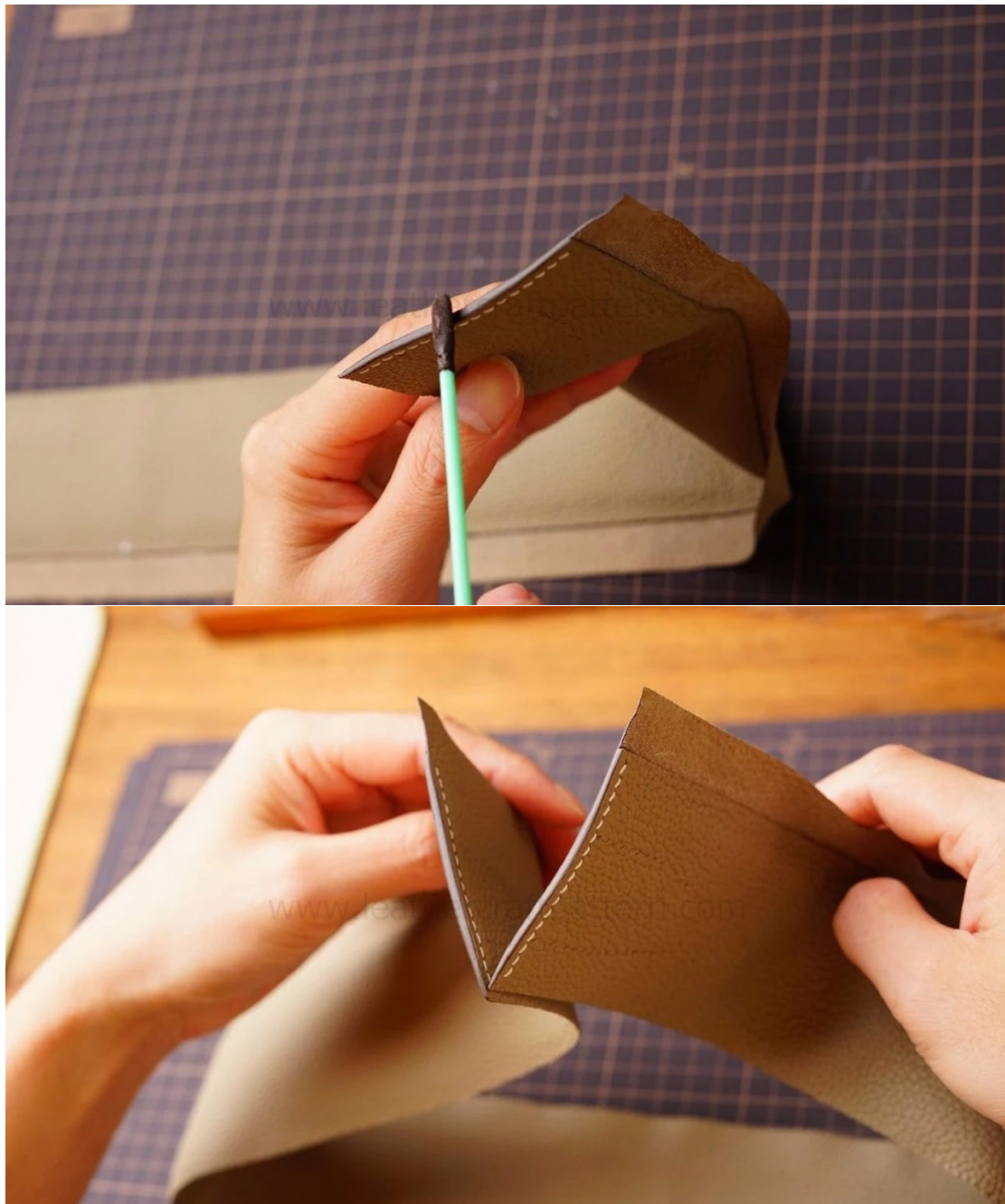
Step 90: Sew.



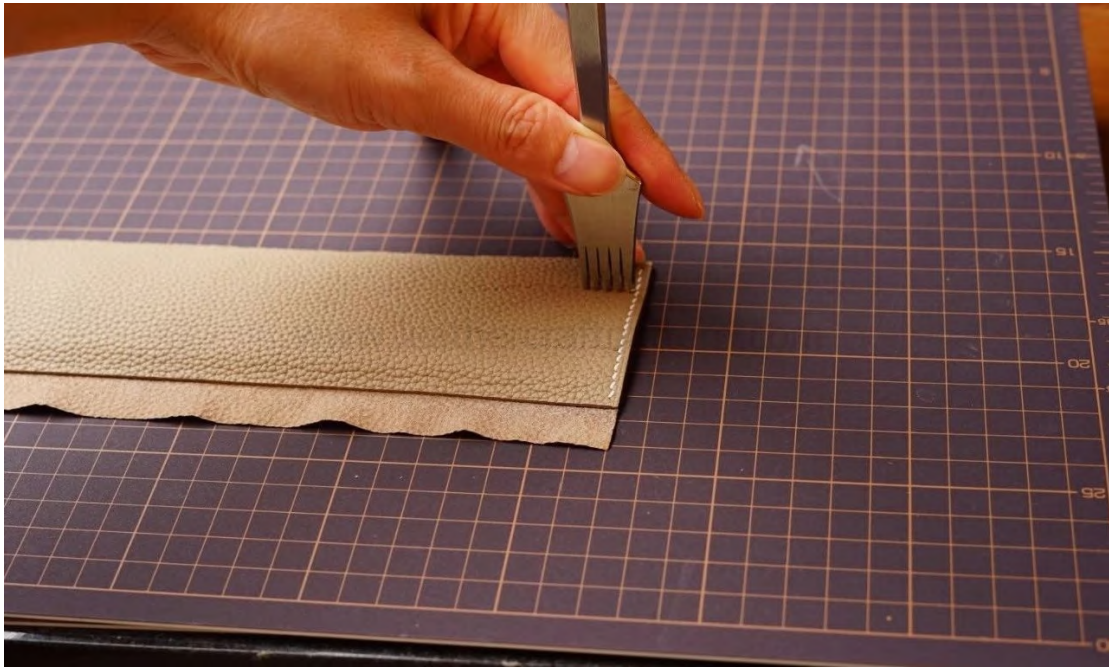
Step 91: Iron decoration line.



Step 92: Paint leather coat on edge.



Step 93: Punch chisel holes for the shoulder belt.



Step 94: Now glue the gusset with A06.





Step 95: Supply more glue.



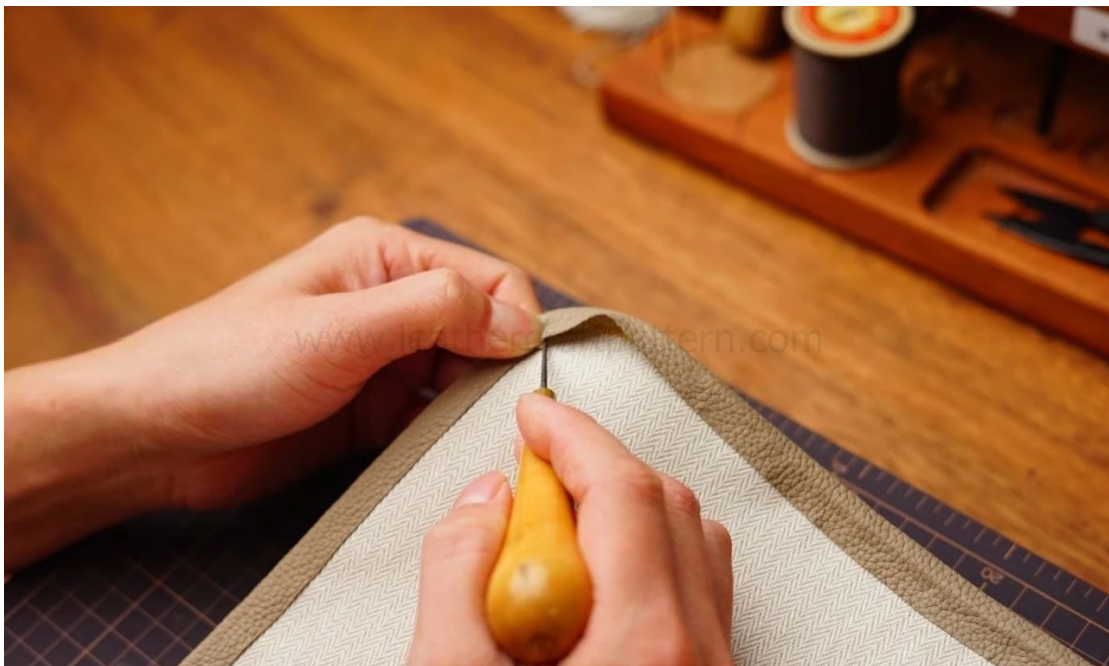




Step 96: Fold edge. First glue straight edge.



Then adjust the corner by awl, make lots of small wrinkles.





Step 97: Draw stitching line and punch chisel holes.



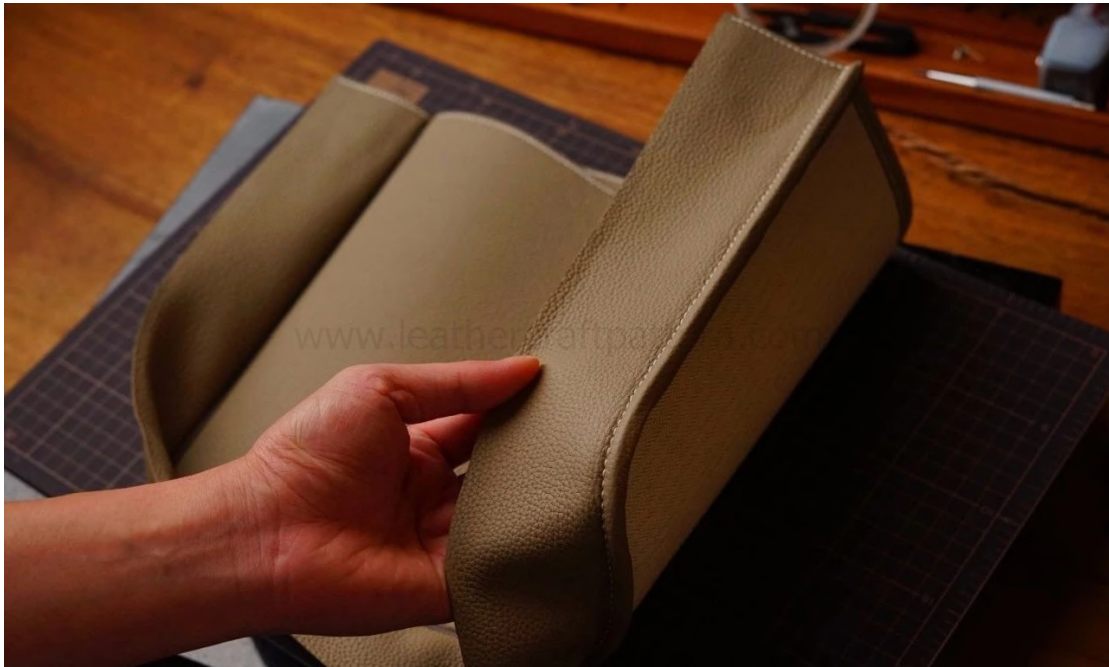




May should use awl on corner.



Step 98: Sew.



Step 99: Converse grain side outside.





Step 100: Assemble work, Paint glue on edge.



Step 101: Find anchor point will make your work easier.







Step 102: Adjust by pliers.



Step 103: Sew work.



Step 104: Paint leather coat.



Step 105: Things become easy. Glue tip of shoulder belt on gusset.





Step 106: Install leather loop.



Step 107: Sew tips of shoulder belt on gusset(the green stitching holes). Done.









