

The Bosun Wallet

by DS Leather Goods

Thank you for your purchase and enjoy crafting
The Bosun Wallet, Deyan

The Small Print

- > If you are a 1-person small leather crafting business you can sell as many products as you want that you made using this pattern, otherwise please consider the pattern for personal use only.
- > Selling or distributing this pattern via any means for commercial or non-commercial purposes and creating cut dies (clicker dies) using the pattern is forbidden.
- > Non-handmade production of **The Bosun Wallet** via any means is not allowed.
- > If you have any questions regarding the pattern or the build, feel free to reach out to me via www.instagram.com/dsleathergoods
- > If you post **The Bosun Wallet** you have created on social media, please always credit my Instagram account and/or my Etsy shop

The Bosun

Dimensions: 10.5/8cm (~4.1/3.1 inches)

Capacity: up to 8 cards and folded cash

The Build

Skill level: Beginner

Leather:

- > 1.2-1.4mm thickness (2.5-3 oz), medium to soft temper for the interior
- > 1.4-1.6mm thickness (3-3.5oz), soft to stiff temper for the exterior

Basic Instructions

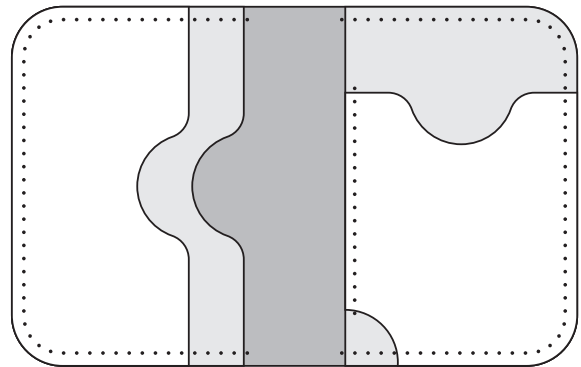
- > Print pattern at 100% and verify size using the Print Accuracy Test. **Measure and cut on outside edge of the lines.**
- > Follow the instructions as written on the pattern pages.

Note: stitching holes in the patterns are 4mm from the edge (unless mentioned otherwise on the pattern pages) and spaced at 3.85mm, however illustrative in nature. You can use other spacing based on your pricking irons/stitching chisels.

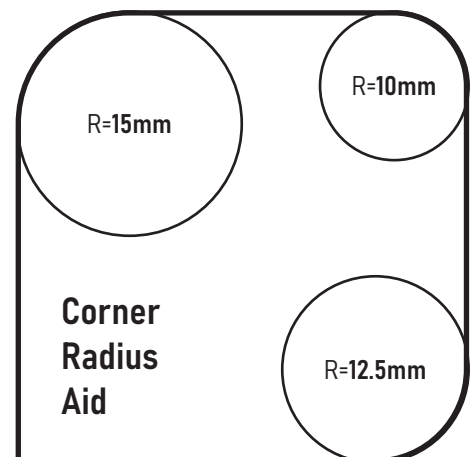
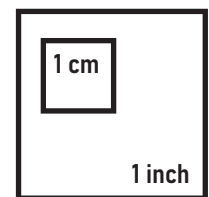
Happy crafting,
Deyan



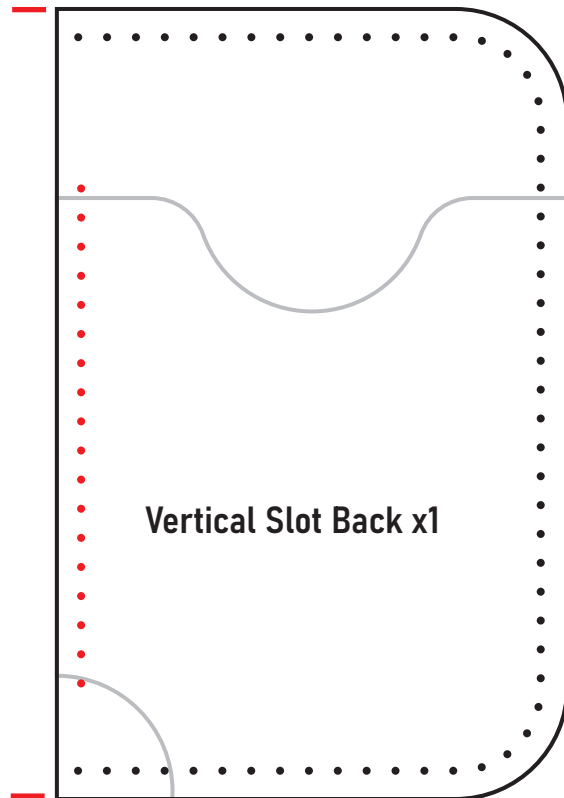
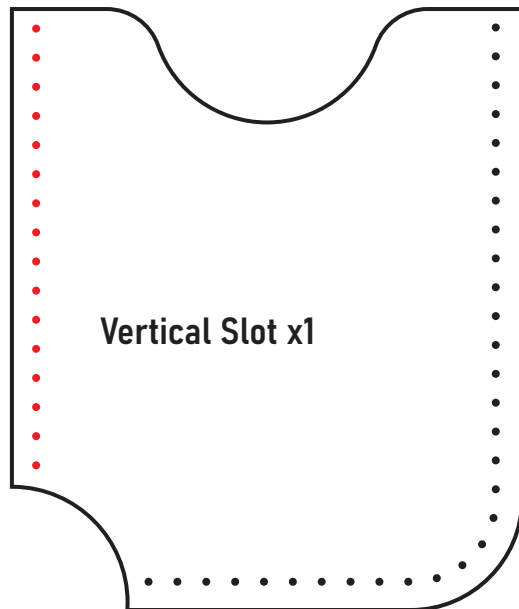
www.instagram.com/dsleathergoods
www.etsy.com/shop/dsleathergoods



Print Accuracy Test

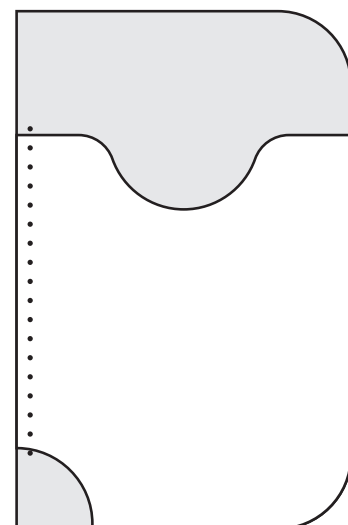
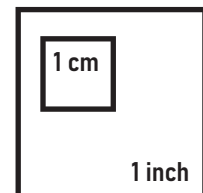


Right Side of the Interior

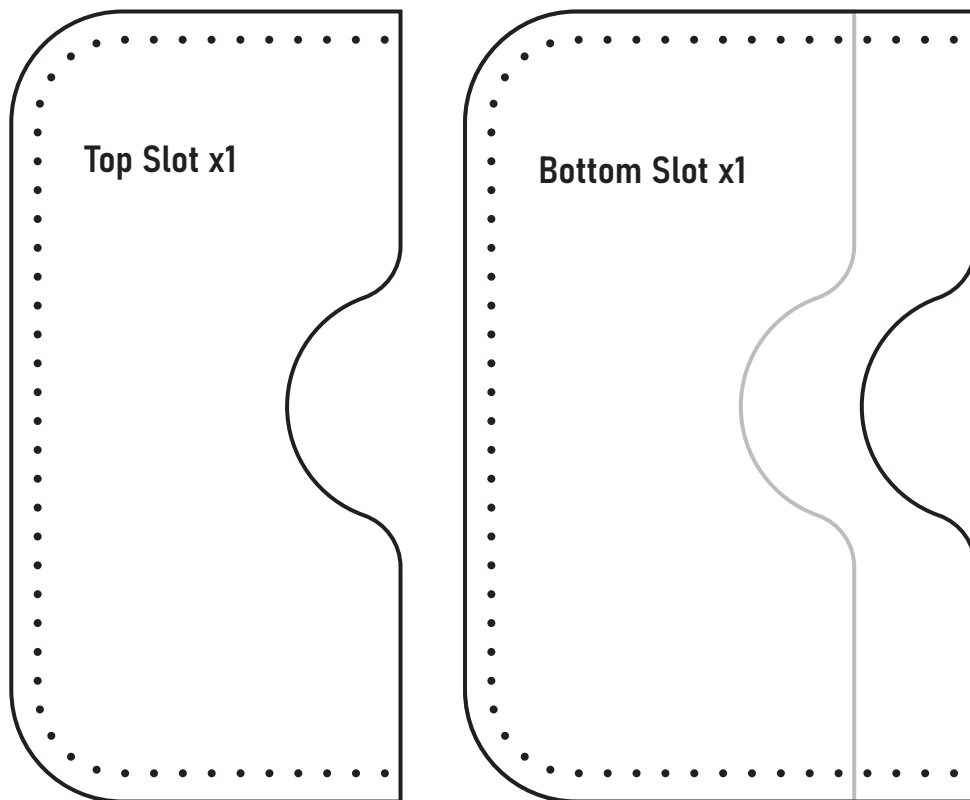


1. Start by finishing the open edges of the Vertical Slot, including the quarter circle open edge at its bottom left corner.
2. Glue the Vertical Slot to the Vertical Slot Back along the stitch line edge (using the grey outline placement guide noted on the pattern) so the flesh side of leather of the Vertical Slot is facing the grain side of the leather of the Vertical Slot Back.
3. Punch and stitch the red stitch line only. Note that the stitch line is 3.5mm off the edge here. All other stitch lines in the wallet are 4mm off the edge.
4. Finish the edge of the Vertical Slot Back (with the Vertical Slot already stitched to it) between the red marks as noted on the pattern.
5. You should now have the right side of the interior ready as illustrated on the right.

Print Accuracy Test



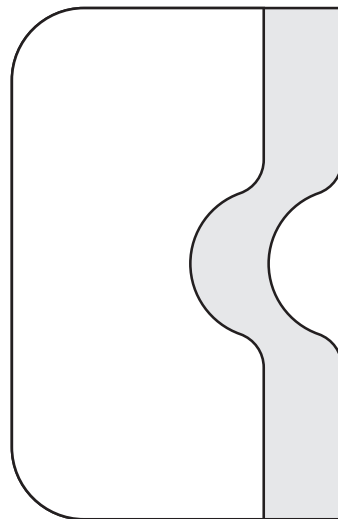
Left Side of the Interior



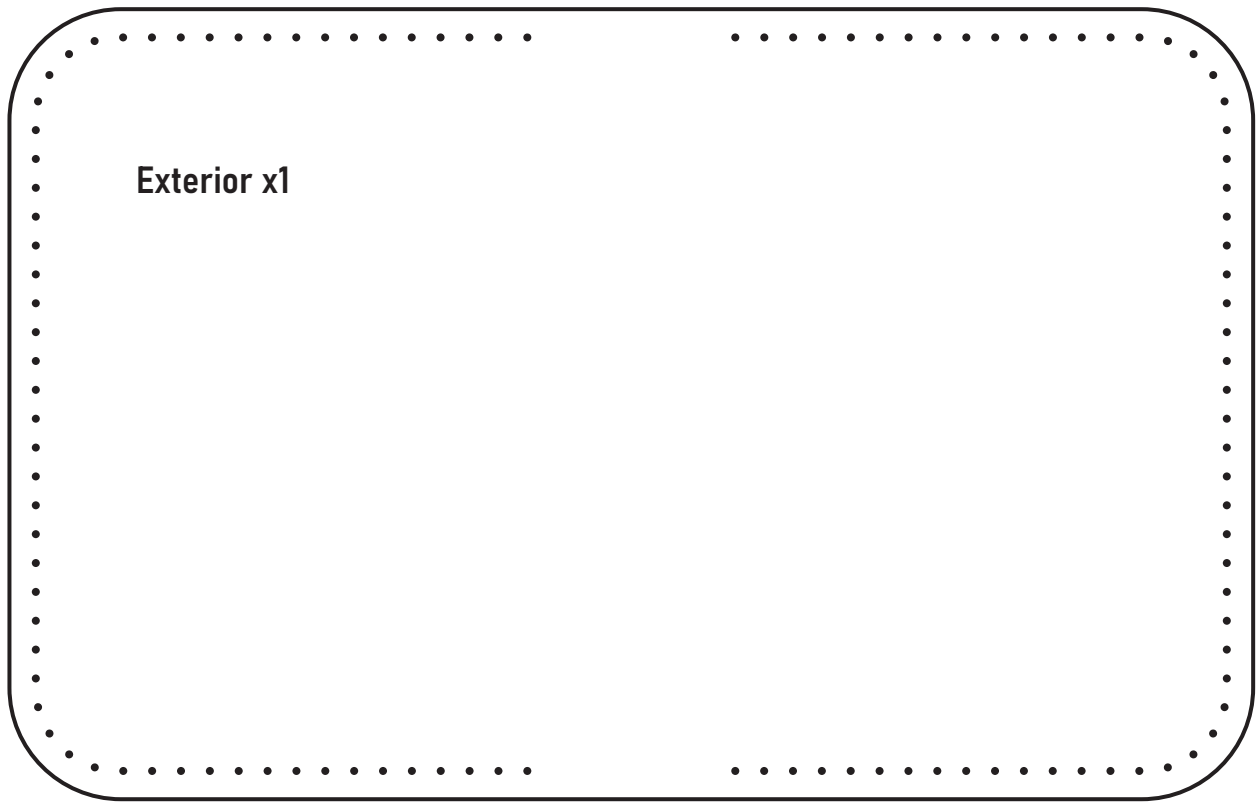
6. Finishing the open edges of the Top and Bottom Slots.

7. Glue the Top Slot to the Bottom Slot along the stitch line edge (using the grey outline placement guide) so the flesh side of leather of the Top Slot is facing the grain side of the leather of the Bottom Slot.

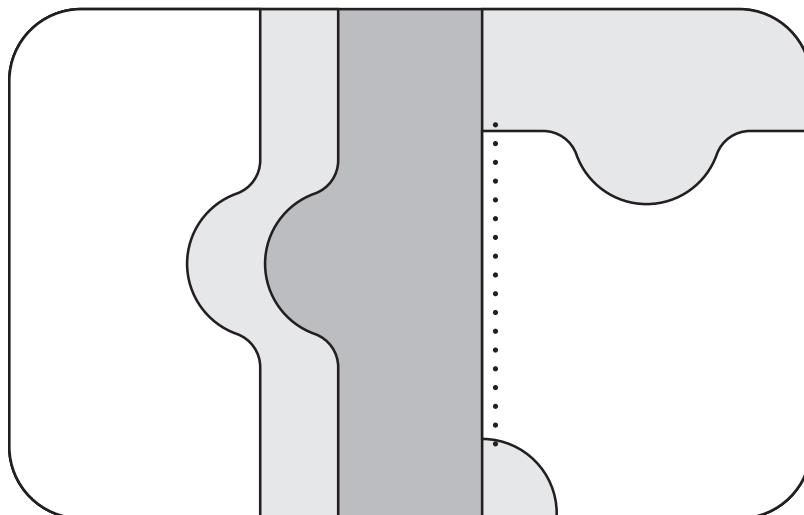
8. You should now have the left side of the interior ready as illustrated on the right.



Final Assembly



9. Turn the Exterior so the flesh side of the leather is facing you. Glue the right side of the interior we made first to the right side of the Exterior and the left side of the interior to the left side of the Exterior. You should see something like the illustration below.



11. Now mark your stitch lines, punch the stitching holes and stitch the interior parts to the Exterior.

12. Finish the whole outer edge of the wallet to your preference and done! :)

The Bosun Wallet

full trim allowance patterns

Why trim allowance?

When one has to cut and align multiple pieces of leather by hand, those are never 100% exactly the same which results in slight differences and ridges of leather along the wallet edges. This makes finishing the edges a more labor intensive task. Trim allowance is a technique employed to achieve cleaner, easier to finish edges. In short, it includes oversizing the leather pieces' outer edges, then assembling the wallet with the oversized pieces aligned, then removing the excess leather by cutting the multiple layers of leather together, thus achieving a flush cut edge that is much easier and quicker to finish.

Trim Allowance Assembly Instructions

Make sure to cut the leather pieces along the oversized grey lines. Note that the steps 1-9 are identical as for the non-trim allowance version of the wallet described in the previous pages. Since we will be cutting 3mm off the outer edges make sure that when glueing the black stitch lines you glue at least 8mm in from the edge (3mm trim allowance + 4mm in for the stitchline + 1mm to cover the stitch line = 8mm). This is not valid only for the red stitch line as there is no trim allowance for that one.

Steps 1-9 already complete.

10. You will end up with an oversized rectangle shaped wallet. Next, mark 3mm off the edge as if you would be marking a stitch line.

11. Now cut the outer edges of the wallet along those lines. You can still use a ruler to make sure the cuts remain straight as you cut through the multiple layers of leather. Make sure not to press the ruler too much to avoid leaving marks on the interior pieces.

12. Once the excess leather is removed, mark the wallet outer corner curves (those are with 15mm radius and you can use one of the non-trim allowance patterns to mark the leather or the little Corner Radius Aid pattern on page 1). Cut the corner curves, again through the multiple layers of leather. At this point your wallet is at the right dimensions. Mark your stitch line at 4mm off the edge, punch, stitch and enjoy a much cleaner edge to finish. :)

