

LEATHER BAG



Flores
Patterns

Dimensions:

Bag Size: 390 x 291 x 81 mm / 15.35x 11.45 x 3.18 inch

Materials:

- 01 Adjuster Slide Buckle: inner 40mm/ 1.57 inch (Position Strap)
- 02 D-ring: inner 40mm/ 1.57 inch (Position G10)
- Zipper 1: 540 mm/ 21.25 inch (Position G7)
- Zipper 2: 290 mm/ 11.41 inch (Position G12)
- 02 Swivel hooks: inner 40mm/ 1.57 inch (Position Strap)
- Use leather with a thickness of 2 - 2.5mm / 0.079 - 0.098 inch
- Strap: 1200x 40 mm/ 47.24 x 1.57 inch

Notes:

- Print the pattern in A1 or A4 size at 100% scale
- If using A4 size, combine the pieces into a pattern like A1 size
- Fold piece G5 in half, sew along line D1 - C1 - D1 at the same time as G3 - G1 - G3
- Sew G2 into G3-G1-G3 along two vertical lines
- Continue to sew G6 into the piece above
- Sew 2 pieces G4 together along vertical line A1-A1
- Sew 2 pieces G4' together along vertical line A2-A2
- Sew G15 to G4-G4 and G4'-G4'
- Sew G11 to G15
- Sew G10 to G8, attach D-ring
- Sew G12 to G4'-G4' and sew Zipper 2
- Sew G13 - G14 - G13 to G12
- Sew the bottom G9 and 2 side edges G8 to the large pieces G4-G4 and G4'-G4'
- Sew the Zipper 1 to 04 piece G7
- Sew 04 piece G7 to G4-G4 and G4'-G4'
- Attach Swivel hooks and Adjuster Slide Buckle to Strap



20mm

1 inch

Instructions:

1. Preparing the Pattern and Leather Pieces:

Print the pattern on A1 or A4 size at 100% scale. If using A4 paper, combine the pieces into a pattern that matches the size of A1 paper.

Cut the leather and lining pieces following the pattern. Make sure to label all pieces for easier assembly. The leather pieces include G1 to G15, and G4' refers to mirrored or additional pieces needed for some panels.

2. Assembling the Bottom and Main Body:

Fold G5 in half:

Along D1 - C1 - D1, fold G5 (bottom piece) and prepare to stitch the bottom panel.

Sew the piece together, reinforcing the fold with additional stitching if needed.

Sew G2 to G3, G1, and G3:

Align G2 (side panel) to G3, G1, and the opposite G3. Sew along the two vertical lines, creating the foundation for the main structure.

Ensure all the corners meet evenly.

3. Adding the Handles and Top Panel:

Sew G6 to G1 and G3:

Attach G6 (handle support) into the main body structure of G1 and G3. Sew the top panel securely.

Ensure the alignment is straight and adjust if needed.

Flores
Patterns

4. Attaching Zipper 1 (Main Zipper):

Sew Zipper 1 (G7) to Top Edge:

Pin Zipper 1 to G7, which serves as the top opening of the bag. Use a zipper foot to sew along both sides of the zipper to ensure smooth functionality.

Align it with G1 and G3 so that the zipper runs evenly along the top of the bag.

5. Assembling the Front Panels:

Sew G15 to G4 and G4':

Align G15 (front pocket) with G4 and G4' (the front flap pieces) and sew along the edges to create the front compartment.

Make sure to reinforce the edges to ensure durability, especially since this area may be used frequently.

6. Connecting Vertical Panels:

Sew G4 pieces together:

Align the two G4 pieces along the A1-A1 vertical line and sew them together, creating a neat and strong connection.

Sew another pair of G4' pieces along the A2-A2 line, ensuring symmetry.

These will form part of the bag's external structure, so take care with stitching consistency.

7. Attaching Hardware:

Sew G10 (D-ring) to Side:

Attach G10 (D-ring attachment) to the side panel of the bag, ensuring it is securely sewn to hold the weight of the bag when the strap is attached.

Attach G11 to G15 (Top Handle):

Align G11 (top handle piece) with G15, the reinforcements for the handle, and sew them together.

Ensure that the handle is sturdy and evenly balanced.

8. Installing Zipper 2 (Secondary Zipper):

Sew G12 to G4 and G4':

Pin Zipper 2 (the smaller zipper) onto G12, and sew it onto G4-G4' along with the front compartment pieces. Use a zipper foot to carefully sew around the zipper edges for a smooth finish.

This smaller zipper provides additional storage in the front of the bag.

9. Finishing the Assembly:

Sew G13, G14, and G13 together:

Assemble the bottom panel by stitching G13 and G14 together. Align them with the larger side panels for a clean finish.

Attach Bottom G9 and G8:

Sew G9 (bottom edge) and G8 (side edges) to the main body, reinforcing the seams as this area will carry the weight of the bag.

Sew Zipper 1 (G7) to Top Panel:

Finally, attach Zipper 1 to the top panel (G7), ensuring it runs smoothly. Test the zipper for functionality after stitching.

10. Attaching the Strap:

Attach Swivel Hooks and Buckle to Strap:

Once the bag's main body is assembled, attach the Swivel Hooks and Adjuster Slide Buckle to the Strap. Ensure the hardware is securely attached using either rivets or reinforced stitching.

Double-check that the strap is adjustable and all parts are secured properly.

11. Final Adjustments:

Check the Zippers:

Test both Zipper 1 and Zipper 2 to ensure they open and close smoothly.

Lubricate with zipper wax if necessary.

Reinforce Key Areas: Use backstitching or rivets in areas of high stress such as where the strap attaches and around the handles.

Edge Finishing: Smooth and burnish the edges of the leather for a professional look. You can use an edge slicker or burnishing tool with beeswax for this.



Flores
Patterns