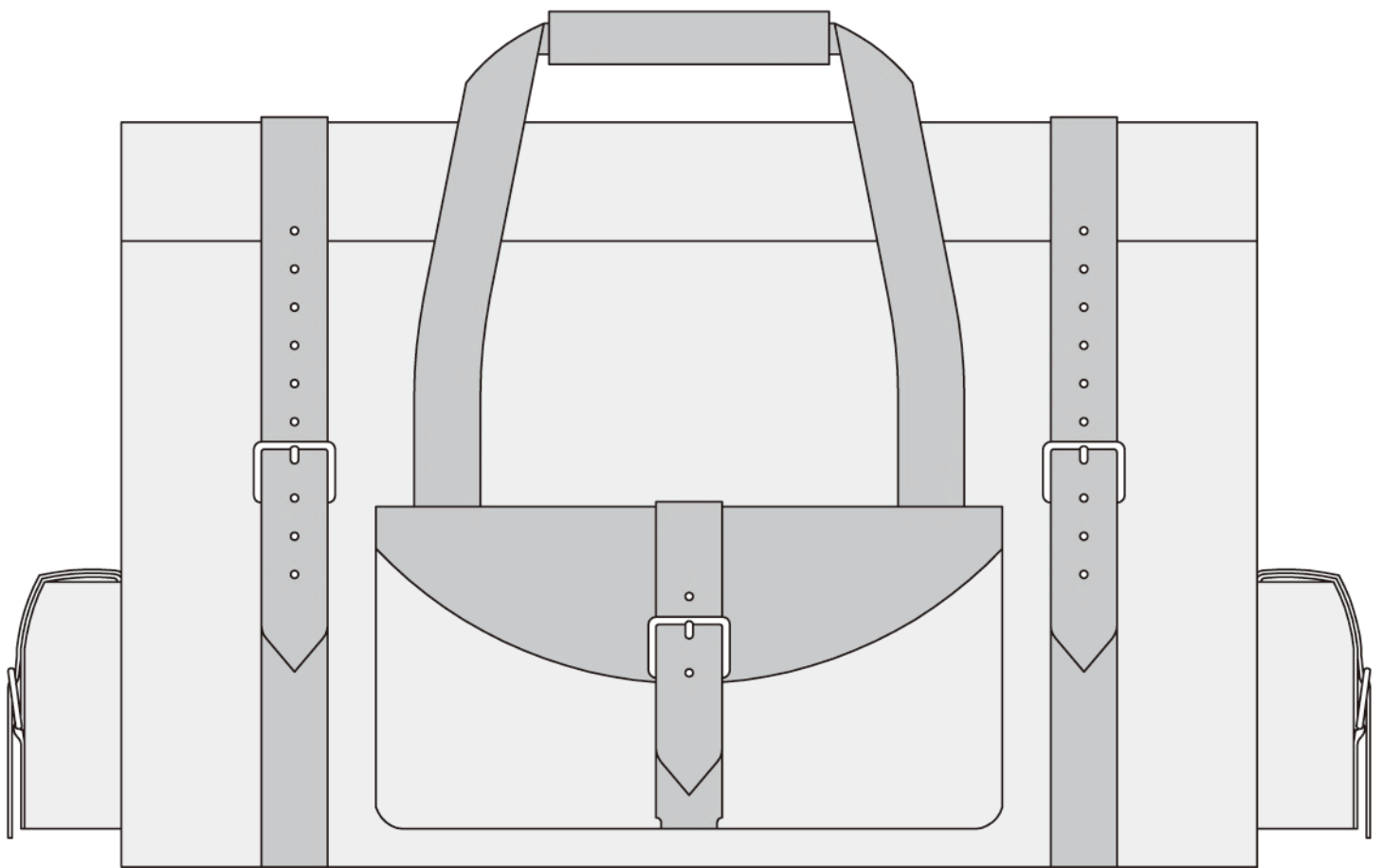


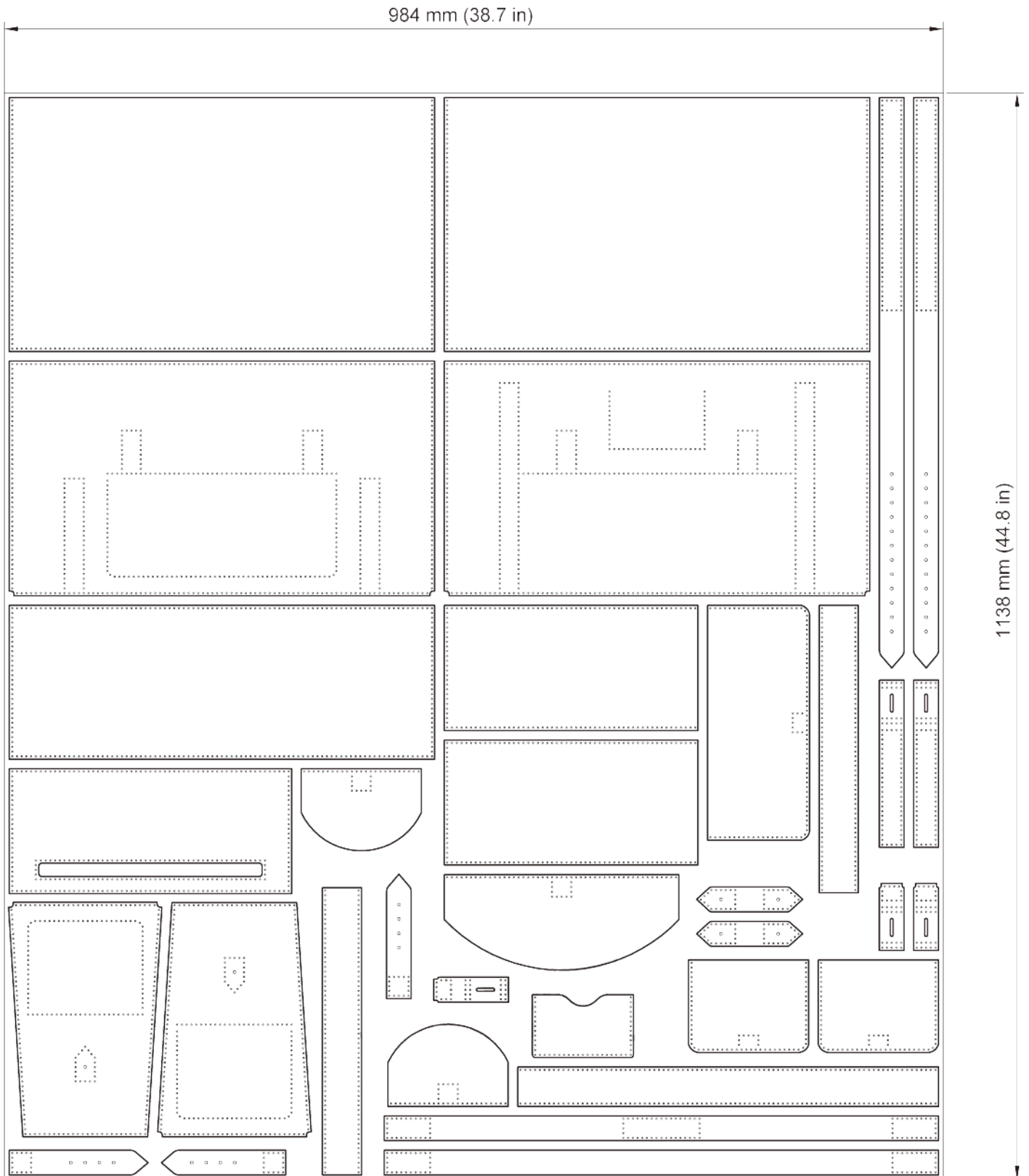
Ranger duffle bag:

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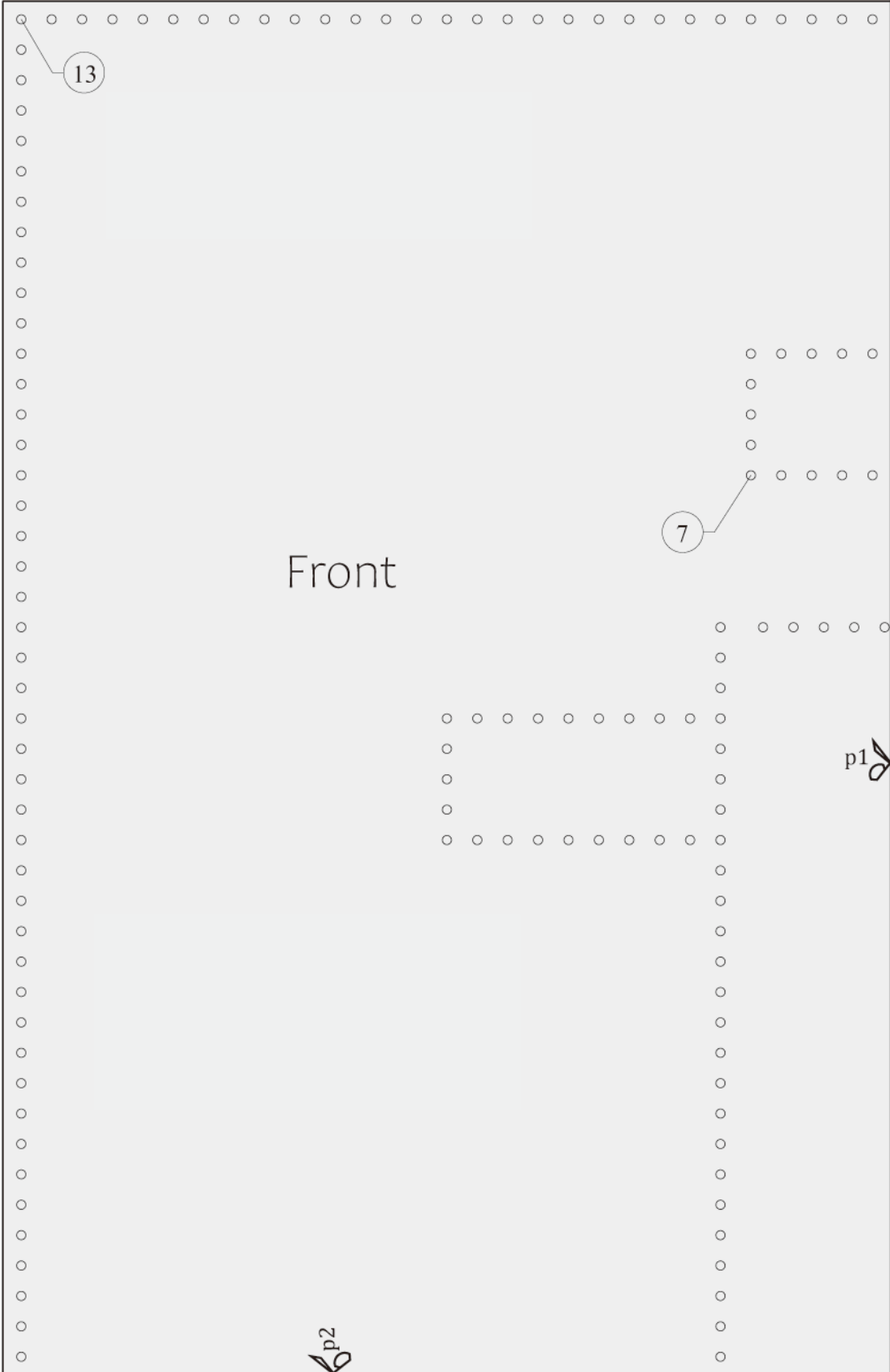
-The number in the circle shows which holes are to be connected. Example: ①



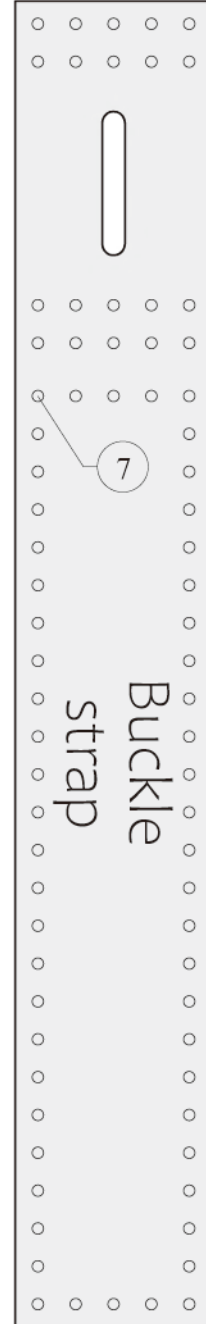
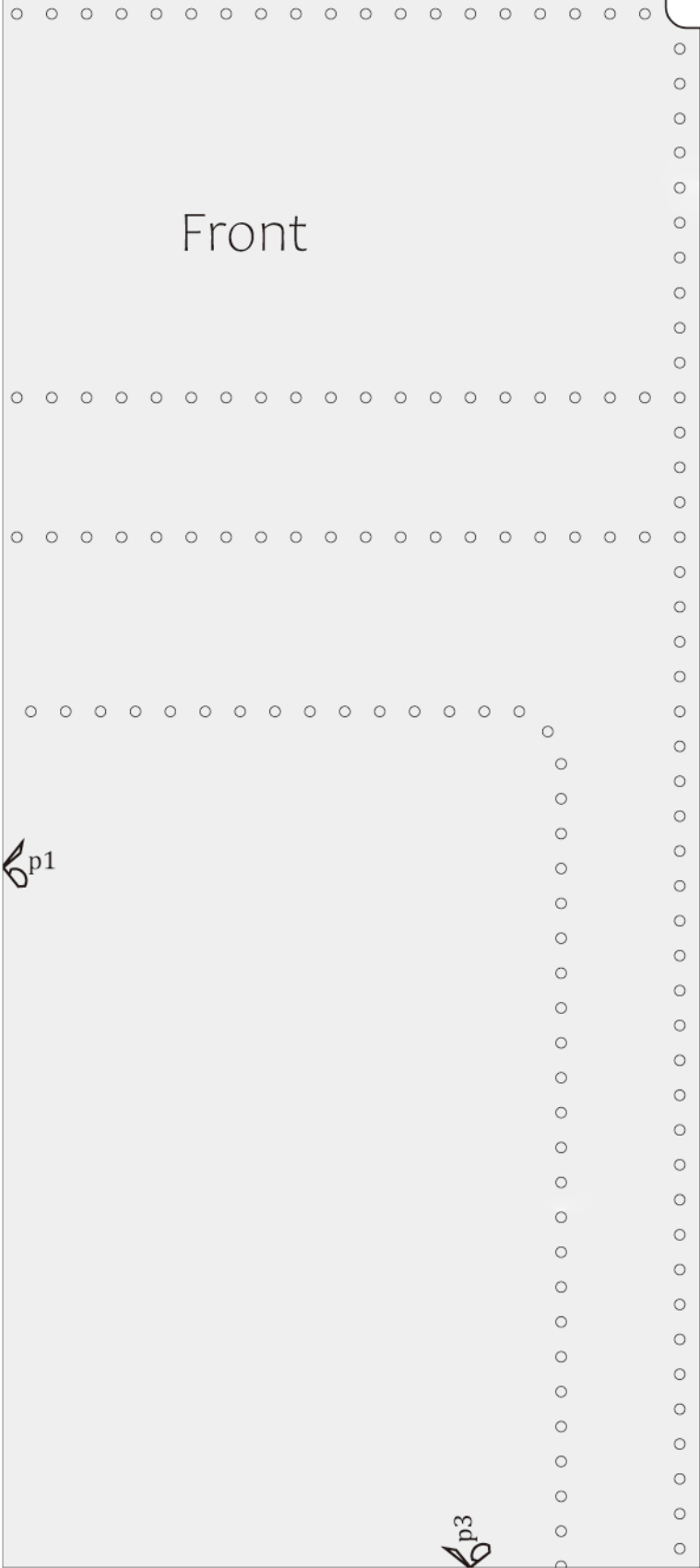
Leather needed for Ranger duffle bag: about 1,12 m²

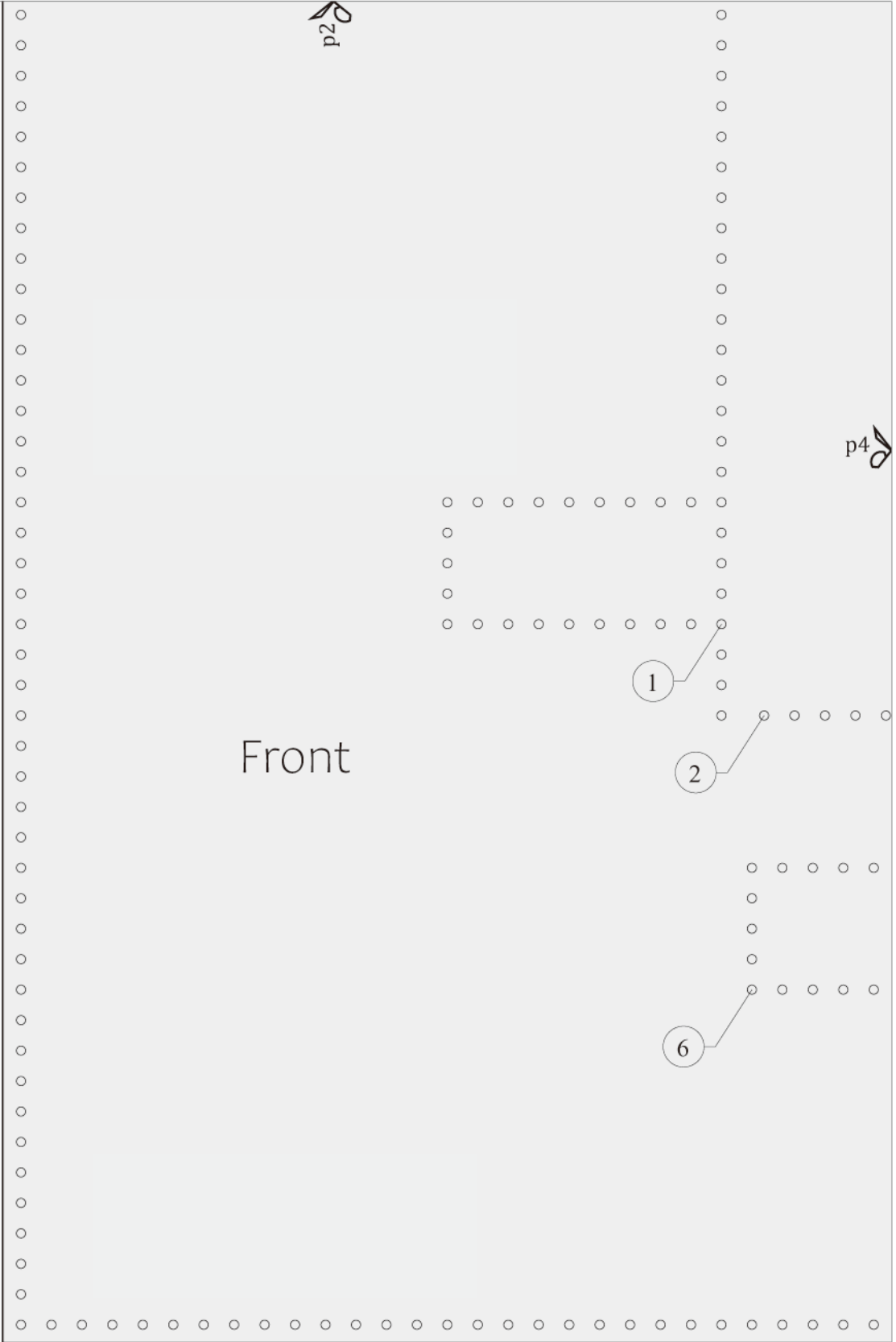


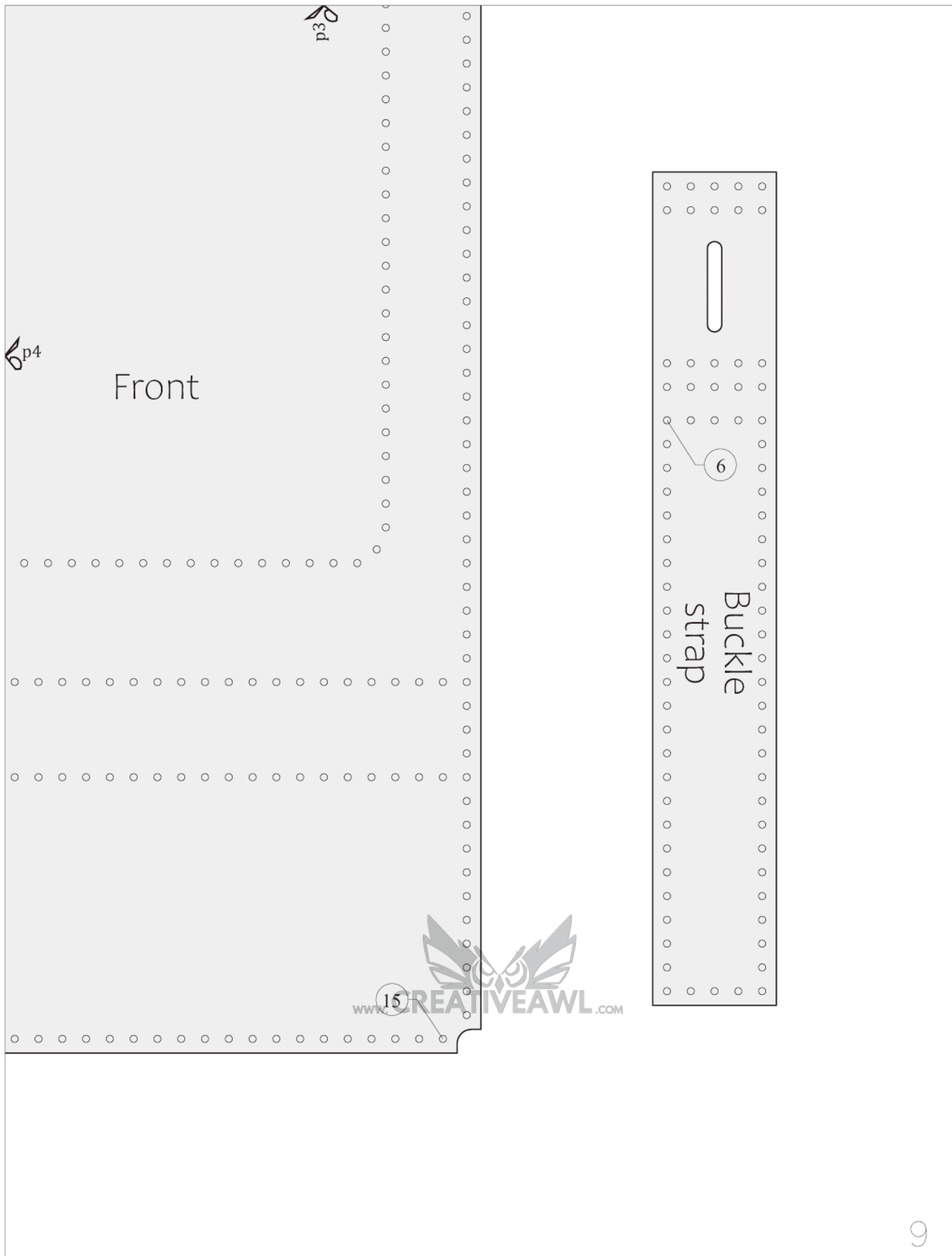
Sketch drawing Bill of materials



Front







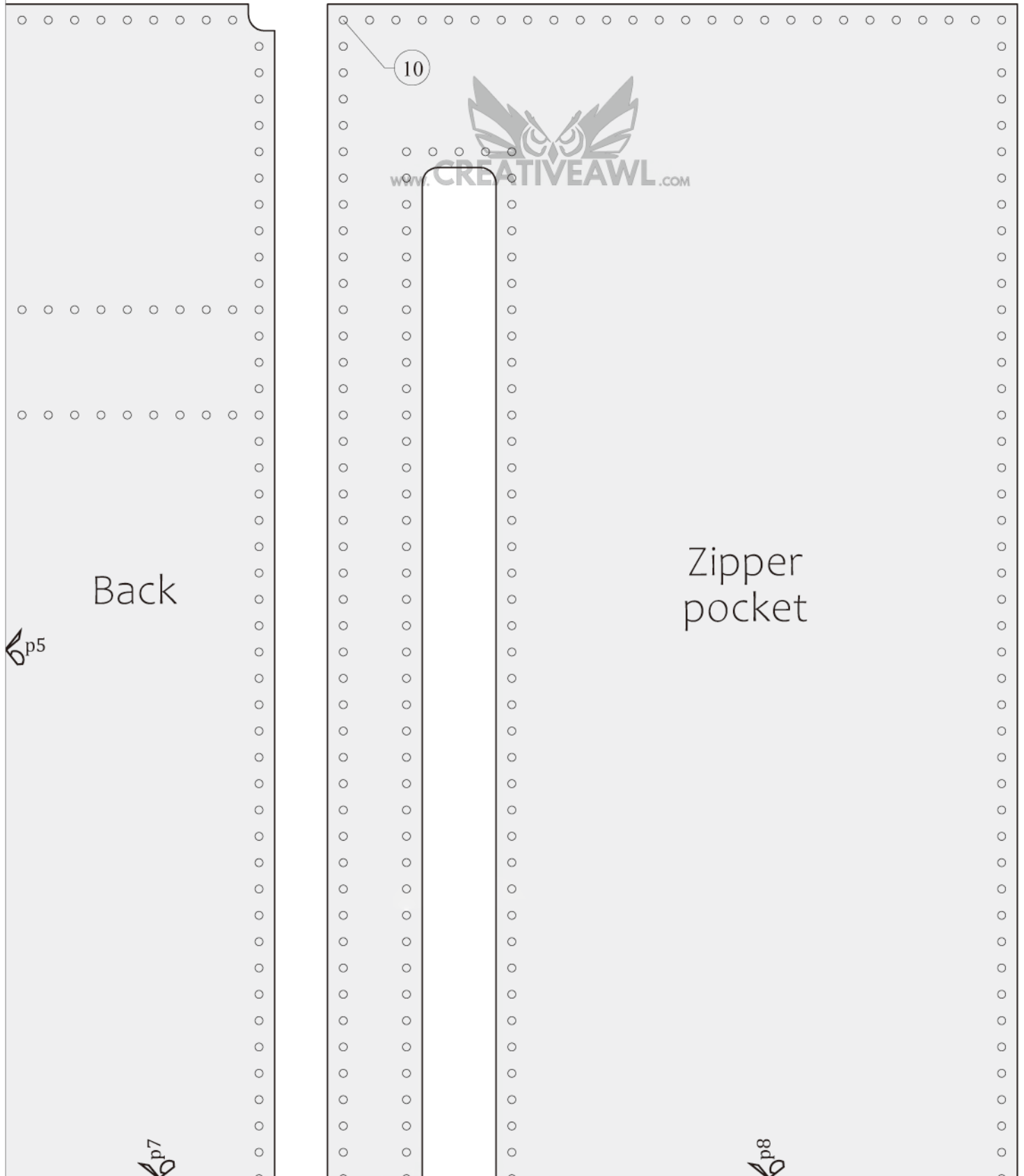
14

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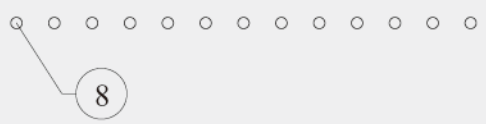
Back

p5

p6



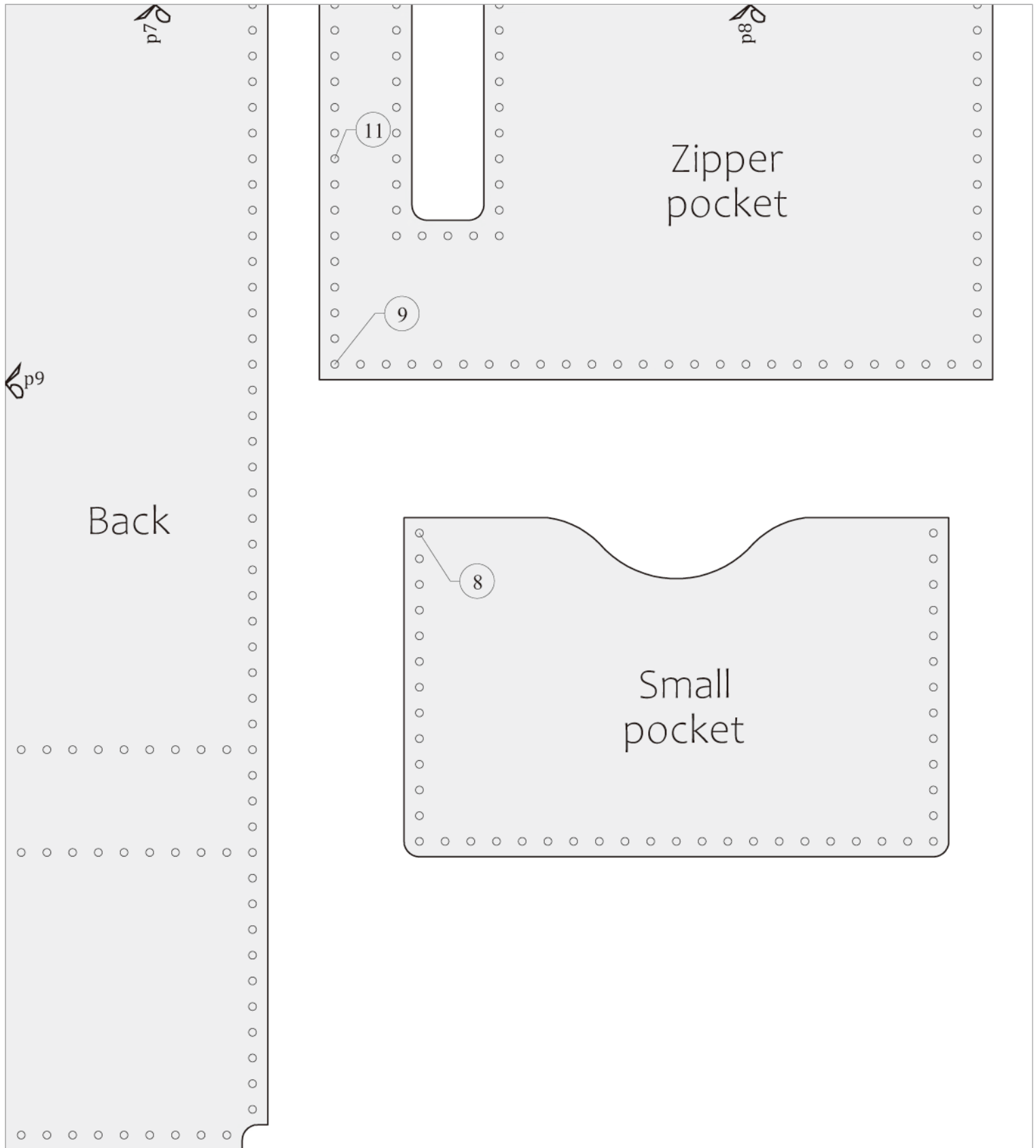
p6

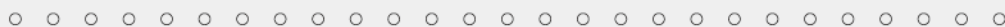


Back



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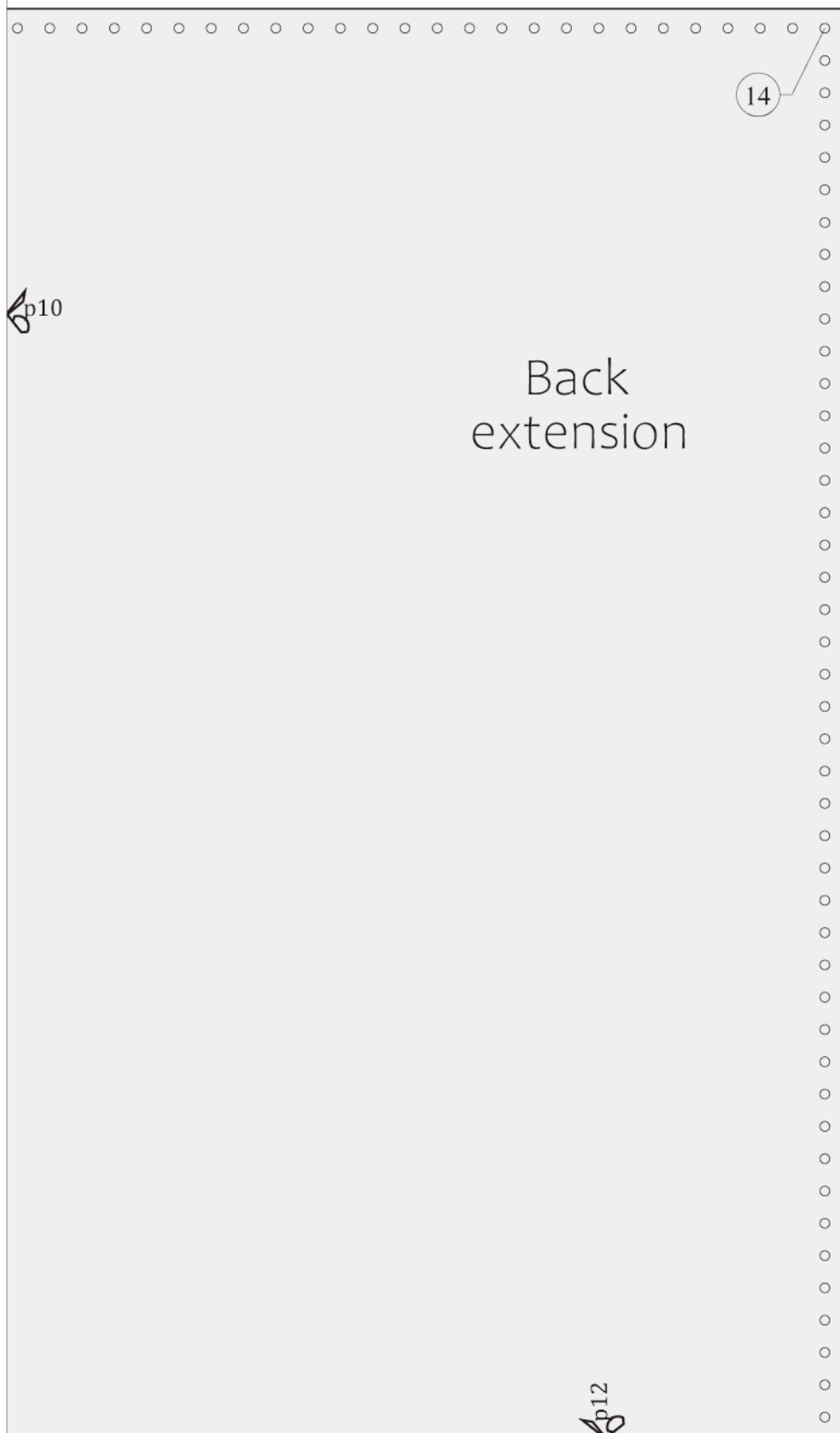




p10

Back
extension

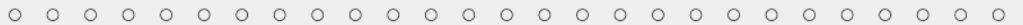
p11



p11

p13

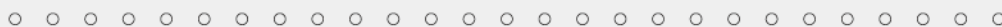
Back
extension



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p13

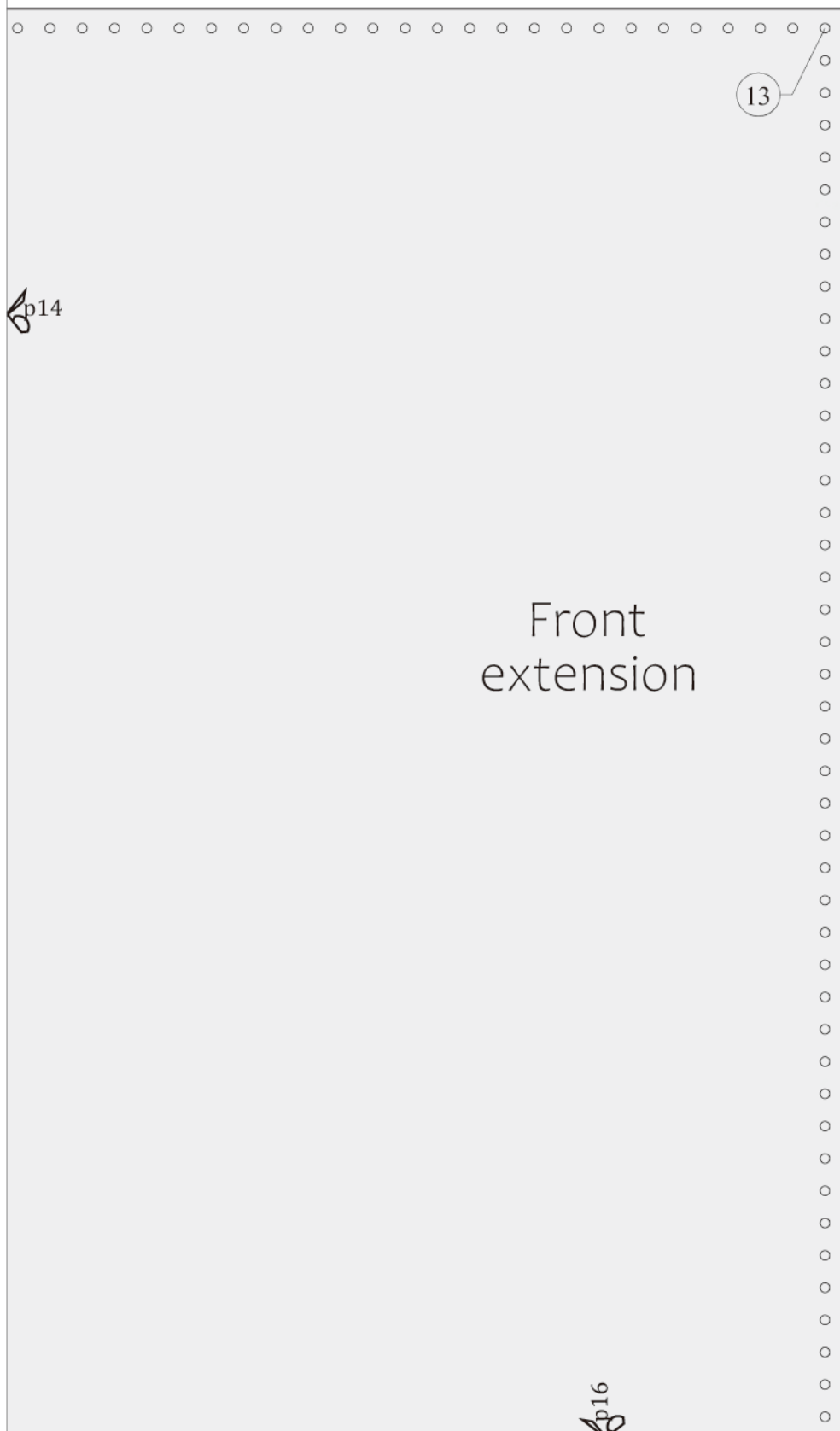
Back
extension



p14

Front
extension

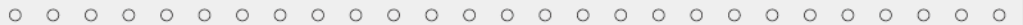
p15



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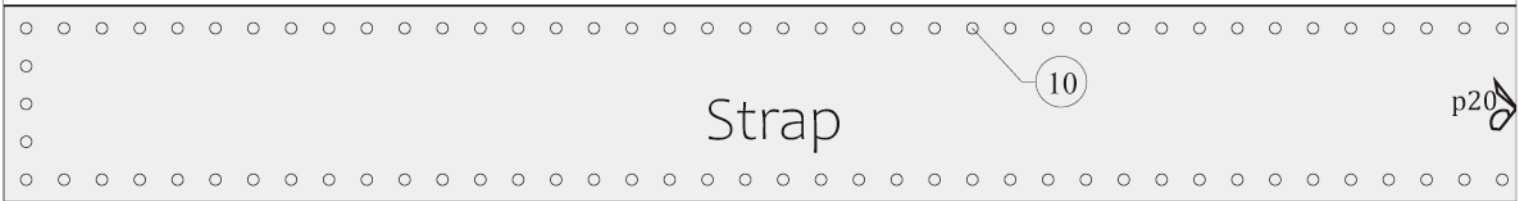
Front
extension

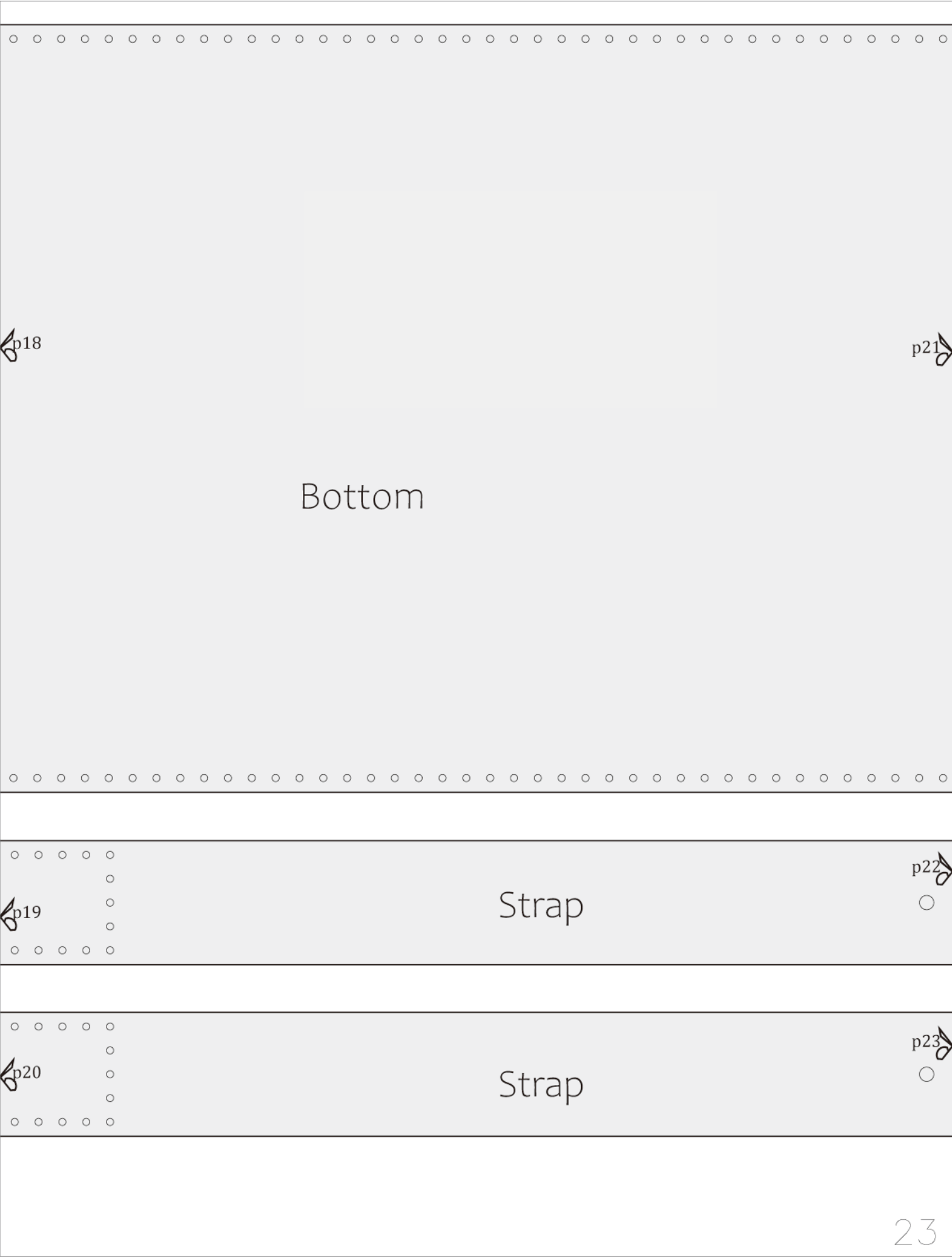


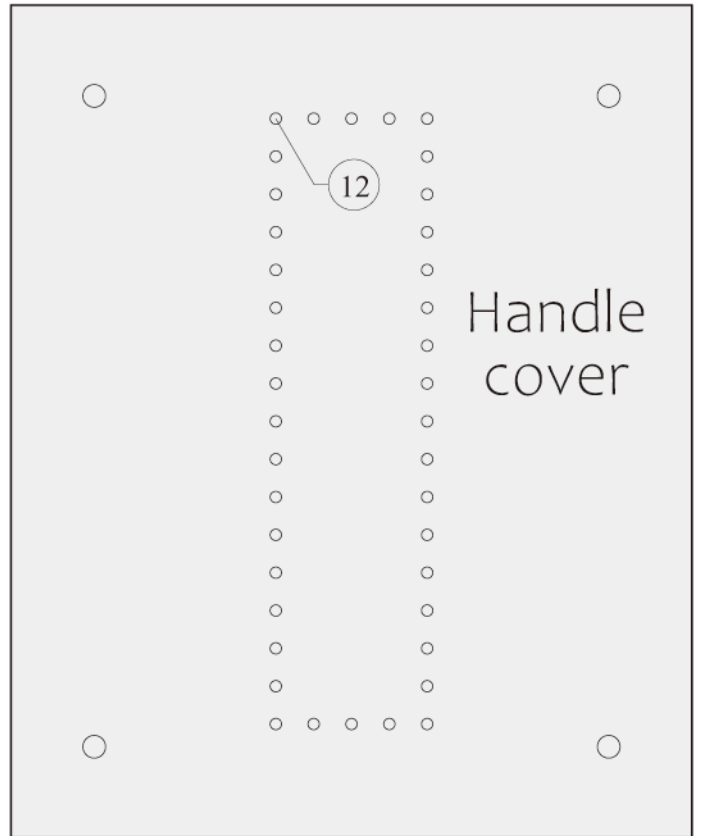
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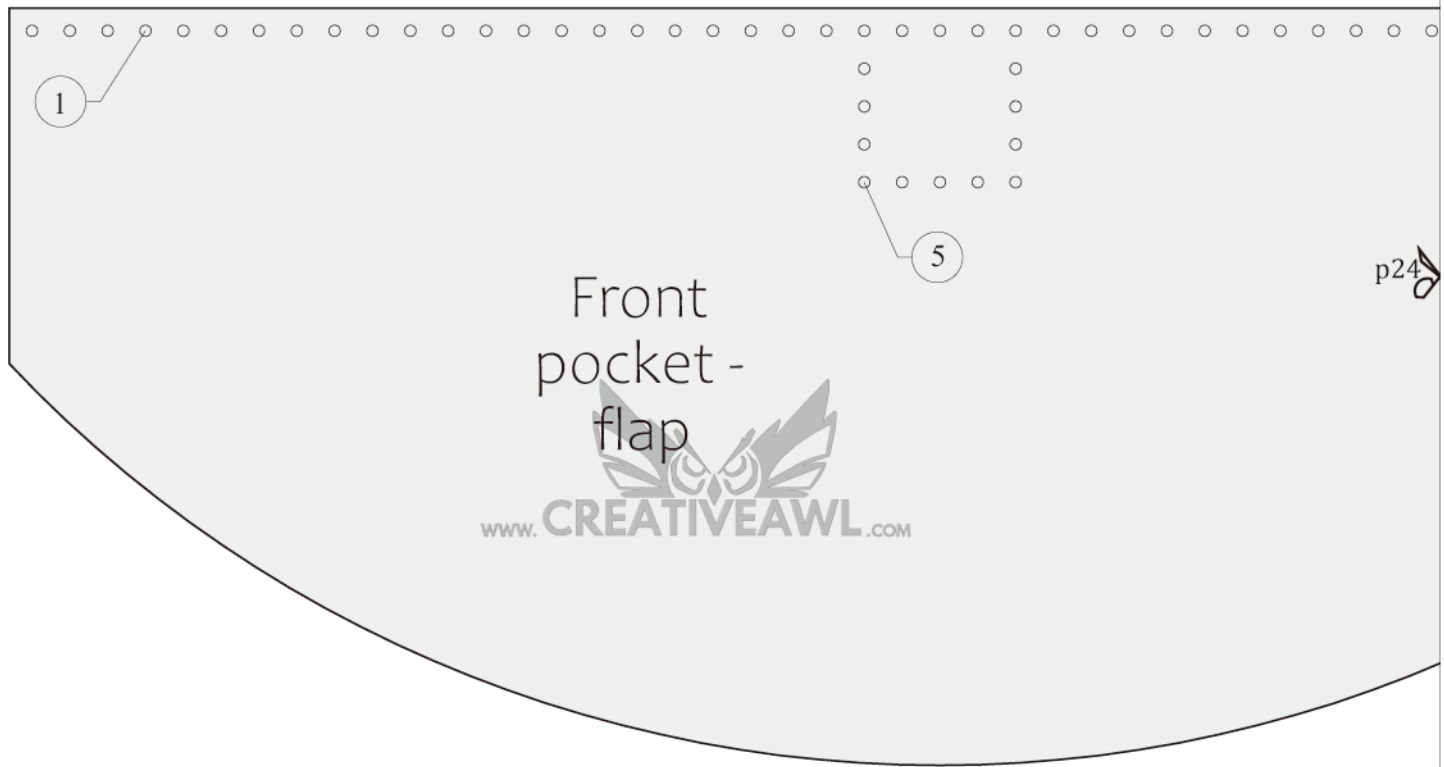
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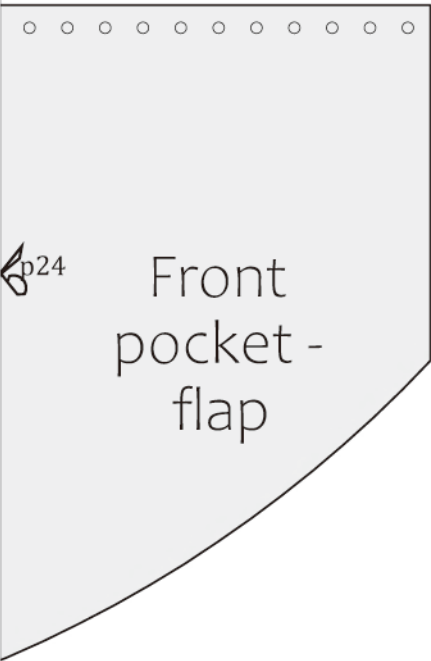
Front
extension





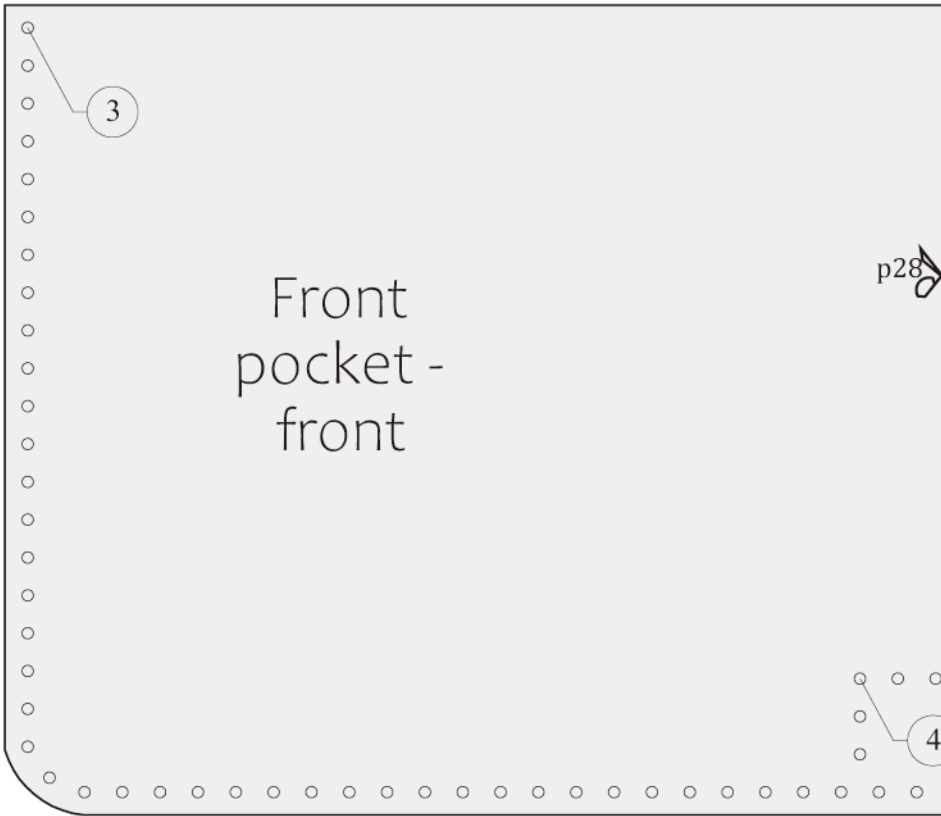






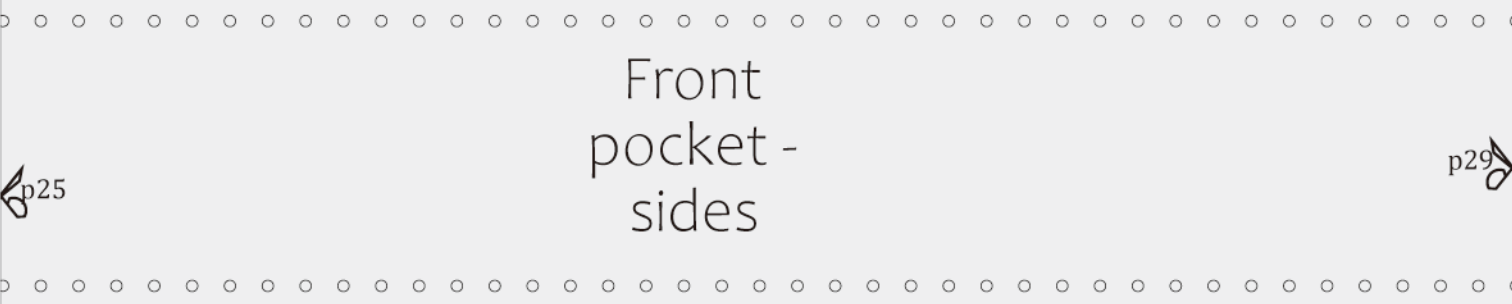
p24

Front
pocket -
flap



p28

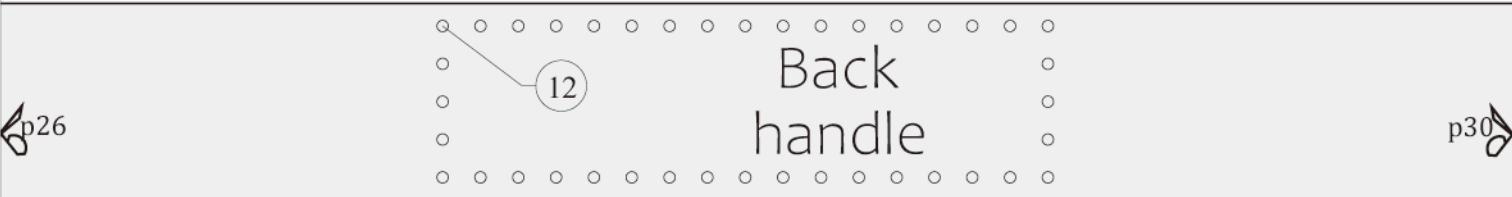
Front
pocket -
front



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Front
pocket -
sides

p29



p26

Back
handle

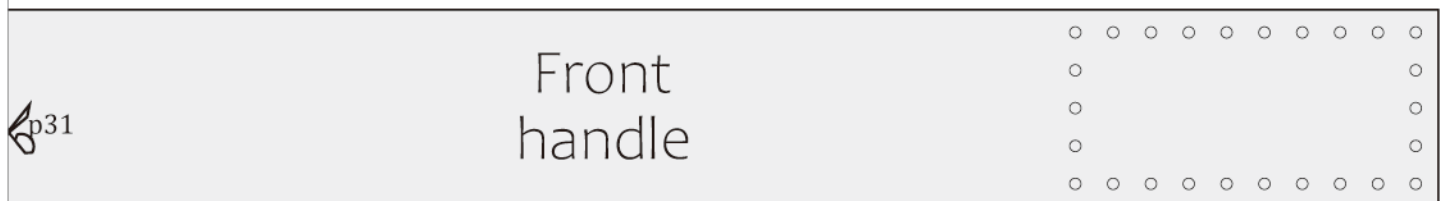
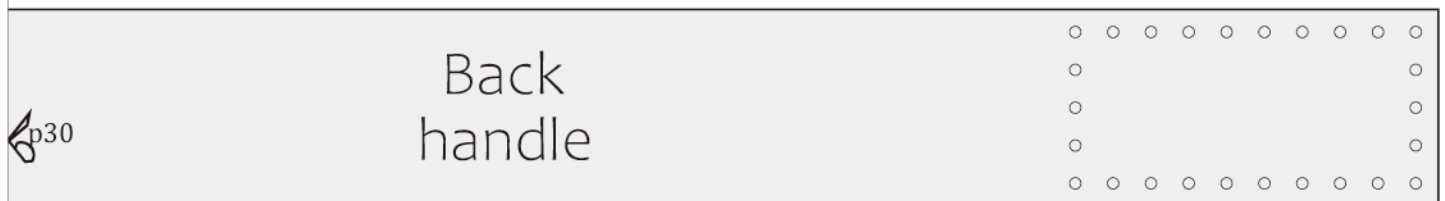
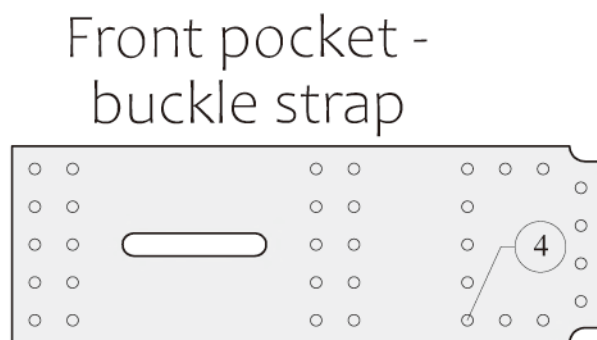
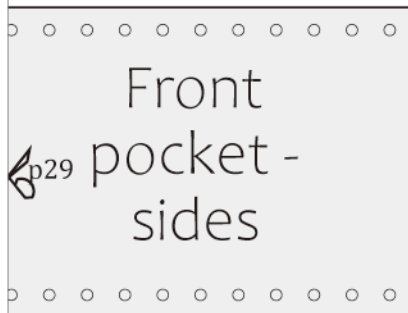
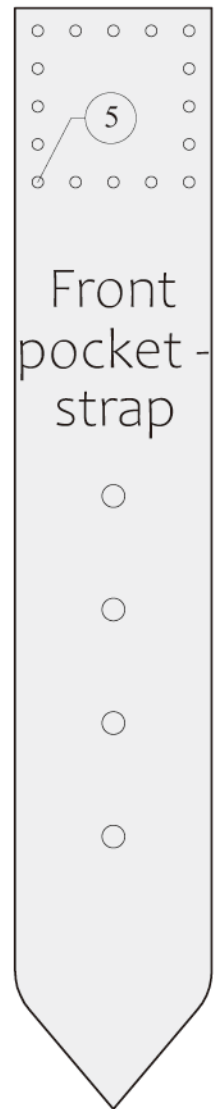
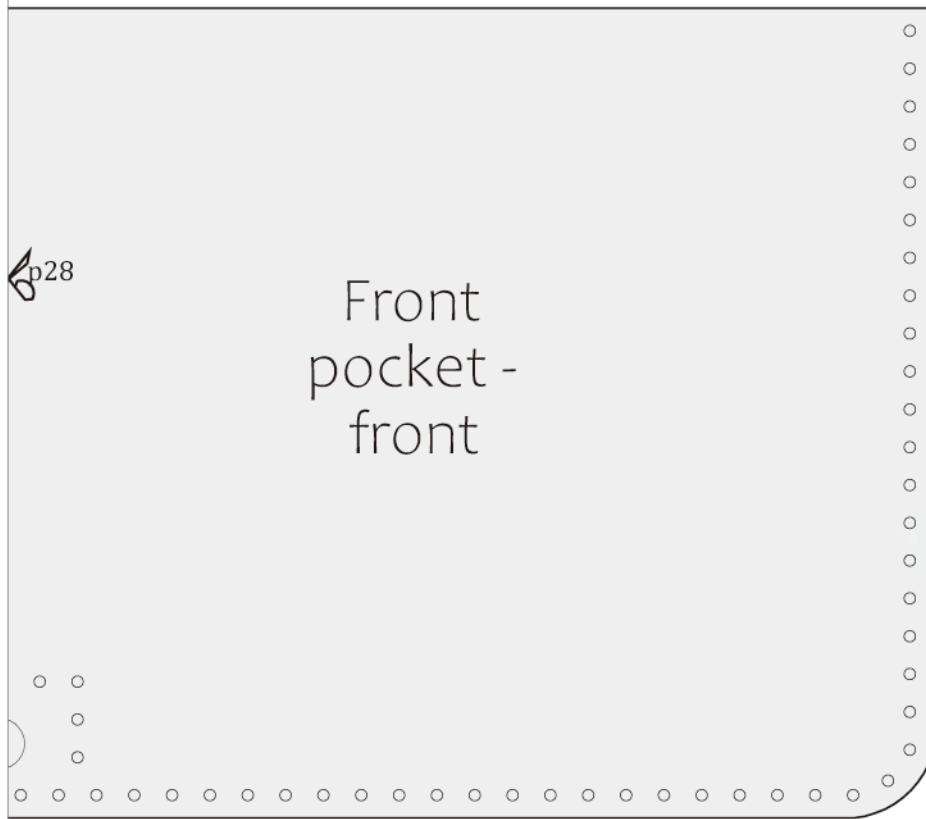
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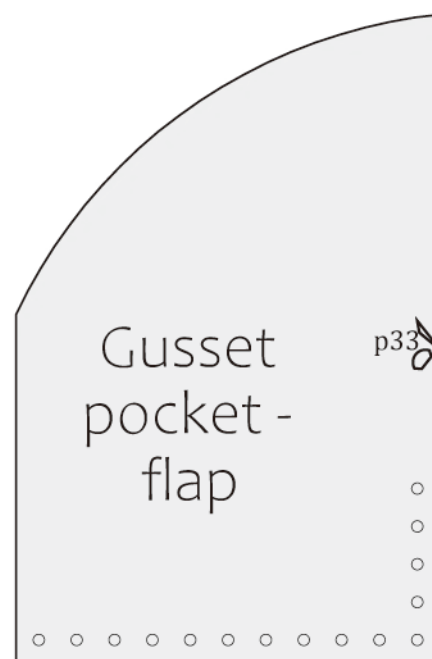
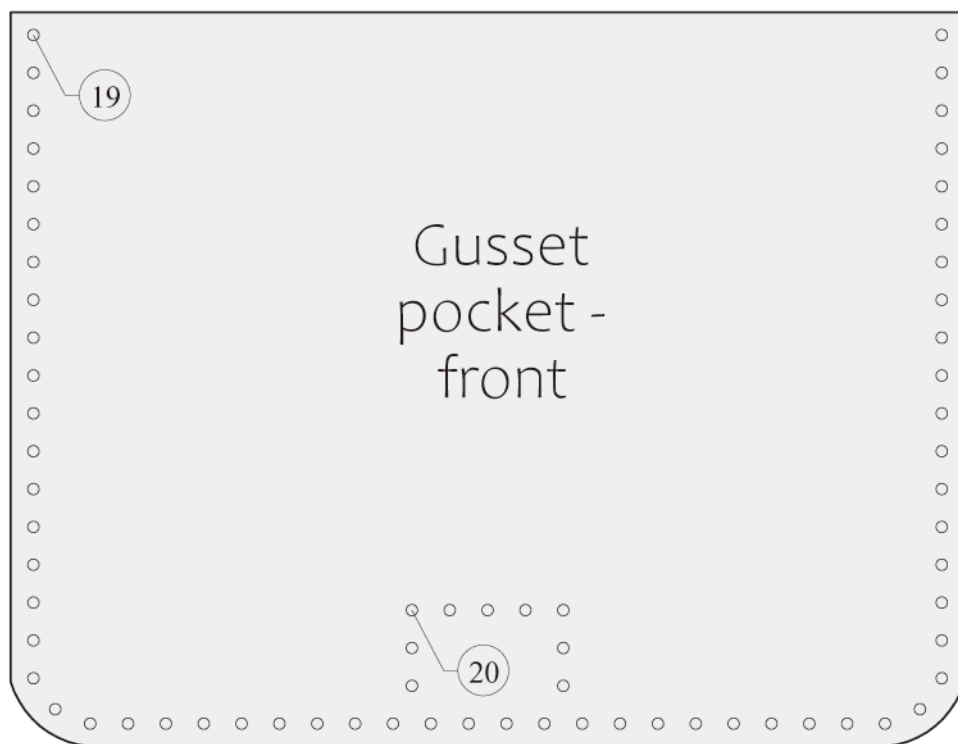
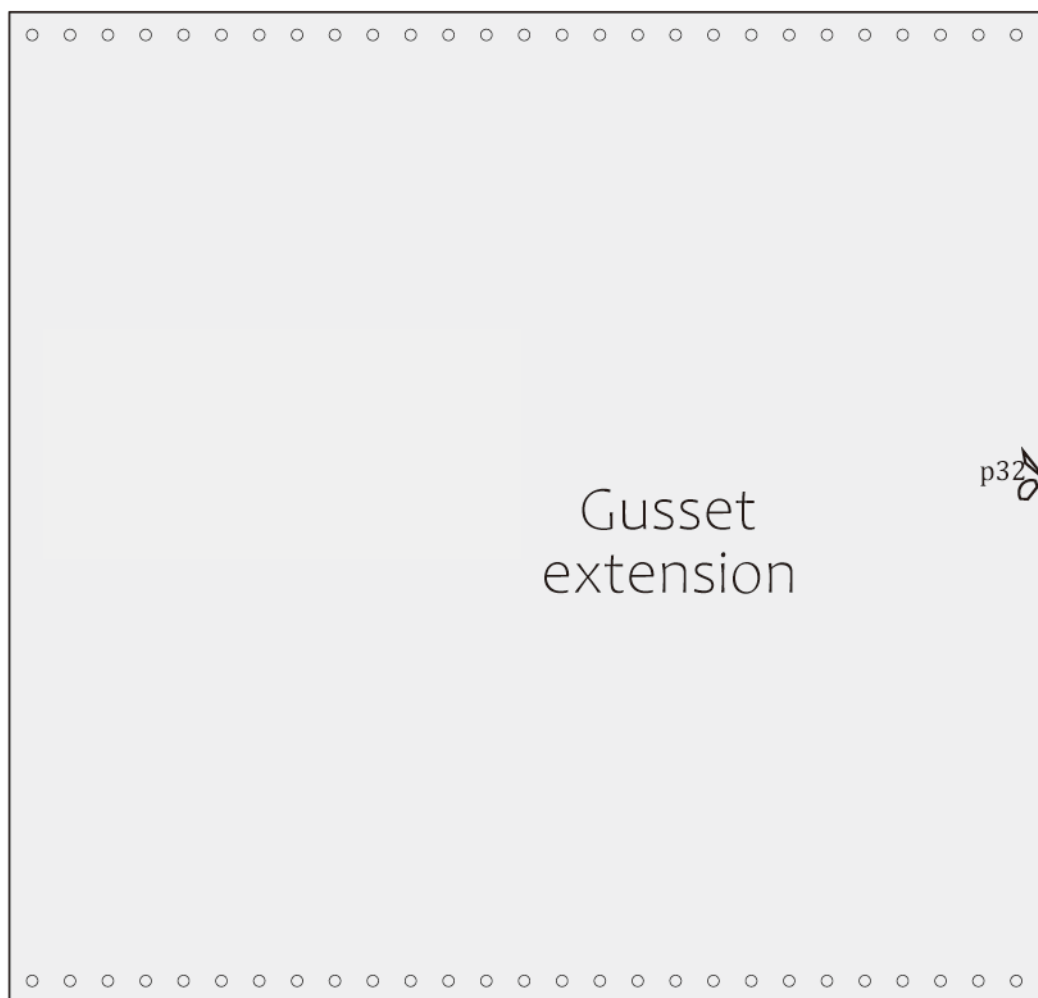
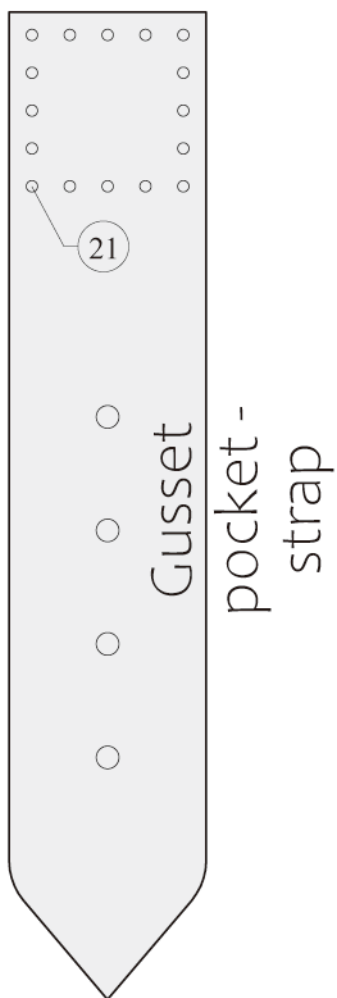


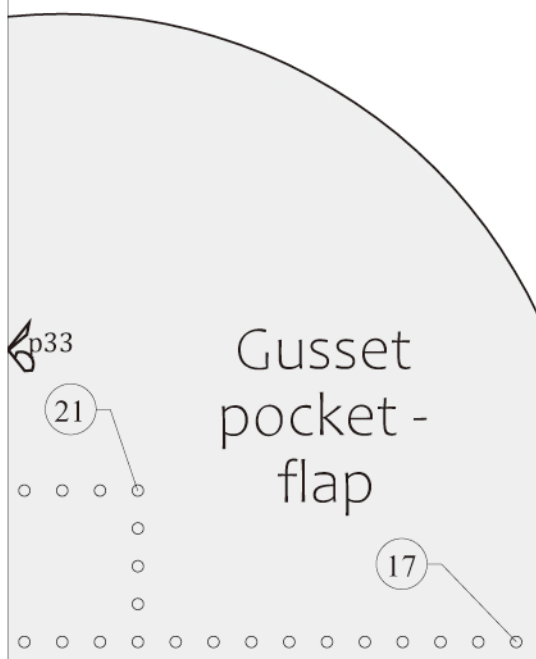
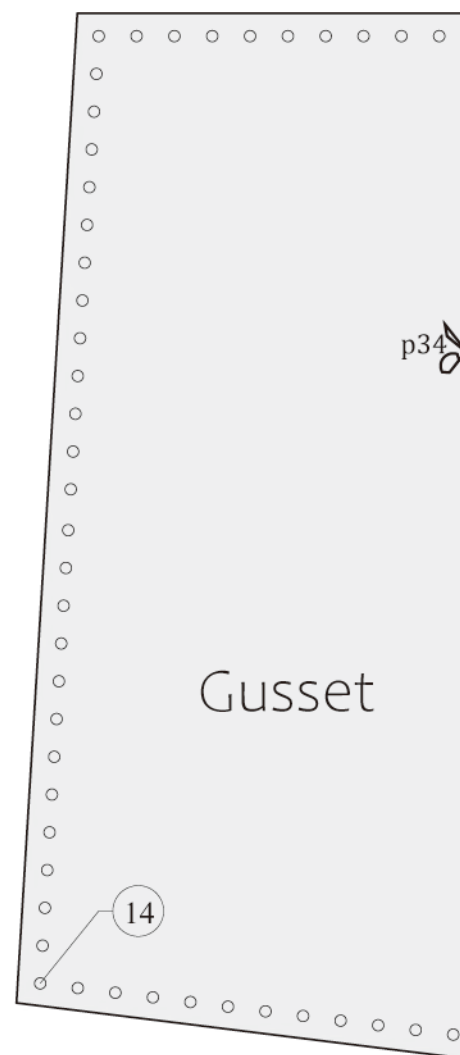
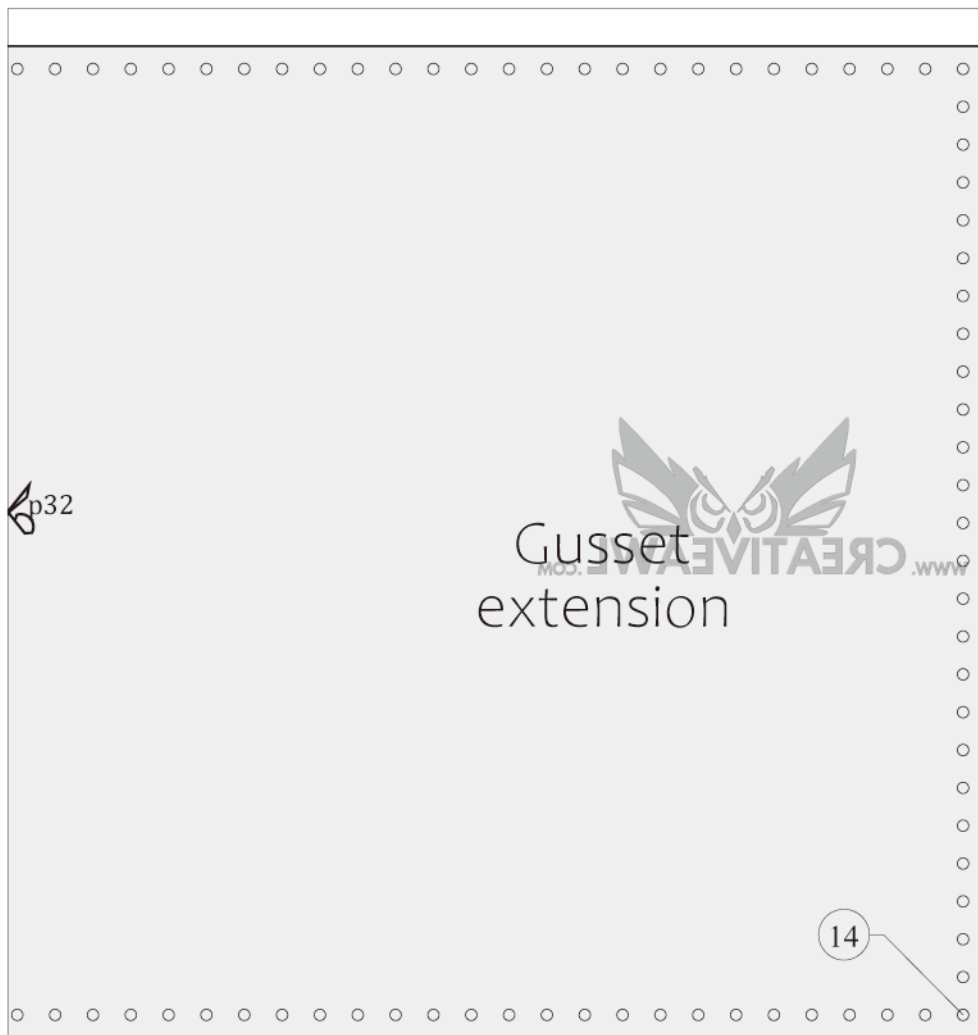
p27

Front
handle

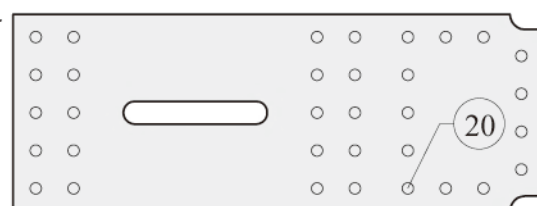
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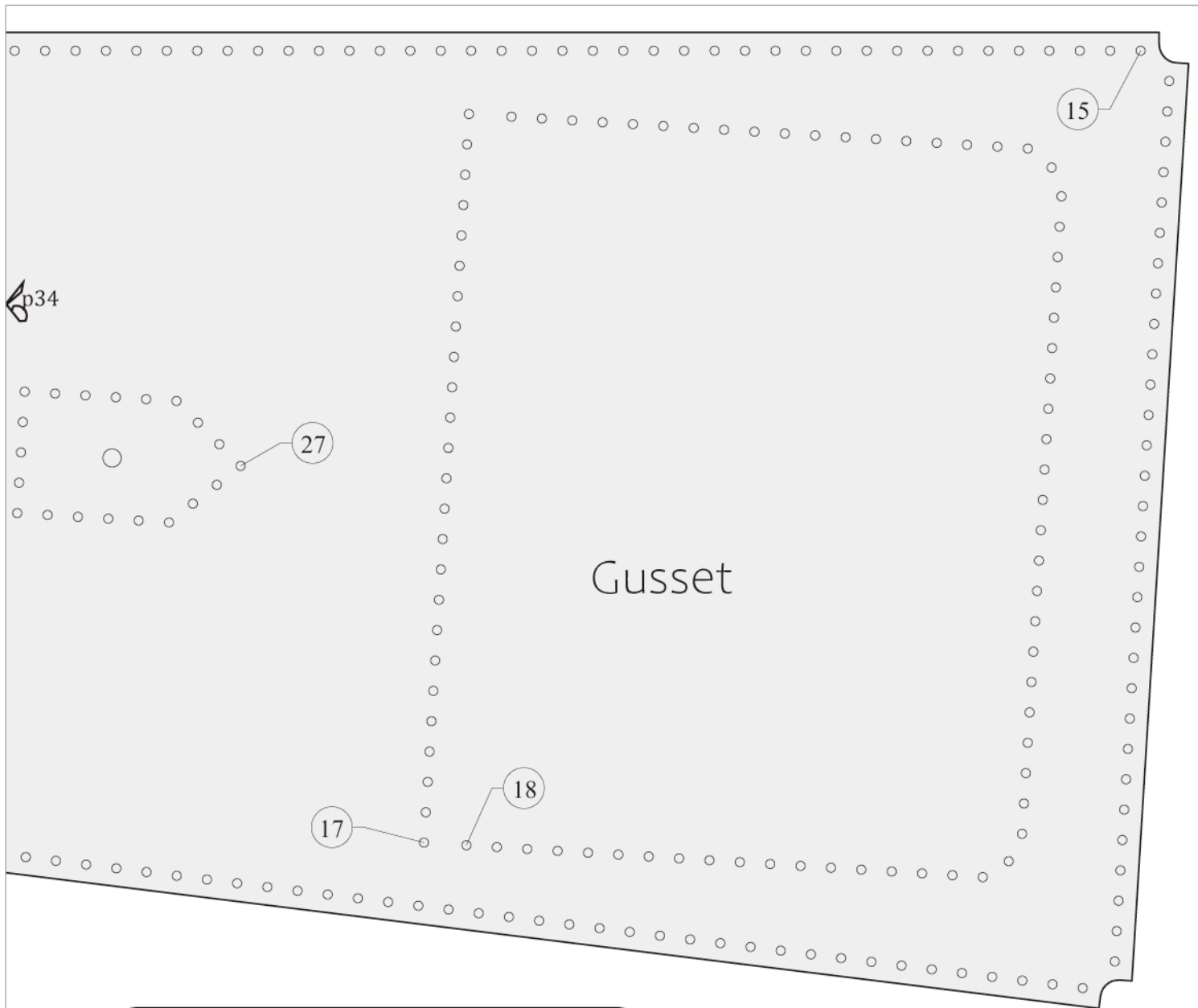


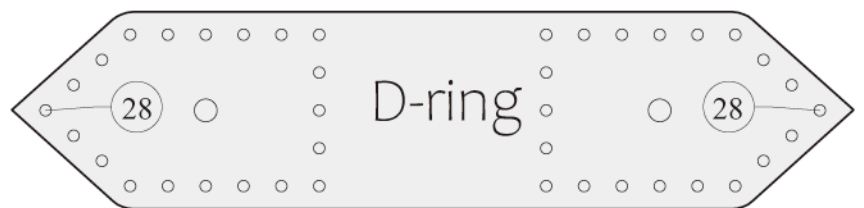
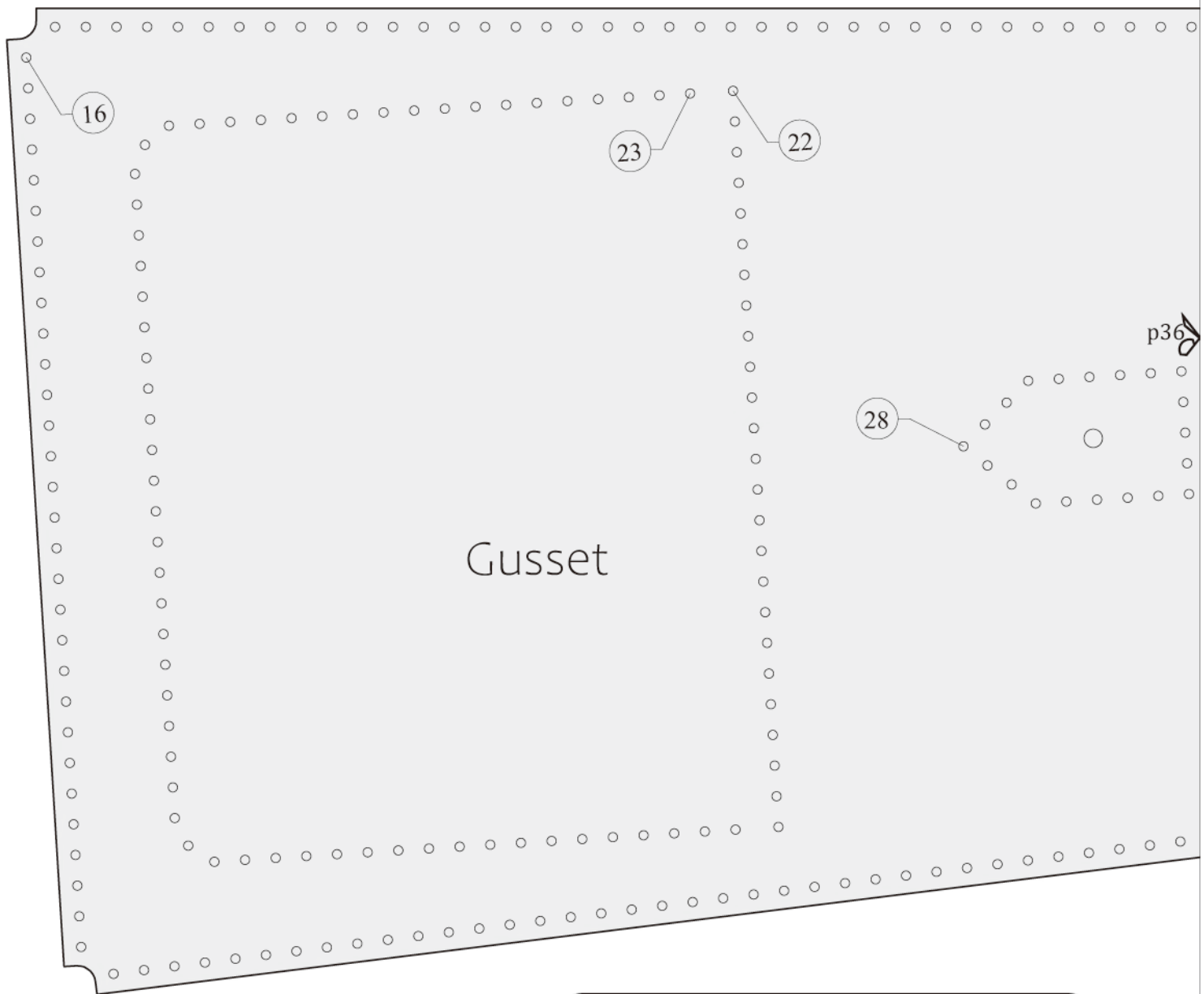


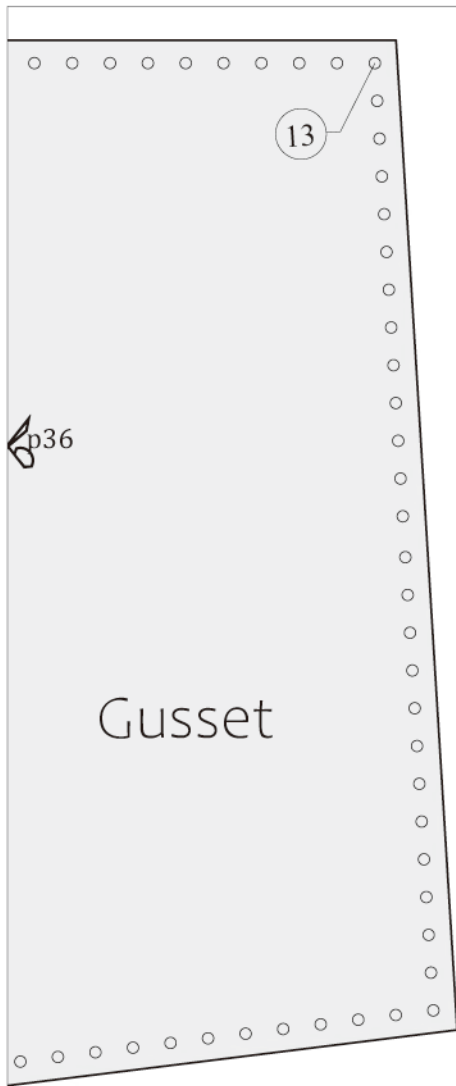


Gusset pocket - buckle

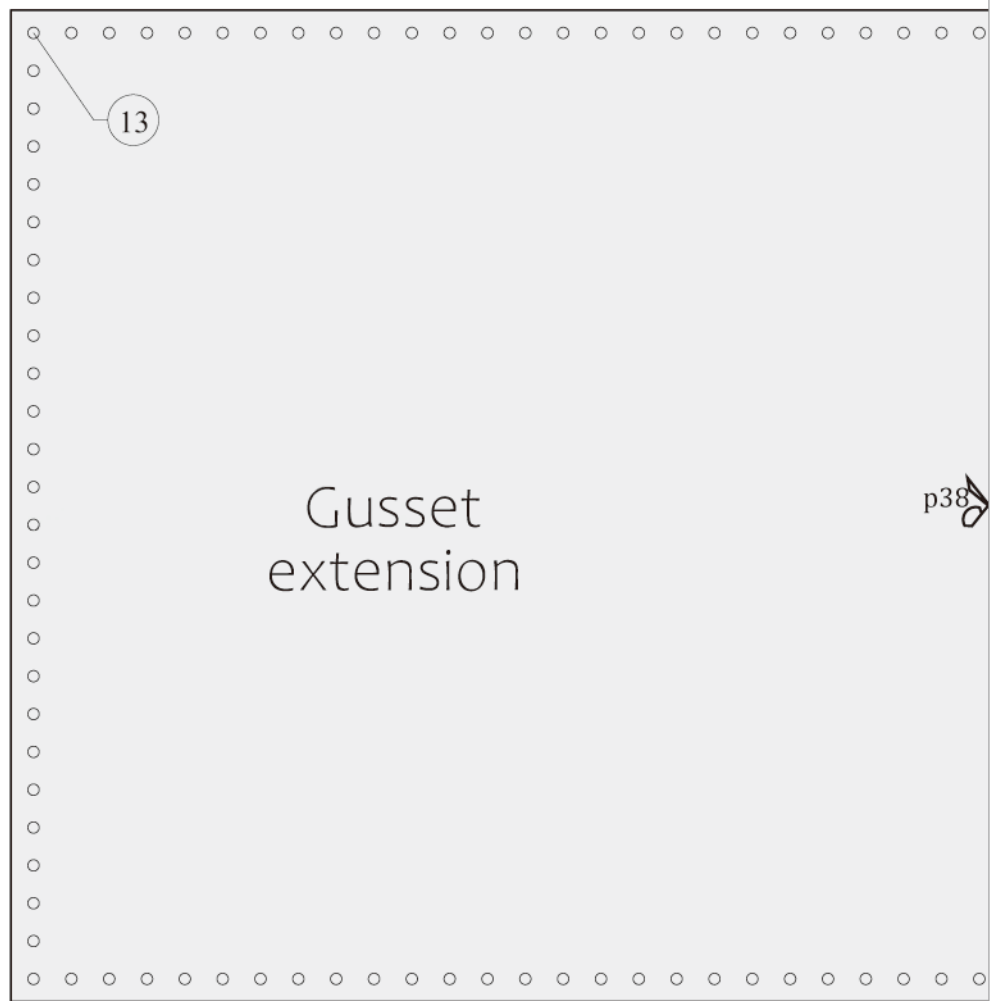








Gusset



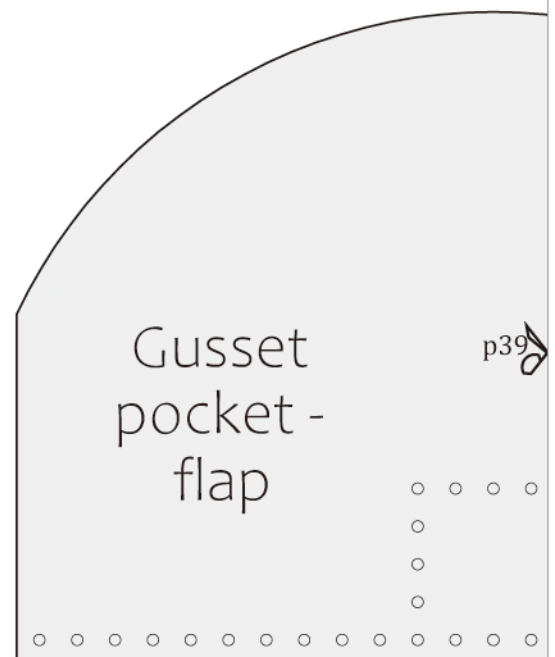
Gusset
extension



Gusset
pocket -
buckle



Gusset
pocket -
sides



Gusset
pocket -
flap

