

DUFFLE3-A

Hardware lists

- 616mm/24.25inch #5 zipper
- Four 1" Rectangular rings
- Five Bag feet
- Two 620mm/24.4inch Long Cotton Cord

General Question

- Tutorial: <https://youtu.be/l2gWibG6yGQ>
- The project consists of 18 different pieces (duplicated pieces are not included)
- In page 28th, a completed diagram shows the assembly of all pattern pieces.
- In the lower right corner of each page, you should be able find a small label, as such a-3 or b-4; please re-arrange all pages as the order showing in page 28th.
- This project will include pattern pieces for the liner. The marked seam allowances is 10mm(3/8inch).
- If you decide not to include liners for this project, please feel free to skip page 14 to 27.
- The overall stitching length is around 6mm.
- To provide difference tension for the structure, the stitching holes are not evenly distributed in the lower portion; In the certain part, you may find the stitching length is slightly larger or smaller than 6mm. No worries. It is designed as the way it is. In this case, I would recommend preparing a punch/stitching chisel with single tooth.

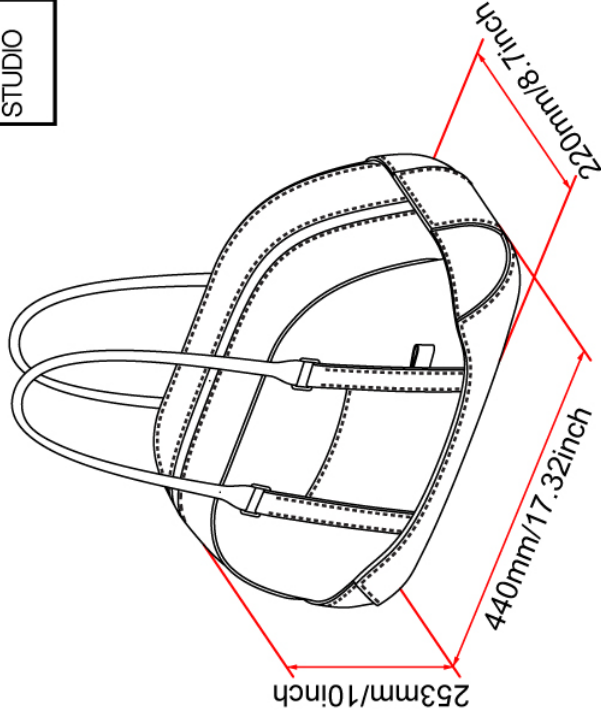
Material recommendation

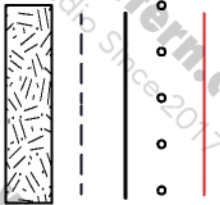
- 5.5oz(around 2.2mm) soft veg tan leather/bison leather/chrome tan leather (Upper portion)
- 5.5-6oz (around 2.2-2.5mm) Firm temper veg tan leather (Lower portion)
- 0.6mm waxed thread
- Waterproof or water resistance fabrics/Canvas/0.3mm suede or pig skin (Liner)

Why the materials?

- The lower portion of the bag is built with tensile forces. It is curial to choose leathers that have the ability to hold forces without too much deformation; leathers that are soft or weight under 5oz are NOT recommended
- I recommend choosing soft or soft-medium temper leathers for the upper portion of the project. With such materials, you can flip the structure without creasing the leathers.

Thank you for supporting the business. Let me know if there are any questions.
Have fun with the project!





GUIDANCE
STITCHING HOLES
CUTTING LINE
STITCHING LINE
SKIVING AREA

LEATHER
D/Y
STUDIO

3-1 (5.5oz~)
DUFFLE NO.03

X2

Material Recommendation
5.5 Oz Soft Temper Leathers
ex:
Soft Milled Veg tan leathers
Bison leathers

FOLDING ALONG THE RED LINE

k

a

PIECE 8

LEATHER
D/Y
STUDIO

1-1
DUFFLE NO.03

X2

LEATHER
D/Y
STUDIO

3-2 DUFFLE NO.03

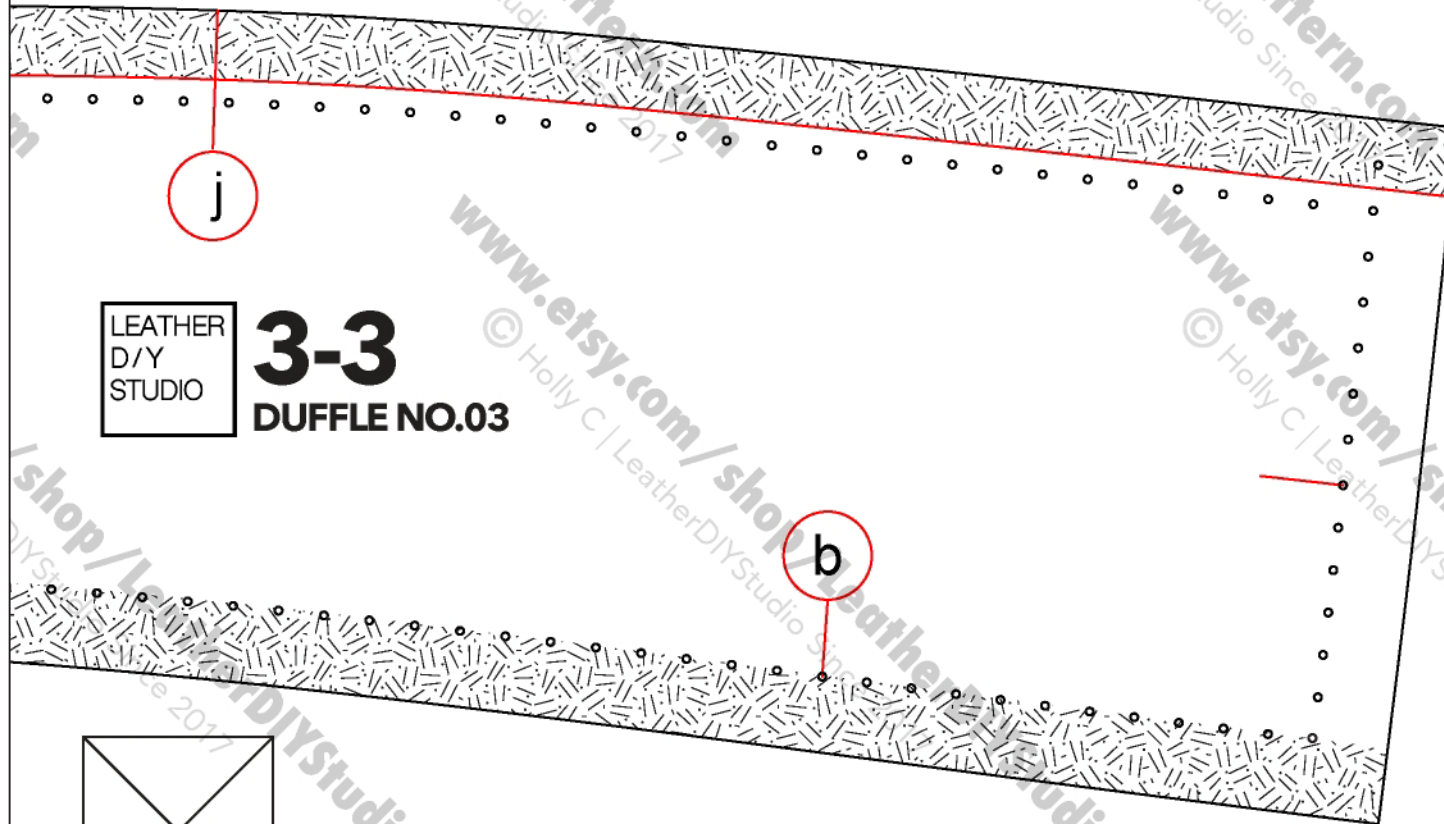
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CENTER LINE

LEATHER
D/Y
STUDIO

1-2 DUFFLE NO.03

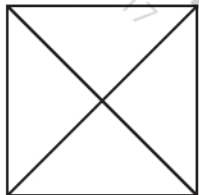
PIECE 8



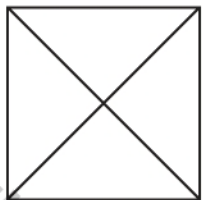
LEATHER
D/Y
STUDIO

3-3

DUFFLE NO.03

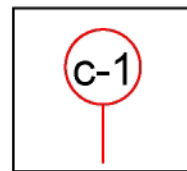


25mm x 25mm



1inch x 1inch

Please use
those boxes to
check if every
thing prints in
correct scale



NOTCHES
GUIDENCE
STITCHING HOLES
CUTTING LINE
STITCHING LINE
SKIVING AREA

Material Recommendation**5.5 Oz Soft Temper Leathers**

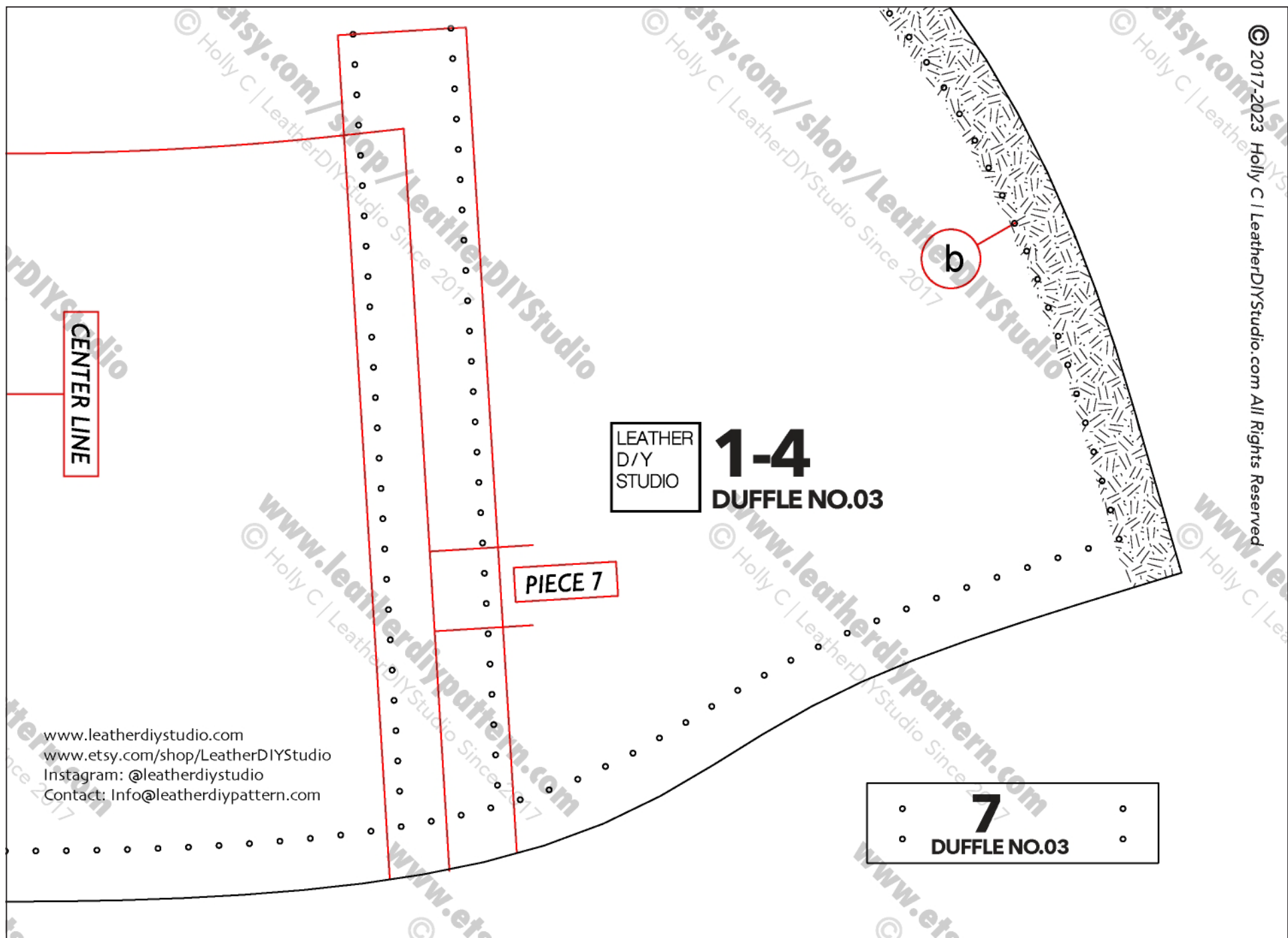
ex:

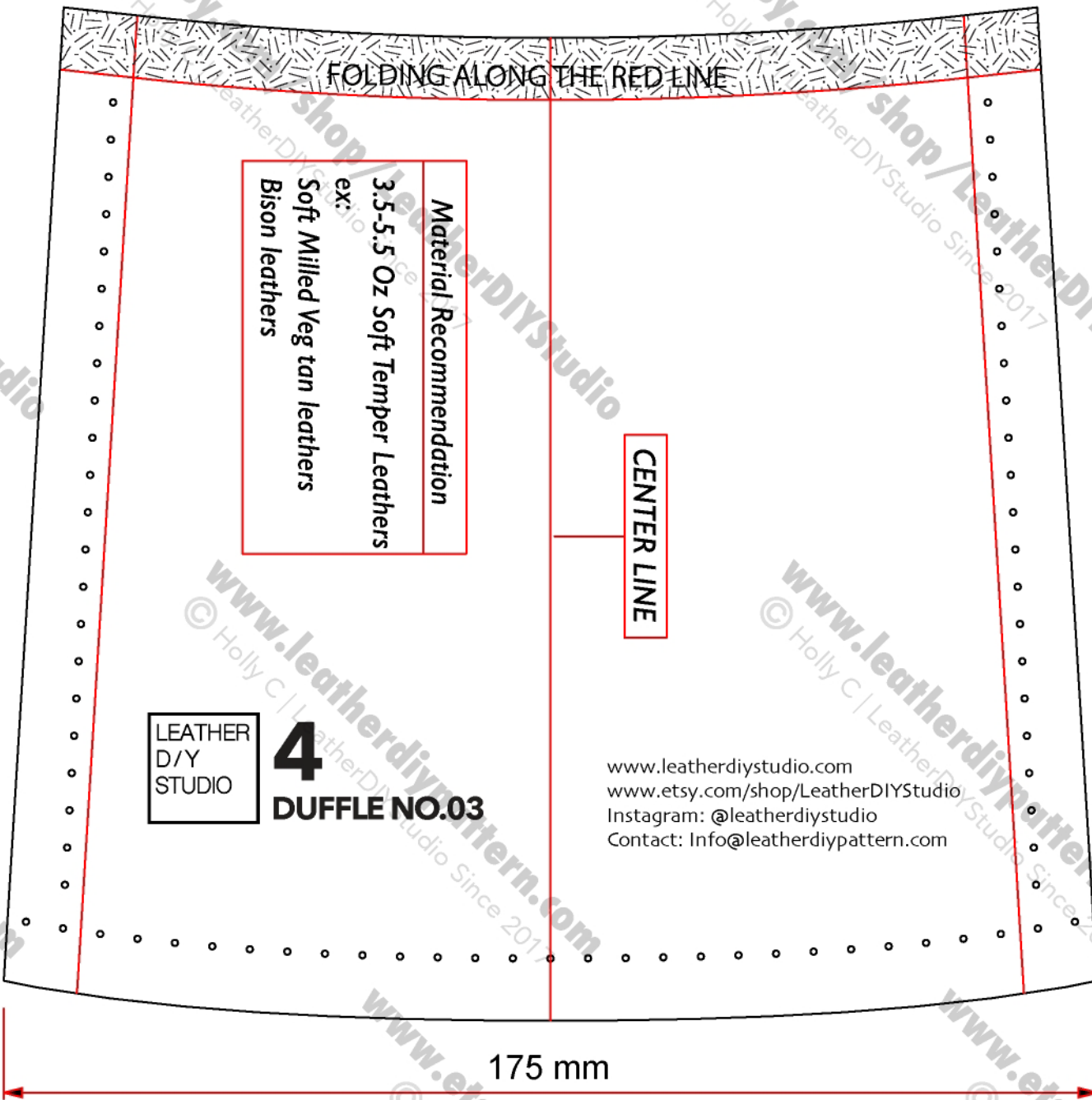
Soft Milled Veg tan leathers**Bison leathers**

The pocket is only on one side

LEATHER
D/Y
STUDIO**1-3**
DUFFLE NO.03

a





d-1

Material Recommendation

5.5-6 Oz Firm Temper Leathers

ex:

Veg Tan Leathers

c-2

d-2

LEATHER
D/Y
STUDIO

11-1
DUFFLE NO.03

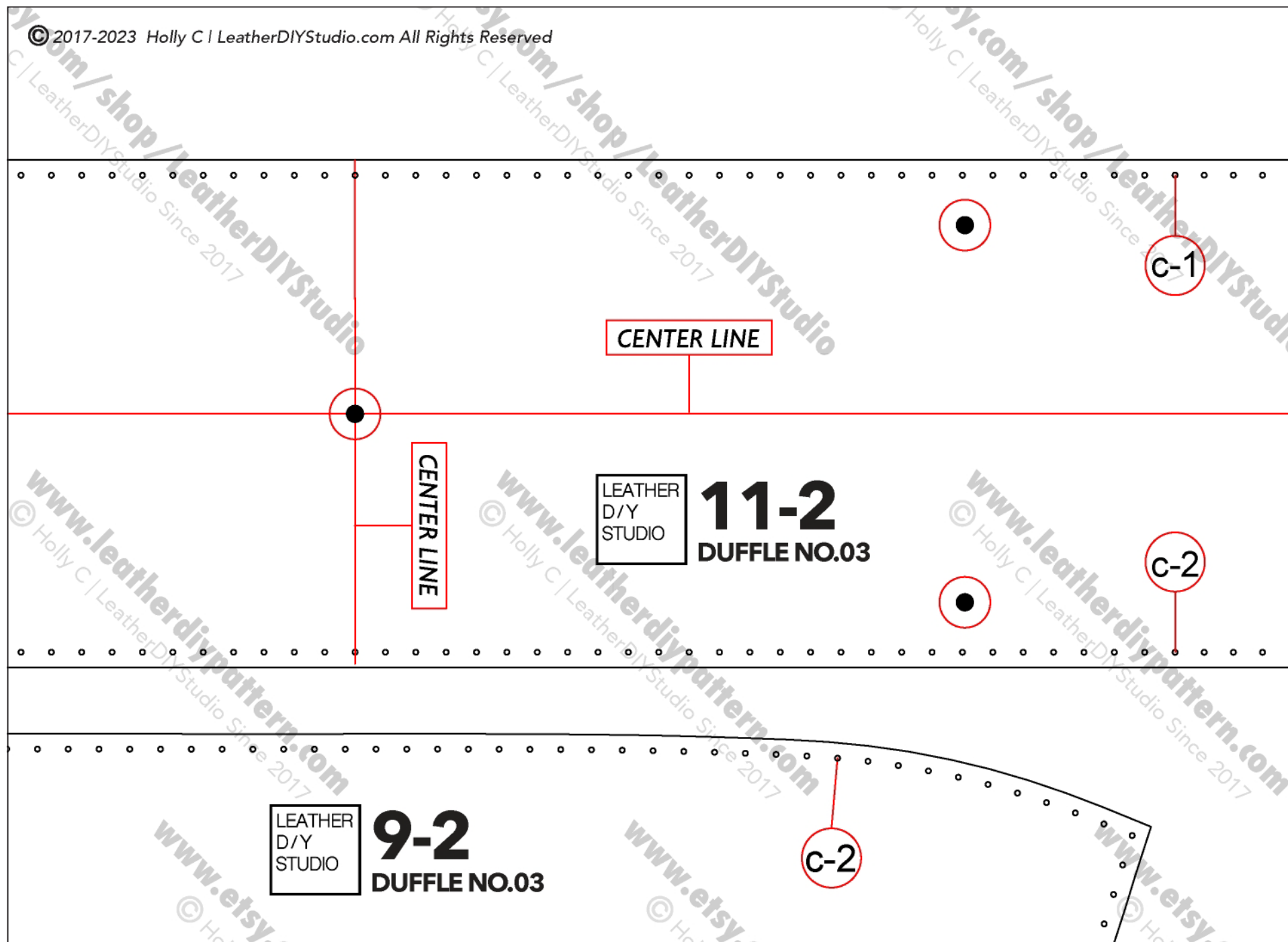
c-1

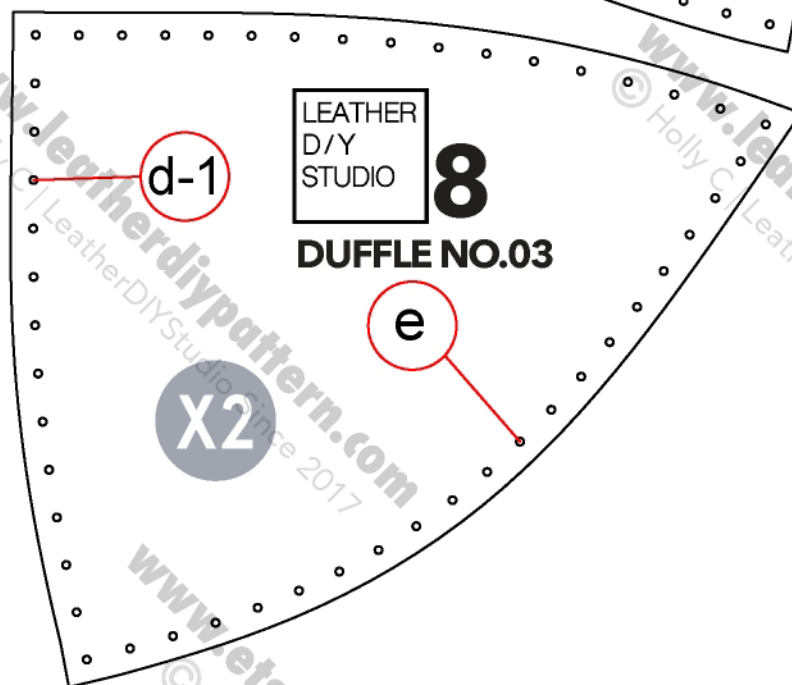
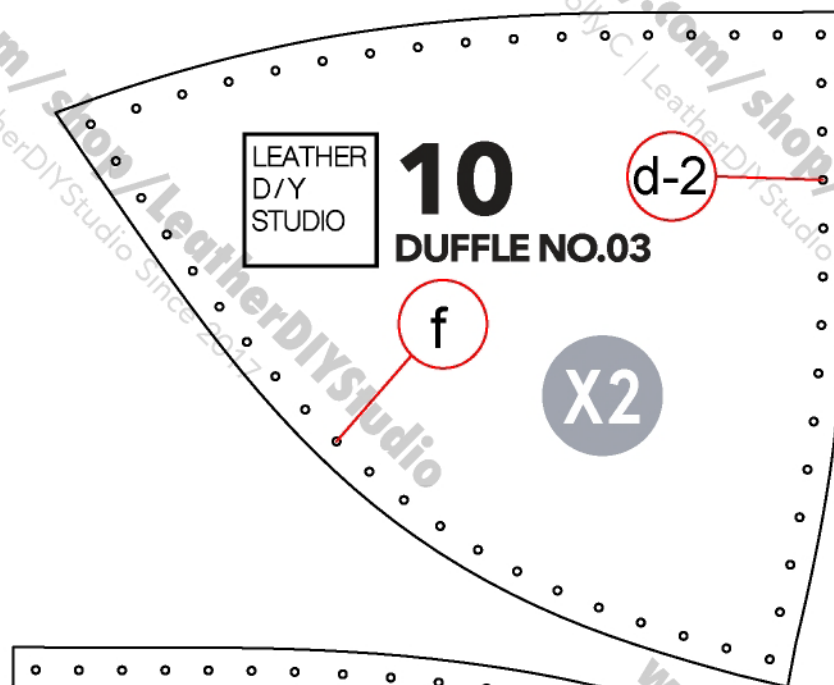
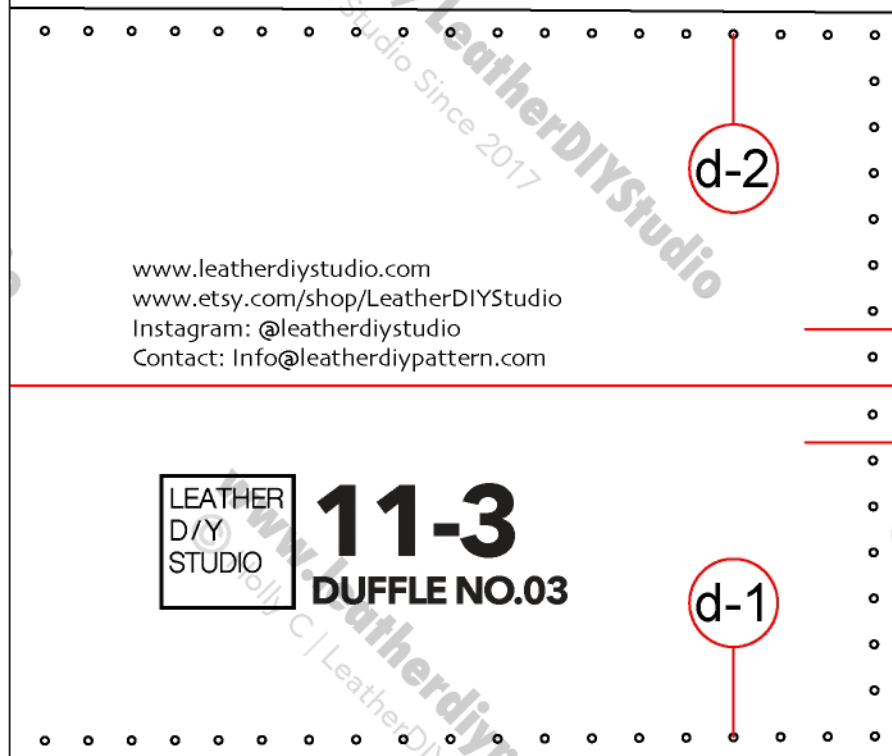
c-1

LEATHER
D/Y
STUDIO

9-1
DUFFLE NO.03

X2





Material Recommendation

5.5-6 Oz Firm Temper Leathers

ex:

Veg Tan Leathers

LEATHER
D/Y
STUDIO**9-3**
DUFFLE NO.03**f**

Stitching length is around 5mm
Please use a single tooth punch here

12-1
DUFFLE NO.03**X2**

CENTER LINE

LEATHER
D/Y
STUDIO

9-4

DUFFLE NO.03

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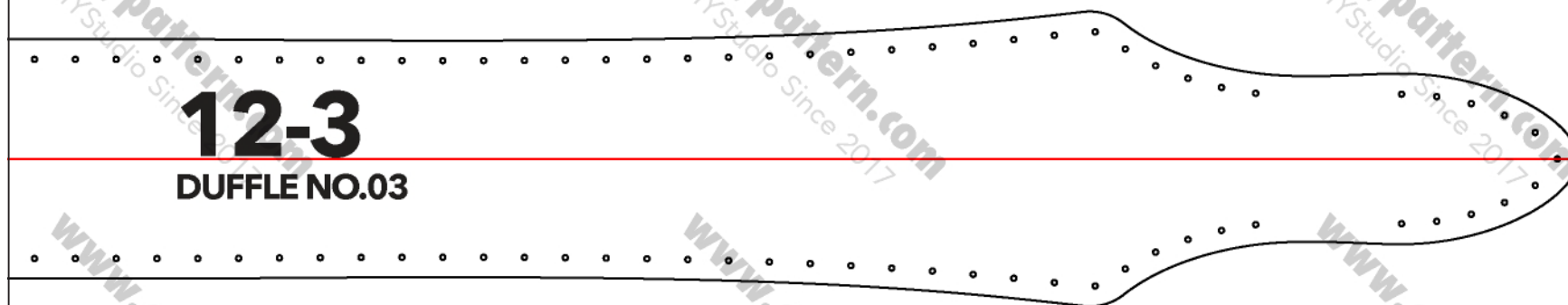
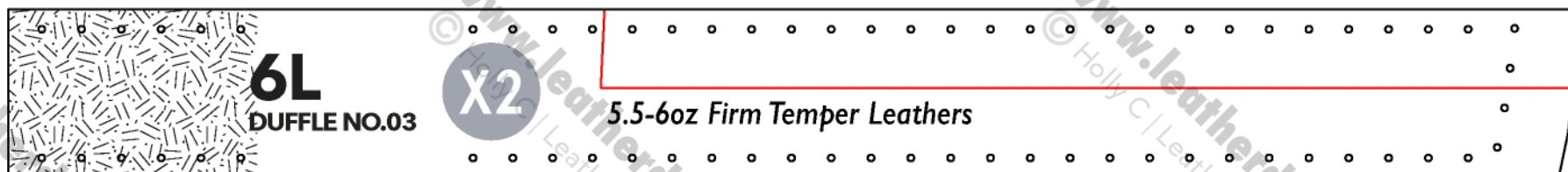
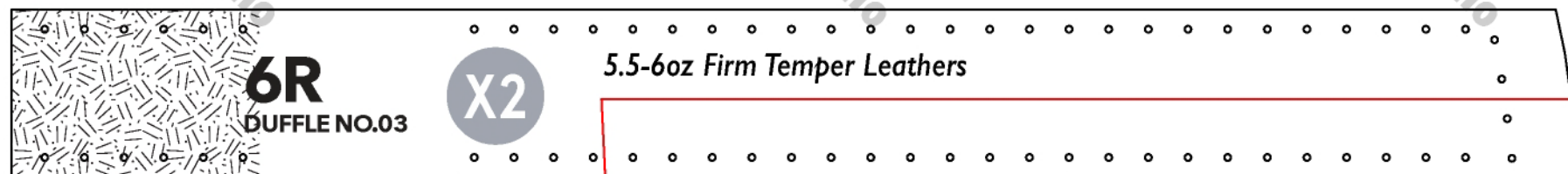
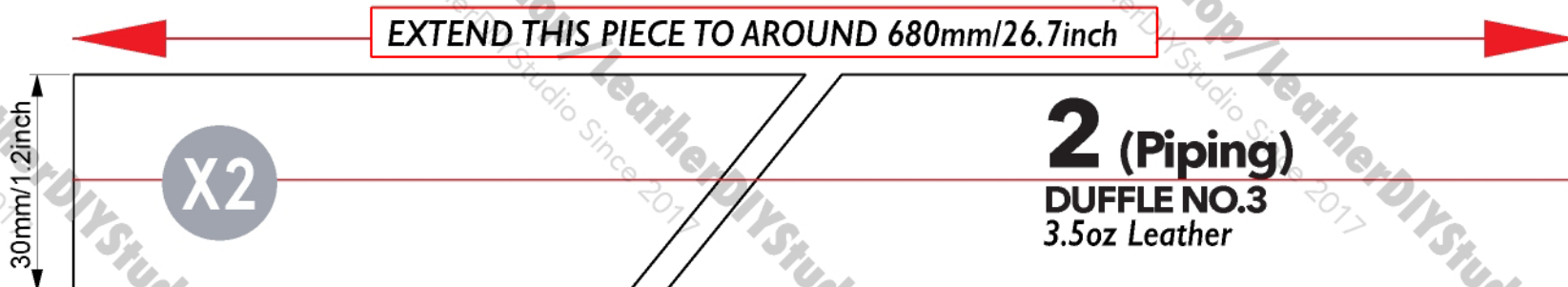
e

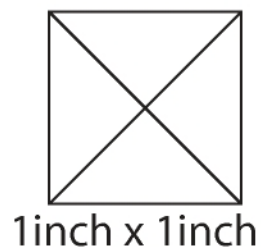
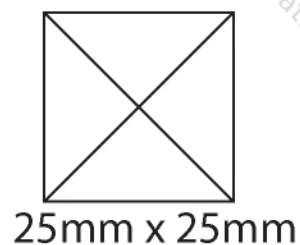
12-2

DUFFLE NO.03

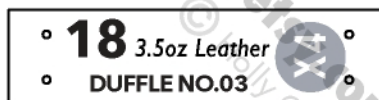
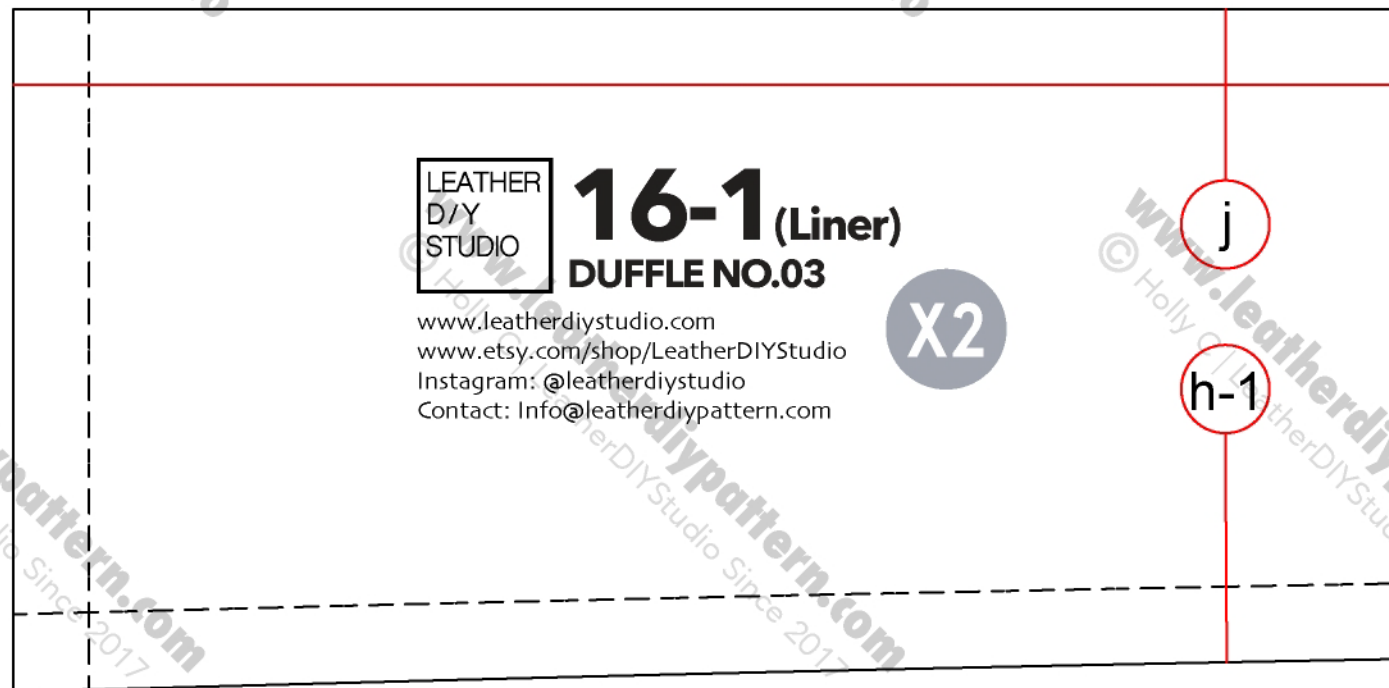
4.5oz Firm Temper Leathers

CENTER LINE





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those boxes to
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correct scale

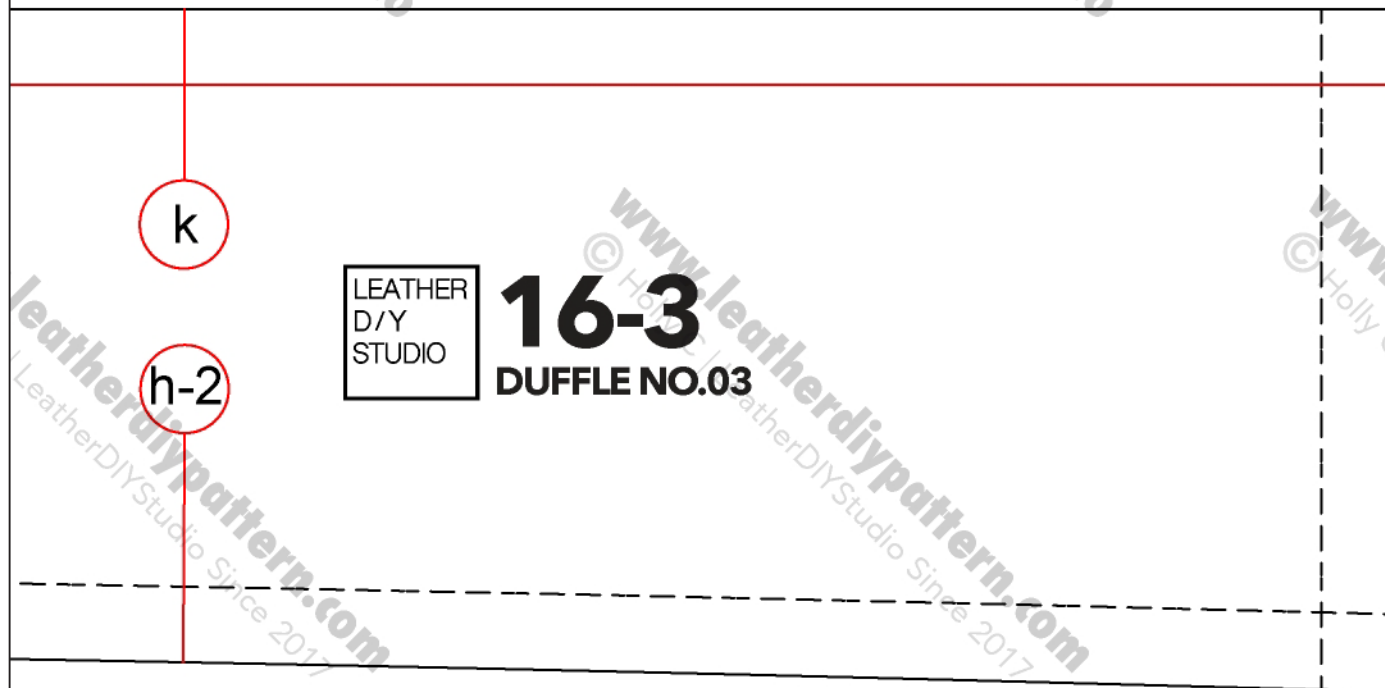


FOLDING ALONG THE RED LINE

LEATHER
D/Y
STUDIO

16-2
DUFFLE NO.03

CENTER LINE





17-1 (Liner)
DUFFLE NO.03

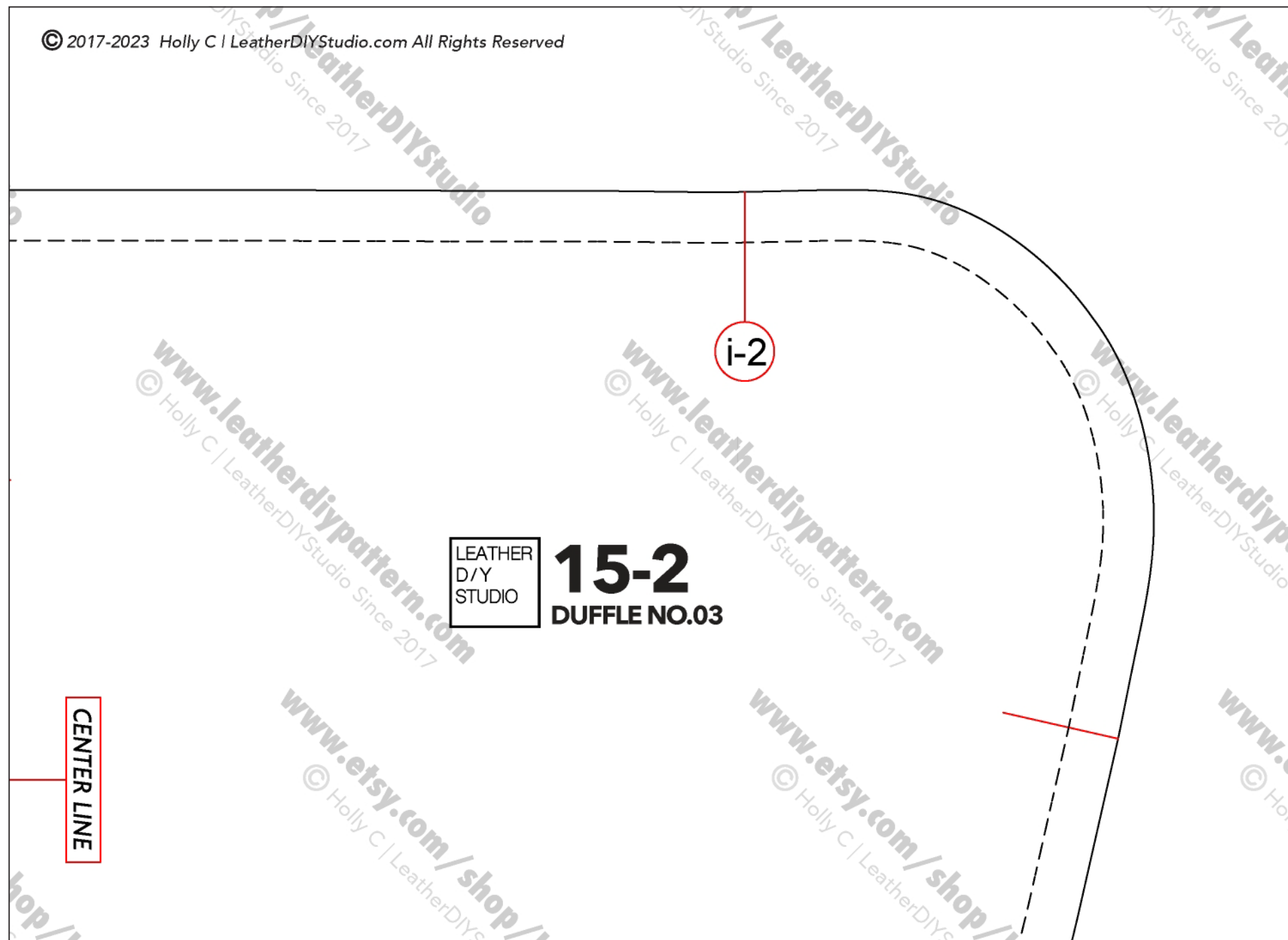
i-1

LEATHER
D/Y
STUDIO

15-1 (Liner)
DUFFLE NO.03

X2

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i-1

i-2

LEATHER
D/Y
STUDIO

17-2
DUFFLE NO.03

LEATHER
D/Y
STUDIO

15-3
DUFFLE NO.03

h-2

Strap Attached

LEATHER
D/Y
STUDIO

13-1
DUFFLE NO.03

LEATHER
D/Y
STUDIO

15-4

DUFFLE NO.03

Strap Attached

h-1

LEATHER
D/Y
STUDIO

13-2

DUFFLE NO.03

LEATHER
D/Y
STUDIO

17-3

DUFFLE NO.03

i-2

i-1

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LEATHER
D/Y
STUDIO

13-3

DUFFLE NO.03

i-2

LEATHER
D/Y
STUDIO

14-1

(Liner) 3.5oz Leather

DUFFLE NO.03

LEATHER
D/Y
STUDIO**13-4**
DUFFLE NO.03

i-1

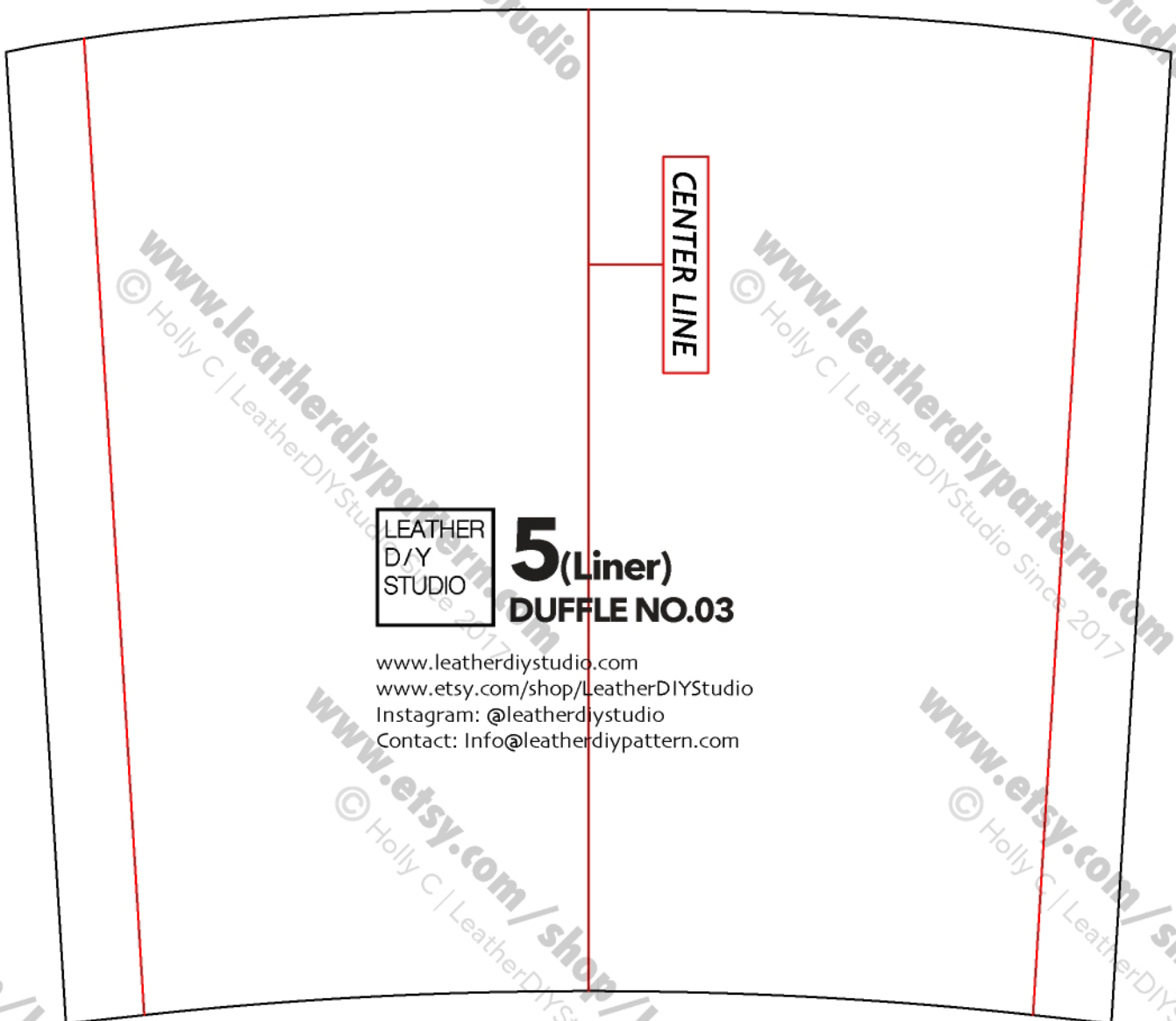
CENTER LINE

LEATHER
D/Y
STUDIO**14-2**
DUFFLE NO.03

LEATHER
D/Y
STUDIO

17-4

DUFFLE NO.03



PATTERN ASSEMBLY

